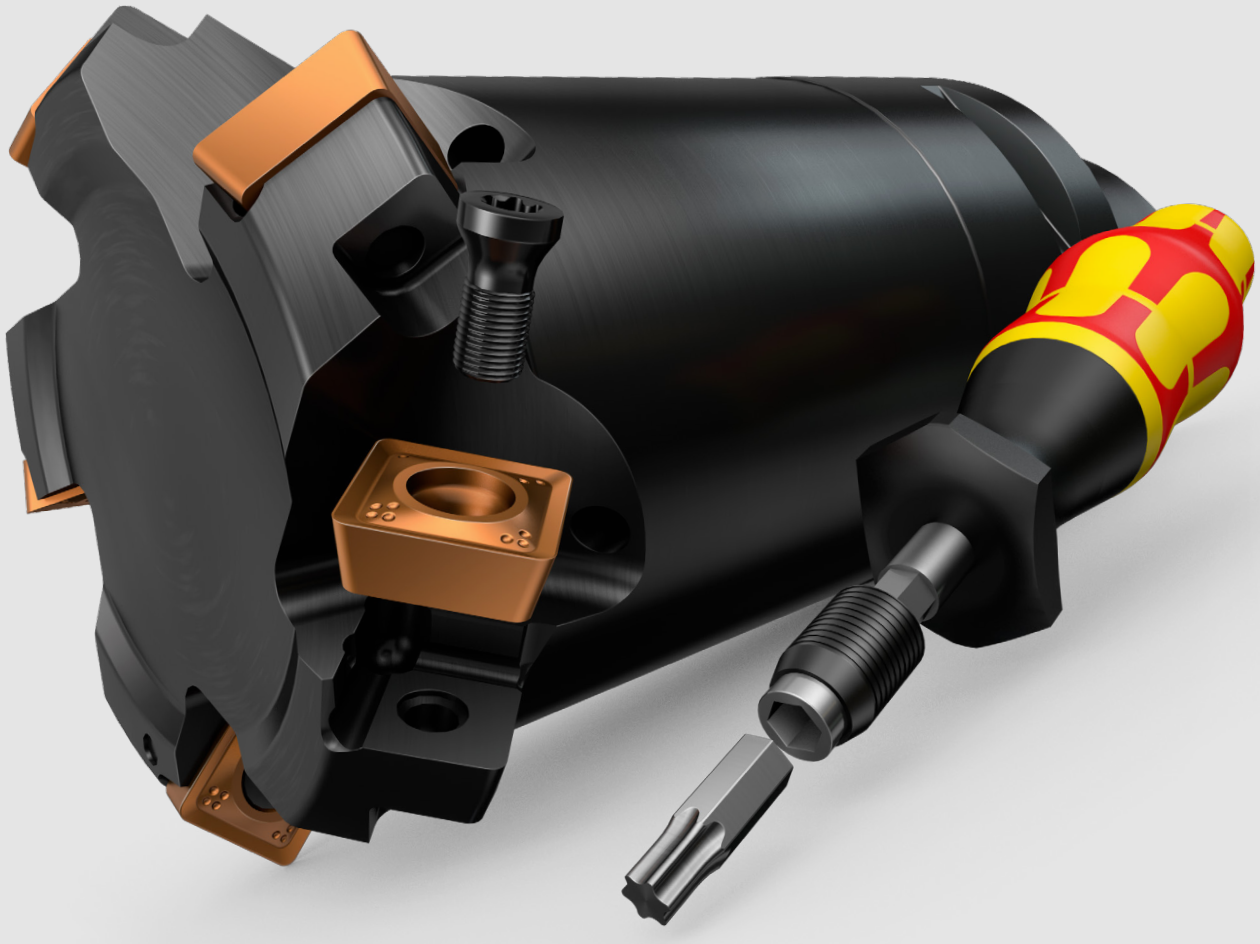
SANDVIK
Coromant

Spare parts



2015

GENERAL TURNING A

T-Max® P

External tools

T-Max® P cutting unit for turning A2
T-Max® P shank tool for turning A16
T-Max® P QS shank tool for turning A17
T-Max® P head for turning A42
Tool for bar peeling A43

Internal tools

T-Max® P cutting unit for turning A44
T-Max® P boring bar for turning A52
T-Max® P head for turning A61

T-Max®

External tools

T-Max® cutting unit for turning A64
T-Max® shank tool for turning A66
T-Max® head for turning A71

Internal tools

T-Max® boring bar for turning A72

CoroTurn® 107

External tools

CoroTurn® 107 cutting unit for turning A75
CoroTurn® 107 QS shank tool for turning A81
CoroTurn® 107 shank tool for turning A86

Internal tools

CoroTurn® 107 cutting unit for turning A100
CoroTurn® 107 boring bar for turning A103
CoroTurn® 107 solid carbide boring bar for turning A110
CoroTurn® 107 dampened carbide boring bar for turning A112
CoroTurn® 107 head for turning A113

CoroTurn® 111

Internal tools

CoroTurn® 111 boring bar for turning A117
CoroTurn® 111 solid carbide boring bar for turning A119
CoroTurn® 111 dampened carbide boring bar for turning A121
CoroTurn® 111 head for turning A122

CoroTurn® TR

External tools

CoroTurn® TR cutting unit for turning A123
CoroTurn® TR shank tool for turning A124
CoroTurn® TR head for turning A126

Internal tools

CoroTurn® TR head for turning A127

CoroCut® XS

External tools

CoroCut® XS QS shank tool for parting and grooving B41
CoroCut® XS B43

CoroTurn® XS

Adaptive item

Coromant Capto® to CoroTurn® XS adaptor G23
Rectangular shank to CoroTurn® XS adaptor G36
Cylindrical shank with flat to CoroTurn® XS adaptor G49

Continued...

CoroCut MB

Adaptive item

Cylindrical shank to CoroCut® MB adaptor G48
Cylindrical shank with flat to CoroCut® MB adaptor G54
Rectangular shank to CoroCut® MB adaptor G39

Alphanumeric index Q2

PARTING AND GROOVING B

CoroCut® 1-2

External tools

CoroCut® 1-2 cutting unit for parting and grooving B1
CoroCut® 1-2 blade for parting B3
CoroCut® 1-2 QS shank tool for parting and grooving B4
CoroCut® 1-2 QS shank tool for face grooving B7
CoroCut® 1-2 shank tool for parting and grooving B8
CoroCut® 1-2 shank tool for shallow parting and grooving B14
CoroCut® 1-2 shank tool for face grooving B15
CoroCut® 1-2 shank tool for profiling B20
CoroCut® 1-2 head for grooving B21
CoroCut® 1-2 head for face grooving B23

Internal tools

CoroCut® 1-2 boring bar for grooving B25
CoroCut® 1-2 boring bar for profiling B26
CoroCut® 1-2 head for grooving B27

CoroCut® QD

External tools

CoroCut® QD blade for parting B28
CoroCut® QD QS shank tool for parting and grooving B31
CoroCut® QD shank tool for parting and grooving B33
CoroCut® QD head for grooving B35

CoroCut® 3

External tools

CoroCut® 3 cutting unit for parting and grooving B36
CoroCut® 3 QS shank tool for parting and grooving B37
CoroCut® 3 shank tool for parting and grooving B39
CoroCut® 3 head for grooving B40

CoroCut® XS

External tools

CoroCut® XS QS shank tool for parting and grooving B41
CoroCut® XS B43

T-Max® Q-Cut

External tools

T-Max® Q-Cut shank tool for face grooving B44
T-Max® Q-Cut head for face grooving B46

Internal tools

T-Max® Q-Cut shank tool for face grooving B47
T-Max® Q-Cut boring bar for grooving B48
T-Max® Q-Cut head for grooving B49

T-Max®

External tools

Bear Paw B50

CoroThread® 266

Internal tools

CoroThread® 266 boring bar for grooving B51

T-Max® U-Lock

Internal tools

T-Max® U-Lock boring bar for grooving B52

Continued...

CoroTurn® XS

Adaptive item
Coromant Capto® to CoroTurn® XS adaptor G23
Rectangular shank to CoroTurn® XS adaptor G36
Cylindrical shank with flat to CoroTurn® XS adaptor G49

CoroCut MB

Adaptive item
Rectangular shank to CoroCut® MB adaptor G39
Cylindrical shank to CoroCut® MB adaptor G48
Cylindrical shank with flat to CoroCut® MB adaptor G54

Alphanumeric index Q2

THREAD TURNING C

CoroThread® 266

External tools
CoroThread® 266 cutting unit for thread turning C1
CoroThread® 266 QS shank tool for thread turning C3
CoroThread® 266 shank tool for thread turning C5
CoroThread® 266 head for thread turning C7

Internal tools
CoroThread® 266 cutting unit for thread turning C8
CoroThread® 266 boring bar for thread turning C9
CoroThread® 266 head for thread turning C11

T-Max® U-Lock

Internal tools
T-Max® U-Lock cutting unit for thread turning C12
T-Max® U-Lock boring bar for thread turning C13
T-Max® U-Lock head for thread turning C14

T-Max® Twin-Lock

External tools
T-Max® Twin-Lock shank tool for thread turning C15
T-Max® Twin-Lock head for thread turning C16

CoroCut® XS

External tools
CoroCut® XS QS shank tool for parting and grooving B41
CoroCut® XS B43

CoroTurn® XS

Adaptive item
Coromant Capto® to CoroTurn® XS adaptor G23
Rectangular shank to CoroTurn® XS adaptor G36
Cylindrical shank with flat to CoroTurn® XS adaptor G49

CoroCut MB

Adaptive item
Rectangular shank to CoroCut® MB adaptor G39
Cylindrical shank to CoroCut® MB adaptor G48
Cylindrical shank with flat to CoroCut® MB adaptor G54

Original and optional shims C17

Alphanumeric index Q2

MULTIFUNCTIONAL TOOLS D

CoroPlex™ TT

CoroPlex™ TT multifunctional tool for turning D2

CoroPlex™ TB

CoroPlex™ TB multifunctional tool for turning D3

CoroPlex™ MT

CoroPlex™ MT multifunctional tool for milling and turning J101

BUILD-IN TOOLS E

Cartridges

T-Max® P cartridge for turning E2

CoroTurn® 107 cartridge for turning E5

CoroThread® 266 cartridge for thread turning E13

T-Max® Twin-Lock cartridge for thread turning E14

Cartridge for railway wheel re-turning E15

Alphanumeric index Q2

TOOL HOLDING F

Non machine specific clamping unit

VDI to Coromant Capto® clamping unit F2
VDI to rectangular shank adaptor F6
VDI to blade adaptor F8
Tool block for blades F9
Rectangular shank to Coromant Capto® clamping unit F11
Cylindrical shank with flats to Coromant Capto® clamping unit F14
Manual clamping unit F18
Hydraulic clamping unit F21

Machine side interface CDI 80

Manual clamping unit F22
CDI 80 turret interface to blade adaptor F26
CDI 80 turret interface to cylindrical shank adaptor F27
CDI 80 turret interface to rectangular shank adaptor F25
Driven tool holder for CDI 80 interface F28

Machine side interface BMT

Manual clamping unit for BMT turrets F30
BMT turret interface to blade adaptor F31

Machine side interface BMT-P

Driven tool holder for BMT-P turrets F32

Machine side interface Doosan

Manual clamping unit for Doosan machines F33

Machine side interface Gildemeister

Manual clamping unit for Gildemeister machines F34
Driven tool holder for Gildemeister machines F35

Machine side interface Mazak

Manual clamping unit for Mazak machines F36
Driven tool holder for Mazak machines F41
Mazak turret interface to blade adaptor F40

Machine side interface Mori Seiki

Manual clamping unit for Mori Seiki machines F44
Driven tool holder for Mori Seiki machines F48
Mori Seiki turret interface to blade adaptor F47

Machine side interface Murata

Manual clamping unit for Murata machines F50

Machine side interface Nakamura Tome

Manual clamping unit for Nakamura Tome machines F51
Driven tool holder for Nakamura Tome machines F52

Machine side interface Okuma

Manual clamping unit for Okuma machines F53
Driven tool holder for Okuma machines F56
Okuma turret interface to blade adaptor F55

Alphanumeric index Q2

TURNING TOOL ADAPTORS G

Machine side interface Coromant Capto®

Coromant Capto® extension adaptor O2
Coromant Capto® reduction adaptor G1 O3
Coromant Capto® to CoroTurn® SL adaptor G2
Coromant Capto® miniturret for four CoroTurn® SL heads G9
Coromant Capto® to CoroTurn® SL70 adaptor G10
Boring bar for two CoroTurn® SL heads G11
Coromant Capto® to CoroTurn® SL dampened adaptor G12
Coromant Capto® to CoroTurn® SL quick change dampened adaptor G15
Coromant Capto® to rectangular shank adaptor G16
Coromant Capto® miniturret for three rectangular shank tools G20
Coromant Capto® to cylindrical shank adaptor G21
Coromant Capto® to CoroTurn® XS adaptor G23
Coromant Capto® to blade adaptor G24

Machine side interface HSK

HSK to Coromant Capto® adaptor O33
HSK to rectangular shank adaptor G28
HSK to cylindrical shank adaptor G31
HSK to blade adaptor G32
HSK to CoroTurn® SL adaptor G33
HSK to CoroTurn® SL70 adaptor G35

Machine side interface BIG-PLUS® CAT-V

BIG-PLUS® CAT-V to Coromant Capto® adaptor O59

Machine side interface Rectangular shank

Rectangular shank to CoroTurn® XS adaptor G36
Rectangular shank to CoroTurn® SL adaptor G38
Rectangular shank to CoroCut® MB adaptor G39
Rectangular shank to cartridge adaptor G40

Machine side interface Cylindrical shank

Cylindrical shank to CoroTurn® SL adaptor G41
Cylindrical shank to CoroTurn® SL solid carbide adaptor G42
Cylindrical shank to CoroTurn® SL dampened adaptor G43
Cylindrical shank to CoroTurn® SL quick change dampened adaptor G46
Cylindrical shank to CoroCut® MB adaptor G48

Machine side interface Cylindrical shank with flat

Cylindrical shank with flat to CoroTurn® XS adaptor G49
Cylindrical shank with flat to CoroTurn® XS double-ended adaptor G52
Cylindrical shank with flat to CoroTurn® SL adaptor G53
Cylindrical shank with flat to CoroCut® MB adaptor G54

Machine side interface Bolt pattern

Bolt pattern to CoroTurn® SL adaptor G56

Continued...

Machine side interface CoroTurn® SL

CoroTurn® SL reduction adaptor G57
CoroTurn® SL to CoroTurn® SL quick change adaptor G58
CoroTurn® SL quick change to CoroTurn® SL adaptor G59
CoroTurn® SL quick change to CoroTurn® SL70 adaptor G61
Mini-turret for four CoroTurn® SL heads G62
CoroTurn® SL to rectangular shank adaptor G63
CoroTurn® SL quick change to rectangular shank adaptor G64
570-80 to CoroTurn® SL quick change adaptor G65

Alphanumeric index Q2

MILLING J

Face milling tools

CoroMill® 345 face milling cutter J2
CoroMill® 245 face milling cutter J6
CoroMill® 357 face milling cutter J9
CoroMill® 360 face milling cutter J11
CoroMill® 419 face milling cutter J14
CoroMill® 210 face milling cutter J16
CoroMill® 300 face milling cutter J19
CoroMill® 200 face milling cutter J27
CoroMill® 600 face milling cutter J31
CoroMill® 365 face milling cutter J32
Auto Roughing face milling cutter J35
Auto AF adjustable face milling cutter J37

Shoulder milling tools

CoroMill® 490 square shoulder milling cutter J39
CoroMill® 390 square shoulder milling cutter J48
CoroMill® 690 square shoulder milling cutter J62
CoroMill® Century square shoulder milling cutter J64
CoroMill® 790 square shoulder milling cutter J66
Auto FS square shoulder milling cutter J69
U-Max® square shoulder milling cutter J71

Disc milling tools

CoroMill® 331 adjustable full side and face milling cutter J72
CoroMill® 331 half side and face milling cutter J80
CoroMill® 331 double half side and face milling cutter J83
CoroMill® 331 full side and face milling cutter J85

Profile milling tools

CoroMill® 216 ball nose milling cutter J89

Thread milling tools

CoroMill® 325 Thread whirling cutter J94

Groove milling tools

CoroMill® 328 groove milling cutter J95
CoroMill® 329 groove milling cutter J96

Chamfer milling tools

CoroMill® 495 chamfer milling cutter J97

Gear milling tools

CoroMill® 161 gear milling cutter J99
CoroMill® 162 gear milling cutter J100

Multifunctional tools

CoroPlex™ MT multifunctional tool for milling and turning J101

Alphanumeric index Q2

DRILLING K

Indexable drills

CoroDrill® 870 exchangeable tip drill K2
CoroDrill® 880 indexable insert drill K8
CoroDrill® 881 indexable insert drill K34
Coromant U indexable insert drill K41
Trepanning tool K42

BORING M

Included parts

CoroBore® 820 rough boring tool M2
Duobore™ rough boring tool M5
Duobore™ dampened rough boring tool M7
CoroBore® 820 XL rough boring tool M8
CoroBore® 820 XL lightweight rough boring tool M12
CoroBore® 825 fine boring tool M13
CoroBore® 825 lightweight fine boring tool M15
CoroBore® 825 dampened fine boring tool M16
CoroBore® 825 XL fine boring tool M17
CoroBore® 826 XL fine boring tool M18
CoroBore® 825 XL/826 XL lightweight fine boring tool M19
CoroBore® 825 XL/826 XL dampened fine boring tool M21
CoroBore® 825 XL/826 XL fine boring tool M22
Coromant Capto® to CoroTurn® SL adjustable adaptor M24
Coromant Capto® to CoroBore® 825 SL adaptor M25
Arbor to CoroTurn® SL adjustable adaptor M26

Spare parts

Adaptor M28
Bridge M36
Bridge extension M38
Slide M39
Fine boring head M47
Cartridge M48

Boring bars

CoroTurn® XS boring bar for boring M51
CoroTurn® XS adaptors M52
Boring bar with indexable insert for fine boring heads M53
Fine boring head adaptors M54

Adaptors

CoroBore® XL adaptors M55

Fine boring

Fine boring unit M56
Cartridge for fine boring units M57

Alphanumeric index Q2

ROTATING TOOL ADAPTORS O

Machine side interface Coromant Capto®

Coromant Capto® extension adaptor O2
Coromant Capto® reduction adaptor O3
Coromant Capto® to arbor adaptor O6
Coromant Capto® to arbor dampened adaptor O16
Coromant Capto® to side and face mill arbor adaptor O19
Coromant Capto® to Weldon adaptor O20
Coromant Capto® to ISO 9766 adaptor O22
Coromant Capto® to ISO 9766 adjustable adaptor O23
Coromant Capto® to Weldon/ ISO 9766 adaptor O24
Coromant Capto® to Varilock adaptor O25
Coromant Capto® to CoroMill® 327 adaptor O26
Coromant Capto® to CoroChuck™ 930 O27
Coromant Capto® to CoroChuck™ 970 O29
Coromant Capto® to shrink fit chuck O30
Coromant Capto® to ER collet chuck O32

Machine side interface HSK

HSK to Coromant Capto® adaptor O33
HSK to arbor adaptor O36
HSK to arbor dampened adaptor O41
HSK to Weldon adaptor O43
HSK to ISO 9766 adaptor O44
HSK to ISO 9766 adjustable adaptor O45
HSK to Varilock adaptor O46
HSK to CoroChuck™ 930 O47
HSK to CoroChuck™ 970 O48
HSK to ER collet chuck O49

Machine side interface BIG-PLUS® ISO

BIG-PLUS® ISO to Coromant Capto® adaptor O50
BIG-PLUS® ISO 7388.1 to Weldon/ ISO 9766 adaptor O51
BIG-PLUS® ISO to ER collet chuck O52
BIG-PLUS® ISO to CoroChuck™ 930 O53

Machine side interface BIG-PLUS® MAS-BT

BIG-PLUS® MAS-BT to Coromant Capto® adaptor O54
BIG-PLUS® MAS-BT to arbor adaptor O55
BIG-PLUS® MAS-BT to Weldon/ ISO 9766 adaptor O56
BIG-PLUS® MAS-BT to CoroChuck™ 930 O57
BIG-PLUS® MAS-BT to ER collet chuck O58

Machine side interface BIG-PLUS® CAT-V

BIG-PLUS® CAT-V to Coromant Capto® adaptor O59
BIG-PLUS® CAT-V to arbor adaptor O60
BIG-PLUS® CAT-V to Weldon / ISO 9766 adaptor O61
BIG-PLUS® CAT-V to CoroChuck™ 930 O63
BIG-PLUS® CAT-V to ER collet chuck O64

Machine side interface ISO 7388-1

ISO 7388-1 to Coromant Capto® adaptor O65
ISO 7388-1 to arbor adaptor O66
ISO 7388-1 to side and face mill arbor adaptor O68
ISO 7388-1 to Weldon adaptor O69
ISO 7388-1 to ISO 9766 adaptor O71
ISO 7388-1 to ISO 9766 adjustable adaptor O72
ISO 7388-1 to Varilock adaptor O73
ISO 7388-1 to CoroChuck™ 930 O74
ISO 7388-1 to CoroChuck™ 970 O75
ISO 7388-1 to ER collet chuck O76

Continued...

Machine side interface MAS-BT

MAS-BT 403 to Coromant Capto® adaptor O77
MAS-BT 403 to arbor adaptor O78
MAS-BT 403 to side and face mill arbor adaptor O80
MAS-BT 403 to Weldon adaptor O81
MAS-BT 403 to ISO 9766 adaptor O84
MAS-BT 403 to ISO 9766 adjustable adaptor O85
MAS-BT 403 to Varilock adaptor O86
MAS-BT 403 to CoroChuck™ 930 O87
MAS-BT 403 to CoroChuck™ 970 O88
MAS-BT 403 to ER collet chuck O89

Machine side interface CAT-V

CAT-V to Coromant Capto® adaptor O90
CAT-V to arbor adaptor O91
CAT-V to side and face mill arbor adaptor O93
CAT-V to Weldon adaptor O94
CAT-V to ISO 9766 adaptor O96
CAT-V to ISO 9766 adjustable adaptor O97
CAT-V to Varilock adaptor O98
CAT-V to CoroChuck™ 930 O99
CAT-V to CoroChuck™ 970 O100
CAT-V to ER collet chuck O101

Machine side interface DIN 2080

DIN 2080 to Coromant Capto® adaptor O102

Machine side interface NMTB

NMTB to Coromant Capto® adaptor O103

Machine side interface Cylindrical shank

Cylindrical shank to CoroMill® 327 adaptor O104
Cylindrical shank to Varilock adaptor O105
Cylindrical shank to CoroChuck™ 970 O106
Cylindrical shank to ER collet chuck O107

Machine side interface Weldon shank

Weldon shank to CoroChuck™ 970 O108

Machine side interface Bridgeport

Bridgeport to arbor adaptor O109

Machine side interface DIN 2079

DIN 2079 to Coromant Capto® adaptor O110

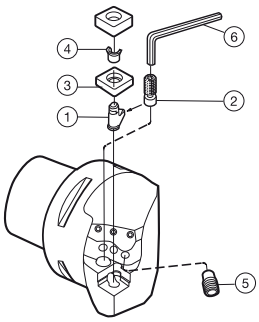
Machine side interface ER

ER to CoroMill® 327 adaptor O111

Alphanumeric index Q2

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PCLNR/L-27050-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C5-PCLNR/L-35060-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C5-PCLNR/L-35060-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03	174.1-864	
C6-PCLNR/L-45065-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C6-PCLNR/L-45065-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03	174.1-864	
C6-PCLNR/L-45065-19HP	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03	3021 010-040	
C6-PCLNR/L-45165-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C8-PCLNR/L-55080-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C8-PCLNR/L-55080-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03	174.1-864	
C8-PCLNR/L-55080-19HP	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03	3021 010-040	
C10-PCLNR/L-68110-19HP	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PCMNN-00095-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C5-PCMNN-00115-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C6-PCMNN-00115-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C8-PCMNN-00150-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	174.1-864	
C10-PCMNN-00110-19HP	174.3-842M	174.3-822M	171.35-851M	174.3-862	5691 026-03	3021 010-040	

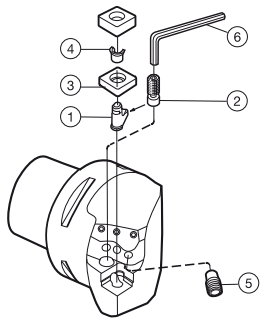
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PCRNR/L-35065-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03	174.1-864	
C6-PCRNR/L-35065-19HP	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PDJNR/L-27050-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-03	174.1-863	
C4-PDJNR/L-27055-15HP	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03	174.1-864	
C5-PDJNR/L-35060-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-03	174.1-863	
C5-PDJNR/L-35060-1504HP	174.3-847M	174.3-830	171.35-855	174.3-861	5691 026-03	174.1-864	
C5-PDJNR/L-35060-15HP	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03	174.1-864	
C6-PDJNR/L-45065-1504HP	174.3-847M	174.3-830	171.35-855	174.3-861	5691 026-03	174.1-864	
C6-PDJNR/L-45065-15HP	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03	174.1-864	
C6-PDJNR/L-45165-15HP	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03	174.1-864	
C8-PDJNR/L-55080-1504HP	174.3-847M	174.3-830	171.35-855	174.3-861	5691 026-03	174.1-864	
C8-PDJNR/L-55080-15HP	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03	174.1-864	
C10-PDJNR/L-68110-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131A131
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PDMNR/L-00130-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03	174.1-864	
C6-PDUNR/L-45065-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03	174.1-864	
C8-PDUNR/L-55080-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PSDNN-00065-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03	174.1-864	
C6-PSDNN-00065-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PSKNR/L-45065-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03	174.1-864	
C6-PSKNR/L-45065-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	
C8-PSKNR/L-55080-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	

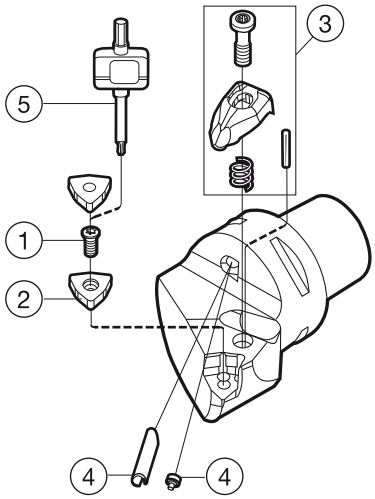
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PSRNR/L-35065-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03	174.1-864	
C6-PSRNR/L-35065-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	
C8-PSRNR/L-45080-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PSSNR/L-27042-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03	174.1-864	
C5-PSSNR/L-35050-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03	174.1-864	
C5-PSSNR/L-35052-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03	174.1-864	
C6-PSSNR/L-45052-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	
C6-PSSNR/L-45054-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03	174.1-864	
C6-PSSNR/L-45056-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03	174.1-864	
C6-PSSNR/L-45156-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03	174.1-864	
C8-PSSNR/L-55080-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03	174.1-864	
C8-PSSNR/L-55080-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	
C10-PSSNR/L-68092-19HP	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

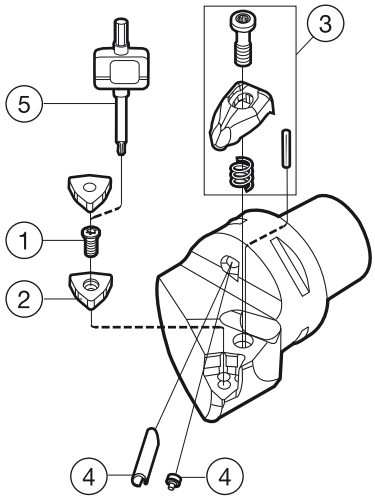


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C3-DCLNR/L-22045-12	5513 020-02	5322 236-03	5412 028-021		5680 049-01	
C4-DCKNR/L-27050-12	5513 020-02	5322 234-01	5412 028-021	5691 034-01	5680 049-01	
C4-DCLNR/L-27050-09	5513 020-04	5322 236-04	5412 028-011	5691 045-01	5680 051-03	
C4-DCLNR/L-27050-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C4-DCLNR/L-27055-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C4-DCRNR/L-22050-12	5513 020-02	5322 234-01	5412 028-021	5691 034-01	5680 049-01	
C5-DCKNR/L-35060-12	5513 020-02	5322 234-01	5412 028-021	5691 034-02	5680 049-01	
C5-DCKNR/L-35060-16	5513 020-07	5322 234-03	5412 028-031	5691 034-02	5680 043-14	
C5-DCLNR/L-35060-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C5-DCLNR/L-35060-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C5-DCLNR/L-35060-19	5513 020-07	5322 236-01	5412 028-041	5691 045-01	5680 043-14	
C5-DCMNN-00105-12	5513 020-02	5322 234-01	5412 028-021	5691 034-02	5680 049-01	
C5-DCRNR/L-27060-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C5-DCRNR/L-27060-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C5-DCRNR/L-27060-19	5513 020-07	5322 236-01	5412 028-041	5691 034-02	5680 043-14	
C6-DCKNR/L-45065-12	5513 020-02	5322 234-01	5412 028-021	5691 034-02	5680 049-01	
C6-DCKNR/L-45065-16	5513 020-07	5322 234-03	5412 028-031	5691 034-02	5680 043-14	
C6-DCKNR/L-45065-19	5513 020-07	5322 236-01	5412 028-041	5691 034-02	5680 043-14	
C6-DCLNR/L-45065-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C6-DCLNR/L-45065-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C6-DCLNR/L-45065-19	5513 020-07	5322 236-01	5412 028-041	5691 045-01	5680 043-14	
C6-DCMNN-00090-12	5513 020-02	5322 234-01	5412 028-021	5691 034-03	5680 049-01	
C6-DCMNN-00090-16	5513 020-07	5322 234-03	5412 028-031	5691 034-03	5680 043-14	
C6-DCMNN-00115-12	5513 020-02	5322 234-01	5412 028-021	5691 034-03	5680 049-01	
C6-DCRNR/L-35065-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C6-DCRNR/L-35065-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C6-DCRNR/L-35065-19	5513 020-07	5322 236-01	5412 028-041	5691 045-01	5680 043-14	
C8-DCKNR/L-55080-19	5513 020-07	5322 236-01	5412 028-041	5691 034-03	5680 043-14	
C8-DCLNR/L-55080-12	5513 020-02	5322 234-01	5412 028-021	5691 045-01	5680 049-01	
C8-DCLNR/L-55080-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C8-DCLNR/L-55080-19	5513 020-07	5322 236-01	5412 028-041	5691 045-01	5680 043-14	
C8-DCLNR/L-55080-25	5513 020-08	5322 234-05	5412 028-051	5691 045-01	5680 043-15	
C8-DCMNN-00150-16	5513 020-07	5322 234-03	5412 028-031	5691 034-03	5680 043-14	
C8-DCRNR/L-55080-16	5513 020-07	5322 234-03	5412 028-031	5691 045-01	5680 043-14	
C8-DCRNR/L-55080-19	5513 020-07	5322 236-01	5412 028-041	5691 045-01	5680 043-14	
C3-DDJNR/L-22045-11	5513 020-04	5322 267-01	5412 028-011		5680 051-03	
C4-DDHNR/L-27055-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C4-DDHNR/L-27055-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C4-DDJNR/L-27050-11	5513 020-04	5322 267-01	5412 028-011	5691 034-01	5680 051-03	
C4-DDJNR/L-27055-15	5513 020-02	5322 266-02	5412 028-021	5691 034-01	5680 049-01	
C4-DDJNR/L-27055-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-01	5680 049-01	
C4-DDNNN-00050-11	5513 020-04	5322 267-01	5412 028-011	5691 034-01	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

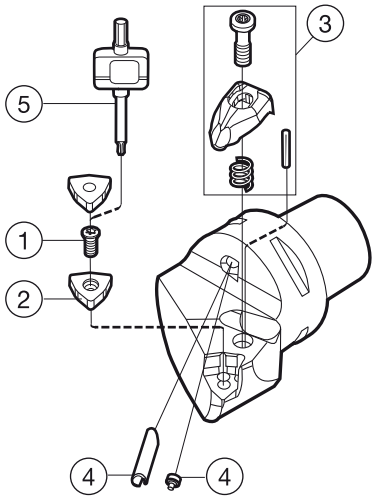


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C4-DDNNN-00055-15	5513 020-02	5322 266-02	5412 028-021	5691 034-01	5680 049-01	
C4-DDNNN-00055-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-01	5680 049-01	
C4-DDUNR/L-27050-15	5513 020-02	5322 266-02	5412 028-021	5691 034-02	5680 049-01	
C4-DDUNR/L-27050-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-01	5680 049-01	
C5-DDHNR/L-35060-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C5-DDHNR/L-35060-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C5-DDJNR/L-35060-11	5513 020-04	5322 267-01	5412 028-011	5691 034-02	5680 051-03	
C5-DDJNR/L-35060-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C5-DDJNR/L-35060-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C5-DDMNL-00115-15	5513 020-02	5322 266-02	5412 028-021	5691 034-02	5680 049-01	
C5-DDNNN-00060-11	5513 020-04	5322 267-01	5412 028-011	5691 045-01	5680 051-03	
C5-DDNNN-00060-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C5-DDNNN-00060-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C5-DDUNR/L-35060-15	5513 020-02	5322 266-02	5412 028-021	5691 034-02	5680 049-01	
C5-DDUNR/L-35060-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-02	5680 049-01	
C6-DDHNR/L-45065-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C6-DDHNR/L-45065-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C6-DDJNR/L-45065-11	5513 020-04	5322 267-01	5412 028-011	5691 034-02	5680 051-03	
C6-DDJNR/L-45065-15	5513 020-02	5322 266-02	5412 028-021	5691 034-02	5680 049-01	
C6-DDJNR/L-45065-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-02	5680 049-01	
C6-DDMNL-00130-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

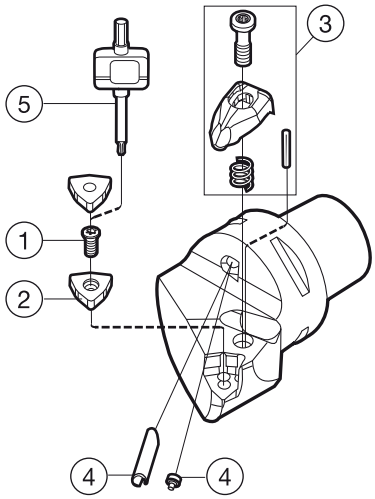


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C6-DDMNL-00130-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-03	5680 049-01	
C6-DDMNL-33120-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	
C6-DDMNL-33120-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-03	5680 049-01	
C6-DDNNN-00065-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C6-DDNNN-00065-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C6-DDUNR/L-45065-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	
C6-DDUNR/L-45065-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-02	5680 049-01	
C8-DDHNR/L-55080-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C8-DDHNR/L-55080-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C8-DDJNR/L-55080-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	
C8-DDJNR/L-55080-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-03	5680 049-01	
C8-DDMNL-00160-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	
C8-DDMNL-00160-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-03	5680 049-01	
C8-DDNNN-00080-15	5513 020-02	5322 266-02	5412 028-021	5691 045-01	5680 049-01	
C8-DDNNN-00080-1504	5513 020-02	5322 266-01	5412 028-021	5691 045-01	5680 049-01	
C8-DDUNR/L-55080-15	5513 020-02	5322 266-02	5412 028-021	5691 034-03	5680 049-01	
C8-DDUNR/L-55080-1504	5513 020-02	5322 266-01	5412 028-021	5691 034-03	5680 049-01	
C4-DRSNR/L-27050-12	5513 020-02	5322 155-02	5412 028-021	5691 034-01	5680 049-01	
C5-DRSNR/L-35060-12	5513 020-02	5322 155-02	5412 028-021	5691 045-01	5680 049-01	
C6-DRSNR/L-45065-12	5513 020-02	5322 155-02	5412 028-021	5691 045-01	5680 049-01	
C3-DSDNN-00048-12	5513 020-02	5322 426-02	5412 028-021		5680 049-01	
C3-DSKNR/L-22040-12	5513 020-02	5322 426-02	5412 028-021	5691 034-01	5680 049-01	
C3-DSRNR/L-19048-12	5513 020-02	5322 426-02	5412 028-021		5680 049-01	
C3-DSSNR/L-22040-12	5513 020-02	5322 426-02	5412 028-021		5680 049-01	
C4-DSDNN-00050-12	5513 020-02	5322 425-01	5412 028-021	5691 034-01	5680 049-01	
C4-DSKNR/L-27050-12	5513 020-02	5322 425-01	5412 028-021	5691 034-01	5680 049-01	
C4-DSRNR/L-22050-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	
C4-DSSNR/L-27042-12	5513 020-02	5322 425-01	5412 028-021	5691 034-01	5680 049-01	
C4-DSSNR/L-27045-15	5513 020-07	5322 425-03	5412 028-031	5691 034-01	5680 043-14	
C5-DSDNN-00060-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	
C5-DSDNN-00060-15	5513 020-07	5322 425-03	5412 028-031	5691 045-01	5680 043-14	
C5-DSDNN-00065-19	5513 020-07	5322 425-04	5412 028-041	5691 045-01	5680 043-14	
C5-DSKNR/L-35060-12	5513 020-02	5322 425-01	5412 028-021	5691 034-02	5680 049-01	
C5-DSKNR/L-35060-15	5513 020-07	5322 425-03	5412 028-031	5691 034-02	5680 043-14	
C5-DSKNR/L-35060-19	5513 020-07	5322 425-04	5412 028-041	5691 034-02	5680 043-14	
C5-DSRNR/L-27060-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	
C5-DSRNR/L-27060-15	5513 020-07	5322 425-03	5412 028-031	5691 045-01	5680 043-14	
C5-DSRNR/L-27060-19	5513 020-07	5322 425-04	5412 028-041	5691 045-01	5680 043-14	
C5-DSSNR/L-35048-19	5513 020-07	5322 425-04	5412 028-041	5691 034-02	5680 043-14	
C5-DSSNR/L-35050-15	5513 020-07	5322 425-03	5412 028-031	5691 034-02	5680 043-14	
C5-DSSNR/L-35052-12	5513 020-02	5322 425-01	5412 028-021	5691 034-02	5680 049-01	
C6-DSDNN-00065-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

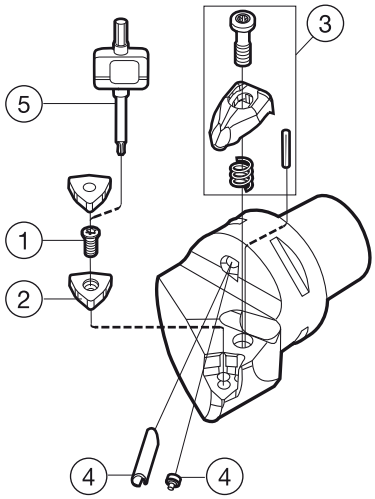


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C6-DSDNN-00065-15	5513 020-07	5322 425-03	5412 028-031	5691 045-01	5680 043-14	
C6-DSDNN-00070-19	5513 020-07	5322 425-04	5412 028-041	5691 045-01	5680 043-14	
C6-DSKNR/L-45065-12	5513 020-02	5322 425-01	5412 028-021	5691 034-02	5680 049-01	
C6-DSKNR/L-45065-15	5513 020-07	5322 425-03	5412 028-031	5691 034-02	5680 043-14	
C6-DSKNR/L-45065-19	5513 020-07	5322 425-04	5412 028-041	5691 034-02	5680 043-14	
C6-DSRNR/L-35065-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	
C6-DSRNR/L-35065-15	5513 020-07	5322 425-03	5412 028-031	5691 045-01	5680 043-14	
C6-DSRNR/L-35065-19	5513 020-07	5322 425-04	5412 028-041	5691 045-01	5680 043-14	
C6-DSSNR/L-45052-19	5513 020-07	5322 425-04	5412 028-041	5691 034-02	5680 043-14	
C6-DSSNR/L-45054-15	5513 020-07	5322 425-03	5412 028-031	5691 045-01	5680 043-14	
C6-DSSNR/L-45056-12	5513 020-02	5322 425-01	5412 028-021	5691 045-01	5680 049-01	
C8-DSDNN-00080-25	5513 020-08	5322 425-07	5412 028-051	5691 045-01	5680 043-15	
C8-DSKNR/L-55080-19	5513 020-07	5322 425-04	5412 028-041	5691 034-03	5680 043-14	
C8-DSKNR/L-55080-25	5513 020-08	5322 425-07	5412 028-051	5691 034-03	5680 043-15	
C8-DSRNR/L-45080-19	5513 020-07	5322 425-04	5412 028-041	5691 045-01	5680 043-14	
C8-DSRNR/L-45080-25	5513 020-08	5322 425-07	5412 028-051	5691 045-01	5680 043-15	
C8-DSSNR/L-55070-25	5513 020-08	5322 425-07	5412 028-051	5691 045-01	5680 043-15	
C3-DTFNR/L-22040-16	5513 020-04	5322 316-01	5412 028-011		5680 051-03	
C3-DTJNR/L-22040-16	5513 020-04	5322 315-02	5412 028-011		5680 051-03	
C4-DTFNR/L-27050-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C4-DTFNR/L-27050-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C4-DTGNR/L-27050-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C4-DTGNR/L-27050-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C4-DTJNR/L-27050-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C4-DTJNR/L-27050-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C4-DTTNR/L-22050-16	5513 020-04	5322 315-02	5412 028-011	5691 034-01	5680 051-03	
C5-DTFNR/L-35060-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C5-DTFNR/L-35060-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C5-DTGNR/L-35060-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C5-DTGNR/L-35060-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C5-DTJNR/L-35060-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C5-DTJNR/L-35060-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C5-DTTNR/L-27060-16	5513 020-04	5322 315-02	5412 028-011	5691 034-02	5680 051-03	
C5-DTTNR/L-27060-22	5513 020-02	5322 315-04	5412 028-021	5691 034-02	5680 049-01	
C6-DTFNR/L-45065-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C6-DTFNR/L-45065-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C6-DTGNR/L-45065-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C6-DTGNR/L-45065-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C6-DTJNR/L-45065-16	5513 020-04	5322 315-02	5412 028-011	5691 045-01	5680 051-03	
C6-DTJNR/L-45065-22	5513 020-02	5322 315-04	5412 028-021	5691 045-01	5680 049-01	
C6-DTJNR/L-45065-27	5513 020-07	5322 315-05	5412 028-031	5691 045-01	5680 043-14	
C6-DTTNR/L-35065-22	5513 020-02	5322 315-04	5412 028-021	5691 034-02	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

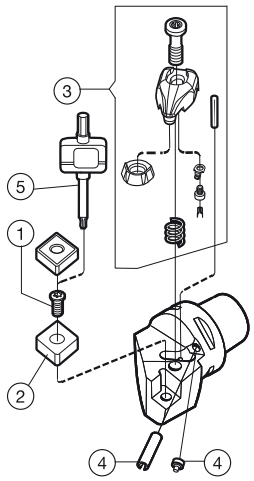


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C4-DVJNR/L-27062-16	5513 020-09	5322 269-01	5412 028-061	5691 034-01	5680 049-01	
C4-DVVNN-00062-16	5513 020-09	5322 269-01	5412 028-061	5691 034-01	5680 049-01	
C5-DVJNR/L-35065-16	5513 020-09	5322 269-01	5412 028-061	5691 034-02	5680 049-01	
C5-DVVNN-00065-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01	5680 049-01	
C6-DVJNR/L-45065-16	5513 020-09	5322 269-01	5412 028-061	5691 034-02	5680 049-01	
C6-DVVNN-00065-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01	5680 049-01	
C8-DVJNR/L-55080-16	5513 020-09	5322 269-01	5412 028-061	5691 034-03	5680 049-01	
C8-DVMNL-00160-16	5513 020-09	5322 269-01	5412 028-061	5691 034-03	5680 049-01	
C8-DVVNN-00080-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01	5680 049-01	
C3-DWLNR/L-22040-06	5513 020-04	5322 328-01	5412 028-011		5680 051-03	
C4-DWLNR/L-27050-06	5513 020-04	5322 328-01	5412 028-011	5691 034-01	5680 051-03	
C4-DWLNR/L-27050-08	5513 020-02	5322 331-12	5412 028-021	5691 034-01	5680 049-01	
C5-DWLNR/L-35060-06	5513 020-04	5322 328-01	5412 028-011	5691 045-01	5680 051-03	
C5-DWLNR/L-35060-08	5513 020-02	5322 331-12	5412 028-021	5691 045-01	5680 049-01	
C6-DWLNR/L-45065-06	5513 020-04	5322 328-01	5412 028-011	5691 045-01	5680 051-03	
C6-DWLNR/L-45065-08	5513 020-02	5322 331-12	5412 028-021	5691 045-01	5680 049-01	
C8-DWLNR/L-55080-08	5513 020-02	5322 331-12	5412 028-021	5691 045-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

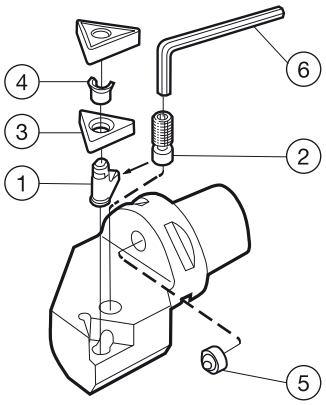


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C4-DCLNR/L-27050-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C4-DCRNR/L-22050-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C5-DCLNR/L-35060-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C5-DCLNR/L-35060-16-2	5513 020-07	5322 234-04	5412 034-031	5691 045-01	5680 043-14	
C5-DCRNR/L-27060-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C5-DCRNR/L-27060-16-2	5513 020-07	5322 234-04	5412 034-031	5691 045-01	5680 043-14	
C6-DCLNR/L-45065-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C6-DCLNR/L-45065-16-2	5513 020-07	5322 234-04	5412 034-031	5691 045-01	5680 043-14	
C6-DCRNR/L-35065-12-2	5513 020-02	5322 234-02	5412 032-021	5691 045-01	5680 049-01	
C6-DCRNR/L-35065-16-2	5513 020-07	5322 234-04	5412 034-031	5691 045-01	5680 043-14	
C5-DDJNR/L-35060-15-2	5513 020-02	5322 266-03	5412 032-021	5691 045-01	5680 049-01	
C6-DDJNR/L-45065-15-2	5513 020-02	5322 266-03	5412 032-021	5691 045-01	5680 049-01	
C4-DSDNN-00050-12-2	5513 020-02	5322 425-02	5412 032-021	5691 034-01	5680 049-01	
C4-DSKNR/L-27050-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C4-DSRNR/L-22050-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C4-DSSNR/L-27042-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C5-DSDNN-00060-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C5-DSKNR/L-35060-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C5-DSRNR/L-27060-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C5-DSSNR/L-35052-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C6-DSDNN-00065-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C6-DSKNR/L-45065-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C6-DSRNR/L-35065-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C6-DSSNR/L-45056-12-2	5513 020-02	5322 425-02	5412 032-021	5691 045-01	5680 049-01	
C4-DTGNR/L-27050-22-2	5513 020-02	5322 315-04	5412 032-021	5691 045-01	5680 049-01	
C5-DTGNR/L-35060-22-2	5513 020-02	5322 315-04	5412 032-021	5691 045-01	5680 049-01	
C6-DTGNR/L-45065-22-2	5513 020-02	5322 315-04	5412 032-021	5691 045-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PCLNR/L-22040-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-01	174.1-864	
C4-PCLNR/L-27050-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-01	174.1-864	
C4-PCLNR/L-27050-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-01	174.1-864	
C5-PCLNR/L-35060-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-02	174.1-864	
C5-PCLNR/L-35060-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-02	174.1-864	
C5-PCLNR/L-35060-19	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 034-02	3021 010-040	
C6-PCLNR/L-45065-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-02	174.1-864	
C6-PCLNR/L-45065-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-02	174.1-864	
C6-PCLNR/L-45065-19	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 034-02	3021 010-040	
C8-PCLNR/L-55080-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-03	174.1-864	
C8-PCLNR/L-55080-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-03	174.1-864	
C8-PCLNR/L-55080-19	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 034-03	3021 010-040	
C8-PCLNR/L-55080-25	174.3-844M	174.3-827	5322 230-01	174.3-865	5691 034-03	3021 010-050	
C10-PCLNR/L-68110-25	174.3-844M	174.3-827	5322 230-01	174.3-865	5691 034-03	3021 010-050	

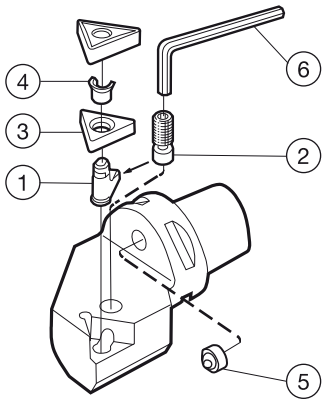
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C5-PCRNR/L-27060-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-02	174.1-864	
C5-PCRNR/L-27060-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-02	174.1-864	
C5-PCRNR/L-27060-19	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 034-02	3021 010-040	
C6-PCRNR/L-35065-12	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 034-02	174.1-864	
C6-PCRNR/L-35065-16	438.3-840	438.3-831	171.31-852	174.3-864	5691 034-02	174.1-864	
C6-PCRNR/L-35065-19	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 034-02	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PDJNR/L-22045-11	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 034-01	170.3-860	
C4-PDJNR/L-27050-11	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 034-01	170.3-860	
C4-PDJNR/L-27055-15	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 034-01	174.1-864	
C5-PDJNR/L-35060-11	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 034-02	170.3-860	
C5-PDJNR/L-35060-15	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 034-02	174.1-864	
C6-PDJNR/L-45065-11	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 034-02	170.3-860	
C6-PDJNR/L-45065-15	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 034-02	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PRSCR/L-45065-25	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-02	3021 010-040	
C8-PRSCR/L-55080-20	176.39-843	174.3-825	176.39-853	174.3-864	5691 034-03	174.1-864	
C8-PRSCR/L-55080-25	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-03	3021 010-040	
C8-PRSCR/L-55080-32	176.39-845	174.3-827	176.39-855	174.3-865	5691 034-03	3021 010-050	
C10-PRSCR/L-68110-25	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-03	3021 010-040	
C10-PRSCR/L-68110-32	176.39-845	174.3-827	176.39-855	174.3-865	5691 034-03	3021 010-050	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C6-PRDCN-00065-25A	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-02	3021 010-040	
C8-PRDCN-00080-25A	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-03	3021 010-040	
C8-PRDCN-00080-32A	176.39-845	174.3-827	176.39-855	174.3-865	5691 034-03	3021 010-050	
C10-PRDCN-00110-25	176.39-844	174.3-832	176.39-854	174.3-862	5691 034-03	3021 010-040	
C10-PRDCN-00110-32	176.39-845	174.3-827	176.39-855	174.3-865	5691 034-03	3021 010-050	

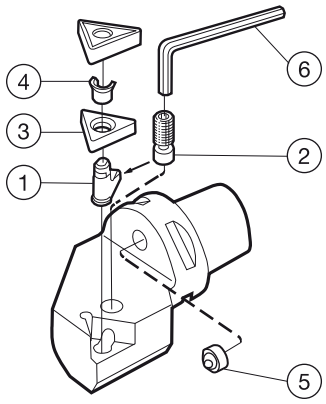
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PSRNR/L-22050-12	174.3-841M	174.3-821	174.3-856	174.3-861	5691 034-01	174.1-864	
C4-PSRNR/L-22050-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-01	174.1-864	
C5-PSRNR/L-27060-12	174.3-841M	174.3-821	174.3-856	174.3-861	5691 034-02	174.1-864	
C5-PSRNR/L-27060-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C5-PSRNR/L-27060-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C6-PSRNR/L-35065-12	174.3-841M	174.3-821	174.3-856	174.3-861	5691 034-02	174.1-864	
C6-PSRNR/L-35065-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C6-PSRNR/L-35065-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C8-PSRNR/L-45080-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-03	3021 010-040	
C8-PSRNR/L-45080-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	
C10-PSRNR/L-58110-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PSSNR/L-22032-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-01	174.1-864	
C4-PSSNR/L-27040-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-01	174.1-864	
C4-PSSNR/L-27042-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-01	174.1-864	
C5-PSSNR/L-35048-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C5-PSSNR/L-35050-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C5-PSSNR/L-35052-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C6-PSSNR/L-45052-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C6-PSSNR/L-45054-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C6-PSSNR/L-45056-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C10-PSSNR/L-68092-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PSDNN-00050-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-01	174.1-864	
C4-PSDNN-00050-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-01	174.1-864	
C5-PSDNN-00060-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C5-PSDNN-00060-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C5-PSDNN-00060-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C6-PSDNN-00065-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C6-PSDNN-00065-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C6-PSDNN-00065-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C6-PSDNN-00065-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-02	3021 010-050	
C8-PSDNN-00080-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	
C10-PSDNN-00110-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	

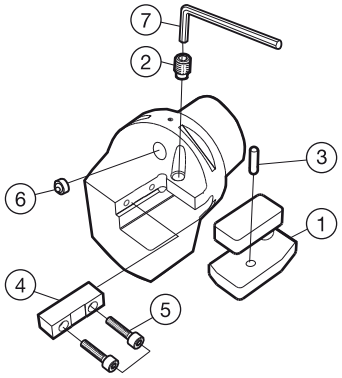
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PSKNR/L-27050-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-01	174.1-864	
C4-PSKNR/L-27050-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-01	174.1-864	
C5-PSKNR/L-35060-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C5-PSKNR/L-35060-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C5-PSKNR/L-35060-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C6-PSKNR/L-45065-12	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 034-02	174.1-864	
C6-PSKNR/L-45065-15	438.3-840	438.3-831	174.3-857	174.3-864	5691 034-02	174.1-864	
C6-PSKNR/L-45065-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-02	3021 010-040	
C8-PSKNR/L-55080-19	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 034-03	3021 010-040	
C8-PSKNR/L-55080-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	
C10-PSKNR/L-68110-25	174.3-844M	174.3-827	174.3-853M	174.3-865	5691 034-03	3021 010-050	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PTGNR/L-22040-16	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 034-01	170.3-860	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design

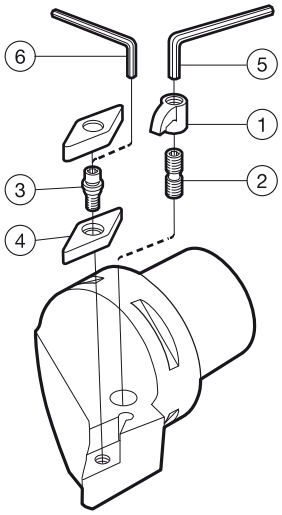


	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Shim	Screw	Parallel pin	Support	Screw	Nozzle	Key	
C10-PLRNR/L-35110-50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	5691 034-03	3021 010-060	
C10-PLTNR/L-18110-50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	5691 034-03	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Top clamp design

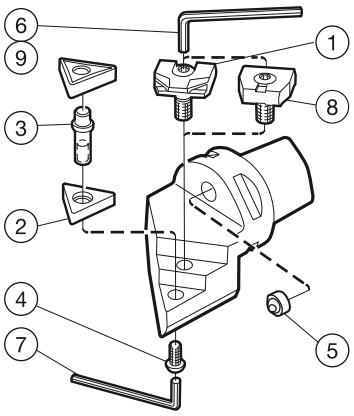


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	Locking pin	Shim	Key	Key	
C3-MVJNR/L-22045-16	MC-12	MS-510	MN-34L		3021 011-532	174.1-870	
C4-MVJNR/L-27050-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	
C5-MVJNR/L-35060-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Wedge clamp design



	Spare parts					Included parts		
	1	2	3	4	5	6	7	
Ordering code	Wedge clamp set	Shim	Pin	Screw	Nozzle	Key	Key	
C3-MTJNR/L-22040-16	170.38-820-1	170.3-852	5313 021-02	3212 010-206	5691 034-01	174.1-863	174.1-863	
C4-MTJNR/L-27050-16	170.38-820-1	170.3-852	5313 021-02	3212 010-206	5691 034-01	174.1-863	174.1-863	
C4-MTJNR/L-27050-22	170.38-821-1	170.3-855	181.38-840	3212 010-255	5691 034-01	174.1-864	174.1-864	
C5-MTJNR/L-35060-16	170.38-820-1	170.3-852	5313 021-02	3212 010-206	5691 034-02	174.1-863	174.1-863	
C5-MTJNR/L-35060-22	170.38-821-1	170.3-855	181.38-840	3212 010-255	5691 034-02	174.1-864	174.1-864	
C6-MTJNR/L-45065-22	170.38-821-1	170.3-855	181.38-840	3212 010-255	5691 034-02	174.1-864	174.1-864	
C6-MTJNR/L-45065-27	170.38-822-1	170.3-854	5313 021-04	3212 100-307	5691 034-02	174.1-864	174.1-864	

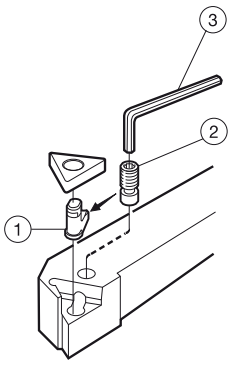
	Accessories	
	8	9
Ordering code	Wedge set	Key
C3-MTJNR/L-22040-16	170.38-823-1	174.1-864
C4-MTJNR/L-27050-16	170.38-823-1	174.1-864
C4-MTJNR/L-27050-22	170.38-824-1	3021 010-040
C5-MTJNR/L-35060-16	170.38-823-1	174.1-864
C5-MTJNR/L-35060-22	170.38-824-1	3021 010-040
C6-MTJNR/L-45065-22	170.38-824-1	3021 010-040
C6-MTJNR/L-45065-27	170.38-825-1	3021 010-040

	Spare parts					Included parts		
	1	2	3	4	5	6	7	
Ordering code	Wedge clamp set	Shim	Pin	Screw	Nozzle	Key	Key	
C3-MWLNR/L-22040-06	5431 125-011	5322 331-06	5313 022-01	5512 030-03	5691 034-01	170.3-860	170.3-864	
C4-MWLNR/L-27050-06	5431 125-011	5322 331-06	5313 022-01	5512 030-03	5691 034-01	170.3-860	170.3-864	
C4-MWLNR/L-27050-08	5431 125-021	5322 331-07	5313 022-03	3212 010-255	5691 034-01	174.1-864	174.1-864	
C5-MWLNR/L-35060-08	5431 125-021	5322 331-07	5313 022-03	3212 010-255	5691 034-02	174.1-864	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

T-Max® P QS shank tool for turning

Lever clamp design



Metric version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Lever	Screw	Key	
QS-PTGNR 1212E11	174.3-846-1	174.3-829	170.3-864	
QS-PTGNR 1616E11	174.3-846-1	174.3-829	170.3-864	

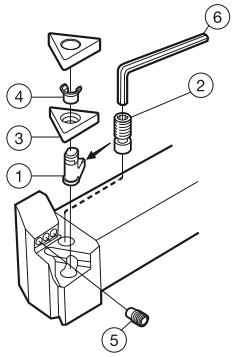
Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Lever	Screw	Key	
QS-PTGNR 082X	174.3-846-1	174.3-829	170.3-864	
QS-PTGNR 102X	174.3-846-1	174.3-829	170.3-864	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PCLNR/L 2020K 12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 2525M 12HP	438.3-840	438.3-831	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 2525M 16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	
PCLNR/L 3225P 12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 3225P 16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	
PCLNR/L 3232P 12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 3232P 16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	

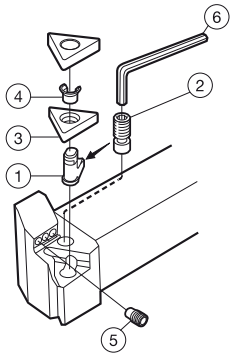
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PDJNR/L 1616H 11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 2020K 11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 2020K 15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
PDJNR/L 2525M 11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 2525M 15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
PDJNR/L 3225P 11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 3225P 15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
PDJNR/L 3232P 15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PSSNR/L 2020K 12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
PSSNR/L 2525M 12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
PSSNR/L 3225P 12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PTGNR/L 1616H 16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	
PTGNR/L 2020K 16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	
PTGNR/L 2525M 16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	
PTGNR/L 3225P 16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	

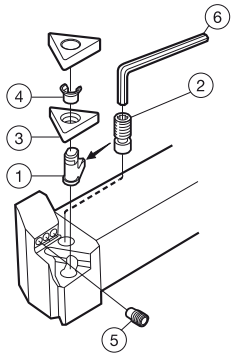
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PVJNR/L 1616H 16HP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	
PVJNR/L 2020K 16HP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	
PVJNR/L 2525M 16HP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	
PVJNR/L 3225P 16HP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PWLNR/L 2020K 08HP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	
PWLNR/L 2525M 08HP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	
PWLNR/L 3225P 08HP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P shank tool for turning

Lever clamp design



Inch version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PCLNR/L 12 4BHP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 16 4DHP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 16 5DHP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	
PCLNR/L 20 4DHP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
PCLNR/L 20 5DHP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	

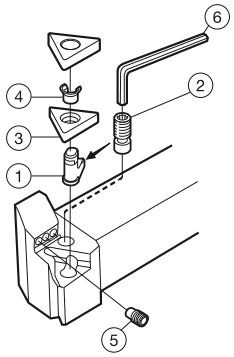
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PDJNR/L 10 3AHP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 12 3CHP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 12 4BHP	174.3-847M	174.3-830	171.35-856	174.3-861	5691 026-13	174.1-864	
PDJNR/L 16 3DHP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
PDJNR/L 16 4DHP	174.3-847M	174.3-830	171.35-856	174.3-861	5691 026-13	174.1-864	
PDJNR/L 20 4DHP	174.3-847M	174.3-830	171.35-856	174.3-861	5691 026-13	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PSSNR/L 12 4BHP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
PSSNR/L 16 4DHP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P shank tool for turning

Lever clamp design



Inch version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PTGNR/L 10 3AHP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	
PTGNR/L 12 3BHP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	
PTGNR/L 16 3DHP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13	170.3-860	

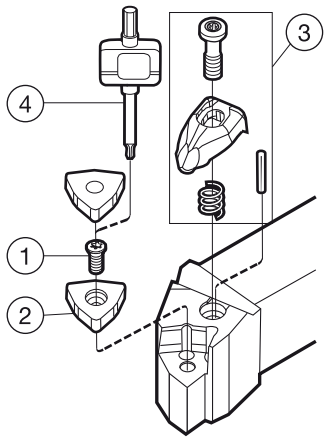
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PVJNR/L 10 3AHP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	
PVJNR/L 12 3BHP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	
PVJNR/L 16 3DHP	5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13	170.3-860	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
PWLNR/L 12 4CHP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	
PWLNR/L 16 4DHP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P shank tool for turning

Rigid clamp design



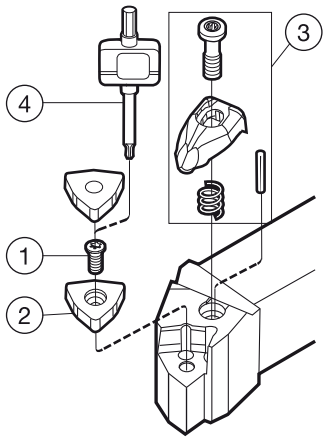
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DCBNR/L 2020K 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCBNR/L 2525M 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCBNR/L 2525M 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCBNR/L 3225P 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCBNR/L 3225P 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCBNR/L 3232P 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCBNR/L 3232P 16	5513 020-07	5322 234-04	5412 028-031	5680 043-14	
DCBNR/L 3232P 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCBNR/L 4040S 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCBNR/L 4040S 16	5513 020-07	5322 234-04	5412 028-031	5680 043-14	
DCBNR/L 4040S 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCKNR/L 2020K 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCKNR/L 2525M 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCKNR/L 3225P 12	5513 020-02	5322 234-02	5412 028-021	5680 049-01	
DCKNR/L 3232P 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCKNR/L 4040S 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 1616H 09	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 1616H 12	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
DCLNR/L 2020K 09	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 2020K 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 2525M 09	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 2525M 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 2525M 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 2525M 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 3225P 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 3225P 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 3225P 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 3232P 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 3232P 16	5513 020-07	5322 234-04	5412 028-031	5680 043-14	
DCLNR/L 3232P 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 4040S 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 4040S 19	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 4040S 25	5513 020-08	5322 234-05	5412 028-051	5680 043-15	
DCLNR/L 5050T 25	5513 020-08	5322 234-05	5412 028-051	5680 043-15	
DDHNR/L 2020K 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDHNR/L 2525M 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDHNR/L 2525M 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDHNR/L 3225P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDHNR/L 3232P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDJNR/L 1616H 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 2020K 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 2020K 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDJNR/L 2020K 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 2525M 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



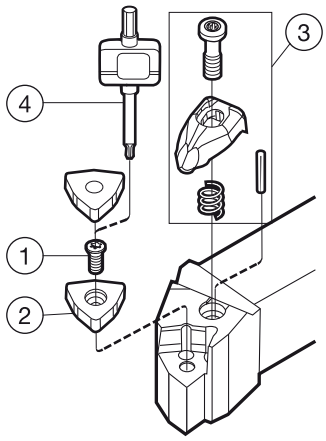
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DDJNR/L 2525M 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDJNR/L 2525M 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 3225P 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 3225P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDJNR/L 3225P 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 3232P 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 3232P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDJNR/L 4040S 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDNNN 2020K 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDNNN 2525M 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDNNN 2525M 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDNNN 2525M 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDNNN 3225P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDNNN 3225P 1504	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDNNN 3232P 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DDNNN 4040S 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
DRSNR/L 2525M 12	5513 020-02	5322 155-02	5412 028-021	5680 049-01	
DRSNR/L 3225P 15	5513 020-07	5322 155-04	5412 028-031	5680 043-14	
DRSNR/L 3232P 19	5513 020-07	5322 155-06	5412 028-041	5680 043-14	
DRSNR/L 4040S 25	5513 020-08	5322 155-07	5412 028-051	5680 043-15	
DRSNR/L 2020K 09	5513 020-04	5322 156-01	5412 028-011	5680 051-03	
DSBNR/L 2020K 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSBNR/L 2525M 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSBNR/L 2525M 15	5513 020-07	5322 425-05	5412 028-031	5680 043-14	
DSBNR/L 3225P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSBNR/L 3225P 15	5513 020-07	5322 425-05	5412 028-031	5680 043-14	
DSBNR/L 3232P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSBNR/L 3232P 15	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSBNR/L 3232P 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSBNR/L 4040S 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSBNR/L 4040S 25	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSBNR/L 5050T 25	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSBNR/L 1616H 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSBNR/L 2525M 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSBNR/L 4040S 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 1616H 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSDNN 2020K 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 2525M 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 2525M 15	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSDNN 3225P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 3225P 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSDNN 3232P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 3232P 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSDNN 4040S 25	5513 020-08	5322 425-07	5412 028-051	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



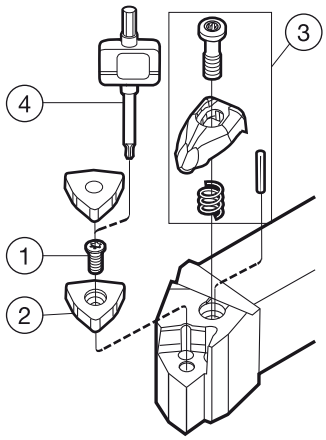
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DSKNR/L 2020K 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 2525M 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 3225P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 3232P 15	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSKNR/L 3232P 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSKNR/L 4040S 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSKNR/L 5050T 25	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSSNR/L 1616H 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSSNR/L 2020K 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 2525M 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSSNR/L 2525M 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 2525M 15	5513 020-07	5322 425-03	5412 034-021	5680 043-14	
DSSNR/L 3225P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 3225P 15	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSSNR/L 3232P 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 3232P 15	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSSNR/L 3232P 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSSNR/L 4040S 19	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSSNR/L 4040S 25	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSSNR/L 2020K 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DTFNR/L 1616H 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DTFNR/L 2020K 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTFNR/L 2525M 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTFNR/L 2525M 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 3225P 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTFNR/L 3225P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 3232P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 3232P 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTFNR/L 4040S 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTFNR/L 4040S 33	5513 020-07	5322 315-06	5412 028-041	5680 043-14	
DTGNR/L 1616H 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DTGNR/L 2020K 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTGNR/L 2525M 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTGNR/L 2525M 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 3225P 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTGNR/L 3232P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 3232P 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTGNR/L 4040S 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTGNR/L 3225P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 1616H 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DTJNR/L 2020K 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 2525M 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 2525M 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 3225P 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



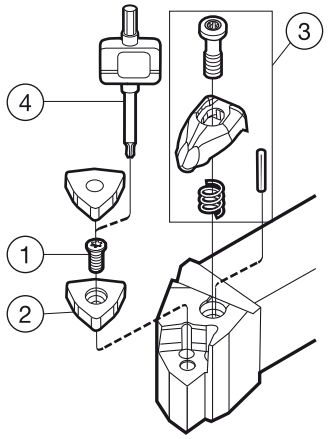
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DTJNR/L 3225P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 3232P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 3232P 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTJNR/L 4040S 27	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTTNR/L 2020K 16	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTTNR/L 2525M 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTTNR/L 3225P 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTTNR/L 1616H 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DVJNR/L 2020K 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 2525M 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 3225P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 3232P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 4040S 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVPNR/L 2525M 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVPNR/L 3225P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVPNR/L 3232P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVPNR/L 4040S 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 2020K 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 2525M 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 3225P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 3232P 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 4040S 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DWLNR/L 1616H 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 2020K 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 2020K 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 2525M 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 2525M 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 3225P 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 3225P 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 3232P 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 4040S 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



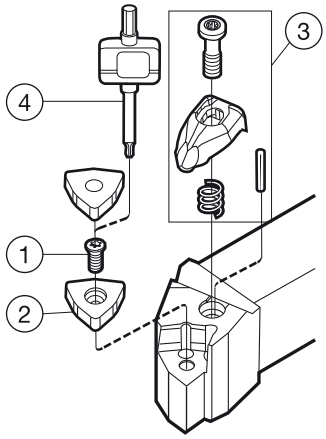
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DCFNR/L 16 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCGNR/L 16 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCGNR/L 20 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCGNR/L 20 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCKNR/L 12 4B	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCKNR/L 16 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCKNR/L 20 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCKNR/L 85 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 10 3A	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 10 4A	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
DCLNR/L 12 3C	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 12 4B	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 16 3D	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
DCLNR/L 16 4C	5513 020-02	5322 234-02	5412 028-021	5680 049-01	
DCLNR/L 16 4D	5513 020-02	5322 234-02	5412 028-021	5680 049-01	
DCLNR/L 16 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 16 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 20 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 20 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 20 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 24 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 24 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 24 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCLNR/L 24 8E	5513 020-08	5322 234-05	5412 028-051	5680 043-15	
DCLNR/L 85 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCLNR/L 85 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCLNR/L 85 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCRNR/L 12 4BM1	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCRNR/L 16 4DM1	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCRNR/L 16 5D	5513 020-07	5322 234-04	5412 028-031	5680 043-14	
DCRNR/L 20 4DM1	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCRNR/L 20 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCRNR/L 20 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCRNR/L 24 4DM1	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCRNR/L 24 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DCRNR/L 24 6D	5513 020-07	5322 236-01	5412 028-041	5680 043-14	
DCRNR/L 85 4D	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
DCRNR/L 85 5D	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
DDJNR/L 10 3A	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 12 3C	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 12 4B	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 16 3D	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 16 4C	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 16 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 20 3D	5513 020-04	5322 267-01	5412 028-011	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



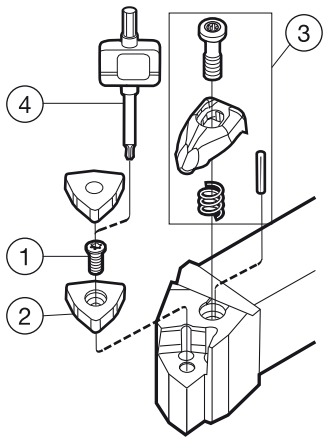
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DDJNR/L 20 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 24 3D	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDJNR/L 24 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDJNR/L 85 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDPNN 12 3B	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDPNN 12 4B	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDPNN 16 3C	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDPNN 16 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDPNN 20 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDQNR/L 12 3B	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
DDQNR/L 16 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDQNR/L 20 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DDQNR/L 24 4D	5513 020-02	5322 266-01	5412 028-021	5680 049-01	
DRSNR/L 16 4D	5513 020-02	5322 155-02	5412 028-021	5680 049-01	
DRSNR/L 20 4D	5513 020-02	5322 155-02	5412 028-021	5680 049-01	
DRSNR/L 12 3B	5513 020-04	5322 156-01	5412 028-011	5680 051-03	
DSDNN 10 3A	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSDNN 12 4B	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 16 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 16 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSDNN 20 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 20 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSDNN 20 6D	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSDNN 24 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 24 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSDNN 24 8D	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSDNN 85 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSDNN 85 6D	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSKNR/L 12 4B	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 16 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 20 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSKNR/L 32 8F	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSKNR/L 85 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSKNR/L 20 6D	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSRNR/L 10 3B	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSRNR/L 12 4BM1	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSRNR/L 16 4DM1	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSRNR/L 16 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSRNR/L 16 6DM1	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSRNR/L 20 4DM1	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSRNR/L 20 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSRNR/L 20 6DM1	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSRNR/L 24 4DM1	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSRNR/L 24 6D	5513 020-07	5322 425-04	5412 028-041	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



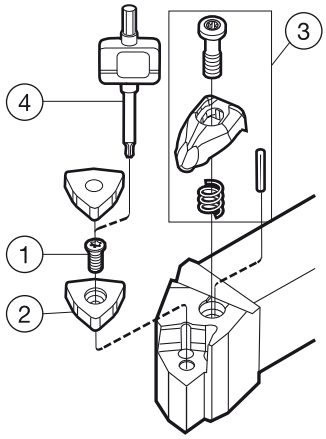
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DSRNR/L 24 8E	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSRNR/L 32 8F	5513 020-08	5322 425-07	5412 028-051	5680 043-15	
DSRNR/L 85 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSRNR/L 12 3B	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSSNR/L 12 3B	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSSNR/L 12 4B	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 16 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 16 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSSNR/L 20 5D	5513 020-07	5322 425-03	5412 028-031	5680 043-14	
DSSNR/L 20 6D	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSSNR/L 24 6E	5513 020-07	5322 425-04	5412 028-041	5680 043-14	
DSSNR/L 85 4D	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
DSSNR/L 10 3B	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DSSNR/L 16 3D	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
DTFNR/L 10 3A	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DTFNR/L 12 3B	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTFNR/L 16 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTFNR/L 16 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 20 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 20 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTFNR/L 24 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTFNR/L 24 6D	5513 020-07	5322 315-06	5412 028-041	5680 043-14	
DTFNR/L 24 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTFNR/L 85 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 10 3A	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DTGNR/L 12 3B	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTGNR/L 16 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTGNR/L 16 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 20 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 20 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTGNR/L 24 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTGNR/L 24 6D	5513 020-07	5322 315-06	5412 028-041	5680 043-14	
DTGNR/L 85 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTGNR/L 85 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 12 3B	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 16 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 16 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 20 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTJNR/L 20 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTJNR/L 20 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTJNR/L 24 5D	5513 020-07	5322 315-05	5412 028-031	5680 043-14	
DTJNR/L 85 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTRNR/L 16 3D	5513 020-04	5322 315-02	5412 028-011	5680 051-03	
DTRNR/L 16 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTTNR/L 12 3B	5513 020-04	5322 315-02	5412 028-011	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



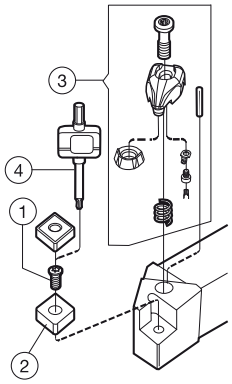
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DTTNR/L 16 4D	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
DTTNR/L 10 3B	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
DVJNR/L 12 3B	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 16 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 20 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVJNR/L 24 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVTNR/L 16 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVTNR/L 20 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVTNR/L 24 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 12 3B	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 16 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 20 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DVVNN 24 3D	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
DWLNR/L 10 3B	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 12 3C	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 12 4C	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 16 3D	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 16 4D	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 20 3D	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
DWLNR/L 20 4D	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
DWLNR/L 24 4D	5513 020-02	5322 331-12	5412 028-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



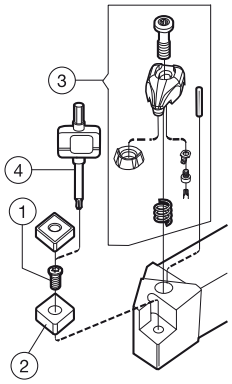
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DCBNR/L 2525M 12-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCBNR/L 3225P 12-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCBNR/L 3225P 16-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DCLNR/L 2525M 12-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 2525M 16-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DCLNR/L 3225P 12-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 3225P 16-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DCLNR/L 3232P 16-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DDJNR/L 2525M 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDJNR/L 3225P 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDJNR/L 3232P 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDNNL 3225P 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDNNN 5040T 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDNNR 3225P 15-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DSBNR/L 2525M 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSDNN 2525M 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSDNN 3225P 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSKNR/L 2525M 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSKNR/L 3225P12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSRNR/L 2525M 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSRNR/L 3225P 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSSNR/L 2525M 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSSNR/L 3225P 12-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DTGNR/L 3232P 22-2	5513 020-02	5322 315-04	5412 032-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Rigid clamp design



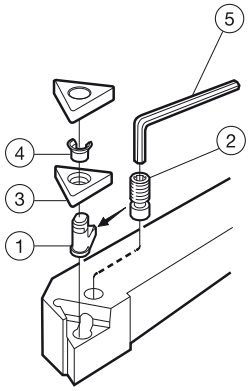
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
DCLNR/L 124B-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 164C-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 164D-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 204D-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 205D-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DCLNR/L 244D-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCLNR/L 245D-2	5513 020-07	5322 234-04	5412 032-031	5680 043-14	
DCLNR/L 854D-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCRNR/L 124BM1-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCRNR/L 164DM1-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCRNR/L 204DM1-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DCRNR/L 244DM1-2	5513 020-02	5322 234-02	5412 032-021	5680 049-01	
DDJNR/L 164C-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDJNR/L 164D-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDJNR/L 204D-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DDJNR/L 244D-2	5513 020-02	5322 266-03	5412 032-021	5680 049-01	
DSDNN 164D-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSKNR/L 164D-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSRNR/L 124BM1-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSRNR/L 164DM1-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSRNR/L 204DM1-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DSSNR/L 164D-2	5513 020-02	5322 425-02	5412 032-021	5680 049-01	
DTGNR/L 204D-2	5513 020-02	5322 315-04	5412 032-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PCBNR/L 2525M 12	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
PCBNR/L 2525M 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCBNR/L 3225P 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCBNR/L 3232P 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCBNR/L 3232P 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	
PCBNR/L 4040S 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	

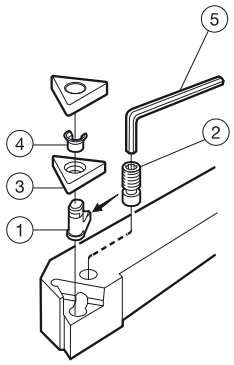
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PCLNR/L 1616H 09	174.3-840M	174.3-820M	5322 230-02	174.3-863	170.3-860	
PCLNR/L 1616H 12-M	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
PCLNR/L 2020K 09	174.3-840M	174.3-820M	5322 230-02	174.3-863	170.3-860	
PCLNR/L 2020K 12	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
PCLNR/L 2525M 09	174.3-840M	174.3-820M	5322 230-02	174.3-863	170.3-860	
PCLNR/L 2525M 12	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
PCLNR/L 2525M 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCLNR/L 2525M 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	
PCLNR/L 3225P 12	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
PCLNR/L 3225P 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCLNR/L 3225P 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	
PCLNR/L 3232P 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
PCLNR/L 3232P 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	
PCLNR/L 4040S 19	174.3-842M	174.3-822M	171.31-851M	174.3-862	3021 010-040	
PCLNR/L 4040S 25	174.3-844M	174.3-827	5322 230-01	174.3-865	3021 010-050	
PCLNR/L 5050T 25	174.3-844M	174.3-827	5322 230-01	174.3-865	3021 010-050	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PDJNR/L 1616H 11	5432 001-01	174.3-820M	5322 255-01	174.3-860	174.1-863	
PDJNR/L 2020K 11	5432 001-01	174.3-820M	5322 255-01	174.3-860	174.1-863	
PDJNR/L 2020K 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
PDJNR/L 2525M 11	5432 001-01	174.3-820M	5322 255-01	174.3-860	174.1-863	
PDJNR/L 2525M 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
PDJNR/L 3225P 11	5432 001-01	174.3-820M	5322 255-01	174.3-860	174.1-863	
PDJNR/L 3225P 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
PDJNR/L 3232P 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PRGNR/L 2020K 09	174.3-840M	174.3-820M	176.3-850	174.3-863	170.3-860	
PRGNR/L 2525M 12	174.3-841M	174.3-821	176.3-851M	174.3-861	174.1-864	
PRGNR/L 3225P 15	174.3-843M	174.3-825	176.3-854M	174.3-864	174.1-864	
PRGNR/L 3232P 19	174.3-842M	174.3-822M	176.3-852M	174.3-862	3021 010-040	
PRGNR/L 4040S 25	174.3-844M	174.3-827	176.3-853M	174.3-865	3021 010-050	

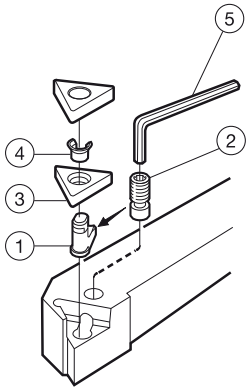
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PRGCR/L 2020K 10	176.39-840	174.3-834	176.39-850	174.3-860	170.3-864	
PRGCR/L 2020K 12	5432 005-01	174.3-820M	176.39-851	174.3-863	170.3-860	
PRGCR/L 2525M 10	176.39-840	174.3-834	176.39-850	174.3-860	170.3-864	
PRGCR/L 2525M 12	5432 005-01	174.3-820M	176.39-851	174.3-863	170.3-860	
PRGCR/L 2525M 16	176.39-842	174.3-833	176.39-852	174.3-867	170.3-860	
PRGCR/L 3225P 12	5432 005-01	174.3-820M	176.39-851	174.3-863	170.3-860	
PRGCR/L 3225P 16	176.39-842	174.3-833	176.39-852	174.3-867	170.3-860	
PRGCR/L 3232P 20	176.39-843	174.3-825	176.39-853	174.3-864	174.1-864	
PRGCR/L 4040S 25	176.39-844	174.3-832	176.39-854	174.3-862	3021 010-040	
PRGCR/L 5050T 32	176.39-845	174.3-827	176.39-855	174.3-865	3021 010-050	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PRDCN 2020K 10	176.39-840	174.3-834	176.39-850	174.3-860	170.3-864	
PRDCN 2525M 12	5432 005-01	174.3-820M	176.39-851	174.3-863	170.3-860	
PRDCN 3225P 12	5432 005-01	174.3-820M	176.39-851	174.3-863	170.3-860	
PRDCN 3225P 16	176.39-842	174.3-833	176.39-852	174.3-867	170.3-860	
PRDCN 3232P 20	176.39-843	174.3-825	176.39-853	174.3-864	174.1-864	
PRDCN 4040S 25	176.39-844	174.3-832	176.39-854	174.3-862	3021 010-040	
PRDCN 5050U 32	176.39-845	174.3-827	176.39-855	174.3-865	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PSBNR/L 1616H 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSBNR/L 2020K 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSBNR/L 2525M 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSBNR/L 2525M 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSBNR/L 3225P 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSBNR/L 3225P 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSBNR/L 3232P 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSBNR/L 3232P 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSBNR/L 4040S 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSBNR/L 4040S 25	174.3-844M	174.3-827	174.3-853M	174.3-865	3021 010-050	
PSBNR/L 5050T 25	174.3-844M	174.3-827	174.3-853M	174.3-865	3021 010-050	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PSDNN 1010E 09	174.3-845-1	174.3-829			174.1-870	
PSDNN 1212F 09	174.3-845-1	174.3-829			174.1-870	
PSDNN 1616H 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSDNN 2020K 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSDNN 2525M 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSDNN 3225P 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSDNN 3225P 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSDNN 3232P 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSDNN 4040S 25	174.3-844M	174.3-827	174.3-853M	174.3-865	3021 010-050	

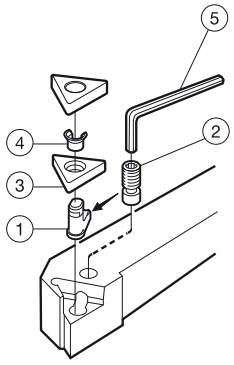
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PSKNR/L 1616H 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSKNR/L 2020K 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSKNR/L 2020K 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSKNR/L 2525M 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSKNR/L 2525M 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSKNR/L 3225P 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSKNR/L 3232P 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSKNR/L 4040S 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSKNR/L 5050T 25	174.3-844M	174.3-827	174.3-853M	174.3-865	3021 010-050	

	Spare parts		Included parts
	1	2	5
Ordering code	Lever	Screw	Key
PSRNR/L 1212F 09	174.3-845-1	174.3-829	174.1-870

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PSSNR/L 1616H 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSSNR/L 2020K 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSSNR/L 2020K 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSSNR/L 2525M 09	174.3-840M	174.3-820M	174.3-850	174.3-863	170.3-860	
PSSNR/L 2525M 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSSNR/L 2525M 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSSNR/L 3225P 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
PSSNR/L 3225P 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSSNR/L 3232P 15	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
PSSNR/L 3232P 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSSNR/L 4040S 19	174.3-842M	174.3-822M	174.3-852M	174.3-862	3021 010-040	
PSSNR/L 4040S 25	174.3-844M	174.3-827	174.3-853M	174.3-865	3021 010-050	

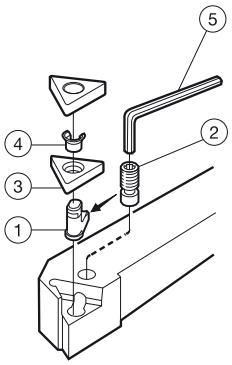
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PTDNR/L 2525M 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PTFNR/L 1212F 11	174.3-846-1	174.3-829			170.3-864	
PTFNR/L 1616H 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTFNR/L 2020K 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTFNR/L 2525M 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTFNR/L 2525M 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTFNR/L 3225P 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTFNR/L 3232P 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTFNR/L 3232P 27	174.3-843M	174.3-825	179.3-854M	174.3-864	174.1-864	
PTFNR/L 4040S 27	174.3-843M	174.3-825	179.3-854M	174.3-864	174.1-864	
PTFNR/L 4040S 33	174.3-842M	174.3-822M	179.3-855M	174.3-866	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



Metric version

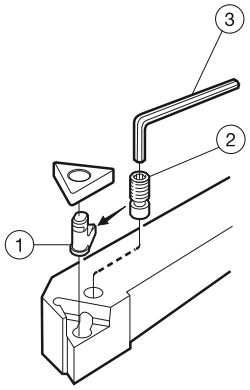
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PTGNR/L 1010E 11	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 1212F 11	174.3-846-1	174.3-829			170.3-864	
PTGNR 1212K11-S	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 1616H 11	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 1616H 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTGNR 1616K11-S	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 2020K 11	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 2020K 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTGNR/L 2525M 11	174.3-846-1	174.3-829			170.3-864	
PTGNR/L 2525M 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTGNR/L 2525M 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTGNR/L 3225P 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTGNR/L 3225P 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTGNR/L 3232P 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTGNR/L 3232P 27	174.3-843M	174.3-825	179.3-857	174.3-864	174.1-864	
PTGNR/L 4040S 27	174.3-843M	174.3-825	179.3-857	174.3-864	174.1-864	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
PTTNR/L 1010E 11	174.3-846-1	174.3-829			170.3-864	
PTTNR/L 1212F 11	174.3-846-1	174.3-829			170.3-864	
PTTNR/L 1616H 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTTNR/L 2020K 16	174.3-840M	174.3-820M	179.3-850M	174.3-860	170.3-860	
PTTNR/L 2525M 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	
PTTNR/L 3225P 22	174.3-841M	174.3-821	179.3-852M	174.3-861	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



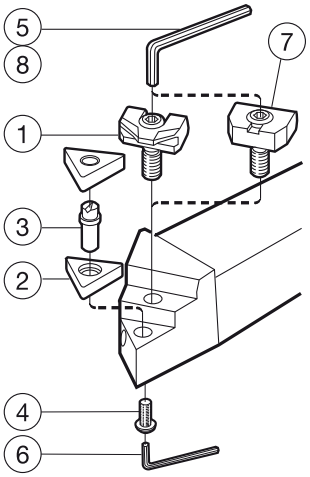
Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Lever	Screw	Key	
PTGNR 082C-S	174.3-846-1	174.3-829	170.3-864	
PTGNR 102C-S	174.3-846-1	174.3-829	170.3-864	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® P shank tool for turning

Wedge clamp design



Metric version

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	Wedge set	
MSSNR/L 2525M 12	181.38-824-1	181.38-850	181.38-840	3212 010-255	174.1-864	174.1-864	181.38-820-1	
MSSNR/L 3232P 19	181.38-825-1	181.38-851	181.38-841	3212 010-306	3021 010-040	3021 010-040	181.38-821-1	
MSSNR/L 4040S 25	181.38-826-1	181.38-852	181.38-842	3212 100-357	3021 010-050	3021 010-040	181.38-822-1	

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	Wedge set	Key
MTJNR/L 2020K 16M1	170.38-820-1	170.3-852	5313 021-02	3212 010-206	174.1-863	174.1-863	170.38-823-1	174.1-864
MTJNR/L 2525M 16M1	170.38-820-1	170.3-852	5313 021-02	3212 010-206	174.1-863	174.1-863	170.38-823-1	174.1-864
MTJNR/L 2525M 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040
MTJNR/L 3225P 16M1	170.38-820-1	170.3-852	5313 021-02	3212 010-206	174.1-863	174.1-863	170.38-823-1	174.1-864
MTJNR/L 3225P 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040

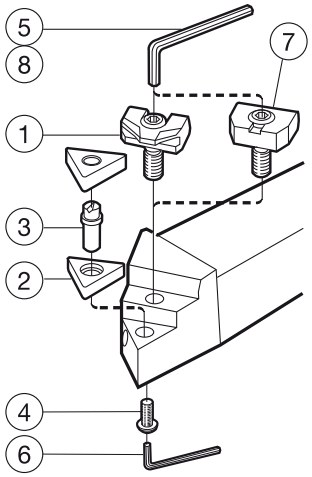
	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	Wedge set	Key
MTGNR/L 2525M 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040
MTGNR/L 3225P 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040
MTGNR/L 3232P 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	Wedge set	Key
MTENN 2525M 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040
MTENN 3225P 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040
MTENN 3232P 22M1	170.38-821-1	170.3-855	181.38-840	3212 010-255	174.1-864	174.1-864	170.38-824-1	3021 010-040

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
Accessories, must be ordered separately

T-Max® P shank tool for turning

Wedge clamp design



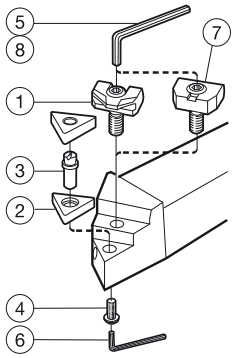
Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	
MWLNR/L 2020K 06	5431 125-011	5322 331-06	5313 022-01	5512 030-03	170.3-860	170.3-864	
MWLNR/L 2020K 08	5431 125-021	5322 331-07	5313 022-03	3212 010-255	174.1-864	174.1-864	
MWLNR/L 2525M 06	5431 125-011	5322 331-06	5313 022-01	5512 030-03	170.3-860	170.3-864	
MWLNR/L 2525M 08	5431 125-021	5322 331-07	5313 022-03	3212 010-255	174.1-864	174.1-864	
MWLNR/L 3225P 08	5431 125-021	5322 331-07	5313 022-03	3212 010-255	174.1-864	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Wedge clamp design



Inch version

	Spare parts			Included parts		
	1	2	3a	5	6	
Ordering code	Wedge clamp set	Shim	Shim pin and screw	Key	Key	
WTENN 16 4C	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	
WTENN 16 4D	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	
WTENN 85 4D	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	
WTENN 20 5D	A170.38-822-1	170.3-858	170.3-848M-1	174.1-871	3021 010-040	

	Spare parts			Included parts		
	1	2	3a	5	6	
Ordering code	Wedge clamp set	Shim	Shim pin and screw	Key	Key	
WTFNR/L 16 4D	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	

	Spare parts			Included parts		
	1	2	3a	5	6	
Ordering code	Wedge clamp set	Shim	Shim pin and screw	Key	Key	
WTGNR/L 16 4D	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	
WTGNR/L 85 4D	A170.38-821-1	170.3-859	170.3-836M-1	174.1-871	174.1-871	

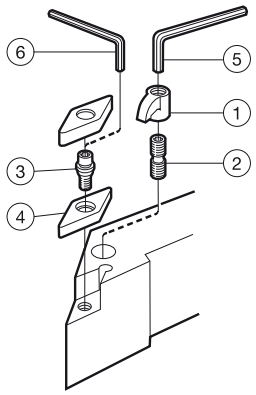
	Spare parts					Included parts		
	1	2	3	3a	4	5	6	
Ordering code	Wedge clamp set	Shim	Pin	Shim pin and screw	Screw	Key	Key	
WTJNR/L 12 3B	A170.38-820-1	170.3-852	5313 021-02		5512 030-03	265.2-818	170.3-864	
WTJNR/L 16 3D	A170.38-820-1	170.3-852	5313 021-02		3212 010-206	265.2-818	174.1-863	
WTJNR/L 16 4C	A170.38-821-1	170.3-859		170.3-836M-1		174.1-871	174.1-871	
WTJNR/L 16 4D	A170.38-821-1	170.3-859		170.3-836M-1		174.1-871	174.1-871	
WTJNR/L 85 4D	A170.38-821-1	170.3-859		170.3-836M-1		174.1-871	174.1-871	
WTJNR/L 20 4D	A170.38-821-1	170.3-859		170.3-836M-1		174.1-871	174.1-871	
WTJNR/L 20 5D	A170.38-822-1	170.3-858		170.3-848M-1		174.1-871	3021 010-040	
WTJNR 20 3D	A170.38-820-1	170.3-852	5313 021-02		3212 010-206	265.2-818	174.1-863	
WTJNR/L 24 5D	A170.38-822-1	170.3-858		170.3-848M-1		174.1-871	3021 010-040	

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge clamp set	Shim	Pin	Screw	Key	Key	
MWLNR/L 12 3C	5431 125-011	5322 331-06	5313 022-01	5512 030-03	170.3-860	170.3-864	
MWLNR/L 16 3D	5431 125-011	5322 331-06	5313 022-01	5512 030-03	170.3-860	170.3-864	
MWLNR/L 16 4D	5431 125-021	5322 331-07	5313 022-03	3212 010-255	174.1-864	174.1-871	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
3a is a set with pin and screw.

T-Max® P shank tool for turning

Top clamp design



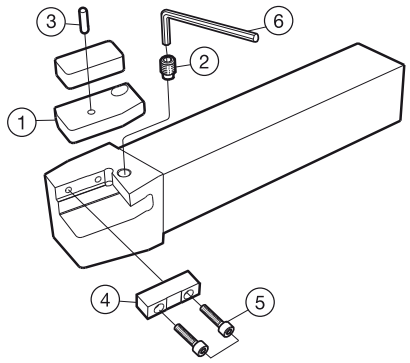
Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	Locking pin	Shim	Key	Key	
MVTNR/L 12 3B	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P shank tool for turning

Lever clamp design



Metric version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Shim	Screw	Pin	Support	Screw	Key	
PLRNR/L6060V50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLRNR/L7070V50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLRNR/L8080W50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLTNR/L6060V50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLTNR/L7070V50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLTNR/L8080W50	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	

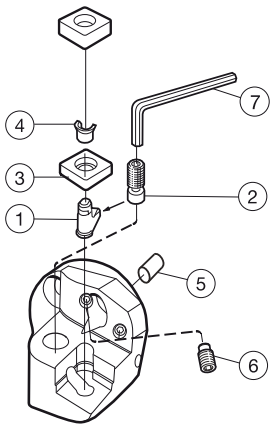
Inch version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Shim	Screw	Pin	Support	Screw	Key	
PLRNR/L4050X	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLRNR/L4850X	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLTNR/L4050X	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	
PLTNR/L4850X	5321 235-01	5514 046-01	3111 020-560	5323 015-01	3212 010-310	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® P head for turning

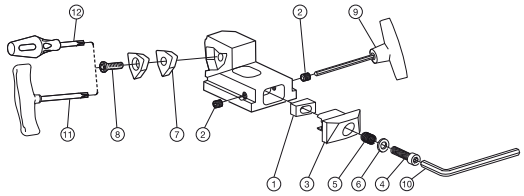
Lever clamp design



	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Lever	Screw	Shim	Shim pin	Locating tube	Nozzle	Key	
SL-PDJNR/L-32-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PDJNR/L-40-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PSRNR/L-40-12HP	174.3-842M	174.3-821	174.3-851M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PSSNR/L-40-12HP-X	174.3-841M	174.3-821	174.3-851M	174.3-861	5638 031-01	5691 026-03	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

Tool for bar peeling



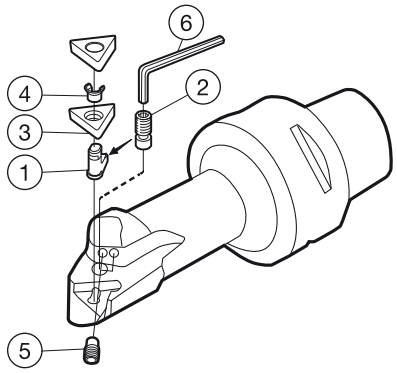
	Spare parts						
	1	2	3	4	5	6	7
Ordering code	Wedge	Adjustment screw	Adjustable stop	Locking screw	Spring	Washer	Shim
L190.1-K075J008-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K075J008-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K075J031-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K075J031-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K075J055-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K075J055-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K075L008-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01
L190.1-K075L031-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01
L190.1-K075L055-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01
L190.1-K080J008-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K080J008-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K080J031-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K080J031-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K080J055-T33	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 338-02
L190.1-K080J055-W15	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 333-03
L190.1-K080L008-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01
L190.1-K080L031-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01
L190.1-K080L055-T49	5332 055-01	3214 010-355	5331 050-01	3212 010-361	5561 001-48	3411 011-064	5322 354-01

	Spare parts	Included parts			Accessories
	8	9	10	11	12
Ordering code	Insert screw	Key	Key	Key	Screwdriver
L190.1-K075J008-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075J008-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075J031-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075J031-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075J055-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075J055-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075L008-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075L031-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K075L055-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J008-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J008-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J031-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J031-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J055-T33	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080J055-W15	5513 021-02	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080L008-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080L031-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07
L190.1-K080L055-T49	5513 021-06	265.2-817	3021 010-050	5680 048-05	5680 046-07

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® P cutting unit for turning

Lever clamp design



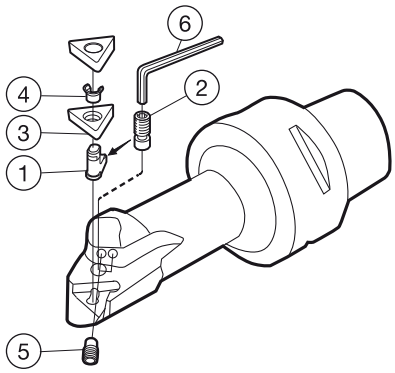
	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PCLNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C3-PCLNR/L-22064-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
C3-PCLNR/L-22096-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
C4-PCLNR/L-13080-09HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
C4-PCLNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C4-PCLNR/L-22110-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
C4-PCLNR/L-27080-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
C4-PCLNR/L-27120-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
C5-PCLNR/L-13080-09HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
C5-PCLNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C5-PCLNR/L-22110-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
C5-PCLNR/L-27140-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
C5-PCLNR/L-35100-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	174.1-864	
C5-PCLNR/L-35150-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	
C6-PCLNR/L-17100-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C6-PCLNR/L-22110-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
C6-PCLNR/L-27140-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	
C6-PCLNR/L-35175-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C3-PDUNR/L-17090-11HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
C4-PDUNR/L-17090-11HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
C4-PDUNR/L-22110-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
C4-PDUNR/L-27080-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C4-PDUNR/L-27120-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C5-PDUNR/L-17090-11HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
C5-PDUNR/L-22110-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
C5-PDUNR/L-27140-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C5-PDUNR/L-35100-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C5-PDUNR/L-35150-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C6-PDUNR/L-17100-11HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
C6-PDUNR/L-22110-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C6-PDUNR/L-27140-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
C6-PDUNR/L-35175-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PSKNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C4-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13	174.1-864	
C5-PSKNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C5-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13	174.1-864	
C5-PSKNR/L-27140-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
C6-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13	174.1-864	
C6-PSKNR/L-35175-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-13	174.1-864	

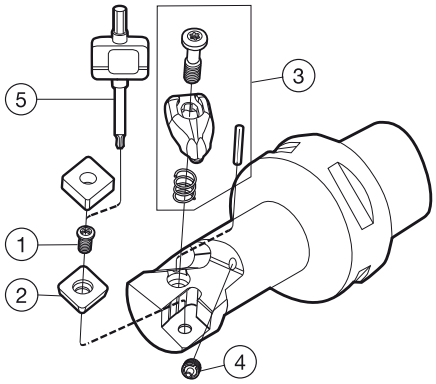
	Spare parts			Included parts	
	1	2	5	6	
Ordering code	Lever	Screw	Nozzle	Key	
C3-PTFNR/L-13075-11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	
C4-PTFNR/L-13080-11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	
C5-PTFNR/L-13080-11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
C4-PWLNR/L-17090-08HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
C5-PWLNR/L-22110-08HP	174.3-841M	174.3-821	5322 331-17	174.3-861	5691 026-13	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Rigid clamp design

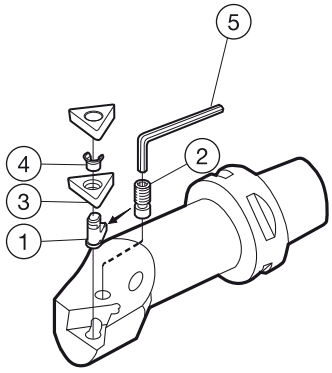


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Nozzle	Key	
C4-DCLNR/L-13080-09	5513 020-04	5322 236-04	5412 028-011	5691 029-06	5680 051-03	
C4-DCLNR/L-17090-12	5513 020-02	5322 236-03	5412 028-021	5691 029-06	5680 049-01	
C5-DCLNR/L-13080-09	5513 020-04	5322 236-04	5412 028-011	5691 029-06	5680 051-03	
C5-DCLNR/L-17090-12	5513 020-02	5322 236-03	5412 028-021	5691 029-06	5680 049-01	
C6-DCLNR/L-17100-12	5513 020-02	5322 236-03	5412 028-021	5691 029-06	5680 049-01	
C6-DCLNR/L-27140-16	5513 020-07	5322 234-03	5412 028-031	5691 029-06	5680 043-14	
C4-DDUNR/L-17090-11	5513 020-04	5322 267-01	5412 028-011	5691 029-06	5680 051-03	
C4-DDUNR/L-27080-15	5513 020-02	5322 266-02	5412 028-021	5691 029-06	5680 049-01	
C5-DDUNR/L-17090-11	5513 020-04	5322 267-01	5412 028-011	5691 029-06	5680 051-03	
C5-DDUNR/L-27140-15	5513 020-02	5322 266-02	5412 028-021	5691 029-06	5680 049-01	
C6-DDUNR/L-27140-15	5513 020-02	5322 266-02	5412 028-021	5691 029-06	5680 049-01	
C4-DTFNR/L-17090-16	5513 020-04	5322 316-01	5412 028-011	5691 029-06	5680 051-03	
C5-DTFNR/L-17090-16	5513 020-04	5322 316-01	5412 028-011	5691 029-06	5680 051-03	
C4-DWLNR/L-13075-06	5513 020-04	5322 328-01	5412 028-011	5691 029-06	5680 051-03	
C4-DWLNR/L-17090-08	5513 020-02	5322 328-02	5412 028-021	5691 029-06	5680 049-01	
C5-DWLNR/L-17090-08	5513 020-02	5322 328-02	5412 028-021	5691 029-06	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® P cutting unit for turning

Lever clamp design

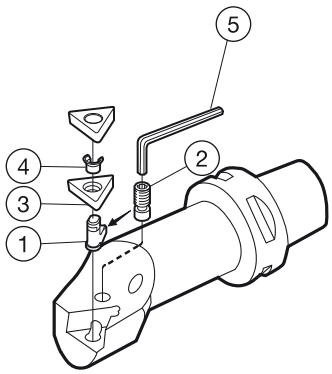


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
C3-PCLNR/L-17090-12M1	438.3-841-1	438.3-832M			174.1-863	
C3-PCLNR/L-22064-12M1	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
C3-PCLNR/L-22096-12M1	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
C4-PCLNR/L-13080-09M1	174.3-845-1	174.3-829			170.3-864	
C4-PCLNR/L-17090-12M1	438.3-841-1	438.3-832M			174.1-863	
C4-PCLNR/L-22110-12M1	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
C4-PCLNR/L-27080-12M1	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
C4-PCLNR/L-27120-12M1	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
C5-PCLNR/L-13080-09M1	174.3-845-1	174.3-829			170.3-864	
C5-PCLNR/L-17090-12M1	438.3-841-1	438.3-832M			174.1-863	
C5-PCLNR/L-22110-12M1	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
C5-PCLNR/L-27140-12M1	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
C5-PCLNR/L-35100-12M1	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
C5-PCLNR/L-35150-16M1	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
C6-PCLNR/L-17100-12M1	438.3-841-1	438.3-832M			174.1-863	
C6-PCLNR/L-22110-12M1	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
C6-PCLNR/L-27140-16M1	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
C6-PCLNR/L-35175-16M1	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Lever clamp design



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
C3-PDUNR/L-17090-11M1	5432 015-021	438.3-830			174.1-870	
C4-PDUNR/L-17090-11M1	5432 015-021	438.3-830			174.1-870	
C4-PDUNR/L-22110-11M1	5432 001-01	174.3-820M	5322 255-01	174.3-860	170.3-860	
C4-PDUNR/L-27080-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C4-PDUNR/L-27120-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C5-PDUNR/L-17090-11M1	5432 015-021	438.3-830			174.1-870	
C5-PDUNR/L-22110-11M1	5432 001-01	174.3-820M	5322 255-01	174.3-860	170.3-860	
C5-PDUNR/L-27140-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C5-PDUNR/L-35100-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C5-PDUNR/L-35150-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C6-PDUNR/L-17100-11M1	5432 015-021	438.3-830			174.1-870	
C6-PDUNR/L-22110-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C6-PDUNR/L-27140-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
C6-PDUNR/L-35175-15M1	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	

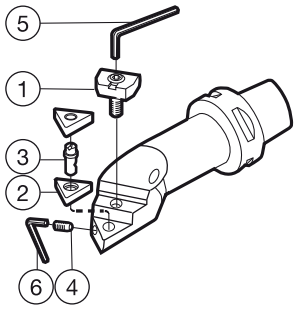
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
C4-PSKNL-22110-12M1	174.3-848M	174.3-858	174.3-851M	174.3-861	174.1-864	
C4-PSKNR-17090-12M1	438.3-841-1	438.3-832M			174.1-863	
C5-PSKNR/L-27140-12M1	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
C5-PSKNR-17090-12M1	438.3-841-1	438.3-832M			174.1-863	
C5-PSKNR-22110-12M1	174.3-848M	174.3-858	174.3-851M	174.3-861	174.1-864	
C6-PSKNR/L-35175-15M1	438.3-840	438.3-831	174.3-857	174.3-864	174.1-864	
C6-PSKNR-22110-12M1	174.3-848M	174.3-858	174.3-851M	174.3-861	174.1-864	

	Spare parts		Included parts	
	1	2	5	
Ordering code	Lever	Screw	Key	
C3-PTFNR/L-13075-11M1	174.3-846-1	174.3-829	170.3-864	
C4-PTFNR/L-13080-11M1	174.3-846-1	174.3-829	170.3-864	
C5-PTFNR/L-13080-11M1	174.3-846-1	174.3-829	170.3-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Wedge clamp design

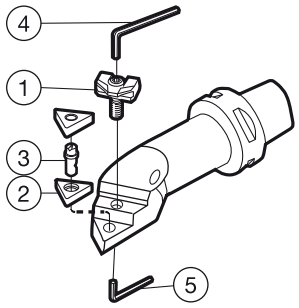


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge set	Shim	Pin	Screw	Key	Key	
C3-PTFNR-17090-16W	170.38-823-2		5313 021-01	5512 031-01	174.1-864	5680 051-03	
C4-PTFNR/L-17090-16W	170.38-823-2		5313 021-01	5512 031-01	174.1-864	5680 051-03	
C4-PTFNR/L-22110-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C4-PTFNR/L-27120-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C5-PTFNR/L-17090-16W	170.38-823-2		5313 021-01	5512 031-01	174.1-864	5680 051-03	
C5-PTFNR/L-22110-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C5-PTFNR/L-27140-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C5-PTFNR/L-27140-22W	170.38-824-1	170.3-855	5313 021-03	5512 031-02	3021 010-040	5680 051-03	
C6-PTFNR/L-22110-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C6-PTFNR/L-27140-16W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
C6-PTFNR/L-27140-22W	170.38-824-1	170.3-855	5313 021-03	5512 031-02	3021 010-040	5680 051-03	
C6-PTFNR/L-35175-22W	170.38-824-1	170.3-855	5313 021-03	5512 031-02	3021 010-040	5680 049-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Wedge clamp design

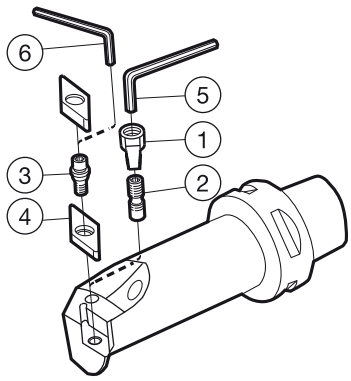


	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Wedge set	Shim	Pin	Key	Key	
C3-MWLNR/L-13075-06	5431 125-011		5313 022-02	170.3-860	170.3-864	
C4-MWLNR/L-13075-06	5431 125-011		5313 022-02	170.3-860	170.3-864	
C4-MWLNR/L-17090-06M1	5431 125-011	5322 331-11	5313 022-02	170.3-860	170.3-864	
C4-MWLNR/L-17090-08	5431 125-021	5322 331-09	5313 022-03	174.1-864		
C4-MWLNR/L-22110-08	5431 125-021	5322 331-07	5313 022-03	174.1-864		
C4-MWLNR/L-27120-08	5431 125-021	5322 331-07	5313 022-03	174.1-864		
C5-MWLNR/L-17090-08	5431 125-021	5322 331-09	5313 022-03	174.1-864		
C5-MWLNR/L-22110-08	5431 125-021	5322 331-07	5313 022-03	174.1-864		
C5-MWLNR/L-27140-08	5431 125-021	5322 331-07	5313 022-03	174.1-864		

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P cutting unit for turning

Screw and top clamp design

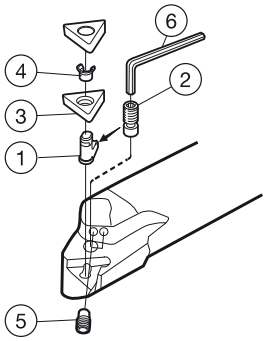


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	Locking pin	Shim	Key	Key	
C4-MVUNR/L-27120-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	
C5-MVUNR/L-27140-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	
C5-MVUNR/L-35150-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	
C6-MVUNL-22120-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	
C6-MVUNR-35175-16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P boring bar for turning

Lever clamp design



Metric version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A16R-PCLNR/L09HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A20S-PCLNR/L09HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A25T-PCLNR/L09HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A25T-PCLNR/L12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
A32T-PCLNR/L12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
A40T-PCLNR/L12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
A50U-PCLNR/L19HP	174.3-849M	174.3-822M	171.31-851M	174.3-868	5691 026-13	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A25T-PDUNR/L11HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
A32T-PDUNR/L11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
A40T-PDUNR/L15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	
A50U-PDUNR/L15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A25T-PSKNR/L12HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
A32T-PSKNR/L12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
A40T-PSKNR/L12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
A50U-PSKNR/L19HP	174.3-849M	174.3-822M	174.3-852M	174.3-862	5691 026-13	3021 010-040	

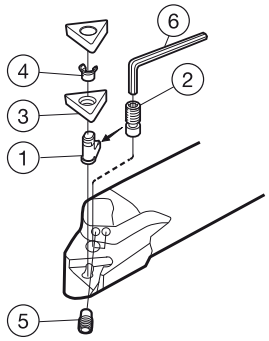
	Spare parts			Included parts	
	1	2	5	6	
Ordering code	Lever	Screw	Nozzle	Key	
A16R-PTFNR/L11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	
A20S-PTFNR/L11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	
A25T-PTFNR/L11HP	174.3-846-1	174.3-829	5691 026-23	170.3-864	

	Spare parts			Included parts	
	1	2	5	6	
Ordering code	Lever	Screw	Nozzle	Key	
A25T-PWLNR/L08HP	438.3-841-1	438.3-832M	5691 026-13	174.1-863	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P boring bar for turning

Lever clamp design



Inch version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A10R-PCLNR/L3HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A12S-PCLNR/L3HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A16T-PCLNR/L3HP	174.3-845-1	174.3-829			5691 026-13	170.3-864	
A16T-PCLNR/L4HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
A20T-PCLNR/L4HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
A24T-PCLNR/L4HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13	174.1-864	
A32U-PCLNR/L6HP	174.3-849M	174.3-822M	171.31-851M	174.3-868	5691 026-13	3021 010-040	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A16T-PDUNR/L3HP	5432 015-021	438.3-830			5691 026-13	174.1-870	
A20T-PDUNR/L3HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13	170.3-860	
A24T-PDUNR/L4HP	174.3-847M	174.3-830	171.35-856	174.3-861	5691 026-13	174.1-864	
A32U-PDUNR/L4HP	174.3-847M	174.3-830	171.35-856	174.3-861	5691 026-13	174.1-864	

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Lever	Screw	Shim	Shim pin	Nozzle	Key	
A16T-PSKNR/L4HP	438.3-841-1	438.3-832M			5691 026-13	174.1-863	
A20T-PSKNR/L4HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13	174.1-864	
A24T-PSKNR/L4HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	174.1-864	
A32U-PSKNR/L6HP	174.3-849M	174.3-822M	174.3-852M	174.3-862	5691 026-13	3021 010-040	

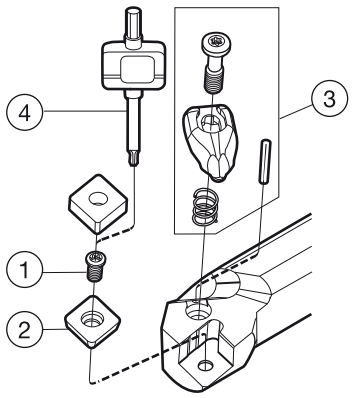
	Spare parts			Included parts
	1	2	5	6
Ordering code	Lever	Screw	Nozzle	Key
A10R-PTFNR/L2HP	174.3-846-1	174.3-829	5691 026-23	170.3-864
A12S-PTFNR/L2HP	174.3-846-1	174.3-829	5691 026-23	170.3-864
A16T-PTFNR/L2HP	174.3-846-1	174.3-829	5691 026-13	170.3-864

	Spare parts			Included parts
	1	2	5	6
Ordering code	Lever	Screw	Nozzle	Key
A16T-PWLNR/L4HP	438.3-841-1	438.3-832M	5691 026-13	174.1-863

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P boring bar for turning

Rigid clamp design



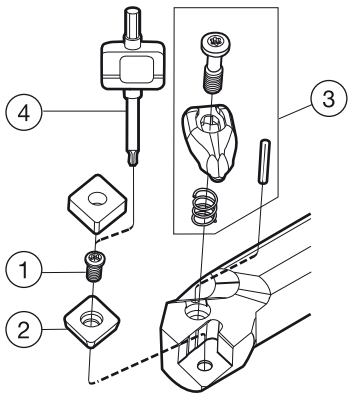
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
A25T-DCLNR/L 09	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
A25T-DCLNR/L 12	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
A32T-DCLNR/L 12	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
A40T-DCLNR/L 12	5513 020-02	5322 234-01	5412 028-021	5680 049-01	
A50U-DCLNR/L 16	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
A25T-DDUNR/L 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
A32T-DDUNR/L 11	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
A40T-DDUNR/L 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A50U-DDUNR/L 15	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A25T-DSKNR/L 12	5513 020-02	5322 426-02	5412 028-021	5680 049-01	
A25T-DSKNR/L 09	5513 020-04	5322 426-01	5412 028-011	5680 051-03	
A32T-DSKNR/L 12	5513 020-02	5322 426-02	5412 028-021	5680 049-01	
A40T-DSKNR/L 12	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
A25T-DTFNR/L 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A32T-DTFNR/L 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A40T-DTFNR/L 16	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A40T-DTFNR/L 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
A50U-DTFNR/L 22	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
A40T-DVUNR/L 16	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
A25T-DWLNR/L 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
A25T-DWLNR/L 08	5513 020-02	5322 328-02	5412 028-021	5680 049-01	
A32T-DWLNR/L 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
A32T-DWLNR/L 08	5513 020-02	5322 328-02	5412 028-021	5680 049-01	
A40T-DWLNR/L 06	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
A40T-DWLNR/L 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
A50U-DWLNR/L 08	5513 020-02	5322 331-12	5412 028-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P boring bar for turning

Rigid clamp design



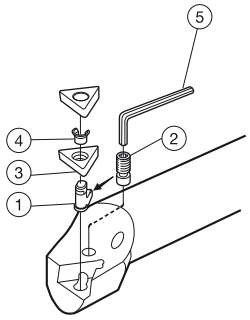
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim screw	Shim	Clamp set	Key	
A12S-DCLNR/L 3	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
A16T-DCLNR/L 3	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
A16T-DCLNR/L 4	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
A20T-DCLNR/L 3	5513 020-04	5322 236-04	5412 028-011	5680 051-03	
A20T-DCLNR/L 4	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
A24T-DCLNR/L 4	5513 020-02	5322 236-03	5412 028-021	5680 049-01	
A24T-DCLNR/L 5	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
A32U-DCLNR/L 5	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
A40V-DCLNR/L 5	5513 020-07	5322 234-03	5412 028-031	5680 043-14	
A12S-DDUNR/L 3	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
A16T-DDUNR/L 3	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
A16T-DDUNR/L 4	5513 020-02	5322 266-03	5412 028-021	5680 049-01	
A20T-DDUNR/L 3	5513 020-04	5322 267-01	5412 028-011	5680 051-03	
A20T-DDUNR/L 4	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A24T-DDUNR/L 4	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A32U-DDUNR/L 4	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A40V-DDUNR/L 4	5513 020-02	5322 266-02	5412 028-021	5680 049-01	
A16T-DSKNR/L 4	5513 020-02	5322 426-02	5412 028-021	5680 049-01	
A20T-DSKNR/L 4	5513 020-02	5322 426-02	5412 028-021	5680 049-01	
A24T-DSKNR/L 4	5513 020-02	5322 425-01	5412 028-021	5680 049-01	
A12S-DTFNR/L 3	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A16T-DTFNR/L 3	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A20T-DTFNR/L 3	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A24T-DTFNR/L 3	5513 020-04	5322 316-01	5412 028-011	5680 051-03	
A24T-DTFNR/L 4	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
A32U-DTFNR/L 4	5513 020-02	5322 315-04	5412 028-021	5680 049-01	
A24T-DVUNR/L 3	5513 020-09	5322 269-01	5412 028-061	5680 049-01	
A16T-DWLNR/L 3	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
A16T-DWLNR/L 4	5513 020-02	5322 328-02	5412 028-021	5680 049-01	
A20T-DWLNR/L 3	5513 020-04	5322 328-01	5412 028-011	5680 051-03	
A20T-DWLNR/L 4	5513 020-02	5322 328-02	5412 028-021	5680 049-01	
A24T-DWLNR/L 4	5513 020-02	5322 331-12	5412 028-021	5680 049-01	
A32U-DWLNR/L 4	5513 020-02	5322 331-12	5412 028-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P boring bar for turning

Lever clamp design



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
A16R-PCLNR/L 09	174.3-845-1	174.3-829			170.3-864	
A20S-PCLNR/L 09	174.3-845-1	174.3-829			170.3-864	
A25T-PCLNR/L 09	174.3-845-1	174.3-829			170.3-864	
A25T-PCLNR/L 12	438.3-841-1	438.3-832M			174.1-863	
A32T-PCLNR/L 12	174.3-848M	174.3-858	171.31-850M	174.3-861	174.1-864	
A40T-PCLNR/L 12	174.3-841M	174.3-821	171.31-850M	174.3-861	174.1-864	
A50U-PCLNR/L 16	438.3-840	438.3-831	171.31-852	174.3-864	174.1-864	
A50U-PCLNR/L 19	174.3-849M	174.3-822M	171.31-851M	174.3-864	3021 010-040	

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
A25T-PDUNR/L 11	5432 015-021	438.3-830			174.1-870	
A32T-PDUNR/L 11	5432 001-01	174.3-820M	5322 255-01	174.3-860	174.1-863	
A40T-PDUNR/L 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	
A50U-PDUNR/L 15	174.3-847M	174.3-830	171.35-851M	174.3-861	174.1-864	

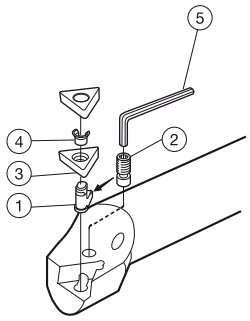
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
A25T-PSKNR/L 12	438.3-841-1	438.3-832M			174.1-863	
A32T-PSKNR/L 12	174.3-848M	174.3-858	174.3-851M	174.3-861	174.1-864	
A40T-PSKNR/L 12	174.3-841M	174.3-821	174.3-851M	174.3-861	174.1-864	
A50U-PSKNR/L 19	174.3-849M	174.3-822M	174.3-852M	174.3-862	3021 010-040	

	Spare parts		Included parts
	1	2	5
Ordering code	Lever	Screw	Key
A16R-PTFNR/L 11	174.3-846-1	174.3-829	170.3-864
A20S-PTFNR/L 11	174.3-846-1	174.3-829	170.3-864
A25T-PTFNR/L 11	174.3-846-1	174.3-829	170.3-864

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P boring bar for turning

Lever clamp design



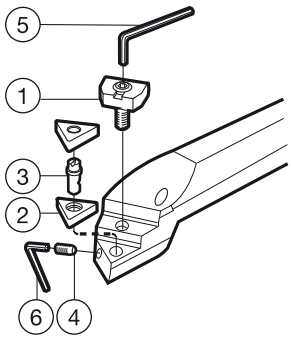
Metric version

	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
S32U-PWLNR/L 08	174.3-841M	174.3-821	5322 331-01	174.3-861	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P boring bar for turning

Wedge clamp design



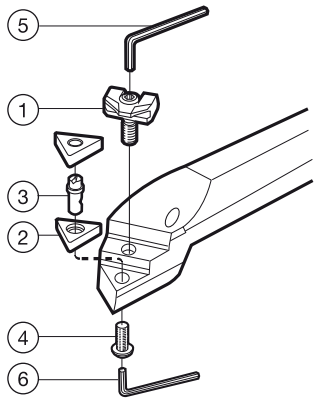
Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge set	Shim	Pin	Screw	Key	Key	
S25T-PTFNR/L 16-W	170.38-823-2		5313 021-01	5512 031-01	174.1-864	5680 051-03	
S32U-PTFNR/L 16-W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
S40V-PTFNR/L 16-W	170.38-823-1	170.3-852	5313 021-02	5512 031-01	174.1-864	5680 051-03	
S40V-PTFNR/L 22-W	170.38-824-1	170.3-855	5313 021-03	5512 031-02	3021 010-040	5680 049-02	
S50W-PTFNR/L 16-W	170.38-823-1	170.3-852	5313 021-02	3212 100-206	174.1-864	174.1-870	
S50W-PTFNR/L 22-W	170.38-824-1	170.3-855	5313 021-03	5512 031-02	3021 010-040	5680 049-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P boring bar for turning

Wedge clamp design



Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge set	Shim	Pin	Screw	Key	Key	
A20S-MWLNR/L 06	5431 125-011		5313 022-02		170.3-860	170.3-864	
A25T-MWLNR/L 06	5431 125-011	5322 331-11	5313 022-02		170.3-860	170.3-864	
A25T-MWLNR/L 08	5431 125-021	5322 331-09	5313 022-03		174.1-864		
A32U-MWLNR/L 06	5431 125-011	5322 331-06	5313 022-01	5512 030-03	170.3-860	170.3-864	
A32U-MWLNR/L 08	5431 125-021	5322 331-07	5313 022-03		174.1-864		
A40V-MWLNR/L 08	5431 125-021	5322 331-07	5313 022-03	5512 030-04	174.1-864	174.1-863	
A50W-MWLNR/L 08	5431 125-021	5322 331-07	5313 022-03	5512 030-04	174.1-864	174.1-863	

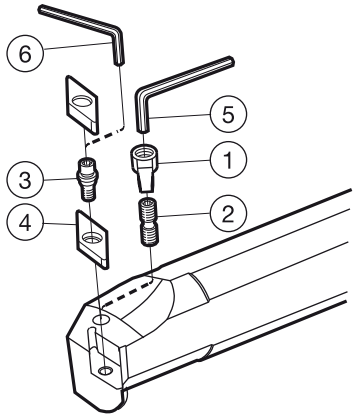
Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Wedge set	Shim	Pin	Screw	Key	Key	
S24V-MWLNR/L 3	5431 125-011	5322 331-11	5313 022-02	5512 030-03	170.3-860	170.3-864	
S32W-MWLNR/L 3	5431 125-011	5322 331-06	5313 022-02	5512 030-03	170.3-860	170.3-864	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P boring bar for turning

Screw and top clamp design



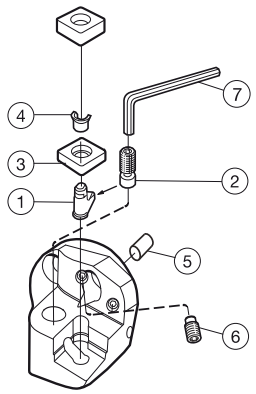
Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	Locking pin	Shim	Key	Key	
S40V-MVUNR/L 16	MC-12	MS-510	MN-34L	MVN-322	3021 011-532	174.1-870	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

T-Max® P head for turning

Lever clamp design

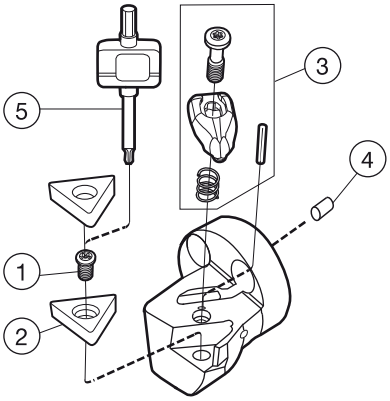


	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Lever	Screw	Shim	Shim pin	Locating tube	Nozzle	Key	
SL-PCLNR/L-25-09HP-G	174.3-845-1	174.3-829			5552 058-02	5691 026-13	170.3-864	
SL-PCLNR/L-32-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PCLNR/L-40-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PCLNR/L-40-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5638 031-01	5691 026-03	174.1-864	
SL-PDUNR/L-25-11HP-G	5432 015-021	438.3-830			5552 058-02	5691 026-13	174.1-870	
SL-PDUNR/L-32-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5638 031-01	5691 026-03	174.1-863	
SL-PDUNR/L-40-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5638 031-01	5691 026-03	174.1-864	
SL-PTFNR/L-32-16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5638 031-01	5691 026-03	170.3-860	
SL-PTFNR/L-40-16HP	174.3-840M	174.3-820M	179.3-850M	174.3-860	5638 031-01	5691 026-03	170.3-860	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P head for turning

Rigid clamp design

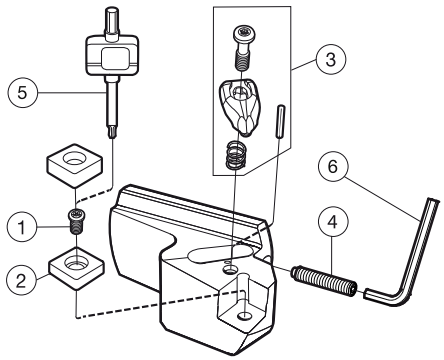


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Locating tube	Key	
570-DCLNR/L-32-12-L	5513 020-02	5322 236-03	5412 028-021	5638 031-01	5680 049-01	
570-DCLNR/L-40-12-L	5513 020-02	5322 236-03	5412 028-021	5638 031-01	5680 049-01	
570-DCLNR/L-40-16-L	5513 020-07	5322 234-03	5412 028-031	5638 031-01	5680 043-14	
570-DCLNR/L-40-19-L	5513 020-07	5322 236-01	5412 028-041	5638 031-01	5680 043-14	
570-DDUNR/L-32-11	5513 020-04	5322 267-01	5412 028-011	5638 031-01	5680 051-03	
570-DDUNR/L-32-11X	5513 020-04	5322 267-01	5412 028-011	5638 031-01	5680 051-03	
570-DDUNR/L-40-15	5513 020-02	5322 266-02	5412 028-021	5638 031-01	5680 049-01	
570-DDUNR/L-40-15X	5513 020-02	5322 266-02	5412 028-021	5638 031-01	5680 049-01	
570-DDXNR/L-32-11	5513 020-04	5322 267-01	5412 028-011	5638 031-01	5680 051-03	
570-DDXNR/L-40-15-L	5513 020-02	5322 266-02	5412 028-021	5638 031-01	5680 049-01	
570-DSKNR/L-40-12	5513 020-02	5322 426-02	5412 028-021	5638 031-01	5680 049-01	
570-DSKNR/L-40-15	5513 020-07	5322 425-03	5412 028-031	5638 031-01	5680 043-14	
570-DTFNR/L-32-16-L	5513 020-04	5322 316-01	5412 028-011	5638 031-01	5680 051-03	
570-DTFNR/L-40-16-L	5513 020-04	5322 316-01	5412 028-011	5638 031-01	5680 051-03	
570-DVUNR/L-40-16	5513 020-09	5322 269-01	5412 028-061	5638 031-01	5680 049-01	
570-DVUNR/L-40-16X	5513 020-09	5322 269-01	5412 028-061	5638 031-01	5680 049-01	
570-DWLNR/L-32-06	5513 020-04	5322 328-01	5412 028-011	5638 031-01	5680 051-03	
570-DWLNR/L-32-08-LE	5513 020-02	5322 331-12	5412 028-021	5638 031-01	5680 049-01	
570-DWLNR/L-40-08-L	5513 020-02	5322 331-12	5412 028-021	5638 031-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® P head for turning

Rigid clamp design

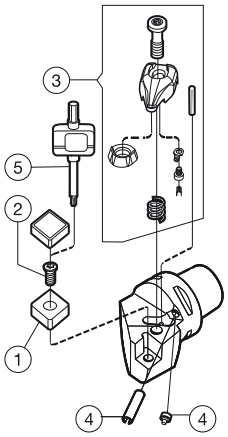


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Shim screw	Shim	Clamp set	Adjustment screw	Key	Key	
570-DCLNR/L-80-12	5513 020-02	5322 236-03	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DCLNR/L-80-16	5513 020-07	5322 234-03	5412 028-031	5514 060-12	5680 043-14	174.1-863	
570-DDUNR/L-80-15	5513 020-02	5322 266-02	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DDUNR/L-80-15-G	5513 020-02	5322 266-02	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DDUNR/L-80-15X	5513 020-02	5322 266-02	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DDXNR/L-80-15	5513 020-02	5322 266-02	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DSKNR/L-80-12	5513 020-02	5322 426-02	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DSKNR/L-80-15	5513 020-07	5322 425-03	5412 028-031	5514 060-12	5680 043-14	174.1-863	
570-DSKNR/L-80-19	5513 020-07	5322 425-04	5412 028-041	5514 060-12	5680 043-14	174.1-863	
570-DTFNR/L-80-16	5513 020-04	5322 316-01	5412 028-011	5514 060-12	5680 051-03	174.1-863	
570-DTFNR/L-80-22	5513 020-02	5322 315-04	5412 028-021	5514 060-12	5680 049-01	174.1-863	
570-DVUNR/L-80-16X	5513 020-09	5322 269-01	5412 028-061	5514 060-12	5680 049-01	174.1-863	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® cutting unit for turning

Rigid clamp design for ceramic inserts

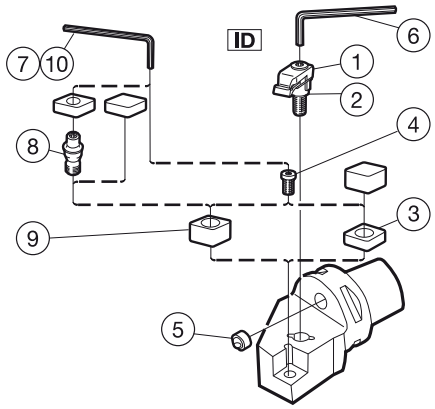


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Shim	Shim screw	Clamp set	Nozzle	Key	
C4-CCLNR/L-27050-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C4-CCRNR/L-22050-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CCLNR/L-35060-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CCLNR/L-35060-16-4	5322 234-04	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C5-CCRNR/L-27060-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CCRNR/L-27060-16-4	5322 234-04	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C6-CCLNR/L-45065-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CCLNR/L-45065-16-4	5322 234-04	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C6-CCRNR/L-35065-12-4	5322 234-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CCRNR/L-35065-16-4	5322 234-04	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C5-CDJNR/L-35060-15-4	5322 266-03	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CDJNR/L-45065-15-4	5322 266-03	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C4-CSDNN-00050-12-4	5322 425-02	5513 020-02	5412 034-021	5691 034-01	5680 049-01	
C4-CSKNR/L-27050-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C4-CSRNR/L-22050-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C4-CSSNR/L-27042-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CSDNN-00060-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CSDNN-00060-15-4	5322 425-05	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C5-CSKNR/L-35060-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CSRNR/L-27060-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CSRNR/L-27060-15-4	5322 425-05	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C5-CSSNR/L-35050-15-4	5322 425-05	5513 020-07	5412 034-031	5691 029-01	5680 043-14	
C5-CSSNR/L-35052-12-4	5322 425-02	5513 020-02	5412 034-021	5691 029-01	5680 049-01	
C6-CSDNN-00065-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CSDNN-00065-15-4	5322 425-05	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C6-CSKNR/L-45065-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CSRNR/L-35065-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CSRNR/L-35065-15-4	5322 425-05	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C6-CSSNR/L-45054-15-4	5322 425-05	5513 020-07	5412 034-031	5691 045-01	5680 043-14	
C6-CSSNR/L-45056-12-4	5322 425-02	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C4-CTGNR/L-27050-22-4	5322 315-04	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C5-CTGNR/L-35060-22-4	5322 315-04	5513 020-02	5412 034-021	5691 045-01	5680 049-01	
C6-CTGNR/L-45065-22-4	5322 315-04	5513 020-02	5412 034-021	5691 045-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129
For optional nozzles and nozzle keys, see page P3

T-Max® cutting unit for turning

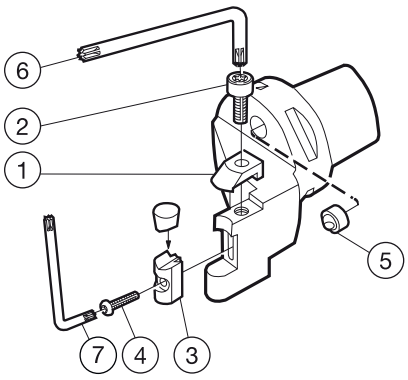
Top clamp design for ceramic inserts



	Spare parts					Included parts	
	1	2	3	4	5	6	7
Ordering code	Clamp	Pressure plate	Shim	Shim screw	Nozzle	Key	Key
C3-CRSNR/L-22040-09ID	5412 127-01		5321 215-01	3212 100-206	5691 029-01	3021 010-040	174.1-870
C4-CRSNR/L-27050-12ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	5691 029-01	3021 010-040	5680 043-14
C5-CRSNR/L-35060-12ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	5691 029-02	3021 010-040	5680 043-14
C6-CRSNR/L-45065-12ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	5691 029-02	3021 010-040	5680 043-14

	Accessories		
	8	9	10
Ordering code	Center pin	Shim	Key
C3-CRSNR/L-22040-09ID			
C4-CRSNR/L-27050-12ID	5313 032-02	5322 141-02	174.1-863
C5-CRSNR/L-35060-12ID	5313 032-02	5322 141-02	174.1-863
C6-CRSNR/L-45065-12ID	5313 032-02	5322 141-02	174.1-863

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A134.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

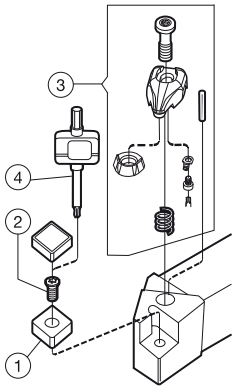


	Spare parts					Included parts	
	1	2	3	4	5	6	7
Ordering code	Clamp	Clamping screw	Seat	Seat screw	Nozzle	Key	Key
C4-CRDCN-00050-09AV	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5691 029-01	5680 043-16	5680 043-12
C4-CRDCN-00055-12AV	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5691 029-01	5680 043-17	5680 043-15
C5-CRDCN-00060-09AV	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5691 029-02	5680 043-16	5680 043-12
C5-CRDCN-00060-12AV	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5691 029-02	5680 043-17	5680 043-15
C5-CRSCR/L-35060-09V	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5691 029-02	5680 043-16	5680 043-12
C5-CRSCR/L-35060-12V	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5691 029-02	5680 043-17	5680 043-15

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

T-Max® shank tool for turning

Rigid clamp design for ceramic inserts



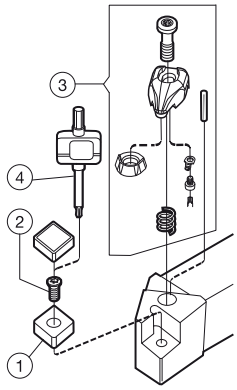
Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim	Shim screw	Clamp set	Key	
CCBNR/L 2525M 12-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCBNR/L 3225P 12-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCBNR/L 3225P 16-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CCLNR/L 2525M 12-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 2525M 16-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CCLNR/L 3225P 12-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 3225P 16-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CCLNR/L 3232P 16-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CDJNR/L 2525M 15-4	5322 266-03	5513 020-02	5412 032-021	5680 049-01	
CDJNR/L 3225P 15-4	5322 266-03	5513 020-02	5412 032-021	5680 049-01	
CDJNR/L 3232P 15-4	5322 266-03	5513 020-02	5412 032-021	5680 049-01	
CDNNR/L 3225P 15-4	5322 266-03	5513 020-02	5412 032-021	5680 049-01	
CDNNN 5040T 15-4	5322 266-03	5513 020-02	5412 034-021	5680 049-01	
CSBNR/L 2525M 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSDNN 2525M 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSDNN 3225P 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSKNR/L 2525M 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 2525M 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 3225P 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 3225P 15-4	5322 425-05	5513 020-07	5412 034-031	5680 043-14	
CSSNR/L 2525M 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSSNR/L 3225P 12-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CTGNR/L 3232P 22-4	5322 315-04	5513 020-02	5412 034-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® shank tool for turning

Rigid clamp design for ceramic inserts



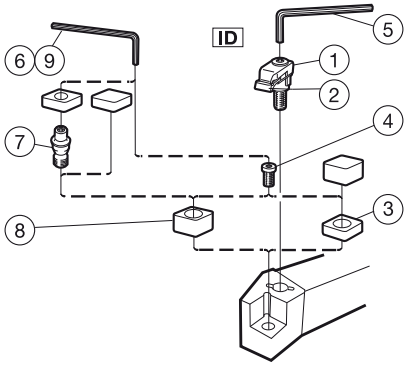
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Shim	Shim screw	Clamp set	Key	
CCLNR/L 124B-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 164D-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 204D-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 205D-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CCLNR/L 244D-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCLNR/L 245D-4	5322 234-04	5513 020-07	5412 034-031	5680 043-14	
CCLNR/L 854D-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCRNR/L 124BM1-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCRNR/L 164DM1-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCRNR/L 204DM1-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CCRNR/L 244DM1-4	5322 234-02	5513 020-02	5412 034-021	5680 049-01	
CDJNR/L 164D-4	5322 266-03	5513 020-02	5412 034-021	5680 049-02	
CDJNR/L 204D-4	5322 266-03	5513 020-02	5412 034-021	5680 049-01	
CSDNN 164D-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSKNR/L 164D-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 124BM1-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 164DM1-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 165D-4	5322 425-05	5513 020-07	5412 034-031	5680 043-14	
CSRNR/L 204DM1-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSRNR/L 855D-4	5322 425-05	5513 020-07	5412 034-031	5680 043-14	
CSSNR/L 164D-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CSSNL 854D-4	5322 425-02	5513 020-02	5412 034-021	5680 049-01	
CTGNR/L 204D-4	5322 315-04	5513 020-02	5412 034-021	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For optional clamp sets, see page A129

T-Max® shank tool for turning

Top clamp design for ceramic inserts



Metric version

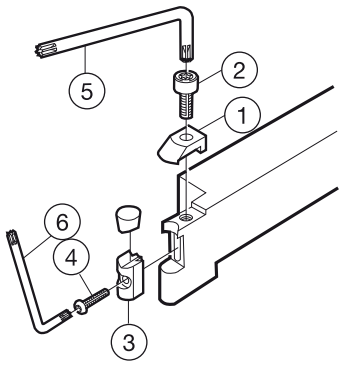
	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Pressure plate	Shim	Shim screw	Key	Key	Center pin	
CRDNN 2525M 09-ID	5412 127-01		5321 215-01	3212 100-206	3021 010-040	174.1-870		
CRDNN 2525M 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14	5313 032-02	
CRSNR/L 2525M 09-ID	5412 127-01		5321 215-01	3212 100-206	3021 010-040	174.1-870		
CRSNR/L 2525M 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14	5313 032-02	
CRDNN 3225P 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14	5313 032-02	
CRSNR/L 3225P 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14	5313 032-02	
CRSNR/L 3232P 15-ID	5412 125-01	5192 020-01	5321 215-02	3212 100-206	3021 010-040	174.1-870		
CRSNR/L 3232P 19-ID	5412 125-01	5192 020-01	5321 215-03	3212 100-257	3021 010-040	174.1-863		
CRSNR/L 5040T 25-ID	5412 125-02	5192 020-01	5322 141-05	5513 013-03	3021 010-040	174.1-864		
CRSNR 5040T 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14		
CRSNR 5040T 15-ID	5412 125-02	5192 020-01	5322 141-03	5513 013-02	3021 010-040	5680 043-14		

	Accessories	
	8	9
Ordering code	Shim	Key
CRDNN 2525M 09-ID		
CRDNN 2525M 12-ID	5322 141-02	174.1-863
CRSNR/L 2525M 09-ID		
CRSNR/L 2525M 12-ID	5322 141-02	174.1-863
CRDNN 3225P 12-ID	5322 141-02	174.1-863
CRSNR/L 3225P 12-ID	5322 141-02	174.1-863
CRSNR/L 3232P 15-ID		
CRSNR/L 3232P 19-ID		
CRSNR/L 5040T 25-ID		
CRSNR 5040T 12-ID		
CRSNR 5040T 15-ID		

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

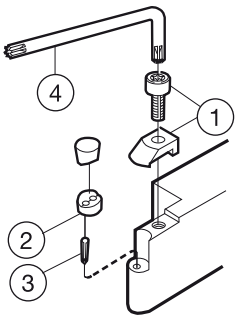
T-Max® shank tool for turning

Top clamp design for ceramic inserts



Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	Seat	Seat screw	Key	Key	
CRDCR/L 3225P 09-A	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5680 043-16	5680 043-12	
CRDCR/L 3225P 12-A	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5680 043-17	5680 043-15	
CRDCN 3225P 06-A	5412 105-01	3212 036-504	5321 066-01	3212 010-157	5680 043-17	174.1-870	
CRDCN 3225P 09-A	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5680 043-16	5680 043-12	
CRDCN 3225P 12-A	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5680 043-17	5680 043-15	

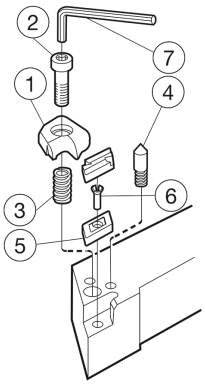


	Spare parts					Included parts	
	1	1a	1b	2	3	4	
Ordering code	Clamp set	Clamp	Screw	Seat	Seat pin	Key	
CRDCN 5040T 12-ID		5412 100-02	3212 036-504	5321 210-02	3113 030-355	5680 043-17	
CRDCN 5040T 15-ID	5412 126-01			5321 210-03	3113 030-355	3021 010-040	
CRDCN 5040T 19-ID	5412 126-02			5321 210-04	3113 030-406	3021 010-040	
CRDCN 5040T 25-ID	5412 126-02			5321 210-05	3113 030-406	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® shank tool for turning

Top clamp design



Metric version

	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Screw	Spring	Spring and pin	Shim	Shim pin	Key	
L170.5-4025M-16	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
R170.5-4025M-16	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	

	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Screw	Spring	Spring and pin	Shim	Shim pin	Key	
CKJNL 2525M 16	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNL 3225P 16	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNL 4025R 16	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNR 2525M 16	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	
CKJNR 3225P 16	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	
CKJNR 4025R 16	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	

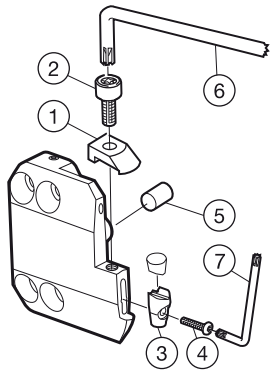
Inch version

	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Screw	Spring	Spring and pin	Shim	Shim pin	Key	
CKJNL 12 3	170.5-825	170.5-865	170.5-848	471.5-821	L170.5-851	174.1-866	3021 010-040	
CKJNL 16 3C	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNL 16 3D	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNL 20 3D	170.5-825	170.5-865	170.5-848	170.5-841	L170.5-851	174.1-866	3021 010-040	
CKJNR 12 3	170.5-824	170.5-865	170.5-848	471.5-821	R170.5-851	174.1-866	3021 010-040	
CKJNR 16 3C	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	
CKJNR 16 3D	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	
CKJNR 20 3D	170.5-824	170.5-865	170.5-848	170.5-841	R170.5-851	174.1-866	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® head for turning

Top clamp design



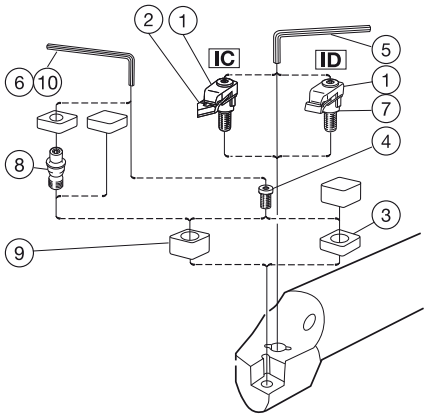
	Spare parts					Accessories		
	1	2	3	4	5	6	7	
Ordering code	Clamp	Clamping screw	Seat	Seat screw	Guide bush	Key	Key	
SL70-CRDCR/L-18-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04	5680 043-16	5680 043-12	
SL70-CRDCR/L-35-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04	5680 043-16	5680 043-12	
SL70-CRDCR/L-35-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04	5680 043-16	5680 043-15	
SL70-CRDCR/L-50-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04	5680 043-16	5680 043-12	
SL70-CRDCR/L-50-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04	5680 043-16	5680 043-15	
SL70-CRDCR/L-75-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04	5680 043-16	5680 043-15	

	Spare parts					Accessories		
	1	2	3	4	5	6	7	
Ordering code	Clamp	Clamping screw	Seat	Seat screw	Guide bush	Key	Key	
SL70-CRSCR/L-35-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04	5680 043-16	5680 043-12	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® boring bar for turning

Top clamp design



Metric version

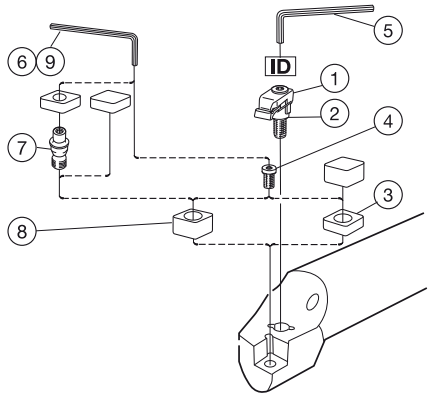
	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	
Ordering code	Clamp (IC)	Chip breaker	Shim	Shim screw	Key	Key	Pressure plate (ID)	
S40T-CCLNR/L 12-IC	5412 125-02	5192 022-04	5322 233-01	5513 013-02	3021 010-040	5680 043-14	5192 020-01	
S50U-CCLNR/L 12-IC	5412 125-02	5192 022-04	5322 233-01	5513 013-02	3021 010-040	5680 043-14	5192 020-01	

	Accessories		
	8	9	10
Ordering code	Centre pin	Shim	Key
S40T-CCLNR/L 12-IC	5313 032-02	5322 233-02	174.1-863
S50U-CCLNR/L 12-IC	5313 032-02	5322 233-02	174.1-863

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® boring bar for turning

Top clamp design



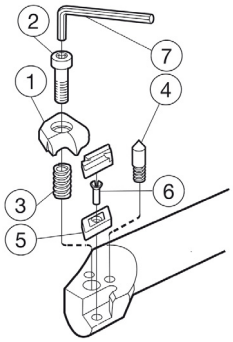
	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Pressure plate	Shim	Shim screw	Key	Key	Centre pin	
S25T-CRSPR/L 09-ID	5412 126-03				3021 010-040			
S40T-CRSNR/L 12-ID	5412 125-01	5192 020-01	5322 141-01	5513 013-02	3021 010-040	5680 043-14	5313 032-02	

	Accessories	
	8	9
Ordering code	Shim	Key
S25T-CRSPR/L 09-ID S40T-CRSNR/L 12-ID	5322 141-02	174.1-863

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® boring bar for turning

Top clamp design



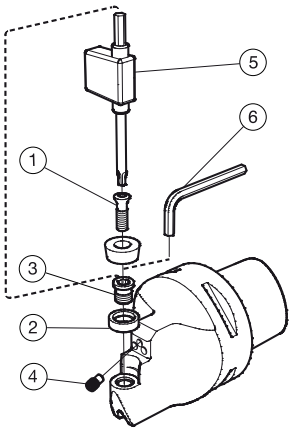
Metric version

	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Clamp	Screw	Spring	Spring and pin	Shim	Shim pin	Key	
S32U-CKUNL 16	170.5-824	170.5-865	170.5-848	471.5-821	R170.5-851	174.1-866	3021 010-040	
S32U-CKUNR 16	170.5-825	170.5-865	170.5-848	471.5-821	L170.5-851	174.1-866	3021 010-040	
S40V-CKUNL 16	170.5-824	170.5-865	170.5-848	471.5-821	R170.5-851	174.1-866	3021 010-040	
S40V-CKUNR 16	170.5-825	170.5-865	170.5-848	471.5-821	L170.5-851	174.1-866	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 cutting unit for turning

Screw clamp design

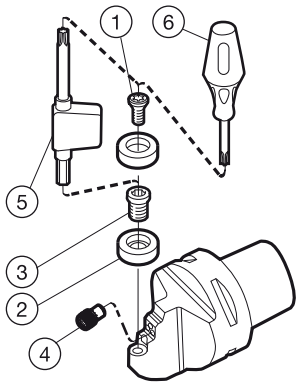


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Key	
C3-SCLCR/L-22040-09HPA	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01		
C4-SCLCR/L-27050-09HPA	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01		
C4-SCLCR/L-27050-12HPA	5513 020-18	5322 232-02	5512 090-03	5691 026-03	5680 049-02		
C6-SCLCR/L-45065-12HPA	5513 020-18	5322 232-02	5512 090-03	5691 026-03	5680 049-02		
C3-SDJCR/L-22040-11HPA	5513 020-01	5322 263-01	5512 090-01	5691 026-03	5680 049-01		
C4-SDJCR/L-27050-11HPA	5513 020-01	5322 263-01	5512 090-01	5691 026-03	5680 049-01		
C5-SDJCR/L-35060-11HPA	5513 020-01	5322 263-01	5512 090-01	5691 026-03	5680 049-01		
C6-SDJCR/L-45065-11HPA	5513 020-01	5322 263-01	5512 090-01	5691 026-03	5680 049-01		
C4-SRDCN00050-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5680 049-01		
C5-SRDCN00060-10AHPA	5513 020-10	5322 110-01	5512 090-01	5691 026-13	5680 049-01		
C5-SRDCN00060-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5680 049-01		
C5-SRSCR/L-35060-12HPA	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5680 049-01		
C5-SRSCR/L-35060-16HPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03	5680 043-14	3021 010-050	
C6-SRDCN00065-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5680 049-01		
C6-SRDCN00065-16AHPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03	5680 043-14	3021 010-050	
C6-SRSCR/L-45065-12HPA	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5680 049-01		
C6-SRSCR/L-45065-16HPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03	5680 043-14	3021 010-050	
C4-SVHBR/L-27050-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C4-SVJBR/L-27050-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C4-SVVBN-00055-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C5-SVHBR/L-35060-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C5-SVJBR/L-35060-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C5-SVVBN-00060-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C6-SVHBR/L-45065-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C6-SVJBR/L-45065-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		
C6-SVVBN-00065-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03	5680 049-01		

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3

CoroTurn® 107 cutting unit for turning

Screw clamp design



	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Torque wrench	
C6-SRDCN-00065-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5680 049-01	5680 100-06	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Torque wrench	
C5-SRSCR/L-35060-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-03	5680 049-01	5680 100-06	
C5-SRSCR/L-35060-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5680 049-01	5680 100-06	
C6-SRSCR/L-45065-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-03	5680 049-01	5680 100-06	
C6-SRSCR/L-45065-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5680 049-01	5680 100-06	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Torque wrench	
C4-SVJBR/L-27050-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	
C5-SVJBR/L-35060-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	
C6-SVJBR/L-45065-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	
C8-SVJBR/L-55080-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	

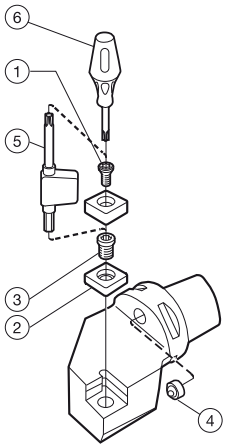
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Torque wrench	
C6-SVMBR/L-00130-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key	Torque wrench	
C6-SVUBR/L-45065-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	
C8-SVUBR/L-55080-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 100-06	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 cutting unit for turning

Screw clamp design



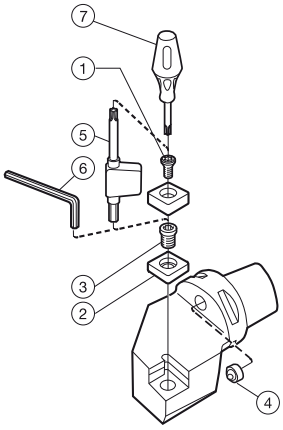
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C3-SCLCR/L-22040-09	5513 020-01	5322 232-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C4-SCLCR/L-27050-09	5513 020-01	5322 232-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SCLCR/L-35060-09	5513 020-01	5322 232-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SCLCR/L-45065-09	5513 020-01	5322 232-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C3-SCLCR/L-22040-12	5513 020-18	5322 232-02	5512 090-03	5691 034-01	5680 049-02	5680 046-02	
C4-SCLCR/L-27050-12	5513 020-18	5322 232-02	5512 090-03	5691 034-01	5680 049-02	5680 046-02	
C5-SCLCR/L-35060-12	5513 020-18	5322 232-02	5512 090-03	5691 034-02	5680 049-02	5680 046-02	
C6-SCLCR/L-45065-12	5513 020-18	5322 232-02	5512 090-03	5691 034-02	5680 049-02	5680 046-02	
C10-SCLCR/L-68110-38	5513 028-01	5322 232-03	5512 089-01	5691 034-03	5680 042-03		
C6-SCMCN-00090-12	5513 020-18	5322 232-02	5512 090-03	5691 045-01	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C3-SDJCR/L-22040-07	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SDJCR/L-27050-07	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C3-SDJCR/L-22040-11	5513 020-01	5322 263-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C4-SDJCR/L-27050-11	5513 020-01	5322 263-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SDJCR/L-35060-11	5513 020-01	5322 263-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SDJCR/L-45065-11	5513 020-01	5322 263-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C3-SDNCN-00040-11	5513 020-01	5322 263-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C4-SDNCN-00050-11	5513 020-01	5322 263-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SDNCN-00060-11	5513 020-01	5322 263-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 cutting unit for turning

Screw clamp design

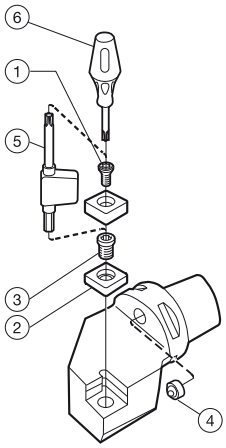


	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Key	Screwdriver	
C4-SRDCN-00050-06A	5513 020-03			5691 034-01	5680 051-02		5680 046-03	
C5-SRDCN-00060-06A	5513 020-03			5691 034-02	5680 051-02		5680 046-03	
C4-SRDCN-00050-08A	5513 020-04			5691 034-01	5680 051-03		5680 046-04	
C5-SRDCN-00060-08A	5513 020-04			5691 034-02	5680 051-03		5680 046-04	
C4-SRDCN-00050-10A	5513 020-10	5322 110-01	5512 090-01	5691 034-01	5680 049-01		5680 046-02	
C5-SRDCN-00060-10A	5513 020-10	5322 110-01	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C6-SRDCN-00065-10A	5513 020-10	5322 110-01	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C4-SRDCN-00050-12A	5513 020-01	5322 110-02	5512 090-01	5691 034-01	5680 049-01		5680 046-02	
C5-SRDCN-00060-12A	5513 020-01	5322 110-02	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C6-SRDCN-00065-12A	5513 020-01	5322 110-02	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C5-SRDCN-00060-16A	5513 020-26	5322 110-03	5512 090-06	5691 034-02	5680 043-14	3021 010-050	5680 046-06	
C6-SRDCN-00065-16A	5513 020-26	5322 110-03	5512 090-06	5691 034-02	5680 043-14	3021 010-050	5680 046-06	
C5-SRDCN-00060-20A	5513 020-14	5322 110-04	5512 090-08	5691 034-02	5680 043-15	3021 010-060	5680 046-07	
C6-SRDCN-00065-20A	5513 020-14	5322 110-04	5512 090-08	5691 034-02	5680 043-15	3021 010-060	5680 046-07	
C6-SRDCN-00100-10	5513 020-10	5322 110-01	5512 090-01	5691 045-01	5680 049-01		5680 046-02	
C6-SRDCN-00100-16	5513 020-26	5322 110-03	5512 090-06	5691 045-01	5680 043-14	3021 010-050	5680 046-06	
C4-SRSCR/L-27050-06	5513 020-03			5691 034-01	5680 051-02		5680 046-03	
C5-SRSCR/L-35060-06	5513 020-03			5691 034-02	5680 051-02		5680 046-03	
C4-SRSCR/L-27050-08	5513 020-04			5691 034-01	5680 051-03		5680 046-04	
C5-SRSCR/L-35060-08	5513 020-04			5691 034-02	5680 051-03		5680 046-04	
C3-SRSCR/L-22040-10	5513 020-10	5322 110-01	5512 090-01	5691 034-01	5680 049-01		5680 046-02	
C4-SRSCR/L-27050-10	5513 020-10	5322 110-01	5512 090-01	5691 034-01	5680 049-01		5680 046-02	
C5-SRSCR/L-35060-10	5513 020-10	5322 110-01	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C6-SRSCR/L-45065-10	5513 020-10	5322 110-01	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C4-SRSCR/L-27050-12	5513 020-01	5322 110-02	5512 090-01	5691 034-01	5680 049-01		5680 046-02	
C5-SRSCR/L-35060-12	5513 020-01	5322 110-02	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C6-SRSCR/L-45065-12	5513 020-01	5322 110-02	5512 090-01	5691 034-02	5680 049-01		5680 046-02	
C5-SRSCR/L-35060-16	5513 020-26	5322 110-03	5512 090-06	5691 034-02	5680 043-14	3021 010-050	5680 046-06	
C6-SRSCR/L-45065-16	5513 020-26	5322 110-03	5512 090-06	5691 034-02	5680 043-14	3021 010-050	5680 046-06	
C5-SRSCR/L-35060-20	5513 020-14	5322 110-04	5512 090-08	5691 034-02	5680 043-15	3021 010-060	5680 046-07	
C6-SRSCR/L-45065-20	5513 020-14	5322 110-04	5512 090-08	5691 034-02	5680 043-15	3021 010-060	5680 046-07	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 cutting unit for turning

Screw clamp design



	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C10-SSDBN-00110-38	5513 028-01	5322 465-01	5512 089-01	5691 034-03	5680 042-03		
C10-SSDCN-00110-38	5513 028-01	5322 232-03	5512 089-01	5691 034-03	5680 042-03		
C10-SSRBR/L-58110-38	5513 028-01	5322 465-01	5512 089-01	5691 034-03	5680 042-03		
C5-SSRCR/L-27060-12	5513 020-18	5322 420-02	5512 090-03	5691 034-02	5680 049-02	5680 046-02	
C10-SSRCR/L-58110-38	5513 028-01	5322 465-01	5512 089-01	5691 034-03	5680 042-03		
C10-SSTBR/L-50110-38	5513 028-01	5322 465-01	5512 089-01	5691 034-03	5680 042-03		

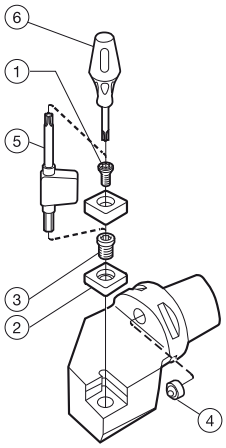
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C4-STGCR/L-27050-16	5513 020-01	5322 320-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-STGCR/L-35060-16	5513 020-01	5322 320-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-STGCR/L-45065-16	5513 020-01	5322 320-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C4-STJCR/L-27050-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-STJCR/L-27050-16	5513 020-01	5322 320-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-STJCR/L-35060-16	5513 020-01	5322 320-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 cutting unit for turning

Screw clamp design

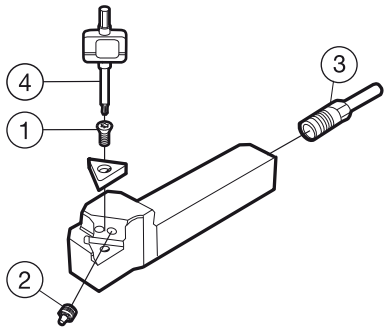


	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
C3-SVHBR/L-22040-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C3-SVHBR/L-22040-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVHBR/L-27050-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVHBR/L-27050-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C5-SVHBR/L-35060-11	5513 020-03			5691 034-02	5680 051-02	5680 046-03	
C4-SVHBR/L-27050-16	5513 020-01	5322 270-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SVHBR/L-35060-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SVHBR/L-45065-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C3-SVJBR/L-22040-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C3-SVJBR/L-22040-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVJBR/L-27050-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVJBR/L-27050-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C5-SVJBR/L-35060-11	5513 020-03			5691 034-02	5680 051-02	5680 046-03	
C4-SVJBR/L-27050-16	5513 020-01	5322 270-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SVJBR/L-35060-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SVJBR/L-45065-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C5-SVMBL-00115-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SVMBL-00130-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SVMBL-33120-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C3-SVVBN-00040-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C3-SVVBN-00040-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVVBN-00050-11	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVVBN-00050-11-B1	5513 020-03			5691 034-01	5680 051-02	5680 046-03	
C4-SVVBN-00050-16	5513 020-01	5322 270-01	5512 090-01	5691 034-01	5680 049-01	5680 046-02	
C5-SVVBN-00060-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	
C6-SVVBN-00065-16	5513 020-01	5322 270-01	5512 090-01	5691 034-02	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 QS shank tool for turning

Screw clamp design



Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SCLCR1012E06HP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SCLCR1212E09HP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	
QS-SCLCR1616E09HP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SDJCR1012E07HP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SDJCR1212E07HP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-SDJCR1212E11HP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	
QS-SDJCR1616E11HP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	

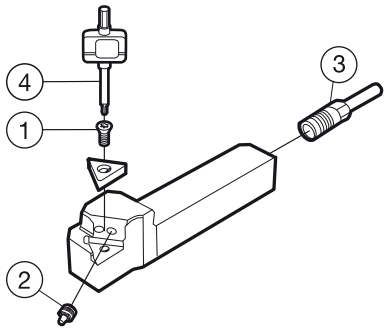
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-STJCR1012E11HP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-STJCR1212E11HP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-STJCR1616E11HP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SVJCR/L1012E11HP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SVJCR/L1212E11HP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-SVJCR/L1616E11HP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page A133

CoroTurn® 107 QS shank tool for turning

Screw clamp design



Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SCLCR06082XHP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SCLCR083XHP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	
QS-SCLCR103XHP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SDJCR06082XHP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SDJCR082XHP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-SDJCR083XHP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	
QS-SDJCR103XHP	5513 020-10	5691 026-13	5692 033-05	5680 049-01	

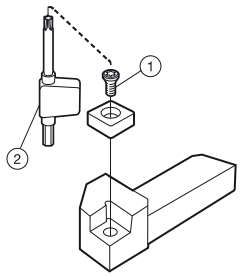
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-STJCR06082XHP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-STJCR082XHP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-STJCR102XHP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Nozzle	Coolant tube	Key	
QS-SVJCR/L06082XHP	5513 020-03	5691 026-13	5692 033-04	5680 051-02	
QS-SVJCR/L082XHP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	
QS-SVJCR/L102XHP	5513 020-03	5691 026-13	5692 033-05	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page A133

CoroTurn® 107 QS shank tool for turning

Screw clamp design



Metric version

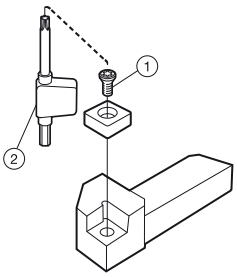
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SCACR0808C06	5513 020-03	5680 051-02	
QS-SCACR1010E06	5513 020-03	5680 051-02	
QS-SCACR1212E06	5513 020-03	5680 051-02	
QS-SCLCR0808C06	5513 020-03	5680 051-02	
QS-SCLCR1010E06	5513 020-03	5680 051-02	
QS-SCLCR1212E06	5513 020-03	5680 051-02	
QS-SCLCR1212E09	5513 020-09	5680 049-01	
QS-SCLCR1616E09	5513 020-09	5680 049-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SDJCR0808C07	5513 020-03	5680 051-02	
QS-SDJCR1010E07	5513 020-03	5680 051-02	
QS-SDJCR1212E07	5513 020-03	5680 051-02	
QS-SDJCR1616E07	5513 020-03	5680 051-02	
QS-SDJCR1212E11	5513 020-10	5680 049-01	
QS-SDJCR1616E11	5513 020-10	5680 049-01	
QS-SDNCN1212E11	5513 020-09	5680 049-01	
QS-SDNCN1616E11	5513 020-09	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 QS shank tool for turning

Screw clamp design



Metric version

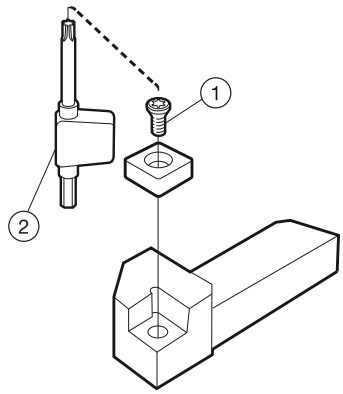
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-STJCR1010E11	5513 020-03	5680 051-02	
QS-STJCR1212E11	5513 020-03	5680 051-02	
QS-STJCR1616E11	5513 020-03	5680 051-02	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SVABR/L1010E11-B1	5513 020-03	5680 051-02	
QS-SVABR/L1212E11-B1	5513 020-03	5680 051-02	
QS-SVABR/L1616E11-B1	5513 020-03	5680 051-02	
QS-SVABR/L1616E16	5513 020-09	5680 049-01	
QS-SVJBR/L1010E11-B1	5513 020-03	5680 051-02	
QS-SVJBR/L1212E11-B1	5513 020-03	5680 051-02	
QS-SVJBR/L1616E11-B1	5513 020-03	5680 051-02	
QS-SVJBR/L1212E16	5513 020-09	5680 049-01	
QS-SVJBR/L1616E16	5513 020-09	5680 049-01	
QS-SVVBN0808C11-B1	5513 020-03	5680 051-02	
QS-SVVBN1010E11-B1	5513 020-03	5680 051-02	
QS-SVVBN1212E11-B1	5513 020-03	5680 051-02	
QS-SVVBN1616E11-B1	5513 020-03	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 QS shank tool for turning

Screw clamp design



Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SCACR 062X	5513 020-03	5680 051-02	
QS-SCACR 083X	5513 020-09	5680 049-01	
QS-SCACR 103X	5513 020-09	5680 049-01	
QS-SCLCR 062X	5513 020-03	5680 051-02	
QS-SCLCR 083X	5513 020-09	5680 049-01	

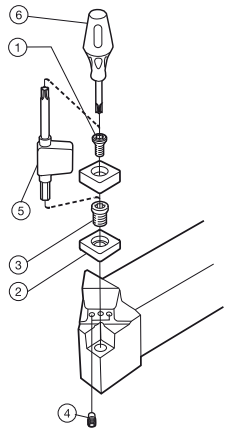
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SDJCR 062X	5513 020-03	5680 051-02	
QS-SDJCR 083X	5513 020-09	5680 049-01	
QS-SDJCR 103X	5513 020-09	5680 049-01	
QS-SDPCN 083X	5513 020-09	5680 049-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-SVJBR 062X-B1	5513 020-03	5680 051-02	
QS-SVJBR 082X-B1	5513 020-03	5680 051-02	
QS-SVJBR 102X-B1	5513 020-03	5680 051-02	
QS-SVJBR 083X	5513 020-09	5680 049-01	
QS-SVJBR 103X	5513 020-09	5680 049-01	
QS-SVVBN 062X-B1	5513 020-03	5680 051-02	
QS-SVVBN 082X-B1	5513 020-03	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 shank tool for turning

Screw clamp design



Metric version

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SCLCR/L 1616H 09HP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SCLCR/L 2020K 09HP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SCLCR/L 2525M 09HP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SDJCR/L 1616H 11HP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SDJCR/L 2020K 11HP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SDJCR/L 2525M 11HP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SDJCR/L 3225P 11HP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

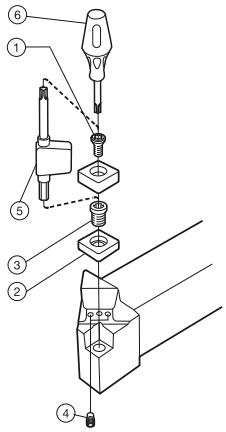
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SSDCR/L 1616H 09HP	5513 020-01	5322 420-01	5512 090-01	5691 026-23	5680 049-01	5680 046-02	
SSDCR/L 2020K 09HP	5513 020-01	5322 420-01	5512 090-01	5691 026-23	5680 049-01	5680 046-02	
SSDCR/L 2525M 09HP	5513 020-01	5322 420-01	5512 090-01	5691 026-23	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SVJBR/L 2020K 16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SVJBR/L 2525M 16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SVJBR/L 3225P 16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Inch version

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SCLCR/L 10 3HP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SCLCR/L 12 3BHP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SCLCR/L 16 3DHP	5513 020-01	5322 232-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SDJCR/L 10 3HP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SDJCR/L 12 3BHP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SDJCR/L 16 3CHP	5513 020-01	5322 263-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

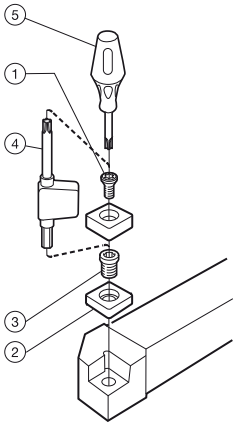
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SSDCN 10 3HP	5513 020-01	5322 420-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SSDCR 10 3HP	5513 020-01	5322 420-01	5512 090-01	5691 026-23	5680 049-01	5680 046-02	
SSDCN 12 3BHP	5513 020-01	5322 420-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SSDCN 16 3DHP	5513 020-01	5322 420-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	Screwdriver	
SVJBR/L 12 3BHP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	
SVJBR/L 16 3DHP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



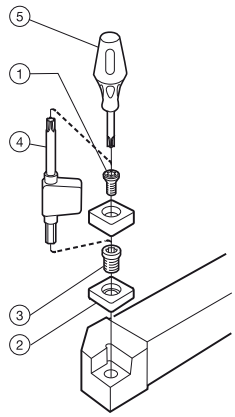
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SCACR/L 0808K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCACR/L 1010K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCACR/L 1212K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCACR/L 1212K 09-S	5513 020-09			5680 049-01	5680 046-02	
SCACR/L 1616K 09-S	5513 020-09			5680 049-01	5680 046-02	
SCLCR/L 0808D 06	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1010E 06	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1212F 09-M	5513 020-10			5680 049-01	5680 046-02	
SCLCR/L 1616H 09	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
SCLCR/L 2020K 09	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
SCLCR/L 2020K 12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
SCLCR/L 2525M 12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
SCLCR/L 0808K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1010K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1212K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1616K 06-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 1212K 09-S	5513 020-09			5680 049-01	5680 046-02	
SCLCR/L 1616K 09-S	5513 020-09			5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Metric version

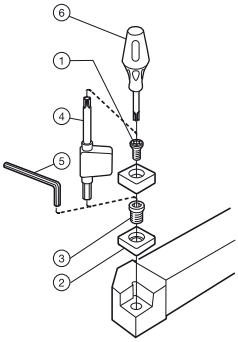
	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SDACR/L 1010K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDACR/L 1212K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDACR/L0808K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDACR/L 1212K 11-S	5513 020-09			5680 049-01	5680 046-02	
SDACR/L 1616K 11-S	5513 020-09			5680 049-01	5680 046-02	
SDJCR/L 1010E 07	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1212F 07	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1616H 07	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 2020K 07	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1616H 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 2020K 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 2525M 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 0808K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1010K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1212K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1616K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 1212K 11-S	5513 020-09			5680 049-01	5680 046-02	
SDJCR/L 1616K 11-S	5513 020-09			5680 049-01	5680 046-02	

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SDNCN 1010E 07	5513 020-03			5680 051-02	5680 046-03	
SDNCN 1212F 07	5513 020-03			5680 051-02	5680 046-03	
SDNCN 1616H 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDNCN 2020K 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDNCN 2525M 11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDNCN 1010K 07-S	5513 020-03			5680 051-02	5680 046-03	
SDNCN 1212K 11-S	5513 020-09			5680 049-01	5680 046-02	
SDNCN 1616K 11-S	5513 020-09			5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Metric version

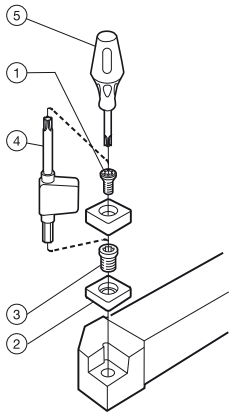
	Spare parts			Included parts		Accessories	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Key	Key	Screwdriver	
SRDCN 1010E 05	5513 020-05			5680 051-02		5680 046-03	
SRDCN 1212F 06	5513 020-03			5680 051-02		5680 046-03	
SRDCN 1616H 08	5513 020-04			5680 051-03		5680 046-04	
SRDCN 2020K 10-A	5513 020-10	5322 110-01	5512 090-01	5680 049-01		5680 046-02	
SRDCN 2525M 10-A	5513 020-10	5322 110-01	5512 090-01	5680 049-01		5680 046-02	
SRDCN 3225P 10-A	5513 020-10	5322 110-01	5512 090-01	5680 049-01		5680 046-02	
SRDCN 2020K 12-A	5513 020-01	5322 110-02	5512 090-01	5680 049-01		5680 046-02	
SRDCN 2525M 12-A	5513 020-01	5322 110-02	5512 090-01	5680 049-01		5680 046-02	
SRDCN 3225P 12-A	5513 020-01	5322 110-02	5512 090-01	5680 049-01		5680 046-02	
SRDCN 2525M 16-A	5513 020-26	5322 110-03	5512 090-06	5680 043-14	3021 010-050	5680 046-06	
SRDCN 3225P 16-A	5513 020-26	5322 110-03	5512 090-06	5680 043-14	3021 010-050	5680 046-06	
SRDCN 3232P 20-A	5513 020-14	5322 110-04	5512 090-08	5680 043-15	3021 010-060	5680 046-07	
SRDCR/L 3225P 05-A	5513 020-05			5680 051-02		5680 046-03	
SRDCR/L 2020K 06-A	5513 020-03			5680 051-02		5680 046-03	
SRDCR/L 3225P 06-A	5513 020-03			5680 051-02		5680 046-03	
SRDCR/L 2020K 08-A	5513 020-04			5680 051-03		5680 046-04	
SRDCR/L 2525M 08-A	5513 020-04			5680 051-03		5680 046-04	
SRDCR/L 3225P 08-A	5513 020-04			5680 051-03		5680 046-04	
SRSCR/L 3225P 05	5513 020-05			5680 051-02		5680 046-03	
SRSCR/L 3225P 06	5513 020-03			5680 051-02		5680 046-03	
SRSCR/L 3225P 08	5513 020-04			5680 051-03		5680 046-04	
SRSCR/L 2020K 10	5513 020-10	5322 110-01	5512 090-01	5680 049-01		5680 046-02	
SRSCR/L 2525M 10	5513 020-10	5322 110-01	5512 090-01	5680 049-01		5680 046-02	
SRSCR/L 2525M 12	5513 020-01	5322 110-02	5512 090-01	5680 049-01		5680 046-02	
SRSCR/L 3225P 12	5513 020-01	5322 110-02	5512 090-01	5680 049-01		5680 046-02	
SRSCR/L 3225P 16	5513 020-26	5322 110-03	5512 090-06	5680 043-14	3021 010-050	5680 046-06	
SRSCR/L 3232P 20	5513 020-14	5322 110-04	5512 090-08	5680 043-15	3021 010-060	5680 046-07	

	Spare parts			Included parts	Accessories
	1	2	3	4	6
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver
SSBCR/L 1616H 09	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSBCR/L 2020K 12	5513 020-18	5322 420-02	5512 090-03	5680 049-02	5680 046-02
SSBCR/L 2525M 12	5513 020-18	5322 420-02	5512 090-03	5680 049-02	5680 046-02
SSDCN 1212F 09-M	5513 020-10			5680 049-01	5680 046-02
SSDCN 1616H 09	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCR/L 1616H 09	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCR/L 2020K 09	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCR/L 2020K 12	5513 020-18	5322 420-02	5512 090-03	5680 049-02	5680 046-02
SSDCR/L 2525M 12	5513 020-18	5322 420-02	5512 090-03	5680 049-02	5680 046-02
SSKCR/L 1616H 09	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



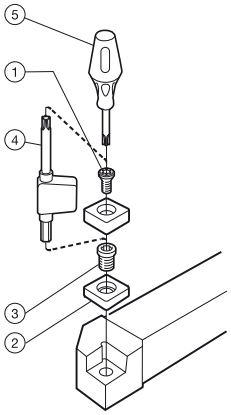
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
STDCR/L 1010E 09	5513 020-05			5680 051-02	5680 046-03	
STDCR/L 1212F 11	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 1212F 11-B1	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 1616H 11	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 1616H 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STDCR/L 2020K 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STDCR/L 2525M 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 1010E 09	5513 020-05			5680 051-02	5680 046-03	
STFCR/L 1212F 11	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 1212F 11-B1	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 1616H 11	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 1616H 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 2020K 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 2525M 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 2020K 11-A	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 2020K 11-AB1	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 2525M 16-A	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 0808D 09	5513 020-05			5680 051-02	5680 046-03	
STGCR/L 1010E 09	5513 020-05			5680 051-02	5680 046-03	
STGCR/L 1212F 11	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 1212F 11-B1	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 1616H 11	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 1616H 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 2020K 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 2525M 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STJCR/L 1010K 11-S	5513 020-03			5680 051-02	5680 046-03	
STJCR/L 1212K 11-S	5513 020-03			5680 051-02	5680 046-03	
STJCR/L 1616K 11-S	5513 020-03			5680 051-02	5680 046-03	
STTCR/L 1616H 11	5513 020-03			5680 051-02	5680 046-03	
STTCR/L 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
STTCR/L 1616H 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STTCR/L 2020K 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STTCR/L 2525M 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



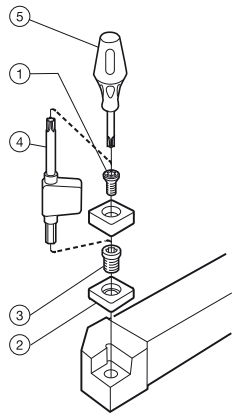
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SVABR/L 1010K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 1212K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 1616K 11-S	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 1616K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 0810K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 1212K 11-S	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 1212K 16-S	5513 020-09			5680 049-01	5680 046-02	
SVABR/L 1616K 16-S	5513 020-09			5680 049-01	5680 046-02	
SVHBR/L 2020K 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVHBR/L 2525M 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVHBR/L 3225P 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVHCR/L 2525M 22-R2	5513 020-18	5322 270-03	5512 090-03	5680 049-02	5680 046-02	
SVJBR/L 1212F 11	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1212F 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1616H 11	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 2020K 11	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 2020K 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 2525M 11	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 2525M 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 2020K 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 2525M 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 3225P 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 0810K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1010K 11-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1010K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1212K 11-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1212K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1616K 11-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1616K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 1212K 16-S	5513 020-09			5680 049-01	5680 046-02	
SVJBR/L 1616K 16-S	5513 020-09			5680 049-01	5680 046-02	
SVVBN 1212F 11	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1212F 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1616H 11	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1616H 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 2020K 11	5513 020-03			5680 051-02	5680 046-03	
SVVBN 2020K 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 2525M 11	5513 020-03			5680 051-02	5680 046-03	
SVVBN 2525M 11-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 2020K 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 2525M 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 3225P 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 0808K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1010K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1212K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 1616K 11-S-B1	5513 020-03			5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Metric version

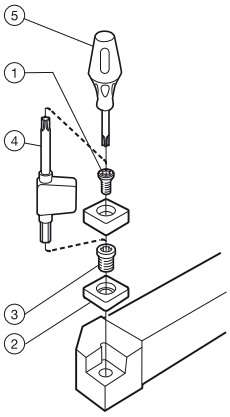
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SCLCR/L5050U38	5513 028-01	5322 232-03	5512 089-01	5680 042-03	
SCLCR/L6060V38	5513 028-01	5322 232-03	5512 089-01	5680 042-03	
SCLCR/L7070V38	5513 028-01	5322 232-03	5512 089-01	5680 042-03	
SCLCR/L8080W38	5513 028-01	5322 232-03	5512 089-01	5680 042-03	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SSDBN5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDBN6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDBN7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDBN8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L5050U38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L6060V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L7070V38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L8080W38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 shank tool for turning

Screw clamp design



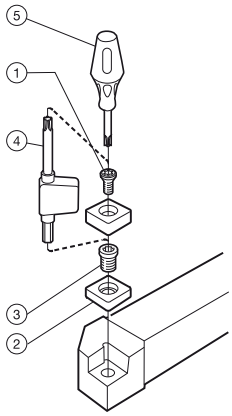
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SCACR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SCACR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SCACR/L 083C-S	5513 020-09			5680 049-01	5680 046-02	
SCACR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	
SCACR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SCLCR/L 06 2	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 08 3	5513 020-10			5680 049-01	5680 046-02	
SCLCR/L 10 3	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
SCLCR/L 12 3B	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
SCLCR/L 16 3D	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
SCLCR/L 12 4B	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
SCLCR/L 16 4D	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
SCLCR/L 20 4D	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
SCLCR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 102C-S	5513 020-03			5680 051-02	5680 046-03	
SCLCR/L 083C-S	5513 020-09			5680 049-01	5680 046-03	
SCLCR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SCLCR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



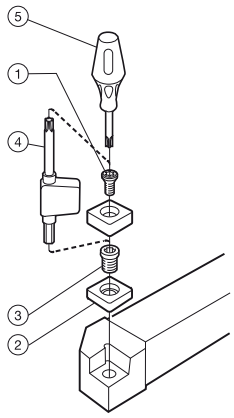
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SDACR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SDACR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SDACR/L 083C-S	5513 020-09			5680 049-01	5680 046-02	
SDACR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	
SDACR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SDJCR/L 06 2	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 08 2	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 10 2	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 12 2B	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 12 3B	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 16 3C	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 16 3D	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDJCR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 102C-S	5513 020-03			5680 051-02	5680 046-03	
SDJCR/L 083C-S	5513 020-09			5680 049-01	5680 046-02	
SDJCR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SDJCR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	
SDPCN 06 2	5513 020-03			5680 051-02	5680 046-03	
SDPCN 08 2	5513 020-03			5680 051-02	5680 046-03	
SDPCN 10 3	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDPCN 12 3B	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDPCN 16 3C	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
SDPCN 083C-S	5513 020-09			5680 051-02	5680 046-03	
SDPCN 103C-S	5513 020-09			5680 049-01	5680 046-02	
SDPCN 123C-S	5513 020-09			5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Inch version

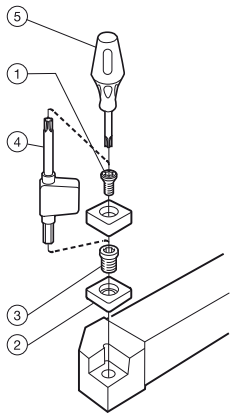
	Spare parts		Included parts	Accessories
	1	2	4	5
Ordering code	Screw	Shim	Key	Screwdriver
SRACR/L 16 2D	5513 020-03		5680 051-02	5680 046-03
SRACR/L 20 2D	5513 020-03		5680 051-02	5680 046-03
SRACR/L 16 3D	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRACR/L 20 3D	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRACR/L 16 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRACR/L 20 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRDCN 08 2	5513 020-03		5680 051-02	5680 046-03
SRDCN 10 3	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRGCR/L 12 3B	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRGCR/L 16 3D	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRGCR/L 16 4C	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRGCR/L 16 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRGCR/L 20 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRGCR/L 20 6D	5513 020-14	5322 120-03	5680 043-15	5680 046-07
SRSCR/L 16 2D	5513 020-03		5680 051-02	5680 046-03
SRSCR/L 20 2D	5513 020-03		5680 051-02	5680 046-03
SRSCR/L 16 3C	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRSCR/L 16 3D	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRSCR/L 20 3D	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRSCR/L 12 3B	5513 020-12	5322 120-01	5680 051-03	5680 046-04
SRSCR/L 16 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRSCR/L 20 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRSCR/L 24 4D	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRSCR/L 24 4E	5513 020-13	5322 120-02	5680 049-01	5680 046-02
SRSCR/L 20 6D	5513 020-14	5322 120-03	5680 043-15	5680 046-07

	Spare parts			Included parts	Accessories
	1	2	3	4	5
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver
SSDCN 08 3	5513 020-10			5680 049-01	5680 046-02
SSDCN 10 3	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCN 12 3B	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCN 16 3D	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCR 10 3	5513 020-01	5322 420-01	5512 090-01	5680 049-01	5680 046-02
SSDCR 16 4D	5513 020-18	5322 420-02	5512 090-03	5680 049-02	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Inch version

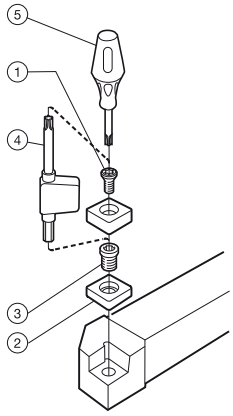
	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
STDCR/L 06 2	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 062-B1	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 082-B1	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 08 2	5513 020-03			5680 051-02	5680 046-03	
STDCR/L 10 3	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STDCR/L 12 3B	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 06 2	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 062-B1	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 08 2	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 082-B1	5513 020-03			5680 051-02	5680 046-03	
STFCR/L 10 3	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 12 3B	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STFCR/L 16 3D	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 06 2	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 062-B1	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 08 2	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 082-B1	5513 020-03			5680 051-02	5680 046-03	
STGCR/L 10 3	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 12 3B	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 16 3C	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STGCR/L 16 3D	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
STJCR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
STJCR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
STJCR/L 102C-S	5513 020-03			5680 051-02	5680 046-03	
STTCR/L 12 3B	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SVABR/L 062C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 082C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 102C-S	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 102C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SVABR/L 083C-S	5513 020-09			5680 049-01	5680 046-02	
SVABR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SVABR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	
SVHBR/L 12 3B	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVHBR/L 16 3C	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVHBR/L 16 3D	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



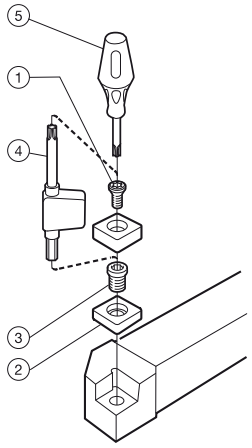
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
SVJBR/L 08 2	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 10 2	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 102-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 12 2B	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 122B-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 16 2C	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 16 2D	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 162D-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 082-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 12 3B	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 16 3C	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 16 3D	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 20 3D	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVJBR/L 062C-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 062C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 082C-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 082C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 102C-S	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 102C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVJBR/L 083C-S	5513 020-09			5680 049-01	5680 046-02	
SVJBR/L 103C-S	5513 020-09			5680 049-01	5680 046-02	
SVJBR/L 123C-S	5513 020-09			5680 049-01	5680 046-02	
SVVBN 08 2	5513 020-03			5680 051-02	5680 046-03	
SVVBN 082-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 10 2	5513 020-03			5680 051-02	5680 046-03	
SVVBN 122B-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 12 3B	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 16 3C	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 16 3D	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 20 3D	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
SVVBN 062C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 082C-S-B1	5513 020-03			5680 051-02	5680 046-03	
SVVBN 102C-S-B1	5513 020-03			5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 shank tool for turning

Screw clamp design



Inch version

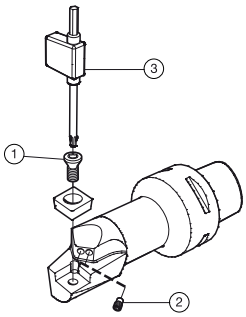
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SCLCR/L3212K	5513 028-01	5322 232-03	5512 089-01	5680 042-03	
SCLCR/L4012X	5513 028-01	5322 232-03	5512 089-01	5680 042-03	
SCLCR/L4812X	5513 028-01	5322 232-03	5512 089-01	5680 042-03	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SSDBN3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDBN4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDBN4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSDCN4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRBR/L4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTBR/L4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L3212K	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L4012X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSTCR/L4812X	5513 028-01	5322 465-01	5512 089-01	5680 042-03	

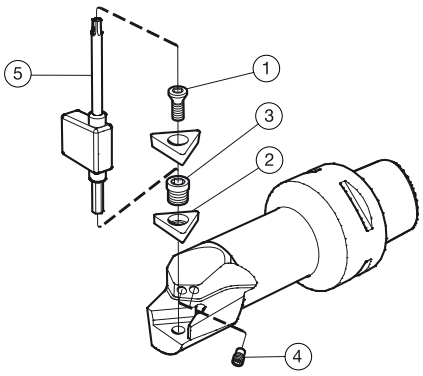
Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 cutting unit for turning

Screw clamp design



	Spare parts		Included parts
	1	2	3
Ordering code	Insert screw	Nozzle	Key
C3-SCLCR/L-11065-09HP	5513 020-09	5691 026-13	5680 049-01
C4-SCLCR/L-11070-09HP	5513 020-09	5691 026-13	5680 049-01
C4-SCLCR/L-13080-09HP	5513 020-09	5691 026-13	5680 049-01
C4-SCLCR/L-17090-12HP	5513 020-17	5691 026-13	5680 049-02
C5-SCLCR/L-11070-09HP	5513 020-09	5691 026-13	5680 049-01
C5-SCLCR/L-13080-09HP	5513 020-09	5691 026-13	5680 049-01
C5-SCLCR/L-17090-12HP	5513 020-17	5691 026-13	5680 049-02
C4-SDUCR/L-13080-07HP	5513 020-03	5691 026-13	5680 051-02
C4-SDUCR/L-13080-11HP	5513 020-09	5691 026-13	5680 049-01
C4-SDUCR/L-17090-11HP	5513 020-10	5691 026-13	5680 049-01
C5-SDUCR/L-13080-07HP	5513 020-03	5691 026-13	5680 051-02
C5-SDUCR/L-13080-11HP	5513 020-09	5691 026-13	5680 049-01
C5-SDUCR/L-17090-11HP	5513 020-10	5691 026-13	5680 049-01

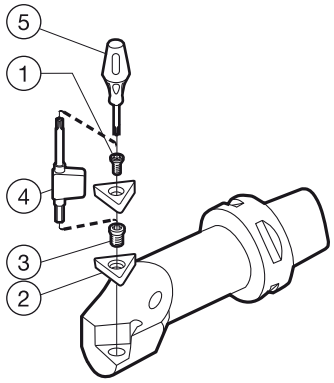


	Spare parts				Included parts
	1	2	3	4	5
Ordering code	Insert screw	Shim	Shim screw	Nozzle	Key
C4-STFCR/L11070-11HPB1	5513 020-03			5691 026-23	5680 051-02
C4-STFCR/L13080-11HPB1	5513 020-03			5691 026-23	5680 051-02
C4-STFCR/L-17090-16HP	5513 020-10			5691 026-23	5680 049-01
C5-STFCR/L-17090-16HP	5513 020-10			5691 026-23	5680 049-01
C5-STFCR/L-22110-16HP	5513 020-01	5322 320-01	5512 090-01	5691 026-23	5680 049-01
C4-SVQBR/L13070-11HPB1	5513 020-20			5691 026-13	5680 051-02
C4-SVQBR/L-18090-16HP	5513 020-10			5691 026-13	5680 049-01
C5-SVQBR/L-18090-16HP	5513 020-10			5691 026-13	5680 049-01
C6-SVQBR/L-22120-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13	5680 049-01

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3

CoroTurn® 107 cutting unit for turning

Screw clamp design

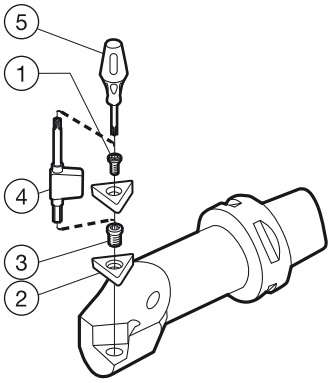


	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
C3-SCLCR/L-11065-09	5513 020-09			5680 049-01	5680 046-02	
C3-SCLCR/L-13075-09	5513 020-09			5680 049-01	5680 046-02	
C3-SCLCR/L-17090-09	5513 020-10			5680 049-01	5680 046-02	
C3-SCLCR/L-17090-12	5513 020-17			5680 049-02	5680 046-02	
C3-SCLCR/L-22096-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C4-SCLCR/L-11070-09	5513 020-09			5680 049-01	5680 046-02	
C4-SCLCR/L-13080-09	5513 020-09			5680 049-01	5680 046-02	
C4-SCLCR/L-17090-09	5513 020-10			5680 049-01	5680 046-02	
C4-SCLCR/L-17090-12	5513 020-17			5680 049-02	5680 046-02	
C4-SCLCR/L-22110-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C4-SCLCR/L-27080-09	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
C4-SCLCR/L-27080-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C5-SCLCR/L-11070-09	5513 020-09			5680 049-01	5680 046-02	
C5-SCLCR/L-13080-09	5513 020-09			5680 049-01	5680 046-02	
C5-SCLCR/L-17090-09	5513 020-10			5680 049-01	5680 046-02	
C5-SCLCR/L-17090-12	5513 020-17			5680 049-02	5680 046-02	
C5-SCLCR/L-22110-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C5-SCLCR/L-27140-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C5-SCLCR/L-35100-09	5513 020-01	5322 232-01	5512 090-01	5680 049-01	5680 046-02	
C5-SCLCR-35100-12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
C3-SDUCR/L-11065-07	5513 020-03			5680 051-02	5680 046-03	
C3-SDUCR/L-13075-11	5513 020-10			5680 049-01	5680 046-02	
C3-SDUCR/L-17090-11	5513 020-10			5680 049-01	5680 046-02	
C3-SDUCR/L-22096-11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
C3-SDUCR/L-15080-07X	5513 020-03			5680 051-02	5680 046-03	
C4-SDUCR/L-11070-07	5513 020-03			5680 051-02	5680 046-03	
C4-SDUCR/L-13070-07X	5513 020-03			5680 051-02	5680 046-03	
C4-SDUCR/L-13080-11	5513 020-10			5680 049-01	5680 046-02	
C4-SDUCR/L-15080-07X	5513 020-03			5680 051-02	5680 046-03	
C4-SDUCR/L-17090-11	5513 020-10			5680 049-01	5680 046-02	
C4-SDUCR/L-18090-07X	5513 020-03			5680 051-02	5680 046-03	
C4-SDUCR/L-22110-11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
C4-SDUCR/L-27080-11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
C5-SDUCR/L-11070-07	5513 020-03			5680 051-02	5680 046-03	
C5-SDUCR/L-13080-11	5513 020-10			5680 049-01	5680 046-02	
C5-SDUCR/L-15080-07X	5513 020-03			5680 051-02	5680 046-03	
C5-SDUCR/L-17090-11	5513 020-10			5680 049-01	5680 046-02	
C5-SDUCR/L-18090-07X	5513 020-03			5680 051-02	5680 046-03	
C5-SDUCR/L-22110-11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
C5-SDUCR/L-35100-11	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
C4-SSKCR-13080-09	5513 020-09			5680 049-01	5680 046-02	
C5-SSKCR/L-13080-09	5513 020-09			5680 049-01	5680 046-02	
C3-STFCR/L-11065-11-B1	5513 020-03			5680 051-02	5680 046-03	
C3-STFCR/L-11065-11	5513 020-03			5680 051-02	5680 046-03	
C3-STFCR-17090-16	5513 020-10			5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cutting unit for turning

Screw clamp design

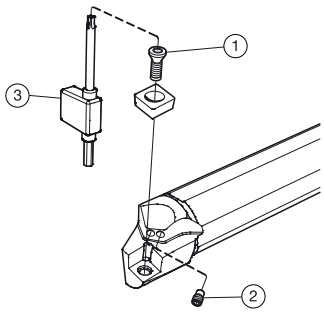


	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Screwdriver	
C4-STFCR/L-11070-11	5513 020-03			5680 051-02	5680 046-03	
C4-STFCR/L-11070-11-B1	5513 020-03			5680 051-02	5680 046-03	
C4-STFCR/L-13080-11	5513 020-03			5680 051-02	5680 046-03	
C4-STFCR/L-13080-11-B1	5513 020-03			5680 051-02	5680 046-03	
C4-STFCR/L-17090-16	5513 020-10			5680 049-01	5680 046-02	
C4-STFCR/L-22110-16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
C5-STFCR/L-11070-11-B1	5513 020-03			5680 051-02	5680 046-03	
C5-STFCR/L-13080-11-B1	5513 020-03			5680 051-02	5680 046-03	
C5-STFCR/L-17090-16	5513 020-10			5680 049-01	5680 046-02	
C5-STFCR/L-22110-16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
C5-STFCR/L-11070-11	5513 020-03			5680 051-02	5680 046-03	
C5-STFCR/L-13080-11	5513 020-03			5680 051-02	5680 046-03	
C3-SVQBR/L-13070-11-B1	5513 020-20			5680 051-02		
C3-SVQBR/L-18090-16	5513 020-10			5680 049-01	5680 046-02	
C3-SVQBR/L-22096-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C3-SVQBR/L-15080-11-B1	5513 020-20			5680 051-02		
C4-SVQBR/L-13070-11-B1	5513 020-20			5680 051-02		
C4-SVQBR/L-15080-11-B1	5513 020-20			5680 051-02		
C4-SVQBR/L-18090-16	5513 020-10			5680 049-01	5680 046-02	
C4-SVQBR/L-22110-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C4-SVQBR/L-27120-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C4-SVQBR/L-13070-11	5513 020-03			5680 051-02	5680 046-03	
C4-SVQBR/L-15080-11	5513 020-03			5680 051-02	5680 046-03	
C5-SVQBR/L-15080-11	5513 020-03			5680 051-02	5680 046-03	
C5-SVQBR/L-15080-11-B1	5513 020-20			5680 051-02		
C5-SVQBR/L-18090-16	5513 020-10			5680 049-01	5680 046-02	
C5-SVQBR/L-22110-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C5-SVQBR/L-27140-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C5-SVQBR/L-35100-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C5-SVQBR/L-35150-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C6-SVQBR/L-22120-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C6-SVQBR/L-27145-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	
C6-SVQBR/L-35175-16	5513 020-01	5322 270-02	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 boring bar for turning

Screw clamp design



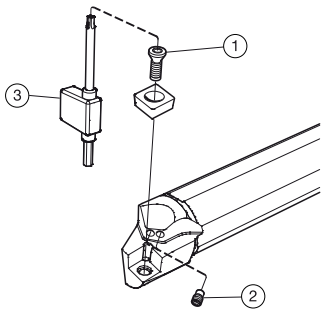
Metric version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Insert screw	Nozzle	Key	
A20S-SCLCR/L 09HP	5513 020-09	5691 026-13	5680 049-01	
A20S-SCLCR/L 09HP-R	5513 020-09	5691 026-13	5680 049-01	
A25T-SCLCR/L 09HP	5513 020-10	5691 026-13	5680 049-01	
A25T-SCLCR/L 09HP-R	5513 020-10	5691 026-13	5680 049-01	
A25T-SCLCR/L 12HP	5513 020-17	5691 026-13	5680 049-02	
A25T-SCLCR/L 12HP-R	5513 020-17	5691 026-13	5680 049-02	
A20S-SDQCR/L 07HP	5513 020-03	5691 026-13	5680 051-02	
A20S-SDQCR/L 07HP-R	5513 020-03	5691 026-13	5680 051-02	
A20S-SDUCR/L 07HP	5513 020-03	5691 026-13	5680 051-02	
A20S-SDUCR/L 07HP-R	5513 020-03	5691 026-13	5680 051-02	
A20S-SDUCR/L 11HP	5513 020-09	5691 026-13	5680 049-01	
A20S-SDUCR/L 11HP-R	5513 020-09	5691 026-13	5680 049-01	
A25T-SDQCR/L 11HP	5513 020-10	5691 026-13	5680 049-01	
A25T-SDQCR/L 11HP-R	5513 020-10	5691 026-13	5680 049-01	
A25T-SDUCR/L 11HP	5513 020-10	5691 026-13	5680 049-01	
A25T-SDUCR/L 11HP-R	5513 020-10	5691 026-13	5680 049-01	
A20S-STFCR/L 11HP-RB1	5513 020-03	5691 026-23	5680 051-02	
A25T-STFCR/L 16HP	5513 020-10	5691 026-23	5680 049-01	
A25T-STFCR/L 16HP-R	5513 020-10	5691 026-23	5680 049-01	
A25T-SVPBR/L 16HP	5513 020-10	5691 026-13	5680 049-01	
A25T-SVPBR/L 16HP-R	5513 020-10	5691 026-13	5680 049-01	
A25T-SVQBR/L 16HP-D	5513 020-10	5691 026-13	5680 049-01	
A25T-SVQBR/L 16HP-DR	5513 020-10	5691 026-13	5680 049-01	
A25T-SVUBR/L 11HP-DB1	5513 020-20	5691 026-13	5680 051-02	
A25T-SVUBR/L 11HP-DRB1	5513 020-20	5691 026-13	5680 051-02	
A25T-SVUBR/L 16HP-D	5513 020-10	5691 026-13	5680 049-01	
A25T-SVUBR/L 16HP-DR	5513 020-10	5691 026-13	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

CoroTurn® 107 boring bar for turning

Screw clamp design



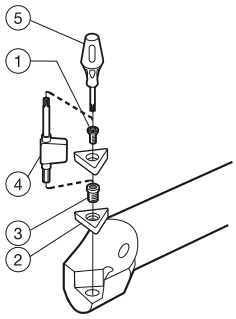
Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Insert screw	Nozzle	Key	
A12S-SCLCR/L 3HP	5513 020-09	5691 026-13	5680 049-01	
A12S-SCLCR/L 3HP-R	5513 020-09	5691 026-13	5680 049-01	
A16T-SCLCR/L 3HP	5513 020-10	5691 026-13	5680 049-01	
A16T-SCLCR/L 3HP-R	5513 020-10	5691 026-13	5680 049-01	
A16T-SCLCR/L 4HP	5513 020-17	5691 026-13	5680 049-02	
A16T-SCLCR/L 4HP-R	5513 020-17	5691 026-13	5680 049-02	
A12S-SDQCR/L 2HP	5513 020-03	5691 026-13	5680 051-02	
A12S-SDQCR/L 2HP-R	5513 020-03	5691 026-13	5680 051-02	
A12S-SDQCR/L 3HP-R	5513 020-09	5691 026-13	5680 049-01	
A12S-SDUCR/L 2HP	5513 020-03	5691 026-13	5680 051-02	
A12S-SDUCR/L 2HP-R	5513 020-03	5691 026-13	5680 051-02	
A12S-SDUCR/L 3HP	5513 020-09	5691 026-13	5680 049-01	
A12S-SDUCR/L 3HP-R	5513 020-09	5691 026-13	5680 049-01	
A16T-SDUCR/L 3HP	5513 020-10	5691 026-13	5680 049-01	
A16T-SDUCR/L 3HP-R	5513 020-10	5691 026-13	5680 049-01	
A12S-STFCR/L 2HP-RB1	5513 020-03	5691 026-23	5680 051-02	
A16T-STFCR/L 3HP	5513 020-10	5691 026-23	5680 049-01	
A16T-STFCR/L 3HP-R	5513 020-10	5691 026-23	5680 049-01	
A12S-SVUBR/L 2HP-EB1	5513 020-20	5691 026-13	5680 051-02	
A16T-SVPBR/L 3HP	5513 020-10	5691 026-13	5680 049-01	
A16T-SVPBR/L 3HP-R	5513 020-10	5691 026-13	5680 049-01	
A16T-SVQBR/L 3HP-D	5513 020-10	5691 026-13	5680 049-01	
A16T-SVQBR/L 3HP-DR	5513 020-10	5691 026-13	5680 049-01	
A16T-SVUBR/L 2HP-DB1	5513 020-20	5691 026-13	5680 051-02	
A16T-SVUBR/L 2HP-DRB1	5513 020-20	5691 026-13	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

CoroTurn® 107 boring bar for turning

Screw clamp design



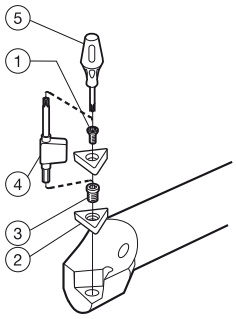
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Screwdriver	
A08H-SCLCR/L 06	5513 020-46			5680 051-02	5680 046-03	
A08H-SCLCR/L 06-R	5513 020-46			5680 051-02	5680 046-03	
A10K-SCLCR/L 06	5513 020-46			5680 051-02	5680 046-03	
A10K-SCLCR/L 06-R	5513 020-46			5680 051-02	5680 046-03	
A12M-SCLCR/L 06	5513 020-46			5680 051-02	5680 046-03	
A12M-SCLCR/L 06-R	5513 020-46			5680 051-02	5680 046-03	
A16R-SCLCR/L 06	5513 020-03			5680 051-02	5680 046-03	
A16R-SCLCR/L 06-R	5513 020-03			5680 051-02	5680 046-03	
A16R-SCLCR/L 09	5513 020-09			5680 049-01	5680 046-02	
A16R-SCLCR/L 09-R	5513 020-09			5680 049-01	5680 046-02	
A20S-SCLCR/L 09	5513 020-09			5680 049-01	5680 046-02	
A20S-SCLCR/L 09-R	5513 020-09			5680 049-01	5680 046-02	
A25T-SCLCR/L 09	5513 020-10			5680 049-01	5680 046-02	
A25T-SCLCR/L 12	5513 020-17			5680 049-02	5680 046-02	
A32T-SCLCR/L 12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
A40T-SCLCR/L 12	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
A10K-SDQCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A10K-SDQCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A10K-SDUCR/L 07	5513 020-48			5680 051-02	5680 046-03	
A10K-SDUCR/L 07-ER	5513 020-03			5680 051-02	5680 046-03	
A12M-SDQCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A12M-SDQCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A12M-SDUCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A12M-SDUCR/L 07-ER	5513 020-03			5680 051-02	5680 046-03	
A12M-SDXCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A12M-SDXCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A16K-SDXCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A16R-SDQCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A16R-SDQCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A16R-SDUCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A16R-SDUCR/L 07-ERX	5513 020-03			5680 051-02	5680 046-03	
A16R-SDUCR/L 07-EX	5513 020-03			5680 051-02	5680 046-03	
A16R-SDUCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A16R-SDXCR/L 07	5513 020-03			5680 051-02	5680 046-03	
A16R-SDXCR/L 07-R	5513 020-03			5680 051-02	5680 046-03	
A20M-SDXCR/L 11-R	5513 020-09			5680 049-01	5680 046-02	
A20S-SDQCR/L 11	5513 020-09			5680 049-01	5680 046-02	
A20S-SDQCR/L 11-R	5513 020-09			5680 049-01	5680 046-02	
A20S-SDUCR/L 07-ERX	5513 020-03			5680 051-02	5680 046-03	
A20S-SDUCR/L 07-EX	5513 020-03			5680 051-02	5680 046-03	
A20S-SDUCR/L 11	5513 020-09			5680 049-01	5680 046-02	
A20S-SDUCR/L 11-R	5513 020-09			5680 049-01	5680 046-02	
A20S-SDXCR/L 11	5513 020-09			5680 049-01	5680 046-02	
A20S-SDXCR/L 11-R	5513 020-09			5680 049-01	5680 046-02	
A25T-SDQCR/L 11	5513 020-10			5680 049-01	5680 046-02	
A25T-SDUCR/L 07-DX	5513 020-03			5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 boring bar for turning

Screw clamp design



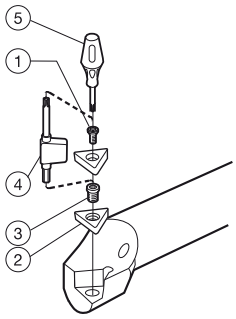
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Screwdriver	
A25T-SDUCR/L 11	5513 020-10			5680 049-01	5680 046-02	
A25T-SDXCR/L 11	5513 020-10			5680 049-01	5680 046-02	
A32T-SDUCR/L 11-X	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
A16K-SRDDN 08-R	5513 020-43			5680 049-02	5680 046-02	
A20M-SRXDR/L 08-R	5513 020-56			5680 043-10	5680 046-01	
A20M-SRXDR/L 10-R	5513 020-43			5680 049-02	5680 046-02	
A16R-SSKCR/L 09	5513 020-09			5680 049-01	416.1-864	
A16R-SSKCR/L 09-R	5513 020-09			5680 049-01	416.1-864	
A20S-SSKCR/L 09	5513 020-09			5680 049-01	416.1-864	
A20S-SSKCR/L 09-R	5513 020-09			5680 049-01	416.1-864	
A25T-SSKCR/L 12	5513 020-17			5680 049-02	416.1-864	
A32T-SSKCR/L 12	5513 020-18	5322 420-02	5512 090-03	5680 049-02	416.1-864	
A05F-STUCR/L 05-GR	5513 020-53			5680 041-03		
A06F-STFCR/L 06	5513 020-28			5680 051-01		
A06F-STFCR/L 06-R	5513 020-28			5680 051-01		
A06F-STUCR/L 05-GR	5513 020-53			5680 041-03		
A08H-STFCR/L 06	5513 020-28			5680 051-01		
A08H-STFCR/L 06-R	5513 020-27			5680 051-01		
A08H-STUCR/L 06-GR	5513 020-44			5680 041-03		
A10K-STFCR/L 09	5513 020-05			5680 051-02	5680 046-03	
A10K-STFCR/L 09-R	5513 020-05			5680 051-02	5680 046-03	
A10K-STUCR/L 06-GR	5513 020-28			5680 041-03		
A12M-STFCR/L 09	5513 020-05			5680 051-02	5680 046-03	
A12M-STFCR/L 09-R	5513 020-05			5680 051-02	5680 046-03	
A12M-STFCR/L 11	5513 020-03			5680 051-02	5680 046-03	
A12M-STFCR/L 11-B1	5513 020-03			5680 051-02	5680 046-03	
A12M-STFCR/L 11-RB1	5513 020-03			5680 051-02	5680 046-03	
A16R-STFCR/L 11	5513 020-03			5680 051-02	5680 046-03	
A16R-STFCR/L 11-B1	5513 020-03			5680 051-02	5680 046-03	
A16R-STFCR/L 11-RB1	5513 020-03			5680 051-02	5680 046-03	
A20S-STFCR/L 11	5513 020-03			5680 051-02	5680 046-03	
A20S-STFCR/L 11-B1	5513 020-03			5680 051-02	5680 046-03	
A20S-STFCR/L 11-RB1	5513 020-03			5680 051-02	5680 046-03	
A25T-STFCR/L 11-RB1	5513 020-03			5680 051-02	5680 046-03	
A25T-STFCR/L 16	5513 020-10			5680 049-01	5680 046-02	
A32T-STFCR/L 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
A40T-STFCR/L 16	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 boring bar for turning

Screw clamp design



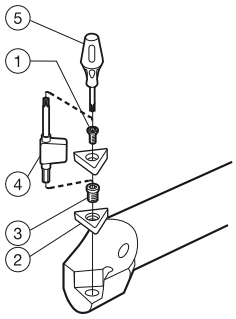
Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Screwdriver	
A16R-SVQBR/L 11-E	5513 020-20			5680 051-02	5680 046-03	
A16R-SVQBR/L 11-EB1	5513 020-20			5680 051-02	5680 046-03	
A16R-SVQBR/L 11-ERB1	5513 020-20			5680 051-02	5680 046-03	
A16R-SVUBR/L 11-E	5513 020-20			5680 051-02	5680 046-03	
A16R-SVUBR/L 11-EB1	5513 020-20			5680 051-02	5680 046-03	
A16R-SVUBR/L 11-ERB1	5513 020-20			5680 051-02	5680 046-03	
A20S-SVQBR/L 11-E	5513 020-20			5680 051-02	5680 046-03	
A20S-SVQBR/L 11-EB1	5513 020-20			5680 051-02	5680 046-03	
A20S-SVQBR/L 11-ERB1	5513 020-20			5680 051-02	5680 046-03	
A20S-SVUBR/L 11-E	5513 020-20			5680 051-02	5680 046-03	
A20S-SVUBR/L 11-EB1	5513 020-20			5680 051-02	5680 046-03	
A20S-SVUBR/L 11-ERB1	5513 020-20			5680 051-02	5680 046-03	
A25T-SVPBR/L 16	5513 020-10			5680 049-01	5680 046-02	
A25T-SVQBR/L 11-D	5513 020-20			5680 051-02	5680 046-03	
A25T-SVQBR/L 11-DB1	5513 020-20			5680 051-02	5680 046-03	
A25T-SVQBR/L 16-D	5513 020-10			5680 049-01	5680 046-02	
A25T-SVUBR/L 11-D	5513 020-20			5680 051-02	5680 046-03	
A25T-SVUBR/L 11-DB1	5513 020-20			5680 051-02	5680 046-03	
A25T-SVUBR/L 16-D	5513 020-10			5680 049-01	5680 046-02	
A32T-SVPBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A32T-SVQBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A32T-SVUBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A40T-SVPBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A40T-SVQBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A40T-SVUBR/L 16	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 boring bar for turning

Screw clamp design



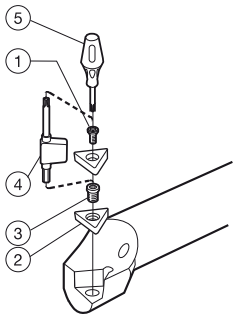
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Screwdriver	
A06M-SCLCR/L 2	5513 020-46			5680 051-02	5680 046-03	
A06M-SCLCR/L 2-R	5513 020-46			5680 051-02	5680 046-03	
A08M-SCLCR/L 2	5513 020-46			5680 051-02	5680 046-03	
A08M-SCLCR/L 2-R	5513 020-46			5680 051-02	5680 046-03	
A10R-SCLCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10R-SCLCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A10R-SCLCR/L 3	5513 020-09			5680 049-01	5680 046-02	
A10R-SCLCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A12S-SCLCR/L 3	5513 020-09			5680 049-01	5680 046-02	
A12S-SCLCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A16T-SCLCR/L 3	5513 020-10			5680 049-01	5680 046-02	
A16T-SCLCR/L 4	5513 020-17			5680 049-02	5680 046-02	
A20T-SCLCR/L 4	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
A24T-SCLCR/L 4	5513 020-18	5322 232-02	5512 090-03	5680 049-02	5680 046-02	
A06M-SDQCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A06M-SDQCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A06M-SDUCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A06M-SDUCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A08M-SDQCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A08M-SDUCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A08M-SDUCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A08M-SDXCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10K-SDXCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A10R-SDQCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10R-SDQCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A10R-SDUCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10R-SDUCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A10R-SDXCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10R-SDXCR/L 2-R	5513 020-03			5680 051-02	5680 046-03	
A12M-SDXCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A12S-SDQCR/L 3	5513 020-09			5680 049-01	5680 046-02	
A12S-SDQCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A12S-SDUCR/L 2-ERX	5513 020-03			5680 051-02	5680 046-03	
A12S-SDUCR/L 2-EX	5513 020-03			5680 051-02	5680 046-03	
A12S-SDUCR/L 3	5513 020-09			5680 049-01	5680 046-02	
A12S-SDUCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A12S-SDXCR/L 3	5513 020-09			5680 049-01	5680 046-02	
A12S-SDXCR/L 3-R	5513 020-09			5680 049-01	5680 046-02	
A16T-SDQCR/L 3	5513 020-10			5680 049-01	5680 046-02	
A16T-SDUCR/L 2-DX	5513 020-03			5680 051-02	5680 046-03	
A16T-SDUCR/L 3	5513 020-10			5680 049-01	5680 046-02	
A16T-SDXCR/L 3	5513 020-10			5680 049-01	5680 046-02	
A20T-SDUCR/L 3	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
A20T-SDUCR/L 3-X	5513 020-01	5322 263-01	5512 090-01	5680 049-01	5680 046-02	
A10K-SRDDN 08-R	5513 020-48			5680 051-02		
A12M-SRXDR/L 08-R	5513 020-56			5680 043-10		
A12M-SRXDR/L 10-R	5513 020-43			5680 049-02		

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 boring bar for turning

Screw clamp design



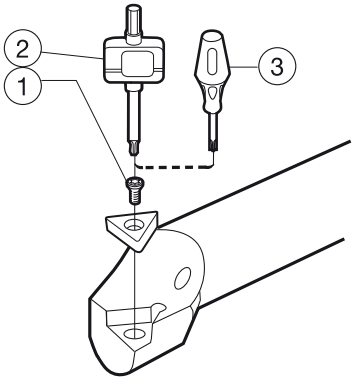
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Screwdriver	
A04F-STFCR/L 1.2	5513 020-28			5680 051-01		
A04F-STFCR/L 1.2-R	5513 020-28			5680 051-01		
A05H-STFCR/L 1.2	5513 020-27			5680 051-01		
A05H-STFCR/L 1.2-R	5513 020-27			5680 051-01		
A06M-STFCR/L 1.8	5513 020-05			5680 051-02	5680 046-03	
A06M-STFCR/L 1.8-R	5513 020-05			5680 051-02	5680 046-03	
A06M-STFCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A06M-STFCR/L 2-B1	5513 020-03			5680 051-02	5680 046-03	
A06M-STFCR/L 2-RB1	5513 020-03			5680 051-02	5680 046-03	
A08M-STFCR/L 1.8	5513 020-05			5680 051-02	5680 046-03	
A08M-STFCR/L 1.8-R	5513 020-05			5680 051-02	5680 046-03	
A08M-STFCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A08M-STFCR/L 2-B1	5513 020-03			5680 051-02	5680 046-03	
A08M-STFCR/L 2-RB1	5513 020-03			5680 051-02	5680 046-03	
A10R-STFCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A10R-STFCR/L 2-B1	5513 020-03			5680 051-02	5680 046-03	
A10R-STFCR/L 2-RB1	5513 020-03			5680 051-02	5680 046-03	
A12S-STFCR/L 2	5513 020-03			5680 051-02	5680 046-03	
A12S-STFCR/L 2-B1	5513 020-03			5680 051-02	5680 046-03	
A12S-STFCR/L 2-RB1	5513 020-03			5680 051-02	5680 046-03	
A16T-STFCR/L 3	5513 020-10			5680 049-01	5680 046-02	
A20T-STFCR/L 3	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
A24T-STFCR/L 3	5513 020-01	5322 320-01	5512 090-01	5680 049-01	5680 046-02	
A10R-SVUBR/L 2-E	5513 020-03			5680 051-02	5680 046-03	
A10R-SVUBR/L 2-EB1	5513 020-20			5680 051-02	5680 046-03	
A10R-SVUBR/L 2-ERB1	5513 020-20			5680 051-02	5680 046-03	
A12S-SVUBR/L 2-E	5513 020-03			5680 051-02	5680 046-03	
A12S-SVUBR/L 2-EB1	5513 020-20			5680 051-02	5680 046-03	
A12S-SVUBR/L 2-ERB1	5513 020-20			5680 051-02	5680 046-03	
A16T-SVPBR/L 3	5513 020-10			5680 049-01	5680 046-02	
A16T-SVQBR/L 3-D	5513 020-10			5680 049-01	5680 046-02	
A16T-SVUBR/L 2-D	5513 020-03			5680 051-02	5680 046-03	
A16T-SVUBR/L 2-DB1	5513 020-20			5680 051-02	5680 046-03	
A20T-SVPBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A20T-SVQBR/L 3	5513 020-01			5680 049-01	5680 046-02	
A20T-SVUBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A24T-SVPBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A24T-SVQBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A24T-SVUBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	
A32U-SVUBR/L 3	5513 020-01	5322 270-01	5512 090-01	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 solid carbide boring bar for turning

Screw clamp design



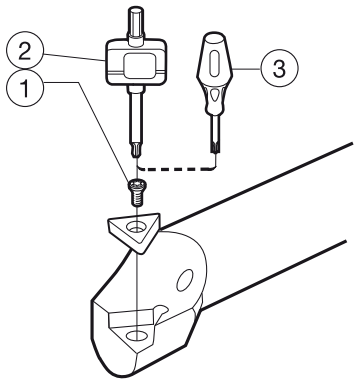
Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
E08K-SCLCR/L 06-R	5513 020-46	5680 051-02	5680 046-03	
E10M-SCLCR/L 06-R	5513 020-46	5680 051-02	5680 046-03	
E12Q-SCLCR/L 06-R	5513 020-46	5680 051-02	5680 046-03	
E16R-SCLCR/L 06-R	5513 020-03	5680 051-02	5680 046-03	
E16R-SCLCR/L 09-R	5513 020-09	5680 049-01	5680 046-02	
E20S-SCLCR/L 09-R	5513 020-09	5680 049-01	5680 046-02	
E25T-SCLCR/L 09-R	5513 020-10	5680 049-01	5680 046-02	
E10M-SDUCR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
E12Q-SDUCR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
E16R-SDUCR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
E20S-SDUCR/L 11-R	5513 020-09	5680 049-01	5680 046-02	
E25T-SDUCR/L 11-R	5513 020-10	5680 049-01	5680 046-02	
E05H-STUCR/L 05-GR	5513 020-53	5680 041-03		
E06H-STFCR/L 06-R	5513 020-28	5680 051-01		
E06H-STUCR/L 05-GR	5513 020-53	5680 041-03		
E08K-STFCR/L 06-R	5513 020-27	5680 051-01		
E08K-STUCR/L 06-GR	5513 020-44	5680 041-03		
E10M-STFCR/L 09-R	5513 020-05	5680 051-02	5680 046-03	
E10M-STUCR/L 06-GR	5513 020-28	5680 041-03		
E12Q-STFCR/L 09-R	5513 020-05	5680 051-02	5680 046-03	
E16R-STFCR/L 11-R	5513 020-03	5680 051-02	5680 046-03	
E16R-STFCR/L 11-RB1	5513 020-03	5680 051-02	5680 046-03	
E20S-STFCR/L 11-RB1	5513 020-03	5680 051-02	5680 046-03	
E25T-STFCR/L 11-RB1	5513 020-03	5680 051-02	5680 046-03	
E25T-STFCR/L 16-R	5513 020-10	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 107 solid carbide boring bar for turning

Screw clamp design



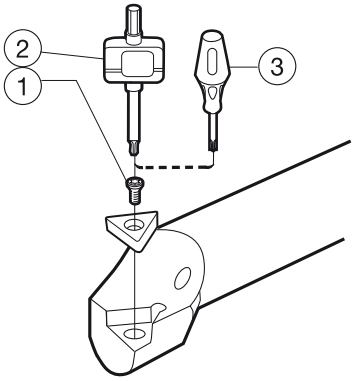
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
E05K-SCLCR/L 2-R	5513 020-46	5680 051-02	5680 046-03	
E06M-SCLCR/L 2	5513 020-46	5680 051-02	5680 046-03	
E06M-SCLCR/L 2-R	5513 020-46	5680 051-02	5680 046-03	
E08R-SCLCR/L 2	5513 020-46	5680 051-02	5680 046-03	
E08R-SCLCR/L 2-R	5513 020-46	5680 051-02	5680 046-03	
E10R-SCLCR/L 2	5513 020-03	5680 051-02	5680 046-03	
E10R-SCLCR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
E10R-SCLCR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
E12R-SCLCR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
E12S-SCLCR/L 3	5513 020-09	5680 049-01	5680 046-02	
E16S-SCLCR/L 3-R	5513 020-10	5680 049-01	5680 046-02	
E16T-SCLCR/L 3	5513 020-10	5680 049-01	5680 046-02	
E06M-SDUCR/L 2	5513 020-03	5680 051-02	5680 046-03	
E08R-SDUCR/L 2	5513 020-03	5680 051-02	5680 046-03	
E10R-SDUCR/L 2	5513 020-03	5680 051-02	5680 046-03	
E12R-SDUCR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
E12S-SDUCR/L 3	5513 020-09	5680 049-01	5680 046-02	
E16S-SDUCR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
E16T-SDUCR/L 3	5513 020-10	5680 049-01	5680 046-02	
E04H-STFCR/L 1.2-R	5513 020-28	5680 051-01		
E05K-STFCR/L 1.2-R	5513 020-27	5680 051-01		
E06M-STFCR/L 1.8	5513 020-05	5680 051-02	5680 046-03	
E06M-STFCR/L 2-B1	5513 020-03	5680 051-02	5680 046-03	
E08R-STFCR/L 2-B1	5513 020-03	5680 051-02	5680 046-03	
E08R-STFCR/L 1.8	5513 020-05	5680 051-02	5680 046-03	
E10R-STFCR/L 2-B1	5513 020-03	5680 051-02	5680 046-03	
E12R-STFCR/L 2-RB1	5513 020-03	5680 051-02	5680 046-03	
E12S-STFCR/L 2-B1	5513 020-03	5680 051-02	5680 046-03	
E16S-STFCR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
E16S-STFCR/L 2-RB1	5513 020-03	5680 051-02	5680 046-03	
E16S-STFCR/L 3-R	5513 020-10	5680 049-01	5680 046-02	
E16T-STFCR/L 3	5513 020-10	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 107 dampened carbide boring bar for turning

Screw clamp design



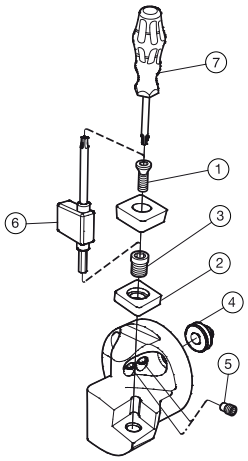
Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Key	Screwdriver	
F10M-SDUCR/L 07-ER	5513 020-03	5680 051-02		
F12Q-SDUCR/L 07-ER	5513 020-03	5680 051-02		
F10M-STFCR/L 09-R	5513 020-05	5680 051-02	5680 046-03	
F12Q-STFCR/L 09-R	5513 020-05	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 107 head for turning

Screw clamp design

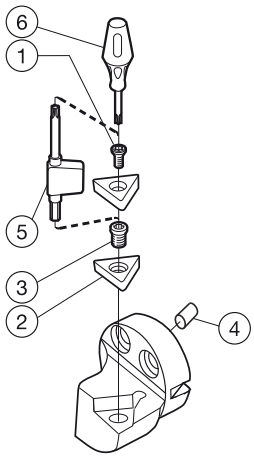


	Spare parts					Included parts	Accessories	
	1	2	3	4	5	6	7	
Ordering code	Insert screw	Shim	Shim screw	Locating tube	Nozzle	Key	Screwdriver	
SL-SCLCR/L-25-09HP	5513 020-09			5552 058-02	5691 026-13	5680 049-01	5680 046-02	
SL-SCLCR/L-32-09HP	5513 020-09			5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SCLCR/L-40-12HP	5513 020-18	5322 232-02	5512 090-03	5638 031-01	5691 026-03	5680 049-02	5680 046-02	
SL-SDUCR/L-25-11HP	5513 020-10			5552 058-02	5691 026-13	5680 049-01	5680 046-02	
SL-SDUCR/L-32-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SDUCR/L-40-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03	5680 049-01	5680 046-02	
SL-SDUCR/L-32-11XHP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SDUCR/L-40-11XHP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03	5680 049-01	5680 046-02	
SL-SDUCR/L-25-07-DXHP	5513 020-03			5552 058-02	5691 026-13	5680 051-02	5680 046-03	
SL-SDXCR/L-32-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SDXCR/L-40-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03	5680 049-01	5680 046-02	
SL-SDXCR/L-25-07-DHP	5513 020-03			5552 058-02	5691 026-13	5680 051-02	5680 046-03	
SL-STFCR/L-25-11-B1HP	5513 020-03			5552 058-02	5691 026-13	5680 051-02	5680 046-03	
SL-STFCR/L-32-16HP	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-STFCR/L-40-16HP	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5691 026-03	5680 049-01	5680 046-02	
SL-SVLBR/L-32-16HP	5513 020-01	5322 270-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SVLBR/L-40-16HP	5513 020-01	5322 270-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SVLBR/L-25-16-LFHP	5513 020-10			5552 058-02	5691 026-13	5680 049-01	5680 046-02	
SL-SVPBR/L-32-16-LHP	5513 020-01	5322 270-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	
SL-SVPBR/L-40-16-LHP	5513 020-01	5322 270-01	5512 090-01	5638 031-01	5691 026-13	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 107 head for turning

Screw clamp design

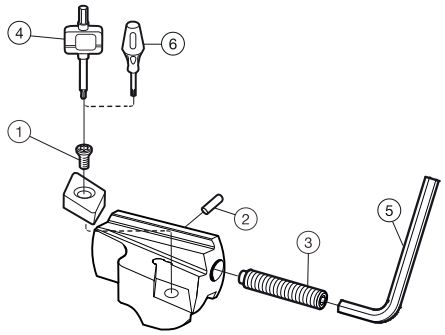


	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Locating tube	Key	Screwdriver	
570-SCLCR/L-16-06	5513 020-03			5552 058-01	5680 051-02	5680 046-03	
570-SCLCR/L-20-09	5513 020-09			5552 058-02	5680 049-01	5680 046-02	
570-SCLCR/L-25-09	5513 020-10			5552 058-02	5680 049-01	5680 046-02	
570-SCLCR/L-32-09	5513 020-09			5638 031-01	5680 049-01	5680 046-02	
570-SCLCR/L-40-12	5513 020-18	5322 232-02	5512 090-03	5638 031-01	5680 049-02	5680 046-02	
570-SDUCR/L-16-07	5513 020-03			5552 058-01	5680 051-02	5680 046-03	
570-SDUCR/L-16-07-EX	5513 020-03			5552 058-01	5680 051-02	5680 046-03	
570-SDUCR/L-20-07-EX	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-SDUCR/L-20-11	5513 020-09			5552 058-02	5680 049-01	5680 046-02	
570-SDUCR/L-25-07-DX	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-SDUCR/L-25-11	5513 020-10			5552 058-02	5680 049-01	5680 046-02	
570-SDUCR/L-32-11	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SDUCR/L-32-11X	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SDUCR/L-40-11	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SDUCR/L-40-11X	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SDXCR/L-16-07-E	5513 020-03			5552 058-01	5680 051-02	5680 046-03	
570-SDXCR/L-20-07-E	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-SDXCR/L-25-07-D	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-SDXCR/L-32-11	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SDXCR/L-40-11	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-STFCR/L-16-09	5513 020-05			5552 058-01	5680 051-02	5680 046-03	
570-STFCR/L-16-11-B1	5513 020-03			5552 058-01	5680 051-02	5680 046-03	
570-STFCR/L-20-11-B1	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-STFCR/L-25-11-B1	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-STFCR/L-32-16	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-STFCR/L-40-16	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570C-SVUBR/L-20-2	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570C-SVUBR/L-25-2	5513 020-03			5552 058-02	5680 051-02	5680 046-03	
570-SVLBR/L-25-16-LF	5513 020-10			5552 058-02	5680 049-01	5680 046-02	
570-SVLBR/L-32-16	5513 020-10	5322 270-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SVLBR/L-40-16	5513 020-10	5322 270-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SVPBR/L-32-16-L	5513 020-10	5322 270-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	
570-SVPBR/L-40-16-L	5513 020-10	5322 270-01	5512 090-01	5638 031-01	5680 049-01	5680 046-02	

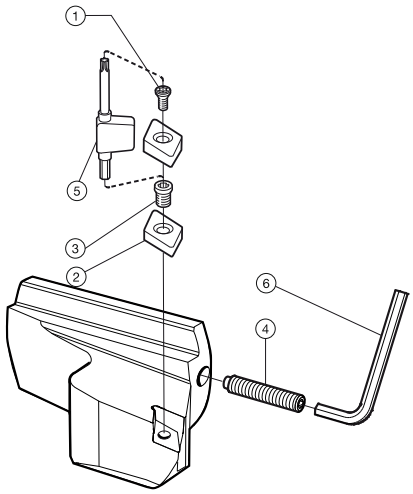
Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 head for turning

Screw clamp design



	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Location tube	Adjustment screw	Key	Key	
SL-SCLCR-32-09-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	
SL-SDUCR-32-11-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	
SL-SDUCR-32-11X-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	
SL-SDXCR-32-11-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	
SL-SVLBR-32-16-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	
SL-SVLBR-32-16X-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01	170.3-864	

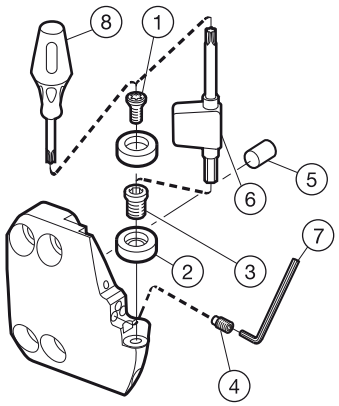


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw	Key	Key	
570-SDUCR/L-80-11	5513 020-01	5322 263-01	5512 090-01	3214 020-311	5680 049-01	174.1-863	
570-SVLBR/L-80-16	5513 020-01	5322 270-01	5512 090-01	3214 020-311	5680 049-01	174.1-863	

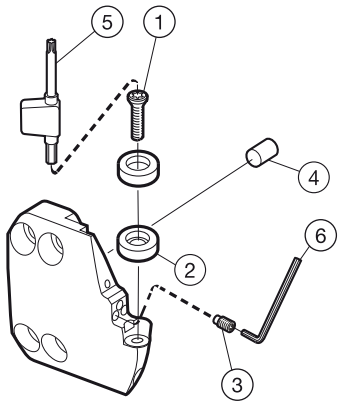
Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.

CoroTurn® 107 head for turning

Screw clamp design



	Spare parts					Included parts		Accessories	
	1	2	3	4	5	6	7	8	
Ordering code	Screw	Shim	Shim screw	Nozzle	Guide bush	Key	Coolant nozzle key	Torque wrench	
SL70-SRDCR/L-20-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-13	5552 058-04	5680 049-01	174.1-862	5680 100-06	
SL70-SRDCR/L-35-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-13	5552 058-04	5680 049-01	174.1-862	5680 100-06	
SL70-SRDCR/L-35-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5552 058-04	5680 049-01	174.1-862	5680 100-06	
SL70-SRDCR/L-50-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5552 058-04	5680 049-01	174.1-862	5680 100-06	
SL70-SRDCR/L-75-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5552 058-04	5680 049-01	174.1-862	5680 100-06	

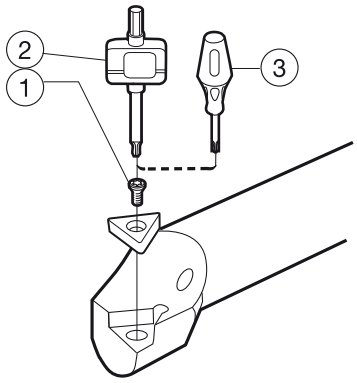


	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Nozzle	Guide bush	Key	Coolant nozzle key	
SL70A-SRDCR/L-125-4HP	5513 020-13	5322 120-02	5691 026-13	5552 058-04	5680 049-01	174.1-862	
SL70A-SRDCR/L-200-4HP	5513 020-13	5322 120-02	5691 026-13	5552 058-04	5680 049-01	174.1-862	
SL70A-SRDCR/L-300-4HP	5513 020-13	5322 120-02	5691 026-13	5552 058-04	5680 049-01	174.1-862	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® 111 boring bar for turning

Screw clamp design



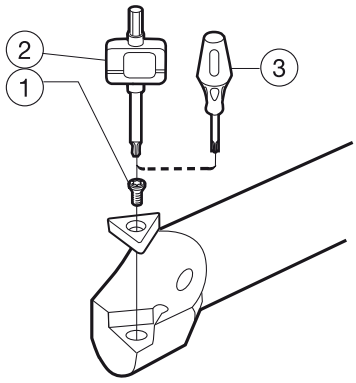
Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
A08K-SCLPR/L 06	5513 020-21	5680 051-02	5680 046-03	
A08K-SCLPR/L 06-R	5513 020-21	5680 051-02	5680 046-03	
A10K-SCLPR/L 06	5513 020-21	5680 051-02	5680 046-03	
A10K-SCLPR/L 06-R	5513 020-21	5680 051-02	5680 046-03	
A12M-SCLPR/L 06	5513 020-46	5680 051-02	5680 046-03	
A12M-SCLPR/L 06-R	5513 020-46	5680 051-02	5680 046-03	
A10K-SDUPR/L 07-E	5513 020-48	5680 051-02	5680 046-03	
A10K-SDUPR/L 07-ER	5513 020-48	5680 051-02	5680 046-03	
A12M-SDUPR/L 07-E	5513 020-03	5680 051-02	5680 046-03	
A12M-SDUPR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
A16R-SDUPR/L 07	5513 020-03	5680 051-02	5680 046-03	
A16R-SDUPR/L 07-ERX	5513 020-03	5680 051-02	5680 046-03	
A16R-SDUPR/L 07-EX	5513 020-03	5680 051-02	5680 046-03	
A16R-SDUPR/L 07-R	5513 020-03	5680 051-02	5680 046-03	
A16R-SDXPR/L 07-E	5513 020-03	5680 051-02	5680 046-03	
A16R-SDXPR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
A20S-SDUPR/L 11	5513 020-09	5680 049-01	5680 046-02	
A20S-SDUPR/L 11-R	5513 020-09	5680 049-01	5680 046-02	
A25T-SDUPR/L 11	5513 020-09	5680 049-01	5680 046-02	
A06F-STFPR/L 06-R	5513 020-44	5680 051-01	5680 046-08	
A06H-STFPR/L 06	5513 020-44	5680 051-01	5680 046-08	
A08H-STFPR/L 06-R	5513 020-28	5680 051-01	5680 046-08	
A08K-STFPR/L 06	5513 020-28	5680 051-01	5680 046-08	
A10K-STFPR/L 09	5513 020-47	5680 051-02	5680 046-03	
A10K-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	
A12M-STFPR/L 09	5513 020-47	5680 051-02	5680 046-03	
A12M-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	
A12M-STFPR/L 11	5513 020-48	5680 051-02	5680 046-03	
A12M-STFPR/L 11-R	5513 020-48	5680 051-02	5680 046-03	
A16R-STFPR/L 11	5513 020-03	5680 051-02	5680 046-03	
A16R-STFPR/L 11-R	5513 020-03	5680 051-02	5680 046-03	
A20S-STFPR/L 16	5513 020-09	5680 049-01	5680 046-02	
A20S-STFPR/L 16-R	5513 020-09	5680 049-01	5680 046-02	
A25T-STFPR/L 16	5513 020-10	5680 049-01	5680 046-02	
A16R-SVQCR/L 11-E	5513 020-03	5680 051-02	5680 046-03	
A16R-SVQCR/L 11-ER	5513 020-03	5680 051-02	5680 046-03	
A16R-SVUCR/L 11-E	5513 020-03	5680 051-02	5680 046-03	
A16R-SVUCR/L 11-ER	5513 020-03	5680 051-02	5680 046-03	
A05F-SWLPR/L 02-R	5513 020-53	5680 051-01		
A06F-SWLPR/L 02	5513 020-44	5680 051-01	5680 046-08	
A06F-SWLPR/L 02-R	5513 020-44	5680 051-01	5680 046-08	
A08H-SWLPR/L 02	5513 020-44	5680 051-01	5680 046-08	
A08H-SWLPR/L 02-R	5513 020-44	5680 051-01	5680 046-08	
A10K-SWLPR/L 04	5513 020-21	5680 051-02	5680 046-03	
A10K-SWLPR/L 04-R	5513 020-21	5680 051-02	5680 046-03	
A12M-SWLPR/L 04	5513 020-46	5680 051-02	5680 046-03	
A12M-SWLPR/L 04-R	5513 020-46	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 111 boring bar for turning

Screw clamp design



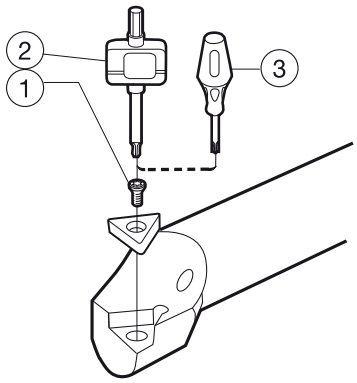
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
A05K-SCLPR/L 2	5513 020-21	5680 051-02	5680 046-03	
A05K-SCLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
A06M-SCLPR/L 2	5513 020-21	5680 051-02	5680 046-03	
A06M-SCLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
A08M-SCLPR/L 2	5513 020-46	5680 051-02	5680 046-03	
A08M-SCLPR/L 2-R	5513 020-46	5680 051-02	5680 046-03	
A06M-SDUPR/L 2-E	5513 020-48	5680 051-02	5680 046-03	
A06M-SDUPR/L 2-ER	5513 020-48	5680 051-02	5680 046-03	
A08M-SDUPR/L 2-E	5513 020-48	5680 051-02	5680 046-03	
A08M-SDUPR/L 2-ER	5513 020-48	5680 051-02	5680 046-03	
A10R-SDUPR/L 2	5513 020-03	5680 051-02	5680 046-03	
A10R-SDUPR/L 2-ERX	5513 020-03	5680 051-02	5680 046-03	
A10R-SDUPR/L 2-EX	5513 020-03	5680 051-02	5680 046-03	
A10R-SDUPR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
A10R-SDXPR/L 2-E	5513 020-03	5680 051-02	5680 046-03	
A10R-SDXPR/L 2-ER	5513 020-03	5680 051-02	5680 046-03	
A12S-SDUPR/L 3	5513 020-09	5680 049-01	5680 046-02	
A12S-SDUPR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
A16T-SDUPR/L 3	5513 020-09	5680 049-01	5680 046-02	
A04F-STFPR/L 1.2	5513 020-44	5680 051-01	5680 046-08	
A04F-STFPR/L 1.2-R	5513 020-44	5680 051-01	5680 046-08	
A05H-STFPR/L 1.2	5513 020-28	5680 051-01		
A05H-STFPR/L 1.2-R	5513 020-28	5680 051-01		
A06M-STFPR/L 1.8	5513 020-47	5680 051-02	5680 046-03	
A06M-STFPR/L 1.8-R	5513 020-47	5680 051-02	5680 046-03	
A08M-STFPR/L 1.8	5513 020-47	5680 051-02	5680 046-03	
A08M-STFPR/L 1.8-R	5513 020-47	5680 051-02	5680 046-03	
A08M-STFPR/L 2	5513 020-48	5680 051-02	5680 046-03	
A08M-STFPR/L 2-R	5513 020-48	5680 051-02	5680 046-03	
A10R-STFPR/L 2	5513 020-03	5680 051-02	5680 046-03	
A10R-STFPR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
A12S-STFPR/L 3	5513 020-09	5680 049-01	5680 046-02	
A12S-STFPR/L 3-R	5513 020-09	5680 049-01	5680 046-02	
A16T-STFPR/L 3	5513 020-10	5680 049-01	5680 046-02	
A10R-SVQCR/L 2-E	5513 020-03	5680 051-02	5680 046-03	
A10R-SVQCL 2-ER	5513 020-03	5680 051-02	5680 046-03	
A10R-SVUCR/L 2-E	5513 020-03	5680 051-02	5680 046-03	
A10R-SVUCR/L 2-ER	5513 020-03	5680 051-02	5680 046-03	
A03F-SWLPR/L 1.2-R	5513 020-53	5680 051-01		
A04F-SWLPR/L 1.2	5513 020-53	5680 051-01	5680 046-08	
A04F-SWLPR/L 1.2-R	5513 020-53	5680 051-01	5680 046-08	
A05H-SWLPR/L 1.2	5513 020-44	5680 051-01		
A05H-SWLPR/L 1.2-R	5513 020-44	5680 051-01	5680 046-08	
A06M-SWLPR/L 2	5513 020-21	5680 051-02	5680 046-03	
A06M-SWLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
A08M-SWLPR/L 2	5513 020-46	5680 051-02	5680 046-03	
A08M-SWLPR/L 2-R	5513 020-46	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 111 solid carbide boring bar for turning

Screw clamp design



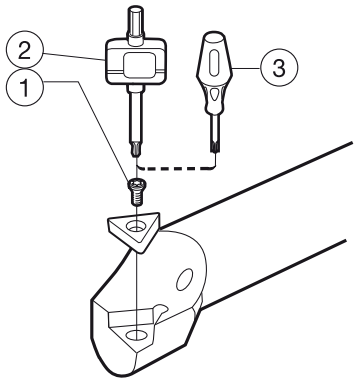
Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
E08K-SCLPR/L 06-R	5513 020-21	5680 051-02	5680 046-03	
E10M-SCLPR/L 06-R	5513 020-21	5680 051-02	5680 046-03	
E12Q-SCLPR/L 06-R	5513 020-46	5680 051-02	5680 046-03	
E10M-SDUPR/L 07-ER	5513 020-48	5680 051-02	5680 046-03	
E12Q-SDUPR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
E16R-SDUPR/L 07-R	5513 020-03	5680 051-02	5680 046-03	
E06H-STFPR/L 06-R	5513 020-44	5680 051-01	5680 046-08	
E08K-STFPR/L 06-R	5513 020-28	5680 051-01	5680 046-08	
E10M-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	
E12Q-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	
E12Q-STFPR/L 11-R	5513 020-48	5680 051-02	5680 046-03	
E16R-STFPR/L 11-R	5513 020-03	5680 051-02	5680 046-03	
E16R-SVQCR/L 11-ER	5513 020-03	5680 051-02	5680 046-03	
E16R-SVUCR/L 11-ER	5513 020-03	5680 051-02	5680 046-03	
E05H-SWLPR/L 02-R	5513 020-53	5680 051-01	5680 046-08	
E06H-SWLPR/L 02-R	5513 020-44	5680 051-01	5680 046-08	
E08K-SWLPR/L 02-R	5513 020-44	5680 051-01	5680 046-08	
E10M-SWLPR/L 04-R	5513 020-21	5680 051-02	5680 046-03	
E12Q-SWLPR/L 04-R	5513 020-46	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 111 solid carbide boring bar for turning

Screw clamp design



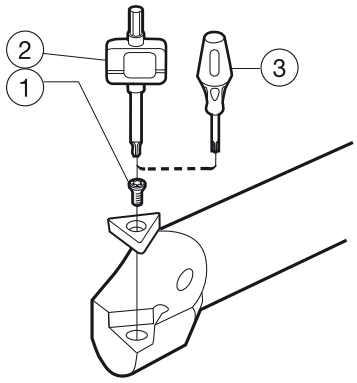
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
E05K-SCLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
E06M-SCLPR/L 2	5513 020-21	5680 051-02	5680 046-03	
E06M-SCLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
E08R-SCLPR/L 2	5513 020-46	5680 051-02	5680 046-03	
E08R-SCLPR/L 2-R	5513 020-46	5680 051-02	5680 046-03	
E06M-SDUPR/L 2-ER	5513 020-48	5680 051-02	5680 046-03	
E06M-SDUPR 2-E	5513 020-48	5680 051-02	5680 046-03	
E08R-SDUPR/L 2-ER	5513 020-48	5680 051-02	5680 046-03	
E10R-SDUPR/L 2	5513 020-03	5680 051-02	5680 046-03	
E10R-SDUPR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
E16R-SDUPR/L 07-ERX	5513 020-03	5680 051-02	5680 046-03	
E04H-STFPR/L 1.2-R	5513 020-44	5680 051-01	5680 046-08	
E05K-STFPR/L 1.2-R	5513 020-28	5680 051-01	5680 046-08	
E06M-STFPR/L 1.8	5513 020-47	5680 051-02	5680 046-03	
E06M-STFPR/L 1.8-R	5513 020-47	5680 051-02	5680 046-03	
E08Q-STFPR/L 1.8-R	5513 020-47	5680 051-02	5680 046-03	
E08R-STFPR/L 2	5513 020-48	5680 051-02	5680 046-03	
E08R-STFPR/L 2-R	5513 020-48	5680 051-02	5680 046-03	
E10R-STFPR/L 2-R	5513 020-03	5680 051-02	5680 046-03	
E03H-SWLPR/L 1.2-R	5513 020-53	5680 051-01	5680 046-08	
E04H-SWLPR/L 1.2-R	5513 020-53	5680 051-01	5680 046-08	
E05K-SWLPR/L 1.2-R	5513 020-44	5680 051-01	5680 046-08	
E06M-SWLPR/L 2-R	5513 020-21	5680 051-02	5680 046-03	
E08R-SWLPR/L 2-R	5513 020-46	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 111 dampened carbide boring bar for turning

Screw clamp design



Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
F10M-SDUPR/L 07-ER	5513 020-48	5680 051-02	5680 046-03	
F12Q-SDUPR/L 07-ER	5513 020-03	5680 051-02	5680 046-03	
F10M-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	
F12Q-STFPR/L 09-R	5513 020-47	5680 051-02	5680 046-03	

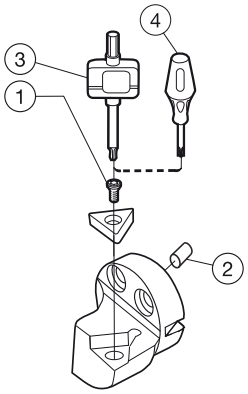
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Key	Screwdriver	
F06M-SDUPR 2-ER	5513 020-48	5680 051-02	5680 046-03	
F08Q-SDUPR 2-ER	5513 020-48	5680 051-02	5680 046-03	
F06M-STFPR 1.8-R	5513 020-47	5680 051-02	5680 046-03	
F08Q-STFPR 1.8-R	5513 020-47	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® 111 head for turning

Screw clamp design

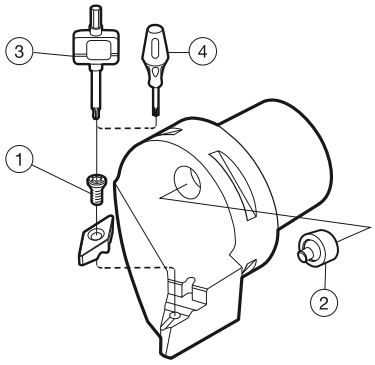


	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Insert screw	Locating tube	Key	Screwdriver	
570-SCLPR/L-16-06	5513 020-03	5552 058-01	5680 051-02	5680 046-03	
570-SDUPR/L-16-07	5513 020-03	5552 058-01	5680 051-02	5680 046-03	
570-SDUPR/L-16-07-EX	5513 020-03	5552 058-01	5680 051-02	5680 046-03	
570-SDUPR/L-20-07	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SDUPR/L-20-07-EX	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SDUPR/L-25-07-DX	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SDUPR/L-25-11	5513 020-09	5552 058-02	5680 049-01	5680 046-02	
570-SDXPR/L-16-07-E	5513 020-03	5552 058-01	5680 051-02	5680 046-03	
570-SDXPR/L-20-07-E	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SDXPR/L-25-07-D	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-STFPR/L-16-11	5513 020-03	5552 058-01	5680 051-02	5680 046-03	
570-STFPR/L-20-11	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-STFPR/L-25-11	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVQCR/L-20-11-E	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVQCR/L-25-11-D	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVUCR/L-20-11-E	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVUCR/L-20-11X-E	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVUCR/L-25-11-D	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SVUCR/L-25-11X-D	5513 020-03	5552 058-02	5680 051-02	5680 046-03	
570-SWLPR/L-16-04	5513 020-46	5552 058-01	5680 051-02	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® TR cutting unit for turning

Screw clamp design



	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C4-D13NCN-00050	5513 020-01	5691 034-01	5680 049-01	5680 100-06
TR-C5-D13NCN-00060	5513 020-01	5691 034-02	5680 049-01	5680 100-06
TR-C6-D13NCN-00065	5513 020-01	5691 034-02	5680 049-01	5680 100-06

	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C4-D13JCR/L-27050	5513 020-01	5691 034-01	5680 049-01	5680 100-06
TR-C5-D13JCR/L-35060	5513 020-01	5691 034-02	5680 049-01	5680 100-06
TR-C6-D13JCR/L-45065	5513 020-01	5691 034-02	5680 049-01	5680 100-06

	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C5-D13MCL-00115	5513 020-01	5691 034-03	5680 049-01	5680 100-06
TR-C6-D13MCL-00130	5513 020-01	5691 034-03	5680 049-01	5680 100-06

	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C4-V13VBN-00050	5513 020-64	5691 034-01	5680 049-04	5680 100-05
TR-C5-V13VBN-00060	5513 020-64	5691 034-02	5680 049-04	5680 100-05
TR-C6-V13VBN-00065	5513 020-64	5691 034-02	5680 049-04	5680 100-05

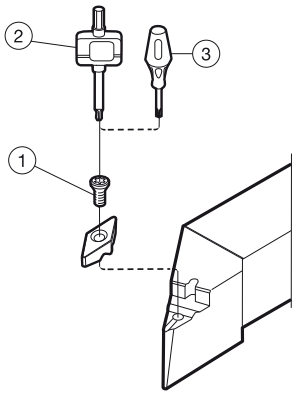
	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C4-V13JBR/L-27050	5513 020-64	5691 034-01	5680 049-04	5680 100-05
TR-C5-V13JBR/L-35060	5513 020-64	5691 034-02	5680 049-04	5680 100-05
TR-C6-V13JBR/L-45065	5513 020-64	5691 034-02	5680 049-04	5680 100-05

	Spare parts		Included parts	Accessories
	1	2	3	4
Ordering code	Screw	Nozzle	Key	Torque wrench
TR-C5-V13MBL-00115	5513 020-64	5691 034-03	5680 049-04	5680 100-05
TR-C6-V13MBL-00130	5513 020-64	5691 034-03	5680 049-04	5680 100-05

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® TR shank tool for turning

Screw clamp design



Metric version

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13JCR/L 2020K	5513 020-01	5680 049-01	5680 100-06
TR-D13JCR/L 2525M	5513 020-01	5680 049-01	5680 100-06
TR-D13JCR/L 3225P	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13NCN 2020K	5513 020-01	5680 049-01	5680 100-06
TR-D13NCN 2525M	5513 020-01	5680 049-01	5680 100-06
TR-D13NCN 3225P	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13JCR/L 1616K-S	5513 020-01	5680 049-01	5680 100-06
TR-D13NCN1616K-S	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13VBN 2020K	5513 020-64	5680 049-04	5680 100-05
TR-V13VBN 2525M	5513 020-64	5680 049-04	5680 100-05
TR-V13VBN 3225P	5513 020-64	5680 049-04	5680 100-05

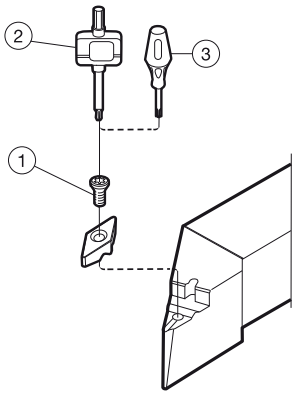
	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13JBR/L 2020K	5513 020-64	5680 049-04	5680 100-05
TR-V13JBR/L 2525M	5513 020-64	5680 049-04	5680 100-05
TR-V13JBR/L 3225P	5513 020-64	5680 049-04	5680 100-05

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13JBR/L 1616K-S	5513 020-64	5680 049-04	5680 100-05
TR-V13VBN 1616K-S	5513 020-64	5680 049-04	5680 100-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® TR shank tool for turning

Screw clamp design



Inch version

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13JCR/L 12B	5513 020-01	5680 049-01	5680 100-06
TR-D13JCR/L 16D	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13NCN 12B	5513 020-01	5680 049-01	5680 100-06
TR-D13NCN 16D	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-D13JCR/L 10C-S	5513 020-01	5680 049-01	5680 100-06
TR-D13NCN 10C-S	5513 020-01	5680 049-01	5680 100-06

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13JBR/L 12B	5513 020-64	5680 049-04	5680 100-05
TR-V13JBR/L 16D	5513 020-64	5680 049-04	5680 100-05

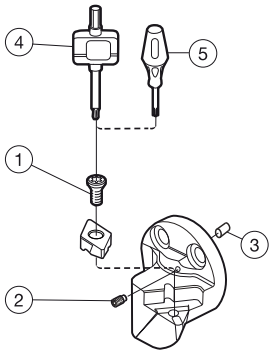
	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13VBN 12B	5513 020-64	5680 049-04	5680 100-05
TR-V13VBN 16D	5513 020-64	5680 049-04	5680 100-05

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Screw	Key	Torque wrench
TR-V13JBR/L 10C-S	5513 020-64	5680 049-04	5680 100-05
TR-V13VBN 10C-S	5513 020-64	5680 049-04	5680 100-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® TR head for turning

Screw clamp design

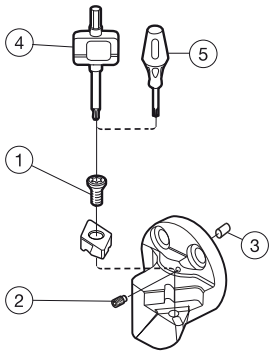


	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Nozzle	Location tube	Key	Torx wrench	
TR-SL-D13JCR/L-32HP-X	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-V13JBR/L-32HP-X	5513 020-64	5691 026-03	5638 031-01	5680 049-04	5680 100-05	
TR-SL-D13JCR/L-40HP-X	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-V13JBR/L-40HP-X	5513 020-64	5691 026-03	5638 031-01	5680 049-04	5680 100-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® TR head for turning

Screw clamp design



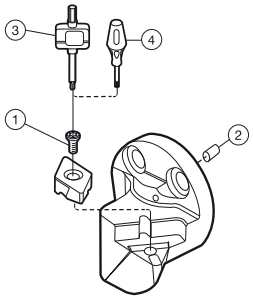
	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Nozzle	Location tube	Key	Torx wrench	
TR-SL-D13UCR/L-32HP	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40HP	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40HP32	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40HP37	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40HP43	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-40HP32	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-40HP37	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-40HP43	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR-32HP	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR-40HP	5513 020-01	5691 026-03	5638 031-01	5680 049-01	5680 100-06	

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Nozzle	Location tube	Key	Torx wrench	
TR-SL-V13LBR/L-32HP	5513 020-64	5691 026-03	5638 031-01	5680 049-04	5680 100-05	
TR-SL-V13LBR/L-40HP	5513 020-64	5691 026-03	5638 031-01	5680 049-04	5680 100-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroTurn® TR head for turning

Screw clamp design



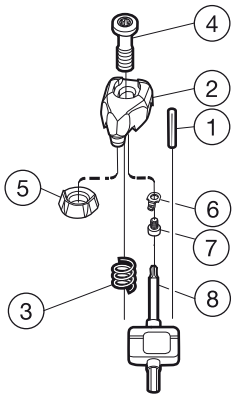
	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Insert screw	Location tube	Key	Torx wrench	
TR-SL-D13UCR/L-25	5513 020-01	5552 058-02	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-32	5513 020-01	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40	5513 020-01	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-25X	5513 020-01	5552 058-02	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-32X	5513 020-01	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13UCR/L-40X	5513 020-01	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-25	5513 020-01	5552 058-02	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-32	5513 020-01	5638 031-01	5680 049-01	5680 100-06	
TR-SL-D13XCR/L-40	5513 020-01	5638 031-01	5680 049-01	5680 100-06	

	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Insert screw	Location tube	Key	Torx wrench	
TR-SL-V13LBR/L-25	5513 020-64	5552 058-02	5680 049-04	5680 100-05	
TR-SL-V13LBR/L-32	5513 020-64	5638 031-01	5680 049-04	5680 100-05	
TR-SL-V13LBR/L-40	5513 020-64	5638 031-01	5680 049-04	5680 100-05	
TR-SL-V13PBR/L-25	5513 020-64	5552 058-02	5680 049-04	5680 100-05	
TR-SL-V13PBR/L-32	5513 020-64	5638 031-01	5680 049-04	5680 100-05	
TR-SL-V13PBR/L-40	5513 020-64	5638 031-01	5680 049-04	5680 100-05	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® P

Included parts in clamp sets



	Spare parts						
	1	2	3	4	5	6	
Ordering code	Pin	Clamp	Compression spring	Screw	Pressure plate	Hook	
5412 028-011	3113 030-255	5412 028-01	5561 001-57	5512 086-01			
5412 028-021	3113 026-307	5412 028-02	5561 001-58	5512 086-02			
5412 028-031	3113 026-307	5412 028-03	5561 001-59	5512 086-03			
5412 028-041	3113 026-307	5412 028-04	5561 001-59	5512 086-03			
5412 028-051	3113 026-307	5412 028-05	5561 001-61	5512 086-04			
5412 028-061	3113 026-307	5412 028-06	5561 001-58	5512 086-02			
5412 032-021	3113 026-307	5412 032-02	5561 001-58	5512 086-02	5192 030-02	5411 012-01	
5412 032-031	3113 026-307	5412 032-03	5561 001-59	5512 086-03	5192 030-03	5411 012-01	
5412 034-021	3113 026-307	5412 034-02	5561 001-58	5512 086-02	5192 030-02	5411 012-01	
5412 034-031	3113 026-307	5412 034-03	5561 001-59	5512 086-03	5192 030-03	5411 012-01	

	Spare parts	Included parts
	7	8
Ordering code	Screw	Key
5412 028-011		
5412 028-021		
5412 028-031		
5412 028-041		
5412 028-051		
5412 028-061		
5412 032-021	5512 097-01	5680 051-02
5412 032-031	5512 097-01	5680 051-02
5412 034-021	5512 097-01	5680 051-02
5412 034-031	5512 097-01	5680 051-02

T-Max® P

Original and optional shims

Rigid clamp design

Insert: C-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
09	3/8	03	5322 236-04
12	1/2	04	5322 236-03 1)
12	1/2	04	5322 234-01
12	1/2	07	5322 234-02
16	5/8	06	5322 234-03
16	5/8	07	5322 234-04
19	3/4	06	5322 236-01
25	1	09	5322 234-05

Insert: D-style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
11	3/8	04	5322 267-01
15	1/2	04	5322 266-01
15	1/2	06	5322 266-02
15	1/2	07	5322 266-03
15	1/2	04	5322 266-04 2)

Insert: R-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
09	0.375	03	5322 156-01
12	0.5	04	5322 155-02
15	0.625	06	5322 155-04
19	0.75	06	5322 155-06
25	1	09	5322 155-07

1) = Thinner shim for smaller holders
2) = For inserts with nose radius .016-.031

Insert: S-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
09	3/8	03	5322 426-01
12	1/2	04	5322 426-02 1)
12	1/2	04	5322 425-01
12	1/2	07	5322 425-02
15	5/8	06	5322 425-03
15	5/8	07	5322 425-05
19	3/4	06	5322 425-04
25	1	07	5322 425-07
25	1	09	5322 425-08

Insert: T-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
16	3/8	04	5322 316-01 1)
16	3/8	04	5322 315-02
22	1/2	04	5322 315-04
27	5/8	06	5322 315-05
33	1/2	07	5322 315-06
33	1/2	09	5322 315-07

Insert: V-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
16	3/8	04	5322 269-01

Insert: W-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
06	3/8	04	5322 328-01
08	1/2	04	5322 328-02 1)
08	1/2	04	5322 331-12
08	1/2	06	5322 331-13

T-Max® P

Original and optional shims

Lever clamp design

Insert: C-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
9	3/8	03	0.4-1.2	5322 230-02
12	1/2	04	0.4-1.6	171.31-850M
16	5/8	06	0.4-2.4	171.31-852
19	3/4	06	0.4-2.4	171.31-851M
25	1	09	2.4-3.2	5322 230-01

Insert: D-style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
09	3/8	04	0.4-0.8	5322 255-01
09	3/8	04	0.4-1.6	5322 255-02
15	1/2	06	0.4-0.8	171.35-851M
15	1/2	06	1.2-1.6	171.35-850M
15	1/2	04	0.4-0.8	171.35-856
15	1/2	04	1.2-1.6	171.35-855

Insert: R-Style Negative basic-shape inserts

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
09	0.375	03	176.3-850
12	0.5	04	176.3-851M
15	0.625	06	176.3-854M
19	0.75	06	176.3-852M
25	1	09	176.3-853M

Insert: R-Style Positive basic-shape inserts

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
10	0.394	03	176.39-850
10	0.394	T3	5322 150-01
12	0.472	04	176.39-851
16	0.63	06	176.39-852
20	0.787	06	176.39-853
25	0.984	07	176.39-854
32	1.28	09	176.39-855

Insert: S-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
09	3/8	03	0.4-1.2	174.3-850
12	1/2	04	0.4-1.2	174.3-851M
12	1/2	04	1.6-2.4	174.3-856
15	5/8	06	0.4-2.4	174.3-857
19	3/4	06	0.8-2.4	174.3-852M
25	1	07	1.6-3.2	174.3-853M

T-Max® P

Original and optional shims

Lever clamp design

Insert: T-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
16	3/8	04	0.4-0.8	179.3-850M
16	3/8	04	1.2-1.6	179.3-858
22	1/2	04	1.2-1.6	179.3-852M
22	1/2	04	0.4-0.8	179.3-853M
27	5/8	06	0.8-1.2	179.3-854M
27	5/8	06	1.6-2.4	179.3-857
33	3/4	07	1.6-2.4	179.3-855M

Insert: V-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
16	3/8	04	0.8	5322 256-01

Insert: W-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
08	1/2	04	0.8	5322 331-17

Wedge clamp design

Insert: S-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
12	1/2	04	0.4-0.8	181.38-850
19	3/4	06	0.8-2.4	181.38-851
25	1	07	1.6-2.4	181.38-852
25	1	09	2.4	181.38-853
25	1	07	4.7	5322 420-04
25	1	09	4.7	5322 420-03

Insert: W-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
6	3/8	04	0.4-0.8	5322 331-11 [1]
6	3/8	04	0.4-0.8	5322 331-06
8	1/2	04	0.4-0.8	5322 331-07
8	1/2	04	1.2-1.6	5322 331-08
8	1/2	04	0.4-0.8	5322 331-09
8	1/2	04	1.2-1.6	5322 331-10

[1] = Thinner shim for smaller holders

Screw and top clamp design

Insert: V-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
16	3/8	04	0.4-1.2	MVN-322

CoroTurn® 107

Original and optional shims

Screw clamp design

Insert: C-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
09	3/8	T3	0.2-0.8	5322 232-01
12	1/2	04	0.4-1.2	5322 232-02

Insert: D-style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
11	3/8	T3	0.4-0.8	5322 263-01
11	3/8	T3	1.2	5322 263-02

Insert: R-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
09	0.375	T3	5322 120-01
10	0.394	T3	5322 110-01
12	0.472	04	5322 110-02
12	0.5	04	5322 120-02
16	0.63	06	5322 110-03
19	0.75	06	5322 120-03
20	0.787	06	5322 110-04
25	1	07	5322 120-04

Insert: S-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
9	3/8	T3	0.4-0.8	5322 420-01
12	1/2	04	0.4-1.2	5322 420-02

Insert: T-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
16	3/8	T3	0.4-1.2	5322 320-01
22	1/2	04	0.8	5322 320-02

Insert: V-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
16	3/8	04	0.4-0.8	5322 270-01
16	3/8	04	1.2	5322 270-02
22	1/2	04	2.0	5322 270-03
22	1/2	04	3.0	5322 270-04

T-Max®

Original and optional shims

Top clamp design

Insert: C-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
12	1/2	07	5322 233-01
12	1/2	04	5322 233-02

Insert: R-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
9	0.375	03	5321 215-01
12	0.5	07	5322 141-01
12	0.5	04	5322 141-02
15	0.625	07	5321 215-02
19	0.75	07	5321 215-03
25	1	07	5322 141-05

Insert: S-Style

Insert dimension			Shim
Insert size	IC	Thickness	Ordering code
12	1/2	7.94	5322 421-01
12	1/2	4.76	5322 421-02

Heavy machining

Insert: C-Style

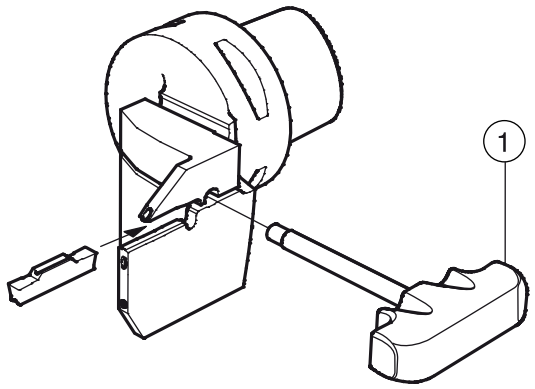
Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
25	1	09	2.4	5322 230-01
38	38.1	09	3.2	5322 232-03

Insert: S-Style

Insert dimension				Shim
Insert size	IC	Thickness	Nose radius	Ordering code
38	38.1	09/12	3.2	5322 465-01

CoroCut® 1-2 cutting unit for parting and grooving

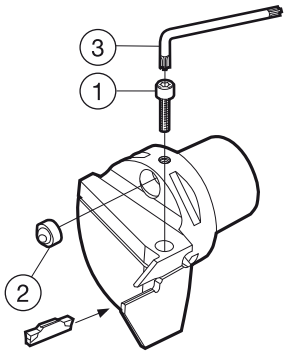
Spring lock design



	Included parts	
	1	
Ordering code	Key	
C3-R/LF123E15C22055E	5680 069-01	
C3-R/LF123F15C22055E	5680 069-01	
C3-R/LF123G15C22055E	5680 069-01	
C3-R/LF123G20C22060E	5680 069-01	
C3-R/LF123H20C22060E	5680 069-01	
C4-R/LF123E15C27060E	5680 069-01	
C4-R/LF123F15C27060E	5680 069-01	
C4-R/LF123G15C27060E	5680 069-01	
C4-R/LF123G20C27065E	5680 069-01	
C4-R/LF123H20C27065E	5680 069-01	
C4-R/LF123H25C27070E	5680 069-01	
C4-R/LF123J20C27065E	5680 069-01	
C4-R/LF123J25C27070E	5680 069-01	
C4-R/LF123K20C27065E	5680 069-01	
C4-R/LF123K25C27070E	5680 069-01	
C5-R/LF123E15C35060E	5680 069-01	
C5-R/LF123F20C35065E	5680 069-01	
C5-R/LF123G15C35060E	5680 069-01	
C5-R/LF123G20C35065E	5680 069-01	
C5-R/LF123H25C35070E	5680 069-01	
C5-R/LF123J25C35070E	5680 069-01	
C5-R/LF123K25C35070E	5680 069-01	
C5-R/LF123L25C35070E	5680 069-01	
C6-R/LF123G15C45060E	5680 069-01	
C6-R/LF123G20C45065E	5680 069-01	
C6-R/LF123H20C45065E	5680 069-01	
C6-R/LF123H25C45070E	5680 069-01	
C6-R/LF123J25C45070E	5680 069-01	
C6-R/LF123K25C45070E	5680 069-01	
C6-R/LF123L25C45070E	5680 069-01	
C6-R/LF123L32C45080E	5680 069-01	
C6-R/LF123M32C45080E	5680 069-01	
C8-R/LF123H25C51080E	5680 069-01	
C8-R/LF123J25C51080E	5680 069-01	
C8-R/LF123K25C51080E	5680 069-01	
C8-R/LF123L32C51085E	5680 069-01	
C8-R/LF123M32C51085E	5680 069-01	

CoroCut® 1-2 cutting unit for parting and grooving

Screw clamp design

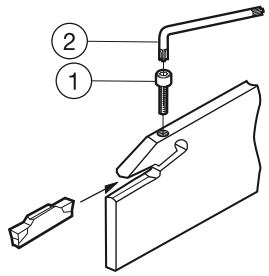


	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Nozzle	Key
C3-R/LF123D08-22050B	3212 012-259	5691 029-01	5680 043-14
C3-R/LF123E08-22050B	3212 012-259	5691 029-01	5680 043-14
C3-R/LF123F10-22050B	3212 012-259	5691 029-01	5680 043-14
C3-R/LF123G10-22050B	3212 012-310	5691 029-01	5680 043-15
C3-R/LF123H13-22055B	3212 012-360	5691 029-01	5680 043-17
C4-R/LF123D08-27050B	3212 012-259	5691 029-01	5680 043-14
C4-R/LF123E08-27050B	3212 012-259	5691 029-01	5680 043-14
C4-R/LF123F10-27050B	3212 012-259	5691 029-01	5680 043-14
C4-R/LF123G10-27055B	3212 012-310	5691 029-01	5680 043-15
C4-R/LF123H13-27055B	3212 012-360	5691 029-01	5680 043-17
C4-R/LF123J13-27055B	3212 012-360	5691 029-01	5680 043-17
C4-R/LF123K16-27060B	3212 012-360	5691 029-01	5680 043-17
C5-R/LF123D08-35055B	3212 012-259	5691 029-02	5680 043-14
C5-R/LF123E08-35060B	3212 012-259	5691 029-02	5680 043-14
C5-R/LF123F10-35060B	3212 012-259	5691 029-02	5680 043-14
C5-R/LF123G10-35060B	3212 012-310	5691 029-02	5680 043-15
C5-R/LF123H13-35060B	3212 012-360	5691 029-02	5680 043-17
C5-R/LF123J13-35060B	3212 012-360	5691 029-02	5680 043-17
C5-R/LF123K16-35060B	3212 012-360	5691 029-02	5680 043-17
C5-R/LF123L13-35060B	3212 012-360	5691 029-02	5680 043-17
C6-R/LF123G10-45065B	3212 012-310	5691 029-02	5680 043-15
C6-R/LF123H13-45065B	3212 012-360	5691 029-02	5680 043-17
C6-R/LF123J13-45065B	3212 012-360	5691 029-02	5680 043-17
C6-R/LF123K16-45065B	3212 012-360	5691 029-02	5680 043-17
C6-R/LF123L16-45065B	3212 012-360	5691 029-02	5680 043-17
C8-R/LF123J13-42080B	3212 012-360		5680 043-17
C8-R/LF123K16-42080B	3212 012-360		5680 043-17
C8-R/LF123L25-42080B	3212 012-360		5680 043-17

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 blade for parting

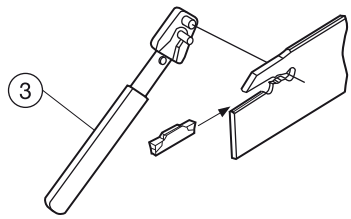
Screw clamp design



	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LF123E20-21B1	3212 012-259	5680 043-14	
R/LF123E25-25B1	3212 012-259	5680 043-14	
R/LF123F25-21B1	3212 012-259	5680 043-14	
R/LF123F25-25B1	3212 012-259	5680 043-14	
R/LF123G25-25B1	3212 012-259	5680 043-14	
R/LF123G30-21B1	3212 012-259	5680 043-14	
R/LF123G33-25B1	3212 012-259	5680 043-14	
R/LF123H32-25B1	3212 012-259	5680 043-14	
R/LF123M100-45B1	5512 046-01	5680 043-15	
R/LF123M120-93B1	5512 046-01	5680 043-15	
R/LF123R120-93B1	3212 012-311	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

Spring lock design

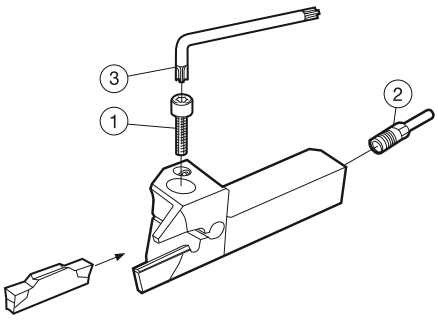


	Accessories	
	3	
Ordering code	Insert key	
N123D15-21A2	5680 058-01	
N123D15-25A2	5680 058-01	
N123E15-21A2	5680 058-01	
N123E20-25A2	5680 058-01	
N123F30-21A2	5680 058-01	
N123F55-25A2	5680 058-01	
N123G30-21A2	5680 058-01	
N123G55-25A2	5680 058-01	
N123H55-25A2	5680 058-01	
N123J55-25A2	5680 058-01	
N123K55-25A2	5680 058-01	

Accessories, must be ordered separately

CoroCut® 1-2 QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Coolant tube	Key	
QS-R/LF123E11-1212BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123E11-1616BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123E17-1616BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123F15-1212BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123F17-1616BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123G17-1616BHP	3212 012-259	5692 033-05	5680 043-14	

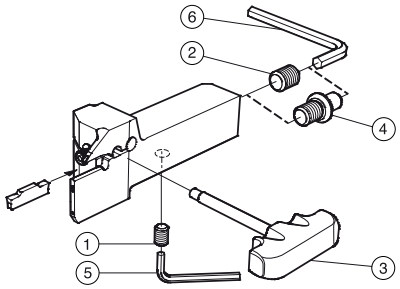
Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Coolant tube	Key	
QS-R/LF123E043-08BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123E043-10BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123E067-10BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123F059-08BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123F067-10BHP	3212 012-259	5692 033-05	5680 043-14	
QS-R/LF123G067-10BHP	3212 012-259	5692 033-05	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 QS shank tool for parting and grooving

Spring lock design



Metric version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key
QS-R/LF123E15C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123F20C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G15C2020E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G15C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H20C2020E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H20C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123J20C2020E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123J25C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123K25C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123L32C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123M32C2525E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123E20C2020F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123F20C2020F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2020F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2020F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050

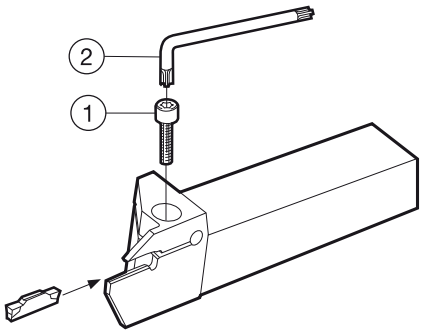
Inch version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key
QS-R/LF123E063C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123F080C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G063C12E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G063C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G080C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H080C12E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123J080C12E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123J100C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123K100C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123L125C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123M125C16E	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123E080C12F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123F080C12F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G080C12F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C12F	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroCut® 1-2 QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-R/LF123D08-1616B	5513 021-04	5680 043-13	
QS-R/LF123D10-1010B	5513 021-07	5680 043-13	
QS-R/LF123D11-1212B	5513 021-04	5680 043-13	
QS-R/LF123D17-1616B	5513 021-04	5680 043-13	
QS-R/LF123E10-1010B	5513 021-07	5680 043-13	
QS-R/LF123E11-1212B	5513 021-04	5680 043-13	
QS-R/LF123E11-1616B	5513 021-04	5680 043-13	
QS-R/LF123E17-1616B	5513 021-04	5680 043-13	
QS-R/LF123F10-1010B	5513 021-07	5680 043-13	
QS-R/LF123F15-1212B	5513 021-04	5680 043-13	
QS-R/LF123F17-1616B	5513 021-04	5680 043-13	
QS-R/LF123G17-1616B	5513 021-04	5680 043-13	

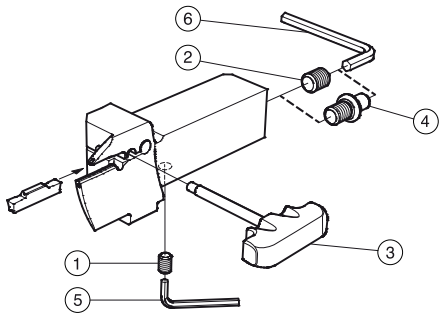
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
QS-R/LF123D032-10B	5513 021-04	5680 043-13	
QS-R/LF123D039-06B	5513 021-07	5680 043-13	
QS-R/LF123D043-08B	5513 021-04	5680 043-13	
QS-R/LF123D067-10B	5513 021-04	5680 043-13	
QS-R/LF123E039-06B	5513 021-07	5680 043-13	
QS-R/LF123E043-08B	5513 021-04	5680 043-13	
QS-R/LF123E043-10B	5513 021-04	5680 043-13	
QS-R/LF123E067-10B	5513 021-04	5680 043-13	
QS-R/LF123F039-06B	5513 021-07	5680 043-13	
QS-R/LF123F059-08B	5513 021-04	5680 043-13	
QS-R/LF123G067-10B	5513 021-04	5680 043-13	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 QS shank tool for face grooving

Spring lock design



Metric version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key
QS-R/LF123G20C2525E-042B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2525E-054B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2525E-067B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2525E-090B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G20C2525E-130B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E-064B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E-092B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E-132B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E-220B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H25C2525E-300B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050

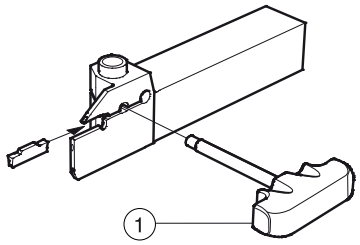
Inch version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key
QS-R/LF123G075C16E-042B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G075C16E-054B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G075C16E-067B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G080C16E-090B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123G080C16E-130B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E-064B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E-092B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E-132B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E-220B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050
QS-R/LF123H100C16E-300B	3214 013-01	3214 012-01	5680 069-01	5692 010-02	174.1-864	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroCut® 1-2 shank tool for parting and grooving

Spring lock design



Metric version

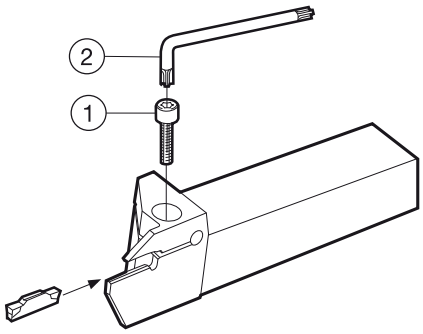
	Included parts	
	1	
Ordering code	Key	
R/LF123K25C3232E	5680 069-01	
R/LF123L32C3232E	5680 069-01	
R/LF123M32C3232E	5680 069-01	

Inch version

	Included parts	
	1	
Ordering code	Key	
R/LF123K100C20E	5680 069-01	
R/LF123L125C20E	5680 069-01	
R/LF123M125C20E	5680 069-01	

CoroCut® 1-2 shank tool for parting and grooving

Screw clamp design



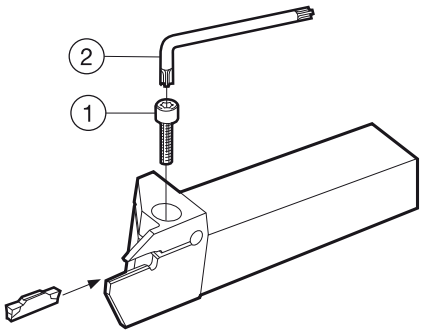
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123D08-1212B	3212 012-257	5680 043-14	
R/LF123D08-1616B	3212 012-259	5680 043-14	
R/LF123D08-1616B-S	5513 021-04	5680 043-13	
R/LF123D08-2020B	3212 012-259	5680 043-14	
R/LF123D08-2525B	3212 012-259	5680 043-14	
R/LF123D10-1010B-S	5513 021-07	5680 043-13	
R/LF123D11-1212B-S	5513 021-07	5680 043-13	
R/LF123D15-1616B	3212 012-259	5680 043-14	
R/LF123D15-2020B	3212 012-259	5680 043-14	
R/LF123D15-2525B	3212 012-259	5680 043-14	
R/LF123D17-1616B-S	5513 021-04	5680 043-13	
R/LF123E08-1212B	3212 012-257	5680 043-14	
R/LF123E08-1616B	3212 012-259	5680 043-14	
R/LF123E08-2020B	3212 012-259	5680 043-14	
R/LF123E08-2525B	3212 012-259	5680 043-14	
R/LF123E10-1010B-S	5513 021-07	5680 043-13	
R/LF123E11-1212B-S	5513 021-07	5680 043-13	
R/LF123E11-1616B-S	5513 021-04	5680 043-13	
R/LF123E12-1212B	3212 012-257	5680 043-14	
R/LF123E15-1616B	3212 012-259	5680 043-14	
R/LF123E15-2020B	3212 012-259	5680 043-14	
R/LF123E15-2525B	3212 012-259	5680 043-14	
R/LF123E17-1616B-S	5513 021-04	5680 043-13	
R/LF123E17-2020D	3212 012-259	5680 043-14	
R/LF123F10-1010B-S	5513 021-07	5680 043-13	
R/LF123F10-1212B	3212 012-257	5680 043-14	
R/LF123F10-1616B	3212 012-259	5680 043-14	
R/LF123F10-2020B	3212 012-259	5680 043-14	
R/LF123F10-2525B	3212 012-259	5680 043-14	
R/LF123F15-1212B-S	5513 021-07	5680 043-13	
R/LF123F17-1616B-S	5513 021-04	5680 043-13	
R/LF123F17-2020D	3212 012-259	5680 043-14	
R/LF123F17-2525D	3212 012-259	5680 043-14	
R/LF123F20-1616B	3212 012-259	5680 043-14	
R/LF123F20-2020B	3212 012-259	5680 043-14	
R/LF123F20-2525B	3212 012-259	5680 043-14	
R/LF123F20-3225B	3212 012-259	5680 043-14	
R/LF123G10-1616B	3212 012-309	5680 043-15	
R/LF123G10-2020B	3212 012-310	5680 043-15	
R/LF123G10-2525B	3212 012-310	5680 043-15	
R/LF123G10-3225B	3212 012-310	5680 043-15	
R/LF123G12-1212B	3212 012-257	5680 043-14	
R/LF123G17-1616B-S	5513 021-04	5680 043-13	
R/LF123G20-1616B	3212 012-309	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for parting and grooving

Screw clamp design



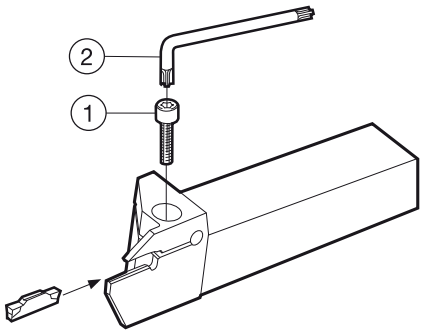
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123G20-2020B	3212 012-310	5680 043-15	
R/LF123G20-2525B	3212 012-310	5680 043-15	
R/LF123G20-3225B	3212 012-310	5680 043-15	
R/LF123G20-3232B	3212 012-310	5680 043-15	
R/LF123G22-2020D	3212 012-310	5680 043-15	
R/LF123G22-2525D	3212 012-310	5680 043-15	
R/LF123H13-1616B	3212 012-309	5680 043-15	
R/LF123H13-2020BM	5512 044-01	5680 043-17	
R/LF123H13-2525BM	5512 044-01	5680 043-17	
R/LF123H13-3225BM	5512 044-01	5680 043-17	
R/LF123H13-3232BM	5512 044-01	5680 043-17	
R/LF123H22-2020D	5512 044-01	5680 043-17	
R/LF123H22-2525D	5512 044-01	5680 043-17	
R/LF123H25-1616B	3212 012-309	5680 043-17	
R/LF123H25-2020BM	5512 044-01	5680 043-17	
R/LF123H25-2525BM	5512 044-01	5680 043-17	
R/LF123H25-3225BM	5512 044-01	5680 043-17	
R/LF123H25-3232BM	5512 044-01	5680 043-17	
R/LF123J13-2020BM	5512 044-01	5680 043-17	
R/LF123J13-2525BM	5512 044-01	5680 043-17	
R/LF123J13-3225BM	5512 044-01	5680 043-17	
R/LF123J13-3232BM	5512 044-01	5680 043-17	
R/LF123J22-2525B	3212 012-360	5680 043-17	
R/LF123J32-2525BM	5512 044-01	5680 043-17	
R/LF123J32-3225BM	5512 044-01	5680 043-17	
R/LF123J32-3232BM	5512 044-01	5680 043-17	
R/LF123K16-2525BM	5512 044-01	5680 043-17	
R/LF123K16-3225BM	5512 044-01	5680 043-17	
R/LF123K16-3232BM	5512 044-01	5680 043-17	
R/LF123K32-2525BM	5512 044-01	5680 043-17	
R/LF123K32-3225BM	5512 044-01	5680 043-17	
R/LF123K32-3232BM	5512 044-01	5680 043-17	
R/LF123L16-2525BM	5512 044-01	5680 043-17	
R/LF123L25-2525BM	5512 044-01	5680 043-17	
R/LF123L25-3225BM	5512 044-01	5680 043-17	
R/LF123L32-3225BM	5512 044-01	5680 043-17	
R/LF123L32-3232BM	5512 044-01	5680 043-17	
R/LF123M32-3232B	5512 044-01	5680 048-07	
R/LF123M32-4040B	5512 044-01	5680 048-07	
R/LF123M50-4040B	5512 046-01	5680 043-15	
R/LF123R32-3232B	5512 044-01	5680 048-07	
R/LF123R32-4040B	5512 044-01	5680 048-07	
R/LF123R50-4040B	5512 046-01	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for parting and grooving

Screw clamp design



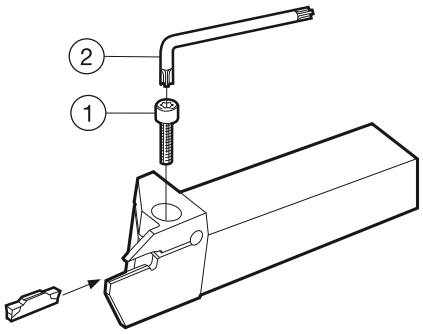
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123D032-08B	3212 012-257	5680 043-14	
R/LF123D032-10B-S	5513 021-04	5680 043-13	
R/LF123D032-12B	3212 012-259	5680 043-14	
R/LF123D032-16B	3212 012-259	5680 043-14	
R/LF123D039-06B-S	5513 021-07	5680 043-13	
R/LF123D043-08B-S	5513 021-07	5680 043-13	
R/LF123D059-12B	3212 012-259	5680 043-14	
R/LF123D059-16B	3212 012-259	5680 043-14	
R/LF123D067-10B-S	5513 021-04	5680 043-13	
R/LF123E032-08B	3212 012-257	5680 043-14	
R/LF123E032-10B	3212 012-259	5680 043-14	
R/LF123E032-12B	3212 012-259	5680 043-14	
R/LF123E032-16B	3212 012-259	5680 043-14	
R/LF123E039-06B-S	5513 021-07	5680 043-13	
R/LF123E043-08B-S	5513 021-07	5680 043-13	
R/LF123E043-10B-S	5513 021-04	5680 043-13	
R/LF123E059-08B	3212 012-257	5680 043-14	
R/LF123E059-10B	3212 012-259	5680 043-14	
R/LF123E059-12B	3212 012-259	5680 043-14	
R/LF123E059-16B	3212 012-259	5680 043-14	
R/LF123E067-10B-S	5513 021-04	5680 043-13	
R/LF123E067-12D	3212 012-259	5680 043-14	
R/LF123F039-06B-S	5513 021-07	5680 043-13	
R/LF123F040-10B	3212 012-259	5680 043-14	
R/LF123F040-12B	3212 012-259	5680 043-14	
R/LF123F040-16B	3212 012-259	5680 043-14	
R/LF123F040-20B	3212 012-259	5680 043-14	
R/LF123F059-08B-S	5513 021-07	5680 043-13	
R/LF123F067-10B-S	5513 021-04	5680 043-13	
R/LF123F067-12D	3212 012-259	5680 043-14	
R/LF123F067-16D	3212 012-259	5680 043-14	
R/LF123F079-10B	3212 012-259	5680 043-14	
R/LF123F079-12B	3212 012-259	5680 043-14	
R/LF123F079-16B	3212 012-259	5680 043-14	
R/LF123F079-20B	3212 012-259	5680 043-14	
R/LF123G040-10B	3212 012-309	5680 043-15	
R/LF123G040-12B	3212 012-310	5680 043-15	
R/LF123G040-16B	3212 012-310	5680 043-15	
R/LF123G040-20B	3212 012-310	5680 043-15	
R/LF123G067-10B-S	5513 021-04	5680 043-13	
R/LF123G079-12B	3212 012-310	5680 043-15	
R/LF123G079-16B	3212 012-310	5680 043-15	
R/LF123G079-20B	3212 012-310	5680 043-15	
R/LF123G087-12D	3212 012-310	5680 043-15	
R/LF123G087-16D	3212 012-310	5680 043-15	
R/LF123H051-10B	3212 012-309	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for parting and grooving

Screw clamp design



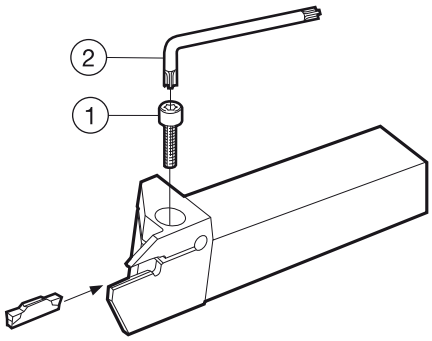
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123H051-12BM	5512 044-01	5680 043-17	
R/LF123H051-16BM	5512 044-01	5680 043-17	
R/LF123H051-20BM	5512 044-01	5680 043-17	
R/LF123H087-12D	5512 044-01	5680 043-17	
R/LF123H087-16D	5512 044-01	5680 043-17	
R/LF123H098-12BM	5512 044-01	5680 043-17	
R/LF123H098-16BM	5512 044-01	5680 043-17	
R/LF123H098-20BM	5512 044-01	5680 043-17	
R/LF123J051-16BM	5512 044-01	5680 043-17	
R/LF123J051-20BM	5512 044-01	5680 043-17	
R/LF123J126-16BM	5512 044-01	5680 043-17	
R/LF123J126-20BM	5512 044-01	5680 043-17	
R/LF123J126-24BM	5512 044-01	5680 043-17	
R/LF123K063-16BM	5512 044-01	5680 043-17	
R/LF123K063-20BM	5512 044-01	5680 043-17	
R/LF123K126-16BM	5512 044-01	5680 043-17	
R/LF123K126-20BM	5512 044-01	5680 043-17	
R/LF123K126-24BM	5512 044-01	5680 043-17	
R/LF123L063-16BM	5512 044-01	5680 043-17	
R/LF123L100-16BM	5512 044-01	5680 043-17	
R/LF123L100-20BM	5512 044-01	5680 043-17	
R/LF123L138-20BM	5512 044-01	5680 043-17	
R/LF123L138-24BM	5512 044-01	5680 043-17	
R/LF123M125-20B	5512 044-01	5680 048-07	
R/LF123M125-24B	5512 044-01	5680 048-07	
R/LF123M200-24B	5512 046-01	5680 043-15	
R/LF123R125-20B	5512 044-01	5680 048-07	
R/LF123R125-24B	5512 044-01	5680 048-07	
R/LF123R200-24B	5512 046-01	5680 043-15	
RF123D032-10B	3212 012-259	5680 043-14	
RF123D059-10B	3212 012-259	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
NF123J25-2525BM	5512 044-01	5680 043-17	
NF123J25-3225BM	5512 044-01	5680 043-17	
NF123M32-4040B	5512 044-01	5680 048-07	
NF123R32-4040B	5512 044-01	5680 048-07	

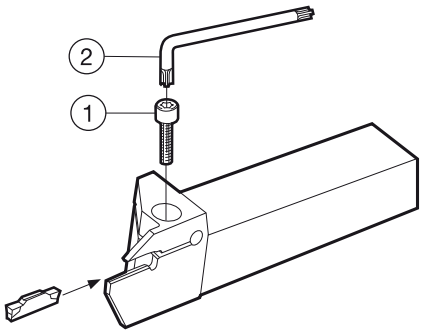
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
NF123M125-24B	5512 044-01	5680 048-07	
NF123R125-24B	5512 044-01	5680 048-07	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for shallow parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123G07-1616C	3212 012-309	5680 043-15	
R/LF123G07-2020C	3212 012-310	5680 043-15	
R/LF123G07-2525C	3212 012-310	5680 043-15	
R/LF123K08-2020C	3212 012-360	5680 043-17	
R/LF123K08-2525CM	5512 044-01	5680 043-17	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG123G07-1616C	3212 012-310	5680 043-15	
R/LG123G07-2020C	3212 012-310	5680 043-15	
R/LG123G07-2525C	3212 012-310	5680 043-15	
R/LG123K08-2020C	5512 044-01	5680 043-17	
R/LG123K08-2525CM	5512 044-01	5680 043-17	

Inch version

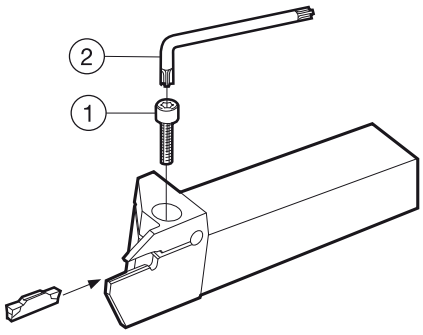
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123G028-10C	3212 012-309	5680 043-15	
R/LF123G028-12C	3212 012-310	5680 043-15	
R/LF123G028-16C	3212 012-310	5680 043-15	
R/LF123K032-12C	3212 012-360	5680 043-17	
R/LF123K032-16CM	5512 044-01	5680 043-17	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG123G028-10C	3212 012-310	5680 043-15	
R/LG123G028-12C	3212 012-310	5680 043-15	
R/LG123G028-16C	3212 012-310	5680 043-15	
R/LG123K032-12C	5512 044-01	5680 043-17	
R/LG123K032-16CM	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for face grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG123H13-2525B-040BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-052BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-064BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-092BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-132BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-220BM	5512 044-01	5680 043-17	
R/LG123H13-2525B-300BM	5512 044-01	5680 043-17	
R/LG123H20-2525B-064BM	5512 044-01	5680 043-17	
R/LG123H20-2525B-092BM	5512 044-01	5680 043-17	
R/LG123H20-2525B-132BM	5512 044-01	5680 043-17	
R/LG123K20-2525B-058BM	5512 044-01	5680 043-17	
R/LG123K20-2525B-088BM	5512 044-01	5680 043-17	
R/LG123K20-2525B-168BM	5512 044-01	5680 043-17	
R/LG123L20-2525B-050BM	5512 044-01	5680 043-17	
R/LG123L20-2525B-075BM	5512 044-01	5680 043-17	
R/LG123L20-2525B-140BM	5512 044-01	5680 043-17	

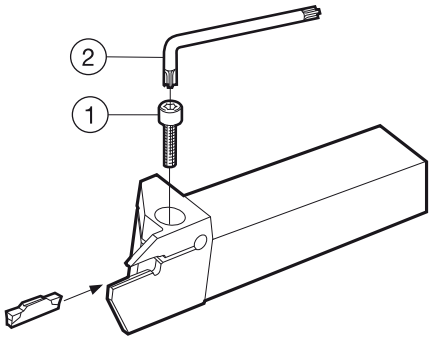
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG123H050-16B-040BM	5512 044-01	5680 043-17	
R/LG123H050-16B-052BM	5512 044-01	5680 043-17	
R/LG123H050-16B-064BM	5512 044-01	5680 043-17	
R/LG123H050-16B-092BM	5512 044-01	5680 043-17	
R/LG123H050-16B-132BM	5512 044-01	5680 043-17	
R/LG123H050-16B-220BM	5512 044-01	5680 043-17	
R/LG123H050-16B-300BM	5512 044-01	5680 043-17	
R/LG123H079-16B-064BM	5512 044-01	5680 043-17	
R/LG123H079-16B-092BM	5512 044-01	5680 043-17	
R/LG123H079-16B-132BM	5512 044-01	5680 043-17	
R/LG123K079-16B-058BM	5512 044-01	5680 043-17	
R/LG123K079-16B-088BM	5512 044-01	5680 043-17	
R/LG123K079-16B-168BM	5512 044-01	5680 043-17	
R/LG123L079-16B-050BM	5512 044-01	5680 043-17	
R/LG123L079-16B-075BM	5512 044-01	5680 043-17	
R/LG123L079-16B-140BM	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for face grooving

Screw clamp design



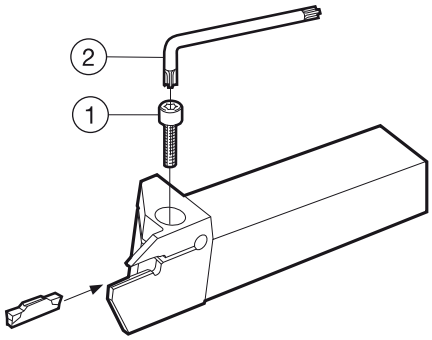
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123G12-2020B-034B	3212 012-310	5680 043-15	
R/LF123G12-2020B-038B	3212 012-310	5680 043-15	
R/LF123G12-2525B-034B	3212 012-310	5680 043-15	
R/LF123G12-2525B-038B	3212 012-310	5680 043-15	
R/LF123G13-2020B-042B	3212 012-310	5680 043-15	
R/LF123G13-2020B-054B	3212 012-310	5680 043-15	
R/LF123G13-2020B-067B	3212 012-310	5680 043-15	
R/LF123G13-2020B-090B	3212 012-310	5680 043-15	
R/LF123G13-2020B-130B	3212 012-310	5680 043-15	
R/LF123G19-2525B-042B	3212 012-310	5680 043-15	
R/LF123G19-2525B-054B	3212 012-310	5680 043-15	
R/LF123G22-2525B-067B	3212 012-310	5680 043-15	
R/LF123G22-2525B-090B	3212 012-310	5680 043-15	
R/LF123G22-2525B-130B	3212 012-310	5680 043-15	
R/LF123H13-2020B-040BM	5512 044-01	5680 043-17	
R/LF123H13-2020B-052BM	5512 044-01	5680 043-17	
R/LF123H13-2020B-064BM	5512 044-01	5680 043-17	
R/LF123H13-2020B-092BM	5512 044-01	5680 043-17	
R/LF123H13-2020B-132BM	5512 044-01	5680 043-17	
R/LF123H13-2020B-220BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-040BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-052BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-064BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-092BM	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for face grooving

Screw clamp design



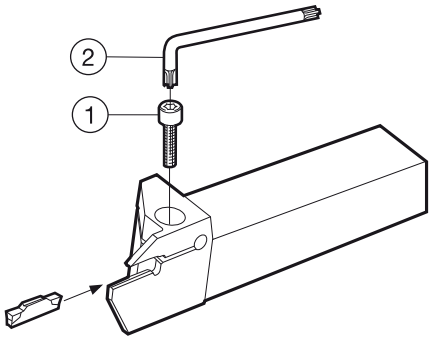
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123H13-2525B-132BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-220BM	5512 044-01	5680 043-17	
R/LF123H13-2525B-300BM	5512 044-01	5680 043-17	
R/LF123H20-2525B-040BM	5512 044-01	5680 043-17	
R/LF123H20-2525B-052BM	5512 044-01	5680 043-17	
R/LF123H25-2525B-064BM	5512 044-01	5680 043-17	
R/LF123H25-2525B-092BM	5512 044-01	5680 043-17	
R/LF123H25-2525B-132BM	5512 044-01	5680 043-17	
R/LF123H25-2525B-220BM	5512 044-01	5680 043-17	
R/LF123H25-2525B-300BM	5512 044-01	5680 043-17	
R/LF123J13-2525B-040BM	5512 044-01	5680 043-17	
R/LF123J13-2525B-060BM	5512 044-01	5680 043-17	
R/LF123J13-2525B-085BM	5512 044-01	5680 043-17	
R/LF123J13-2525B-120BM	5512 044-01	5680 043-17	
R/LF123J13-2525B-175BM	5512 044-01	5680 043-17	
R/LF123J20-2525B-040BM	5512 044-01	5680 043-17	
R/LF123J20-2525B-180BM	5512 044-01	5680 043-17	
R/LF123J25-2525B-060BM	5512 044-01	5680 043-17	
R/LF123J25-2525B-085BM	5512 044-01	5680 043-17	
R/LF123J25-2525B-120BM	5512 044-01	5680 043-17	
R/LF123J25-2525B-175BM	5512 044-01	5680 043-17	
R/LF123K13-2525B-040BM	5512 044-01	5680 043-17	
R/LF123K13-2525B-058BM	5512 044-01	5680 043-17	
R/LF123K13-2525B-088BM	5512 044-01	5680 043-17	
R/LF123K13-2525B-168BM	5512 044-01	5680 043-17	
R/LF123K20-2525B-040BM	5512 044-01	5680 043-17	
R/LF123K25-2525B-058BM	5512 044-01	5680 043-17	
R/LF123K25-2525B-088BM	5512 044-01	5680 043-17	
R/LF123K25-2525B-168BM	5512 044-01	5680 043-17	
R/LF123K25-2525B-220BM	5512 044-01	5680 043-17	
R/LF123K25-3225B-088BM	5512 044-01	5680 043-17	
R/LF123K25-3225B-168BM	5512 044-01	5680 043-17	
R/LF123K25-3225B-220BM	5512 044-01	5680 043-17	
R/LF123L15-2525B-075BM	5512 044-01	5680 043-17	
R/LF123L15-2525B-140BM	5512 044-01	5680 043-17	
R/LF123L25-2525B-050BM	5512 044-01	5680 043-17	
R/LF123L28-2525B-075BM	5512 044-01	5680 043-17	
R/LF123L28-2525B-140BM	5512 044-01	5680 043-17	
R/LF123L28-3225B-075BM	5512 044-01	5680 043-17	
R/LF123L28-3225B-140BM	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for face grooving

Screw clamp design



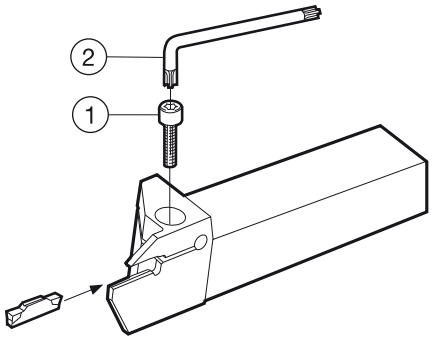
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123G047-12B-034B	3212 012-310	5680 043-15	
R/LF123G047-12B-038B	3212 012-310	5680 043-15	
R/LF123G047-16B-034B	3212 012-310	5680 043-15	
R/LF123G050-12B-042B	3212 012-310	5680 043-15	
R/LF123G050-12B-054B	3212 012-310	5680 043-15	
R/LF123G050-12B-067B	3212 012-310	5680 043-15	
R/LF123G050-12B-090B	3212 012-310	5680 043-15	
R/LF123G050-12B-130B	3212 012-310	5680 043-15	
R/LF123G075-16B-042B	3212 012-310	5680 043-15	
R/LF123G075-16B-054B	3212 012-310	5680 043-15	
R/LF123G075-16B-067B	3212 012-310	5680 043-15	
R/LF123G087-16B-090B	3212 012-310	5680 043-15	
R/LF123G087-16B-130B	3212 012-310	5680 043-15	
R/LF123H050-16B-040BM	5512 044-01	5680 043-17	
R/LF123H050-16B-052BM	5512 044-01	5680 043-17	
R/LF123H050-16B-064BM	5512 044-01	5680 043-17	
R/LF123H050-16B-092BM	5512 044-01	5680 043-17	
R/LF123H050-16B-132BM	5512 044-01	5680 043-17	
R/LF123H050-16B-220BM	5512 044-01	5680 043-17	
R/LF123H050-16B-300BM	5512 044-01	5680 043-17	
R/LF123H079-16B-040BM	5512 044-01	5680 043-17	
R/LF123H079-16B-052BM	5512 044-01	5680 043-17	
R/LF123H100-16B-064BM	5512 044-01	5680 043-17	
R/LF123H100-16B-092BM	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for face grooving

Screw clamp design



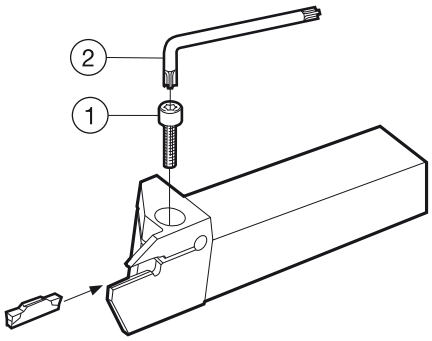
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LF123H100-16B-132BM	5512 044-01	5680 043-17	
R/LF123H100-16B-220BM	5512 044-01	5680 043-17	
R/LF123H100-16B-300BM	5512 044-01	5680 043-17	
R/LF123J050-16B-040BM	5512 044-01	5680 043-17	
R/LF123J050-16B-060BM	5512 044-01	5680 043-17	
R/LF123J050-16B-085BM	5512 044-01	5680 043-17	
R/LF123J050-16B-120BM	5512 044-01	5680 043-17	
R/LF123J050-16B-175BM	5512 044-01	5680 043-17	
R/LF123J079-16B-040BM	5512 044-01	5680 043-17	
R/LF123J079-16B-180BM	5512 044-01	5680 043-17	
R/LF123J100-16B-060BM	5512 044-01	5680 043-17	
R/LF123J100-16B-085BM	5512 044-01	5680 043-17	
R/LF123J100-16B-120BM	5512 044-01	5680 043-17	
R/LF123J100-16B-175BM	5512 044-01	5680 043-17	
R/LF123K050-16B-040BM	5512 044-01	5680 043-17	
R/LF123K050-16B-058BM	5512 044-01	5680 043-17	
R/LF123K050-16B-088BM	5512 044-01	5680 043-17	
R/LF123K050-16B-168BM	5512 044-01	5680 043-17	
R/LF123K050-16B-220BM	5512 044-01	5680 043-17	
R/LF123K079-16B-040BM	5512 044-01	5680 043-17	
R/LF123K100-16B-058BM	5512 044-01	5680 043-17	
R/LF123K100-16B-088BM	5512 044-01	5680 043-17	
R/LF123K100-16B-168BM	5512 044-01	5680 043-17	
R/LF123K100-16B-220BM	5512 044-01	5680 043-17	
R/LF123L110-16B-075BM	5512 044-01	5680 043-17	
R/LF123L110-16B-140BM	5512 044-01	5680 043-17	
R/LF123L110-20B-075BM	5512 044-01	5680 043-17	
R/LF123L110-20B-140BM	5512 044-01	5680 043-17	
RF123G047-16B-038B	3212 012-310	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 shank tool for profiling

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
NF123J25-2525BM	5512 044-01	5680 043-17	
NF123J25-3225BM	5512 044-01	5680 043-17	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LX123G04-2020B-045	3212 012-309	5680 043-15	
R/LX123G04-2525B-045	3212 012-309	5680 043-15	
R/LX123J05-2020B-045	3212 012-360	5680 043-17	
R/LX123J05-2525B-045	3212 012-360	5680 043-17	
R/LX123J05-3225B-045	3212 012-360	5680 043-17	
R/LX123J16-2525B-070	3212 012-360	5680 043-17	
R/LX123J16-3232B-070	3212 012-360	5680 043-17	
R/LX123L25-2525B-007	3212 012-360	5680 043-17	
R/LX123L25-3232B-007	3212 012-360	5680 043-17	

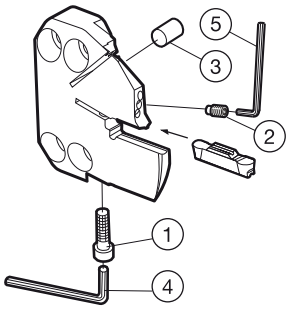
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LX123G016-12B-045	3212 012-309	5680 043-15	
R/LX123G016-16B-045	3212 012-309	5680 043-15	
R/LX123J020-12B-045	3212 012-360	5680 043-17	
R/LX123J020-16B-045	3212 012-360	5680 043-17	
R/LX123J020-20B-045	3212 012-360	5680 043-17	
R/LX123J062-16B-070	3212 012-360	5680 043-17	
R/LX123J062-20B-070	3212 012-360	5680 043-17	
RX123L095-16B-007	3212 012-360	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 head for grooving

Screw clamp design



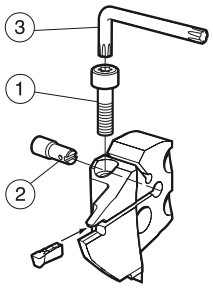
	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Nozzle	Guide bush	Key	Coolant nozzle key	
SL70-R/L123G15A-HP	3212 010-312	5691 026-23	5552 058-04	3021 010-040	3021 012-013	
SL70-R/L123H30A-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	3021 012-013	
SL70-R/L123K15A-HP	3214 010-306	5691 026-23	5552 058-04	5680 010-02	174.1-862	
SL70-R/L123K30A-HP-M	3212 010-313	5691 026-23	5552 058-04	3021 010-040	174.1-862	
SL70-R/L123K45A-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	174.1-862	
SL70-R/L123L35A-HP-M	3212 010-313	5691 026-23	5552 058-04	3021 010-040	174.1-862	
SL70-R/L123L50A-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	174.1-862	
SL70-R/L123M50A-HP	3212 010-314	5691 026-23	5552 058-04	3021 010-040	174.1-862	
SL70-R/L123R65A-HP	3212 010-365	5691 026-23	5552 058-04	3021 010-050	174.1-862	

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Nozzle	Guide bush	Key	Coolant nozzle key	
SL70-R/L123H05RC-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	3021 012-013	
SL70-R/L123H05LC-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	3021 012-013	
SL70-R123H05NC-HP	3212 010-313	5691 026-23	5552 058-04	3021 010-040	3021 012-013	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

CoroCut® 1-2 head for grooving

Screw clamp design



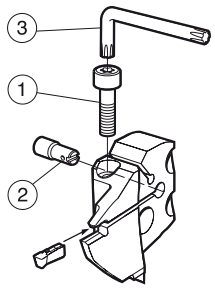
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Coolant tube	Key	
570-25R/L123D12B	3212 012-259	5691 041-01	5680 043-14	
570-25R/L123E15B	3212 012-259	5691 041-01	5680 043-14	
570-25R/L123F15B	3212 012-259	5691 041-01	5680 043-14	
570-25R/L123G18B	3212 012-309	5691 041-01	5680 043-15	
570-32R/L123D12B	3212 012-260	5691 041-01	5680 043-14	
570-32R/L123E15B	3212 012-260	5691 041-01	5680 043-14	
570-32R/L123F15B	3212 012-260	5691 041-01	5680 043-14	
570-32R/L123G18B	3212 012-310	5691 041-01	5680 043-15	
570-32R/L123H23B	3212 012-310	5691 041-02	5680 043-15	
570-32R/L123J18B	3212 012-310	5691 041-02	5680 043-15	
570-40R/L123G18B	3212 012-311	5691 041-01	5680 043-15	
570-40R/L123H23B	3212 012-311	5691 041-02	5680 043-15	
570-40R/L123J18B	3212 012-311	5691 041-02	5680 043-15	
570-40R/L123K18B	3212 012-311	5691 041-02	5680 043-15	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Coolant tube	Key	
570-25R/L123G13C	3212 012-309	5691 041-01	5680 043-15	
570-32R/L123G13C	3212 012-310	5691 041-01	5680 043-15	
570-32R/L123J18C	3212 012-310	5691 041-02	5680 043-15	
570-40R/L123G12C	3212 012-311	5691 041-01	5680 043-15	
570-40R/L123K17C	3212 012-311	5691 041-02	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 head for face grooving

Screw clamp design

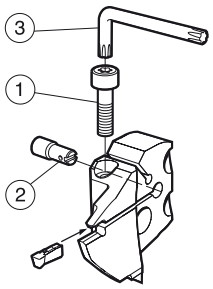


	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Coolant tube	Key
570-32R/L123F12B040A	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F12B040B	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F12B054A	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F12B054B	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B068A	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B068B	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B090A	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B090B	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B130A	3212 012-260	5691 041-01	5680 043-14
570-32R/L123F15B130B	3212 012-260	5691 041-01	5680 043-14
570-32R/L123G12B034A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G12B034B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G15B042A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G15B042B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G15B054A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G15B054B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B067A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B067B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B090A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B090B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B130A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B130B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B300A	3212 012-310	5691 041-01	5680 043-15
570-32R/L123G18B300B	3212 012-310	5691 041-01	5680 043-15
570-32R/L123H18B040A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B040B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B052A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B052B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B064A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B064B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B092A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B092B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B132A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B132B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B220A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B220B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B300A	3212 012-310	5691 041-02	5680 043-15
570-32R/L123H18B300B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B040B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B060B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B085B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B120B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B175B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123J18B180B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123K18B040B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123K18B058B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123K18B088B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123K18B168B	3212 012-310	5691 041-02	5680 043-15
570-32R/L123K18B220B	3212 012-310	5691 041-02	5680 043-15

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 head for face grooving

Screw clamp design

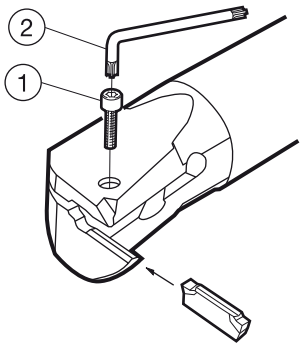


	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Coolant tube	Key
570-40R/L123H18B040A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B040B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B052A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B052B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B064A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B064B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B092A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B092B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B132A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B132B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B220A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B220B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B300A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123H18B300B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B040A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B040B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B060A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B060B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B085A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B085B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B120A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B120B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B175A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B175B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B180A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123J18B180B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B040A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B040B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B058A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B058B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B088A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B088B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B168A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B168B	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B220A	3212 012-311	5691 041-01	5680 043-15
570-40R/L123K18B220B	3212 012-311	5691 041-01	5680 043-15

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 boring bar for grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAG123D04-16B	5512 031-03	5680 043-13	
R/LAG123D05-20B	5512 031-03	5680 043-13	
R/LAG123E05-20B	5512 031-03	5680 043-13	
R/LAG123E07-25B	3212 012-259	5680 043-14	
R/LAG123E09-32B	3212 012-259	5680 043-14	
R/LAG123G06-20B	5512 031-03	5680 043-13	
R/LAG123G07-25B	3212 012-309	5680 043-15	
R/LAG123G09-32B	3212 012-309	5680 043-15	
R/LAG123G11-40B	3212 012-309	5680 043-15	
R/LAG123H07-25B	3212 012-309	5680 043-15	
R/LAG123H10-32B	3212 012-359	5680 043-17	
R/LAG123H11-40B	3212 012-360	5680 043-17	
R/LAG123H13-50B	3212 012-360	5680 043-17	
R/LAG123J08-25B	3212 012-309	5680 043-15	
R/LAG123J11-32B	3212 012-359	5680 043-17	
R/LAG123J11-40B	3212 012-360	5680 043-17	
R/LAG123J13-50B	3212 012-360	5680 043-17	
R/LAG123K11-40B	3212 012-360	5680 043-17	
R/LAG123K13-50B	3212 012-360	5680 043-17	

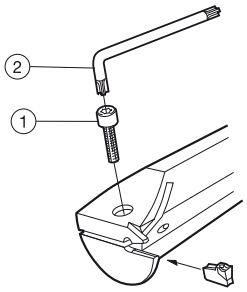
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAG123D016-10B	5512 031-03	5680 043-13	
R/LAG123D020-12B	5512 031-03	5680 043-13	
R/LAG123E020-12B	5512 031-03	5680 043-13	
R/LAG123E028-16B	3212 012-259	5680 043-14	
R/LAG123E035-20B	3212 012-259	5680 043-14	
R/LAG123G024-12B	5512 031-03	5680 043-13	
R/LAG123G030-16B	3212 012-309	5680 043-15	
R/LAG123G037-20B	3212 012-309	5680 043-15	
R/LAG123G043-24B	3212 012-310	5680 043-15	
R/LAG123H030-16B	3212 012-309	5680 043-15	
R/LAG123H039-20B	3212 012-359	5680 043-17	
R/LAG123H043-24B	3212 012-360	5680 043-17	
R/LAG123H051-32B	3212 012-360	5680 043-17	
R/LAG123J031-16B	3212 012-309	5680 043-15	
R/LAG123J045-20B	3212 012-359	5680 043-17	
R/LAG123J045-24B	3212 012-360	5680 043-17	
R/LAG123J051-32B	3212 012-360	5680 043-17	
R/LAG123K043-24B	3212 012-360	5680 043-17	
R/LAG123K053-32B	3212 012-360	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 boring bar for profiling

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAX123J25-40B-020	5512 044-01	5680 043-17	
R/LAX123L25-40B-020	5512 044-01	5680 043-17	

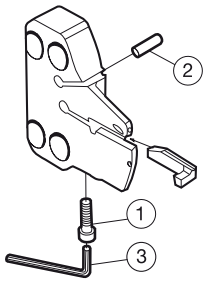
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAX123J094-24B-020	5512 044-01	5680 043-17	
R/LAX123L094-24B-020	5512 044-01	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

CoroCut® 1-2 head for grooving

Screw clamp design

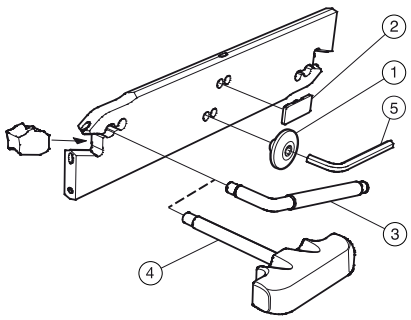


	Spare parts		Accessories
	1	2	3
Ordering code	Screw	Guide bush	Key
SL70-R/LG123H06C	3212 020-363	5552 058-04	3021 010-050
SL70-R/LG123L09C	3212 020-363	5552 058-04	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroCut® QD blade for parting

Spring lock design



Single ended parting blade

	Spare parts		Included parts	Accessories	
	1	2	3	4	5
Ordering code	Coolant plug	Plug	Key	Key	Key
QD-NN1G60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN1H36C21A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN1H60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NR1E26C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NR1F33C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NR1F33C21D	5643 028-01	5645 040-02	5680 068-01	5680 069-02	3021 010-030

Double ended parting blade

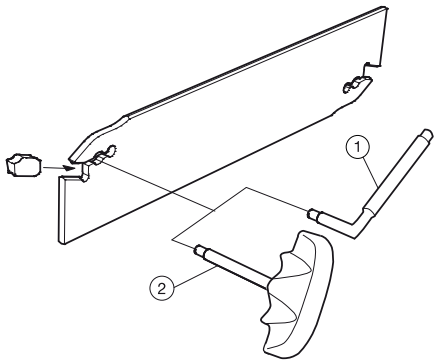
	Spare parts		Included parts	Accessories	
	1	2	3	4	5
Ordering code	Coolant plug	Plug	Key	Key	Key
QD-NR2E26C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NR2F33C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2G36C21A	5643 028-01	5645 040-02	5680 068-01	5680 069-02	3021 010-030
QD-NN2G60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2G80C45A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2H60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2H80C45A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2J60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2J80C45A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2K60C25A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NN2K80C45A	5643 028-01	5645 040-01	5680 068-01	5680 069-02	3021 010-030
QD-NR2E26C21D	5643 028-01	5645 040-02	5680 068-01	5680 069-02	3021 010-030

Keys (mm/Torx Plus) sizes, see page P4

Accessories, must be ordered separately

CoroCut® QD blade for parting

Spring lock design



Single ended parting blade

	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-NN1F33-25A	5680 068-01	5680 069-02	
QD-NN1G60-25A	5680 068-01	5680 069-02	
QD-NN1H36-21A	5680 068-01	5680 069-02	
QD-NN1H60-25A	5680 068-01	5680 069-02	
QD-NR1E26-25A	5680 068-01	5680 069-02	

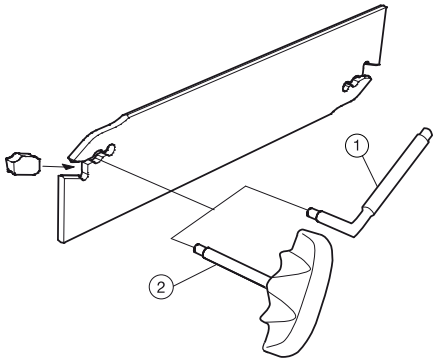
Double ended parting blade

	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-NR2E26-25A	5680 068-01	5680 069-02	
QD-NN2F33-21A	5680 068-01	5680 069-02	
QD-NN2F33-25A	5680 068-01	5680 069-02	
QD-NN2G36-21A	5680 068-01	5680 069-02	
QD-NN2G60-25A	5680 068-01	5680 069-02	
QD-NN2G80-45A	5680 068-01	5680 069-02	
QD-NN2H60-25A	5680 068-01	5680 069-02	
QD-NN2H80-45A	5680 068-01	5680 069-02	
QD-NR2E26-21D	5680 068-01	5680 069-02	

Accessories, must be ordered separately

CoroCut® QD blade for parting

Spring lock design



Single ended parting blade

	Included parts	Accessories
	1	2
Ordering code	Key	Key
QD-LL1E26C25A	5680 068-01	5680 069-02
QD-LL1F33C25A	5680 068-01	5680 069-02
QD-LL1G33C25A	5680 068-01	5680 069-02
QD-LL1H40C25A	5680 068-01	5680 069-02
QD-LR1E26C25A	5680 068-01	5680 069-02
QD-LR1F33C25A	5680 068-01	5680 069-02
QD-LR1G33C25A	5680 068-01	5680 069-02
QD-LR1H40C25A	5680 068-01	5680 069-02
QD-RL1E26C25A	5680 068-01	5680 069-02
QD-RL1F33C25A	5680 068-01	5680 069-02
QD-RL1G33C25A	5680 068-01	5680 069-02
QD-RL1H40C25A	5680 068-01	5680 069-02
QD-RR1E26C25A	5680 068-01	5680 069-02
QD-RR1F33C25A	5680 068-01	5680 069-02
QD-RR1G33C25A	5680 068-01	5680 069-02
QD-RR1H40C25A	5680 068-01	5680 069-02

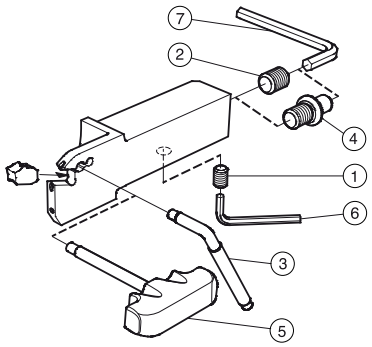
	Included parts	Accessories
	1	2
Ordering code	Key	Key
QD-LL1E26C21D	5680 068-01	5680 069-02
QD-LL1F26C21D	5680 068-01	5680 069-02
QD-LL1G26C21D	5680 068-01	5680 069-02
QD-LL1G33C21D	5680 068-01	5680 069-02
QD-LR1E26C21D	5680 068-01	5680 069-02
QD-LR1F26C21D	5680 068-01	5680 069-02
QD-LR1G33C21D	5680 068-01	5680 069-02
QD-RL1E26C21D	5680 068-01	5680 069-02
QD-RL1F26C21D	5680 068-01	5680 069-02
QD-RL1G33C21D	5680 068-01	5680 069-02
QD-RR1E26C21D	5680 068-01	5680 069-02
QD-RR1F26C21D	5680 068-01	5680 069-02
QD-RR1G26C21D	5680 068-01	5680 069-02
QD-RR1G33C21D	5680 068-01	5680 069-02

	Included parts	Accessories
	1	2
Ordering code	Key	Key
QD-RL1E18C21D2	5680 068-01	5680 069-02
QD-RL1F18C21D2	5680 068-01	5680 069-02
QD-RL1G18C21D2	5680 068-01	5680 069-02
QD-RR1E18C21D2	5680 068-01	5680 069-02
QD-RR1F18C21D2	5680 068-01	5680 069-02
QD-RR1G18C21D2	5680 068-01	5680 069-02

Accessories, must be ordered separately

CoroCut® QD QS shank tool for parting and grooving

Spring lock design



Metric version

	Spare parts		Included parts	Accessories			
	1	2	3	4	5	6	7
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key	Key
QS-QD-R/LFE20C2020D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFE26C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFF26C2020D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFF26C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG26C2020D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG26C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG33C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFH33C2020D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFH40C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFJ40C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFK40C2525D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050

Inch version

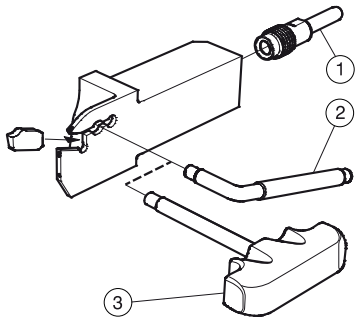
	Spare parts		Included parts	Accessories			
	1	2	3	4	5	6	7
Ordering code	Plug	Plug	Key	Coolant tube	Key	Key	Key
QS-QD-R/LFE0800C12D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFE1000C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFF1000C12D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFF1000C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG1000C12D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG1000C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFG1300C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFH1300C12D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFH1600C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFJ1600C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050
QS-QD-R/LFK1600C16D	3214 013-01	3214 012-01	5680 068-01	5692 010-02	5680 069-02	174.1-864	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

Accessories, must be ordered separately

CoroCut® QD QS shank tool for parting and grooving

Spring lock design



Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Coolant tube	Key	Key	
QS-QD-R/LFE13C1010S	5692 033-04	5680 068-01	5680 069-02	
QS-QD-R/LFE16C1212S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFE20C1616S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFF13C1010S	5692 033-04	5680 068-01	5680 069-02	
QS-QD-R/LFF20C1212S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFF20C1616S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFG20C1616S	5692 033-05	5680 068-01	5680 069-02	

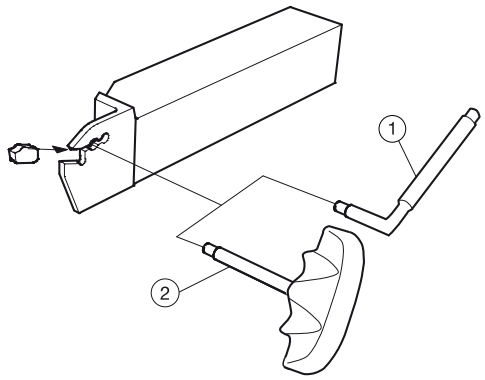
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Coolant tube	Key	Key	
QS-QD-R/LFE0500C06S	5692 033-04	5680 068-01	5680 069-02	
QS-QD-R/LFE0625C08S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFE0800C10S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFF0500C06S	5692 033-04	5680 068-01	5680 069-02	
QS-QD-R/LFF0800C08S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFF0800C10S	5692 033-05	5680 068-01	5680 069-02	
QS-QD-R/LFG0800C10S	5692 033-05	5680 068-01	5680 069-02	

Accessories, must be ordered separately

CoroCut® QD shank tool for parting and grooving

Spring lock design



Metric version

	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-R/LFE20-2525A	5680 068-01	5680 069-02	
QD-R/LFF26-2525A	5680 068-01	5680 069-02	
QD-R/LFG26-2525A	5680 068-01	5680 069-02	
QD-R/LFH33-2525A	5680 068-01	5680 069-02	

	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-R/LFE12-0707S	5680 068-01	5680 069-02	
QD-R/LFE20-1616S	5680 068-01	5680 069-02	
QD-R/LFE26-2020S	5680 068-01	5680 069-02	
QD-R/LFF20-1616S	5680 068-01	5680 069-02	
QD-R/LFF26-2020S	5680 068-01	5680 069-02	
QD-R/LFG20-1616S	5680 068-01	5680 069-02	
QD-R/LFG33-2020S	5680 068-01	5680 069-02	
QD-R/LFH33-2020S	5680 068-01	5680 069-02	

Inch version

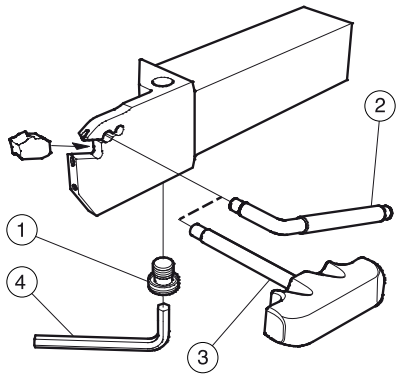
	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-LFE0750-16A	5680 068-01	5680 069-02	
QD-R/LFF1000-16A	5680 068-01	5680 069-02	
QD-R/LFG1000-16A	5680 068-01	5680 069-02	
QD-R/LFH1300-16A	5680 068-01	5680 069-02	
QD-RFE0750-16A	5680 068-01	5680 069-02	

	Included parts	Accessories	
	1	2	
Ordering code	Key	Key	
QD-R/LFE0800-10S	5680 068-01	5680 069-02	
QD-R/LFE1000-12S	5680 068-01	5680 069-02	
QD-R/LFF0800-10S	5680 068-01	5680 069-02	
QD-R/LFF1000-12S	5680 068-01	5680 069-02	
QD-R/LFG0800-10S	5680 068-01	5680 069-02	
QD-R/LFG1300-12S	5680 068-01	5680 069-02	
QD-R/LFH1300-12S	5680 068-01	5680 069-02	

Accessories, must be ordered separately

CoroCut® QD shank tool for parting and grooving

Spring lock design



Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Coolant plug	Key	Key	Key
QD-R/LFH33C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFH45C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFJ33C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFJ45C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFK33C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFK45C3232A	5643 018-01	5680 068-01	5680 069-02	3021 010-050

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Coolant plug	Key	Key	Key
QD-R/LFG33C3232D	5643 018-01	5680 068-01	5680 069-02	3021 010-050

Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Coolant plug	Key	Key	Key
QD-R/LFH1300C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFH1800C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFJ1300C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFJ1800C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFK1300C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050
QD-R/LFK1800C20A	5643 018-01	5680 068-01	5680 069-02	3021 010-050

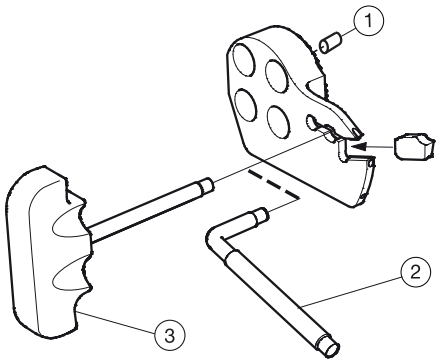
	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Coolant plug	Key	Key	Key
QD-R/LFG1300C20D	5643 018-01	5680 068-01	5680 069-02	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

Accessories, must be ordered separately

CoroCut® QD head for grooving

Spring lock design

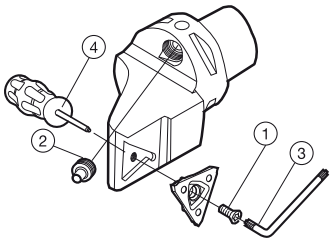


	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Locating tube	Key	Key	
SL-QD-R/LGE22C25	5552 058-02	5680 068-01	5680 069-02	
SL-QD-R/LGE26C32	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGF22C25	5552 058-02	5680 068-01	5680 069-02	
SL-QD-R/LGF26C32	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGG22C25	5552 058-02	5680 068-01	5680 069-02	
SL-QD-R/LGG26C32	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGG32C40	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGH32C32	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGH40C40	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGJ40C40	5638 031-01	5680 068-01	5680 069-02	
SL-QD-R/LGK40C40	5638 031-01	5680 068-01	5680 069-02	

Accessories, must be ordered separately

CoroCut® 3 cutting unit for parting and grooving

Screw clamp design

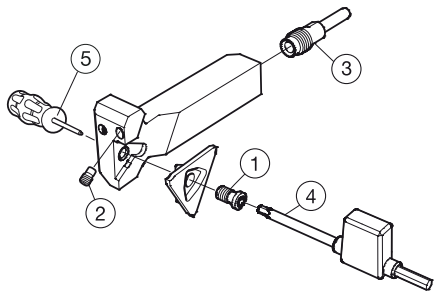


	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Nozzle	Key	Screwdriver	
C3-LF123U06-22045BM	5513 020-62	5691 034-01	5680 049-01	5680 046-01	
C3-RF123T06-22045BM	5513 020-62	5691 034-01	5680 049-01	5680 046-01	
C4-LF123U06-27060BM	5513 020-62	5691 034-01	5680 049-01	5680 046-01	
C4-RF123T06-27060BM	5513 020-62	5691 034-01	5680 049-01	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroCut® 3 QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Nozzle	Coolant tube	Key	Screwdriver	
QS-LF123U06-1010BHP	5513 020-63	5691 026-13	5692 033-04	5680 049-02	5680 046-01	
QS-LF123U06-1212BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-LF123U06-1616BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-RF123T06-1010BHP	5513 020-63	5691 026-13	5692 033-04	5680 049-02	5680 046-01	
QS-RF123T06-1212BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-RF123T06-1616BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	

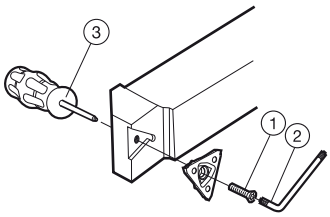
Inch version

	Spare parts			Included parts	Accessories	
	1	2	3	4	5	
Ordering code	Screw	Nozzle	Coolant tube	Key	Screwdriver	
QS-LF123U023-06BHP	5513 020-63	5691 026-13	5692 033-04	5680 049-02	5680 046-01	
QS-LF123U023-08BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-LF123U023-10BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-RF123T023-06BHP	5513 020-63	5691 026-13	5692 033-04	5680 049-02	5680 046-01	
QS-RF123T023-08BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	
QS-RF123T023-10BHP	5513 020-62	5691 026-13	5692 033-05	5680 049-02	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroCut® 3 QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Key	Screwdriver	
QS-LF123U06-1010B	5513 020-63	5680 049-02	5680 046-01	
QS-LF123U06-1212B	5513 020-62	5680 049-02	5680 046-01	
QS-LF123U06-1616B	5513 020-62	5680 049-02	5680 046-01	
QS-RF123T06-1010B	5513 020-63	5680 049-02	5680 046-01	
QS-RF123T06-1212B	5513 020-62	5680 049-02	5680 046-01	
QS-RF123T06-1616B	5513 020-62	5680 049-02	5680 046-01	

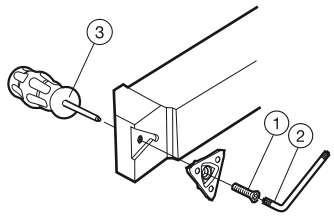
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Key	Screwdriver	
QS-LF123U023-06B	5513 020-63	5680 049-02	5680 046-01	
QS-LF123U023-08B	5513 020-62	5680 049-02	5680 046-01	
QS-LF123U023-10B	5513 020-62	5680 049-02	5680 046-01	
QS-RF123T023-06B	5513 020-63	5680 049-02	5680 046-01	
QS-RF123T023-08B	5513 020-62	5680 049-02	5680 046-01	
QS-RF123T023-10B	5513 020-62	5680 049-02	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroCut® 3 shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Key	Screwdriver	
LF123U06-1010BM	5513 020-63	5680 049-01	5680 046-01	
LF123U06-1212BM	5513 020-62	5680 049-01	5680 046-01	
LF123U06-1616BM	5513 020-62	5680 049-01	5680 046-01	
LF123U06-2020BM	5513 020-62	5680 049-01	5680 046-01	
LF123U06-2525BM	5513 020-62	5680 049-01	5680 046-01	
LF123U06-3232BM	5513 020-62	5680 049-01	5680 046-01	
RF123T06-1010BM	5513 020-63	5680 049-01	5680 046-01	
RF123T06-1212BM	5513 020-62	5680 049-01	5680 046-01	
RF123T06-1616BM	5513 020-62	5680 049-01	5680 046-01	
RF123T06-2020BM	5513 020-62	5680 049-01	5680 046-01	
RF123T06-2525BM	5513 020-62	5680 049-01	5680 046-01	
RF123T06-3232BM	5513 020-62	5680 049-01	5680 046-01	

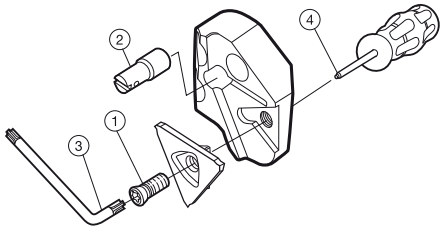
Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Key	Screwdriver	
LF123U023-06BM	5513 020-63	5680 049-01	5680 046-01	
LF123U023-08BM	5513 020-62	5680 049-01	5680 046-01	
LF123U023-10BM	5513 020-62	5680 049-01	5680 046-01	
LF123U023-12BM	5513 020-62	5680 049-01	5680 046-01	
LF123U023-16BM	5513 020-62	5680 049-01	5680 046-01	
LF123U023-20BM	5513 020-62	5680 049-01	5680 046-01	
RF123T023-06BM	5513 020-63	5680 049-01	5680 046-01	
RF123T023-08BM	5513 020-62	5680 049-01	5680 046-01	
RF123T023-10BM	5513 020-62	5680 049-01	5680 046-01	
RF123T023-12BM	5513 020-62	5680 049-01	5680 046-01	
RF123T023-16BM	5513 020-62	5680 049-01	5680 046-01	
RF123T023-20BM	5513 020-62	5680 049-01	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroCut® 3 head for grooving

Screw clamp design



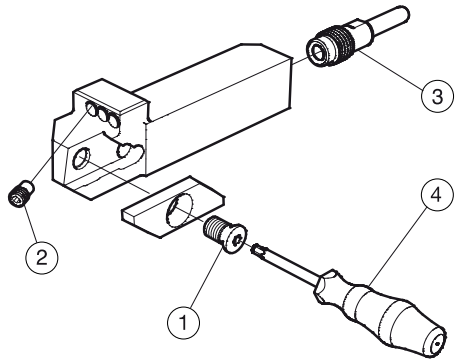
	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Clamping screw	Coolant tube	Key	Screwdriver	
570-25L123T06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	
570-25R123U06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	
570-32L123T06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	
570-32R123U06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	
570-40L123T06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	
570-40R123U06B	5513 020-62	5691 041-01	5680 049-02	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4

Accessories, must be ordered separately

CoroCut® XS QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Nozzle	Coolant tube	Screwdriver	
QS-SMALL1012E3HP	5513 027-01	5691 026-13	5692 033-04	5680 046-01	
QS-SMALR/L1212E3HP	5513 027-01	5691 026-13	5692 033-05	5680 046-01	
QS-SMALR/L1616E3HP	5513 027-01	5691 026-13	5692 033-05	5680 046-01	
QS-SMALR1012E3HP	5513 027-01	5691 026-13	5692 033-04	5680 046-01	

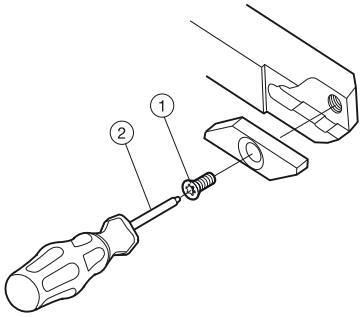
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Nozzle	Coolant tube	Screwdriver	
QS-SMALL06083XHP	5513 027-01	5691 026-13	5692 033-04	5680 046-01	
QS-SMALR/L083XHP	5513 027-01	5691 026-13	5692 033-05	5680 046-01	
QS-SMALR/L103XHP	5513 027-01	5691 026-13	5692 033-05	5680 046-01	
QS-SMALR06083XHP	5513 027-01	5691 026-13	5692 033-04	5680 046-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroCut® XS QS shank tool for parting and grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
QS-SMALR/L 1010E3	5513 027-01	5680 046-01	
QS-SMALR/L 1212E3	5513 027-01	5680 046-01	
QS-SMALR/L 1616E3	5513 027-01	5680 046-01	
QS-SMALR 1010E-X	5513 027-02	5680 046-01	
QS-SMALR 1212E-X	5513 027-02	5680 046-01	

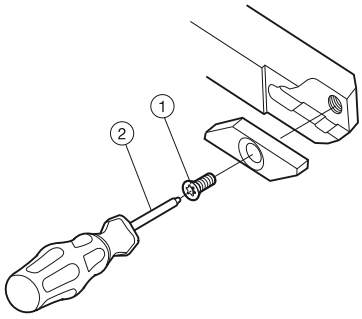
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
QS-SMALR 083X	5513 027-01	5680 046-01	
QS-SMALR 083X-X	5513 027-02	5680 046-01	
QS-SMALR 103X	5513 027-01	5680 046-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroCut® XS

Screw clamp design

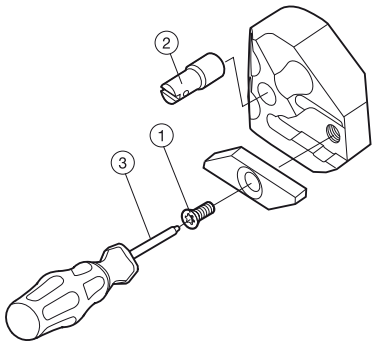


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
SMALR/L 1010K 3	5513 027-01	5680 046-01	
SMALR/L 1212K 3	5513 027-01	5680 046-01	
SMALR/L 1616K 3	5513 027-01	5680 046-01	
SMALR 1010K 3-X	5513 027-02	5680 046-01	
SMALR 1212K 3-X	5513 027-02	5680 046-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
SMALR/L 08C3	5513 027-01	5680 046-01	
SMALR/L 10C3	5513 027-01	5680 046-01	
SMALR 08C 3-X	5513 027-02	5680 046-01	

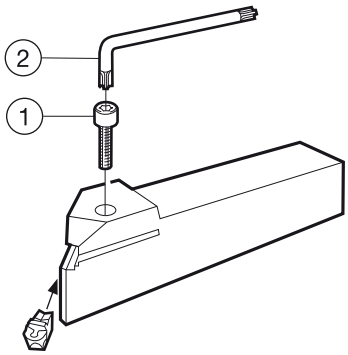


	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Coolant tube	Screwdriver	
570-25R/LSMAL3	5513 027-01	5691 041-01	5680 046-01	
570-32R/LSMAL3	5513 027-01	5691 041-01	5680 046-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

T-Max® Q-Cut shank tool for face grooving

Screw clamp design



Metric version

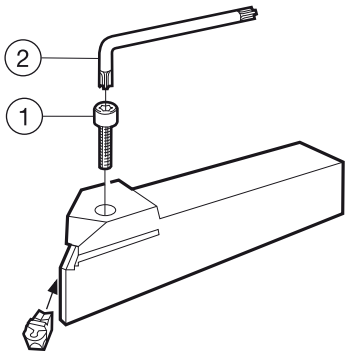
	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LF151.37-2525-023B50	3212 012-360	5680 043-17	
R/LF151.37-2525-024B25	3212 012-360	5680 043-17	
R/LF151.37-2525-025B40	3212 012-360	5680 043-17	
R/LF151.37-2525-027B30	3212 012-360	5680 043-17	
R/LF151.37-2525-029B25	3212 012-360	5680 043-17	
R/LF151.37-2525-030B40	3212 012-360	5680 043-17	
R/LF151.37-2525-032B30	3212 012-360	5680 043-17	
R/LF151.37-2525-034B25	3212 012-360	5680 043-17	
R/LF151.37-2525-038B50	3212 012-360	5680 043-17	
R/LF151.37-2525-042B30	3212 012-360	5680 043-17	
R/LF151.37-2525-044B25	3212 012-360	5680 043-17	
R/LF151.37-2525-045B40	3212 012-360	5680 043-17	
R/LF151.37-2525-058B50	3212 012-360	5680 043-17	
R/LF151.37-2525-062B30	3212 012-360	5680 043-17	
R/LF151.37-2525-064B25	3212 012-360	5680 043-17	
R/LF151.37-2525-070B40	3212 012-360	5680 043-17	
R/LF151.37-2525-088B50	3212 012-360	5680 043-17	
R/LF151.37-2525-090B40	3212 012-360	5680 043-17	
R/LF151.37-2525-112B30	3212 012-360	5680 043-17	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG151.37-2525-023B50	3212 012-360	5680 043-17	
R/LG151.37-2525-027B30	3212 012-360	5680 043-17	
R/LG151.37-2525-032B30	3212 012-360	5680 043-17	
R/LG151.37-2525-038B50	3212 012-360	5680 043-17	
R/LG151.37-2525-042B30	3212 012-360	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Q-Cut shank tool for face grooving

Screw clamp design



Inch version

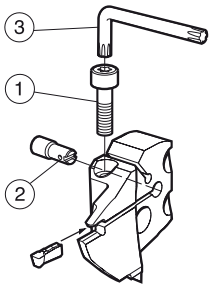
	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LF151.37-16-023B50	3212 012-360	5680 043-17	
R/LF151.37-16-024B25	3212 012-360	5680 043-17	
R/LF151.37-16-025B40	3212 012-360	5680 043-17	
R/LF151.37-16-027B30	3212 012-360	5680 043-17	
R/LF151.37-16-029B25	3212 012-360	5680 043-17	
R/LF151.37-16-034B25	3212 012-360	5680 043-17	
R/LF151.37-16-042B30	3212 012-360	5680 043-17	
R/LF151.37-16-044B25	3212 012-360	5680 043-17	
R/LF151.37-16-045B40	3212 012-360	5680 043-17	
R/LF151.37-16-058B50	3212 012-360	5680 043-17	
R/LF151.37-16-062B30	3212 012-360	5680 043-17	
R/LF151.37-16-064B25	3212 012-360	5680 043-17	
R/LF151.37-16-070B40	3212 012-360	5680 043-17	
R/LF151.37-16-088B50	3212 012-360	5680 043-17	
R/LF151.37-16-090B40	3212 012-360	5680 043-17	
R/LF151.37-16-094B25	3212 012-360	5680 043-17	
R/LF151.37-16-112B30	3212 012-360	5680 043-17	
R/LF151.37-16-132B25	3212 012-360	5680 043-17	
R/LF151.37-16-030B40	3212 012-360	5680 043-17	
RF151.37-16-032B30	3212 012-360	5680 043-17	
R/LF151.37-16-038B50	3212 012-360	5680 043-17	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R/LG151.37-16-023B50	3212 012-360	5680 043-17	
R/LG151.37-16-027B30	3212 012-360	5680 043-17	
R/LG151.37-16-032B30	3212 012-360	5680 043-17	
R/LG151.37-16-038B50	3212 012-360	5680 043-17	
R/LG151.37-16-042B30	3212 012-360	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Q-Cut head for face grooving

Screw clamp design



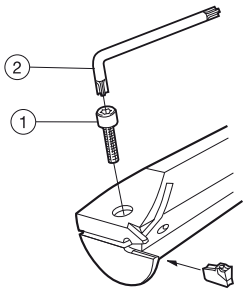
	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Coolant tube	Key
570-32R/L151.3-023A50	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-024A25	3212 012-260	5691 041-01	5680 043-14
570-32R/L151.3-025A40	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-027A30	3212 012-310	5691 041-03	5680 043-15
570-32R/L151.3-029A25	3212 012-260	5691 041-01	5680 043-14
570-32R/L151.3-030A40	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-032A30	3212 012-310	5691 041-03	5680 043-15
570-32R/L151.3-038A50	3212 012-310	5691 041-02	5680 043-15

	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Coolant tube	Key
570-32R/L151.3-023B50	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-024B25	3212 012-260	5691 041-01	5680 043-14
570-32R/L151.3-025B40	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-027B30	3212 012-310	5691 041-03	5680 043-15
570-32R/L151.3-029B25	3212 012-260	5691 041-01	5680 043-14
570-32R/L151.3-030B40	3212 012-310	5691 041-02	5680 043-15
570-32R/L151.3-032B30	3212 012-310	5691 041-03	5680 043-15
570-32R/L151.3-038B50	3212 012-310	5691 041-02	5680 043-15

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Q-Cut boring bar for face grooving

Screw clamp design



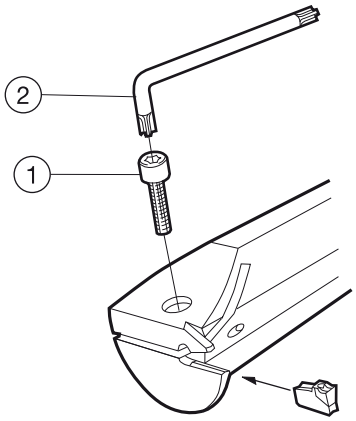
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAF151.37-25-024A25	3212 012-257	5680 043-14	
R/LAF151.37-25-024A30	3212 012-257	5680 043-14	
R/LAF151.37-25-025A30	3212 012-257	5680 043-14	
R/LAF151.37-40-035A50	3212 012-359	5680 043-17	
R/LAF151.37-40-036A50	3212 012-359	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Q-Cut boring bar for grooving

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAG151.32-16M12-20	5512 031-07	5680 043-10	
R/LAG151.32-16M15-25	5512 031-04	5680 043-10	
R/LAG151.32-16M-20	5512 031-03	5680 043-13	
R/LAG151.32-16M-25	5512 031-03	5680 043-13	
R/LAG151.32-20Q16-30	5512 031-04	5680 043-10	
R/LAG151.32-20Q18-40	5512 031-03	5680 043-10	
R/LAG151.32-20Q-20	5512 031-03	5680 043-13	
R/LAG151.32-20Q-25	5512 031-03	5680 043-13	
R/LAG151.32-20Q-30	5512 031-03	5680 043-13	
R/LAG151.32-25R-25	5512 031-03	5680 043-13	
R/LAG151.32-25R-30	5512 031-03	5680 043-13	
R/LAG151.32-25R-40	5512 031-03	5680 043-13	
R/LAG151.32-32S-25	5512 031-03	5680 043-13	
R/LAG151.32-32S-30	5512 031-03	5680 043-13	
R/LAG151.32-32S-40	3212 012-359	5680 043-17	
R/LAG151.32-32S-50	3212 012-359	5680 043-17	
R/LAG151.32-40T-40	3212 012-359	5680 043-17	
R/LAG151.32-40T-50	3212 012-359	5680 043-17	
R/LAG151.32-40T-60	3212 012-359	5680 043-17	

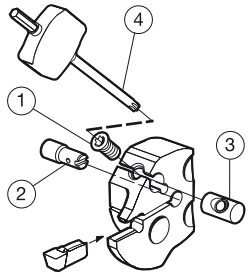
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Clamping screw	Key	
R/LAG151.32-D10-20	5512 031-03	5680 043-13	
R/LAG151.32-D10-25	5512 031-03	5680 043-13	
R/LAG151.32-D10M47-20	5512 031-07	5680 043-10	
R/LAG151.32-D10M59-25	5512 031-04	5680 043-10	
R/LAG151.32-D12-20	5512 031-03	5680 043-13	
R/LAG151.32-D12-25	5512 031-03	5680 043-13	
R/LAG151.32-D12-30	5512 031-03	5680 043-13	
R/LAG151.32-D12-M59-25	5512 031-04	5680 043-10	
R/LAG151.32-D12Q63-30	5512 031-04	5680 043-10	
R/LAG151.32-D12Q71-40	5512 031-03	5680 043-10	
R/LAG151.32-D16-25	5512 031-03	5680 043-13	
R/LAG151.32-D16-30	5512 031-03	5680 043-13	
R/LAG151.32-D20-25	5512 031-03	5680 043-13	
R/LAG151.32-D20-40	3212 012-359	5680 043-17	
R/LAG151.32-D24-40	3212 012-359	5680 043-17	
R/LAG151.32-D24-50	3212 012-359	5680 043-17	
R/LAG151.32-D16-40	5512 031-03	5680 043-13	
R/LAG151.32-D20-30	5512 031-03	5680 043-13	
R/LAG151.32-D20-50	3212 012-359	5680 043-17	
R/LAG151.32-D24-60	3212 012-359	5680 043-17	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Q-Cut head for grooving

Screw clamp design

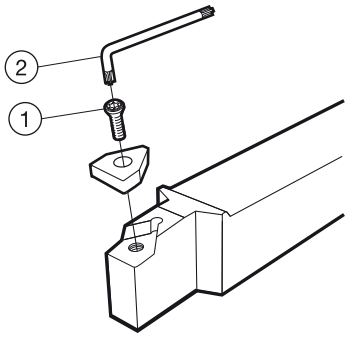


	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Clamping screw	Coolant tube	Clamping nut	Key	
570-25R/L151.3-08-20	5513 017-03	5691 041-01	5534 021-01	5680 049-02	
570-25R/L151.3-08-25	5513 017-03	5691 041-01	5534 021-01	5680 049-02	
570-25R/L151.3-08-30	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-32R/L151.3-07-25	5513 017-03	5691 041-01	5534 021-01	5680 049-02	
570-32R/L151.3-08-20	5513 017-03	5691 041-01	5534 021-01	5680 049-02	
570-32R/L151.3-08-30	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-32R/L151.3-10-40	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-32R/L151.3-10-50	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-32R/L151.3-13-60	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-40R/L151.3-06-30	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-40R/L151.3-09-40	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-40R/L151.3-09-50	5513 017-03	5691 041-03	5534 021-01	5680 049-02	
570-40R/L151.3-12-60	5513 017-03	5691 041-03	5534 021-01	5680 049-02	

Keys (mm/Torx Plus) sizes, see page P4

Bear Paw

Screw clamp design



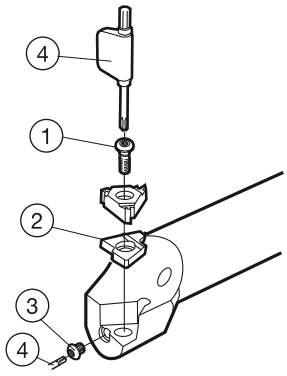
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
BPGR/L 50024	5513 020-29	5680 049-01	
BPGR/L 62524	5513 020-29	5680 049-01	
BPGR/L 75024	5513 020-26	5680 043-14	
BPGN 50020	5513 020-29	5680 043-13	
BPGN 62520	5513 020-29	5680 049-01	
BPGN 75024	5513 020-26	5680 043-14	

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
BPR/L151.2-45 500	5513 020-29	5680 043-13	

Keys (mm/Torx Plus) sizes, see page P4

CoroThread® 266 boring bar for grooving

Screw clamp design

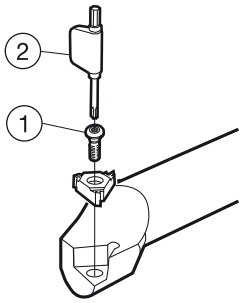


	Spare parts	Included parts	
	1	4	
Ordering code	Screw	Key	
254R/LKF-16-16	5513 020-02	5680 049-05	
254R/LKF-20-22	5513 020-07	5680 043-14	
254R/LKF-16-16-R	5513 020-02	5680 049-05	
254R/LKF-20-22-R	5513 020-07	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® U-Lock boring bar for grooving

Screw clamp design

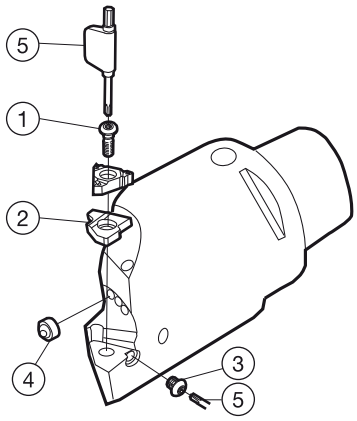


	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
R154.0KF-16-1220-11B	5513 020-03	5680 051-02	

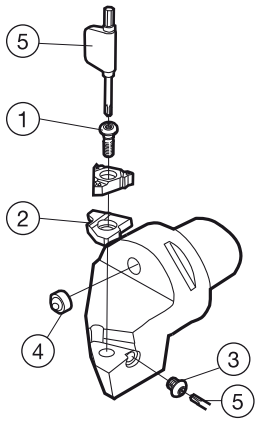
Keys (mm/Torx Plus) sizes, see page P4

CoroThread® 266 cutting unit for thread turning

Screw clamp design



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Nozzle	Key	
C6-266RS16100-22HP	5513 020-26	5322 379-11	5512 032-04	5691 026-13	5680 043-14	
C6-266RS18100-16HP	5513 020-13	5322 389-11	5512 032-05	5691 026-13	5680 049-05	



	Spare parts					Included parts	
	1	2a	2b	3	4	5	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Nozzle	Key	
C3-266R/LFA-17039-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5691 034-01	5680 049-05	
C4-266R/LFA-21055-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5691 034-01	5680 049-05	
C5-266R/LFA-26065-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5691 034-02	5680 049-05	
C6-266R/LFA-33075-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5691 034-02	5680 049-05	

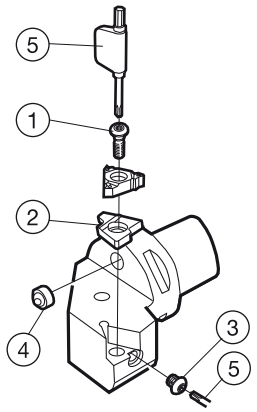
For upside down mounting

	Spare parts				Included parts	
	1	2a	3	4	5	
Ordering code	Screw	Right hand shim	Shim screw	Nozzle	Key	
C3-266RFAZ17039-16	5513 020-13	5322 391-11	5512 032-05	5691 034-01	5680 049-05	
C4-266RFAZ21055-16	5513 020-13	5322 391-11	5512 032-05	5691 034-01	5680 049-05	
C5-266RFAZ26065-16	5513 020-13	5322 391-11	5512 032-05	5691 034-02	5680 049-05	
C6-266RFAZ33075-16	5513 020-13	5322 391-11	5512 032-05	5691 034-02	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.
For optional nozzles and nozzle keys, see page P3

CoroThread® 266 cutting unit for thread turning

Screw clamp design



	Spare parts					Included parts	
	1	2a	2b	3	4	5	
Ordering code	Insert screw	Right hand shim	Left hand shim	Shim screw	Nozzle	Key	
C3-266R/LFG-22040-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-01	5680 049-05	
C3-266R/LFG-22040-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-01	5680 043-14	
C4-266R/LFG-27050-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-01	5680 049-05	
C4-266R/LFG-27050-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-01	5680 043-14	
C5-266R/LFG-35060-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02	5680 049-05	
C5-266R/LFG-35060-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-02	5680 043-14	
C6-266R/LFG-45065-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02	5680 049-05	
C6-266R/LFG-45065-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-02	5680 043-14	
C6-266R/LFG-45065-27	5513 020-66	5322 387-11	5322 388-11	5512 032-03	5691 034-02	5680 043-15	
C8-266R/LFG-55080-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-03	5680 049-05	
C8-266R/LFG-55080-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-03	5680 043-14	

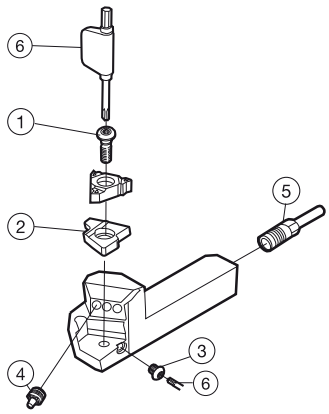
For upside down mounting

	Spare parts					Included parts	
	1	2a	2b	3	4	5	
Ordering code	Insert screw	Right hand shim	Left hand shim	Shim screw	Nozzle	Key	
C4-266R/LFGZ27050-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-01	5680 043-14	
C4-266RFGZ27050-16	5513 020-13	5322 389-11		5512 032-05	5691 034-01	5680 049-05	
C5-266R/LFGZ35060-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-02	5680 043-14	
C5-266RFGZ35060-16	5513 020-13	5322 389-11		5512 032-05	5691 034-02	5680 049-05	
C6-266R/LFGZ45065-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-02	5680 043-14	
C6-266R/LFGZ45065-27	5513 020-66	5322 387-11	5322 388-11	5512 032-03	5691 034-02	5680 043-15	
C6-266RFGZ45065-16	5513 020-13	5322 389-11		5512 032-05	5691 034-02	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.
For optional nozzles and nozzle keys, see page P3

CoroThread® 266 QS shank tool for thread turning

Screw clamp design



Metric version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Coolant tube	Key	
QS-266RFA-1212-16HP	5513 020-13	5322 389-11	5512 032-05	5691 026-13	5692 033-05	5680 049-05	
QS-266RFA-1616-16HP	5513 020-13	5322 389-11	5512 032-05	5691 026-13	5692 033-05	5680 049-05	

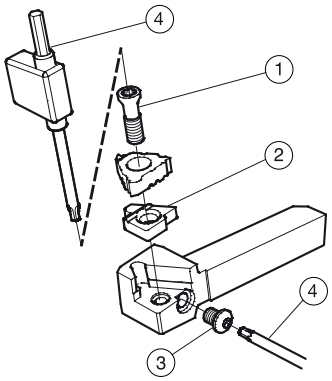
Inch version

	Spare parts					Included parts	
	1	2	3	4	5	6	
Ordering code	Screw	Shim	Shim screw	Nozzle	Coolant tube	Key	
QS-266RFA-083HP	5513 020-13	5322 389-11	5512 032-05	5691 026-13	5692 033-05	5680 049-05	
QS-266RFA-103HP	5513 020-13	5322 389-11	5512 032-05	5691 026-13	5692 033-05	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.
For optional nozzles and nozzle keys, see page P3

CoroThread® 266 QS shank tool for thread turning

Screw clamp design



Metric version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Shim	Shim screw	Key	
QS-266RFA-1010-16	5513 020-13	5322 389-11	5512 032-05	5680 049-05	
QS-266RFA-1212-16	5513 020-13	5322 389-11	5512 032-05	5680 049-05	
QS-266RFA-1616-16	5513 020-13	5322 389-11	5512 032-05	5680 049-05	

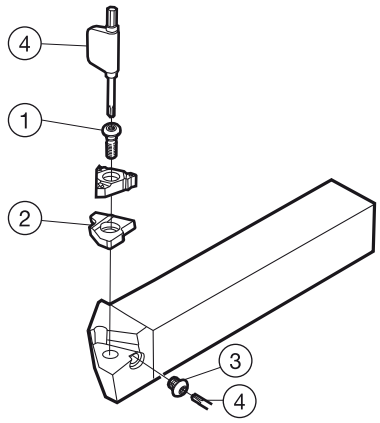
Inch version

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Shim	Shim screw	Key	
QS-266RFA-063	5513 020-13	5322 389-11	5512 032-05	5680 049-05	
QS-266RFA-083	5513 020-13	5322 389-11	5512 032-05	5680 049-05	
QS-266RFA-103	5513 020-13	5322 389-11	5512 032-05	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 shank tool for thread turning

Screw clamp design



Metric version

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LFG-1616-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFG-2020-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFG-2525-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFG-2525-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5680 043-14	
266R/LFG-3225-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFG-3232-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5680 043-14	
266R/LFG-3232-27	5513 020-66	5322 387-11	5322 388-11	5512 032-03	5680 043-15	
266R/LFG-4040-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5680 043-14	
266R/LFG-4040-27	5513 020-66	5322 387-11	5322 388-11	5512 032-03	5680 043-15	

For upside down mounting

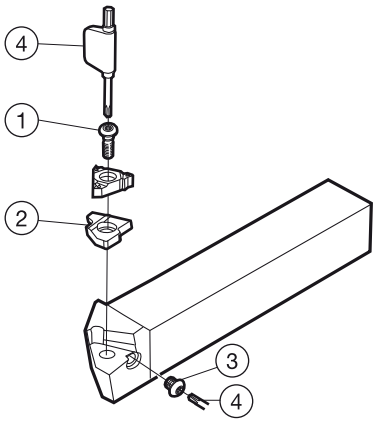
	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LFGZ2525-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFGZ2525-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5680 043-14	
266RFGZ3225-16	5513 020-13	5322 389-11		5512 032-05	5680 049-05	
266R/LFGZ3232-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5680 043-14	

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LFA-1010-16-S	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFA-1212-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5680 049-05	
266R/LFA-1212-16-S	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFA-1616-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5680 049-05	
266R/LFA-1616-16-S	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
266R/LFA-2020-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5680 049-05	
266R/LFA-2525-16	5513 020-13	5322 391-11	5322 392-11	5512 032-05	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 shank tool for thread turning

Screw clamp design



Inch version

	Spare parts				Included parts	
	1	2b	2a	3	4	
Ordering code	Screw	Left hand shim	Right hand shim	Shim screw	Key	
266R/LFG-123B	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFG-163D	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFG-164D	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LFG-203D	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFG-204D	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LFG-205D	5513 020-66	5322 388-11	5322 387-11	5512 032-03	5680 043-15	
266R/LFG-244E	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LFG-245E	5513 020-66	5322 388-11	5322 387-11	5512 032-03	5680 043-15	

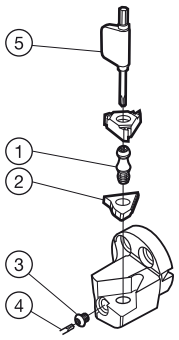
For upside down mounting

	Spare parts				Included parts	
	1	2b	2a	3	4	
Ordering code	Screw	Left hand shim	Right hand shim	Shim screw	Key	
266R/LFGZ123B	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFGZ163D	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFGZ164D	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LFGZ204D	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266RFGZ203D	5513 020-13		5322 389-11	5512 032-05	5680 049-05	

	Spare parts				Included parts	
	1	2b	2a	3	4	
Ordering code	Screw	Left hand shim	Right hand shim	Shim screw	Key	
266R/LFA-063-S	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFA-083-S	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266RFA-083	5513 020-13		5322 391-11	5512 032-05	5680 049-05	
266R/LFA-103	5513 020-13	5322 392-11	5322 391-11	5512 032-05	5680 049-05	
266R/LFA-103-S	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFA-123B	5513 020-13	5322 392-11	5322 391-11	5512 032-05	5680 049-05	
266R/LFA-123-S	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LFA-163D	5513 020-13	5322 392-11	5322 391-11	5512 032-05	5680 049-05	
266RFA-203D	5513 020-13		5322 391-11	5512 032-05	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 head for thread turning

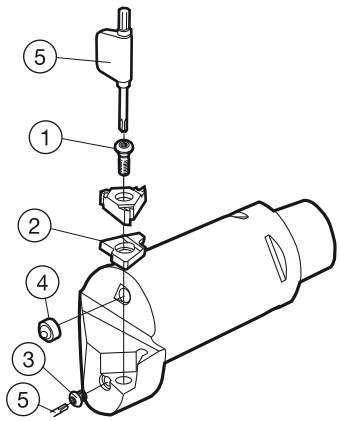


	Spare parts				Included parts	
	1	2a	2b	3	5	
Ordering code	Insert screw	Right hand shim	Left hand shim	Shim screw	Key	
SL-266R/LFG-202514-16	5513 020-02				5680 049-05	
SL-266R/LFG-252517-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
SL-266R/LFG-323222-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	
SL-266R/LFG-403227-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5680 049-05	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 cutting unit for thread turning

Screw clamp design

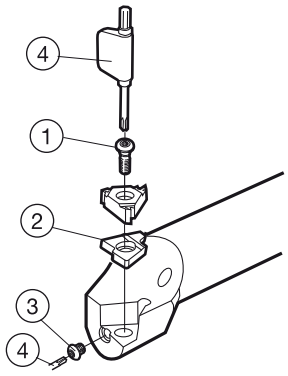


	Spare parts		Included parts	
	1	4	5	
Ordering code	Insert screw	Nozzle	Key	
C3-266R/LKF-12050-16	5513 020-02	5691 034-01	5680 049-05	
C3-266R/LKF-14060-16	5513 020-13	5691 034-01	5680 049-05	
C4-266R/LKF-12060-16	5513 020-02	5691 034-01	5680 049-05	
C4-266R/LKF-14060-16	5513 020-13	5691 034-01	5680 049-05	
C4-266R/LKF-15065-22	5513 020-07	5691 034-01	5680 043-14	
C4-266R/LKF-17070-16	5513 020-13	5691 034-01	5680 049-05	
C4-266RKF-19070-22	5513 020-26	5691 034-01	5680 043-14	
C4-266RKF-22090-16	5513 020-13	5691 034-01	5680 049-05	
C4-266RKF-22090-22	5513 020-26	5691 034-01	5680 043-14	
C4-266RKF-27080-22	5513 020-26	5691 034-01	5680 043-14	
C5-266R/LKF-12060-16	5513 020-02	5691 034-02	5680 049-05	
C5-266R/LKF-14060-16	5513 020-13	5691 034-02	5680 049-05	
C5-266R/LKF-15065-22	5513 020-07	5691 034-02	5680 043-14	
C5-266R/LKF-17070-16	5513 020-13	5691 034-02	5680 049-05	
C5-266R/LKF-22090-16	5513 020-13	5691 034-02	5680 049-05	
C5-266R/LKF-27105-16	5513 020-13	5691 034-02	5680 049-05	
C5-266R/LKF-27105-22	5513 020-26	5691 034-02	5680 043-14	
C5-266RKF-19070-22	5513 020-26	5691 034-02	5680 043-14	
C5-266RKF-22090-22	5513 020-26	5691 034-02	5680 043-14	
C6-266R/LKF-14070-16	5513 020-13	5691 034-02	5680 049-05	
C6-266R/LKF-17075-16	5513 020-13	5691 034-02	5680 049-05	
C6-266R/LKF-22090-16	5513 020-13	5691 034-02	5680 049-05	
C6-266R/LKF-27105-16	5513 020-13	5691 034-02	5680 049-05	
C6-266R/LKF-27105-22	5513 020-26	5691 034-02	5680 043-14	
C6-266RKF-19075-22	5513 020-26	5691 034-02	5680 043-14	
C6-266RKF-22090-22	5513 020-26	5691 034-02	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

CoroThread® 266 boring bar for thread turning

Screw clamp design



Metric version

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LKF-16-16	5513 020-02				5680 049-05	
266R/LKF-20-16	5513 020-13				5680 049-05	
266R/LKF-20-22	5513 020-07				5680 043-14	
266R/LKF-25-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-25-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LKF-32-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-32-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LKF-40-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-40-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LKF-40-27	5513 020-66	5322 388-11	5322 387-11	5512 032-03	5680 043-15	
266R/LKF-50-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-50-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	

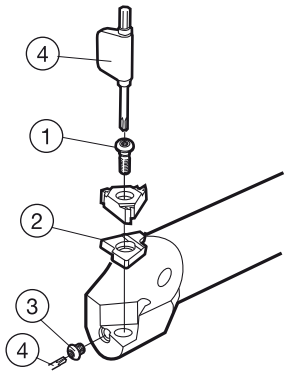
Inch version

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LKF-D10-3	5513 020-02				5680 049-05	
266R/LKF-D12-3	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D16-3	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D20-3	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D20-4	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LKF-D24-3	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D24-4	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
266R/LKF-D32-3	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D32-4	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 boring bar for thread turning

Screw clamp design



Metric version

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LKF-16-16-R	5513 020-02				5680 049-05	
266R/LKF-16-16-RE	5513 020-02				5680 049-05	
266R/LKF-20-16-R	5513 020-13				5680 049-05	
266R/LKF-20-22-R	5513 020-07				5680 043-14	
266R/LKF-25-16-R	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-25-22-R	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	

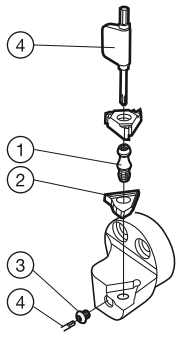
Inch version

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
266R/LKF-D10-3-R	5513 020-02				5680 049-05	
266R/LKF-D10-3-RE	5513 020-02				5680 049-05	
266R/LKF-D12-3-R	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D12-4-R	5513 020-07				5680 043-14	
266RKF-D12-3-RE	5513 020-13	5322 390-11		5512 032-05	5680 049-05	
266R/LKF-D16-3-R	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
266R/LKF-D16-4-R	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

CoroThread® 266 head for thread turning

Screw clamp design



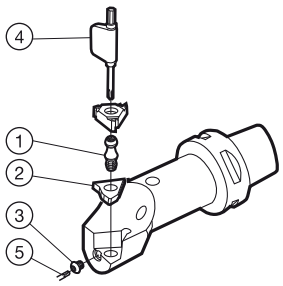
	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
SL-266R/LKF-202514-16	5513 020-02				5680 049-05	
SL-266R/LKF-252517-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
SL-266R/LKF-252819-22	5513 020-07				5680 043-14	
SL-266R/LKF-323222-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
SL-266R/LKF-323222-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
SL-266R/LKF-403227-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
SL-266R/LKF-403227-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5680 043-14	
SL-266R/LKF-403627-27	5513 020-66	5322 388-11	5322 387-11	5512 032-03	5680 043-15	

	Spare parts				Included parts	
	1	2a	2b	3	4	
Ordering code	Screw	Right hand shim	Left hand shim	Shim screw	Key	
SL-266R/LKF-80-16-QC	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5680 049-05	
SL-266RKF-80-22-QC	5513 020-26	5322 380-11		5512 032-04	5680 043-14	
SL-266RKF-80-27-QC	5513 020-66	5322 388-11		5512 032-03	5680 043-15	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

T-Max® U-Lock cutting unit for thread turning

Screw clamp design

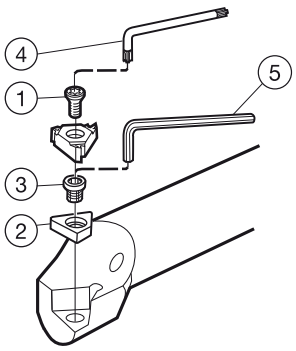


	Spare parts	Included parts	
	1	4	
Ordering code	Insert screw	Key	
C3-R/L166.0KF-12050-11	5513 020-03	5680 051-02	
C3-R166.0KFZ12050-11	5513 020-03	5680 051-02	
C4-R/L166.0KF-12060-11	5513 020-03	5680 051-02	
C4-R166.0KFZ12060-11	5513 020-03	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® U-Lock boring bar for thread turning

Screw clamp design



Metric version

	Spare parts	Included parts	
	1	4	
Ordering code	Insert screw	Key	
R/L166.0KF-16-1220-11B	5513 020-03	5680 051-02	
R/L166.0KF-16-1625-11B	5513 020-03	5680 051-02	
R166.0KF-10E-11	5513 020-03	5680 051-02	
R166.0KF-12E-11	5513 020-03	5680 051-02	

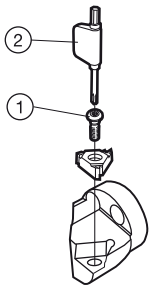
Inch version

	Spare parts	Included parts	
	1	4	
Ordering code	Insert screw	Key	
R/L166.0KF-D06C-2C	5513 020-03	5680 051-02	
R/L166.0KF-D08C-2C	5513 020-03	5680 051-02	
R/L166.0KF-D10-D0812-2B	5513 020-03	5680 051-02	
R166.0KF-D10-D1016-2B	5513 020-03	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® U-Lock head for thread turning

Screw clamp design

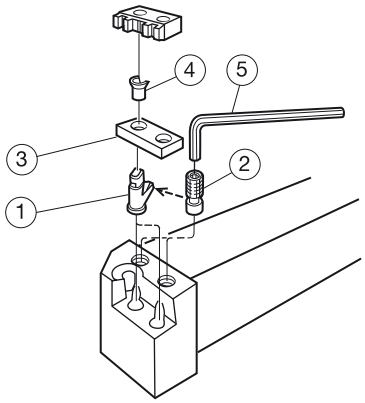


	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Key	
R/L566.0KFC-162012-11	5513 020-03	5680 051-03	
R/L566.0KFC-202014-11	5513 020-03	5680 051-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

T-Max® Twin-Lock shank tool for thread turning

Screw clamp design

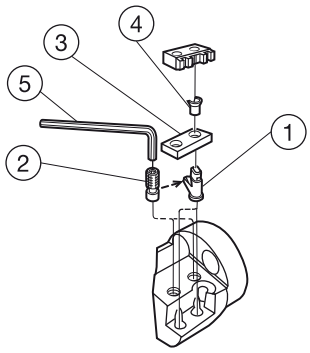


	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
R166.39FG-3232-24	5432 005-01	174.3-820M	5321 110-02	174.3-860	170.3-860	

Keys (mm/Torx Plus) sizes, see page P4

T-Max® Twin-Lock head for thread turning

Screw clamp design



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Key	
R566.39KF-404527-24	5432 005-01	174.3-820M	5321 111-01	174.3-860	170.3-860	

Keys (mm/Torx Plus) sizes, see page P4

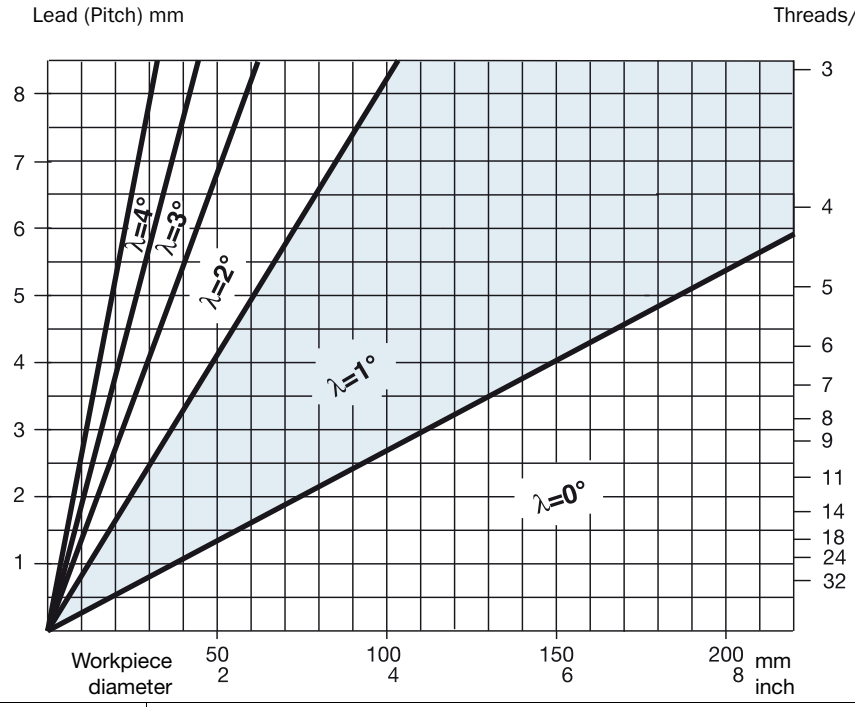
Original and optional shims

The angle of inclination is calculated by using the formula:

$$\lambda = \tan^{-1}\left(\frac{P}{d_2 \times \pi}\right)$$

P = Pitch
d_2 = Effective diameter of thread

λ = Angle of inclination



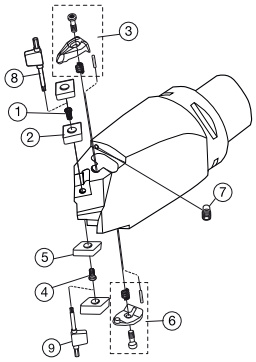
Pitch range mm (TPI)	Insert size △ *iC*	Inclination angle	Shims For right hand external tool For left hand internal tool	 For left hand external tool For right hand internal tool
0.5-3.0 (32-6)	16 3/8	–2° –1° 0° 1° 2° 3° 4°	5322 389-22 5322 389-21 5322 389-10 5322 389-11[1)] 5322 389-12 5322 389-13 5322 389-14	5322 390-22 5322 390-21 5322 390-10 5322 390-11[1)] 5322 390-12 5322 390-13 5322 390-14
2.5–7.0 (11.5-4)	22 1/2	–2° –1° 0° 1° 2° 3° 4°	5322 379-22 5322 379-21 5322 379-10 5322 379-11[1)] 5322 379-12 5322 379-13 5322 379-14	5322 380-22 5322 380-21 5322 380-10 5322 380-11[1)] 5322 380-12 5322 380-13 5322 380-14
8.0 (5-3)	27 5/8	0° 1° 2° 3° 4°	5322 387-10 5322 387-11[1)] 5322 387-12 5322 387-13 5322 387-14	5322 388-10 5322 388-11[1)] 5322 388-12 5322 388-13 5322 388-14

1) Delivered with the tool.

Note!
The last two figures in the shim code indicate + or - and the effective inclination angle with the shim mounted in the holder.e.g. 5322 379-11 = angle + 1° and 5322 379-21 = angle - 1°.

CoroPlex™ TT multifunctional tool for turning

Rigid clamp design



	Spare parts							Included parts
	1	2	3	4	5	6	7	8
Ordering code	Shim screw	Shim	Clamp set	Shim screw	Shim	Clamp set	Nozzle	Key
C5-T-DCM12DDM15L115	5513 020-02	5322 234-01	5412 028-021	5513 020-02	5322 266-02	5412 028-021		5680 049-01
C6-T-DCM12DDM15L105	5513 020-02	5322 234-01	5412 028-021	5513 020-02	5322 266-02	5412 028-021		5680 049-01
C6-T-DCM12DDM15L130	5513 020-02	5322 234-01	5412 028-021	5513 020-02	5322 266-02	5412 028-021		5680 049-01
C8-T-DCM16DDM15L160	5513 020-02	5322 234-03	5412 028-031	5513 020-02	5322 266-02	5412 028-021		5680 049-01
C10-T-DCM19DDM15L180	5513 020-02	5322 236-01	5412 028-041	5513 020-02	5322 266-02	5412 028-021	5691 026-03	5680 049-01

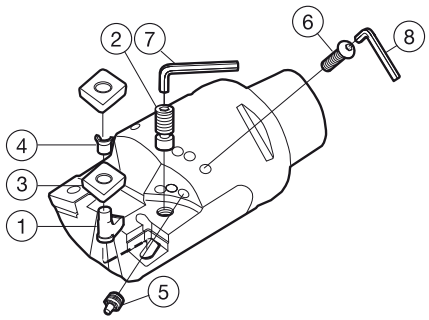
	Included parts
	9
Ordering code	Key
C5-T-DCM12DDM15L115	5680 049-01
C6-T-DCM12DDM15L105	5680 049-01
C6-T-DCM12DDM15L130	5680 049-01
C8-T-DCM16DDM15L160	5680 049-01
C10-T-DCM19DDM15L180	5680 049-01

	Spare parts						Included parts	
	1	2	3	4	5	6	8	9
Ordering code	Shim screw	Shim	Clamp set	Shim screw	Shim	Clamp set	Key	Key
C5-T-DCL12DCL12L130	5513 020-02	5322 234-01	5412 028-021	5513 020-02	5322 234-01	5412 028-021	5680 049-01	5680 049-01
C6-T-DCL12DCL12L165	5513 020-02	5322 234-01	5412 028-021	5513 020-02	5322 234-01	5412 028-021	5680 049-01	5680 049-01
C8-T-DCL16DCL16L200	5513 020-07	5322 234-03	5412 028-031	5513 020-07	5322 234-03	5412 028-031	5680 043-14	5680 043-14

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A130.
For clamp set parts, see page A129.
For optional nozzles and nozzle keys, see page P3

CoroPlex™ TB multifunctional tool for turning

Lever clamp design



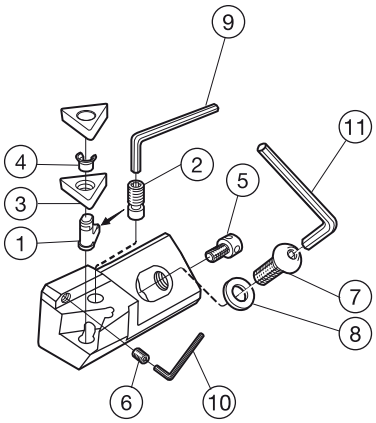
	Spare parts						Included parts	
	1	2	3	4	5	6	7	
Ordering code	Lever	Lever screw	Shim	Shim pin	Nozzle	Screw	Key	
C4-TB-CN12CN12-060	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	3214 010-253	174.1-864	
C5-TB-CN12CN12-075	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	3214 010-253	174.1-864	
C6-TB-CN12CN12-090	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03	3214 010-253	174.1-864	

	Included parts
	8
Ordering code	Key
C4-TB-CN12CN12-060	170.3-864
C5-TB-CN12CN12-075	170.3-864
C6-TB-CN12CN12-090	170.3-864

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
For optional nozzles and nozzle keys, see page P3

T-Max® P cartridge for turning

Lever clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Adjustment screw, axial	
PCFNR/L 16CA-12	174.3-848M	174.3-858	171.31-850M	174.3-861	438.3-828	
PCGNR/L 16CA-12	174.3-848M	174.3-858	171.31-850M	174.3-861	438.3-828	
PCLNR/L 16CA-12	174.3-848M	174.3-858	171.31-850M	174.3-861	438.3-828	
PCLNR/L 25CA-19	174.3-849M	174.3-835	171.31-851M	174.3-868	438.3-825	

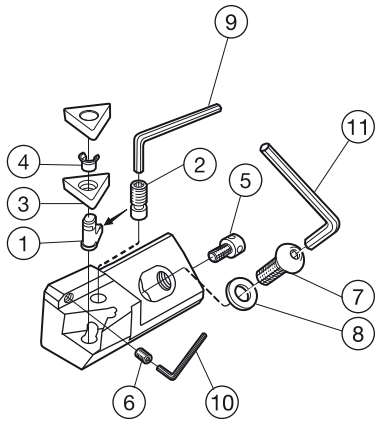
	Spare parts			Included parts		
	6	7	8	9	10	
Ordering code	Adjustment screw, radial	Mounting screw	Washer	Key	Key	
PCFNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PCGNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PCLNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PCLNR/L 25CA-19	438.3-822	434.9-822	3411 010-105	3021 010-040	174.1-864	

	Accessories
	11
Ordering code	Key
PCFNR/L 16CA-12	3021 010-050
PCGNR/L 16CA-12	3021 010-050
PCLNR/L 16CA-12	3021 010-050
PCLNR/L 25CA-19	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
Accessories, must be ordered separately

T-Max® P cartridge for turning

Lever clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Lever	Screw	Shim	Shim pin	Adjustment screw, axial	
PSKNR/L 12CA-12	438.3-841-1	438.3-832M			438.3-824	
PSSNR/L 12CA-12	438.3-841-1	438.3-832M			438.3-824	
PSKNR/L 16CA-12	174.3-848M	174.3-858	174.3-851M	174.3-861	438.3-828	
PSRNR/L 16CA-12	174.3-848M	174.3-858	174.3-851M	174.3-861	438.3-828	
PSSNR/L 16CA-12	174.3-848M	174.3-858	174.3-851M	174.3-861	438.3-828	
PSKNR/L 20CA-15	438.3-840	438.3-831	174.3-857	174.3-864	438.3-839	
PSRNR/L 20CA-15	438.3-840	438.3-831	174.3-857	174.3-864	438.3-839	
PSSNR/L 20CA-15	438.3-840	438.3-831	174.3-857	174.3-864	438.3-839	
PSKNR 25CA-19	174.3-849M	174.3-835	174.3-852M	174.3-868	438.3-825	

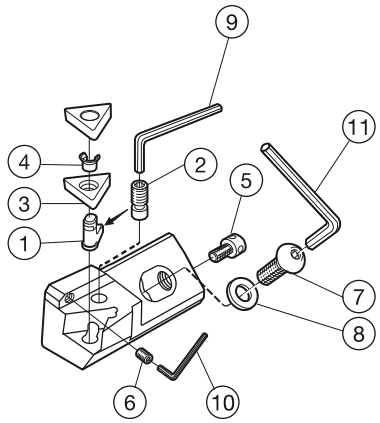
	Spare parts			Included parts		
	6	7	8	9	10	
Ordering code	Adjustment screw, radial	Mounting screw	Washer	Key	Key	
PSKNR/L 12CA-12	438.3-820	434.9-824	3411 011-064	174.1-863	174.1-870	
PSSNR/L 12CA-12	438.3-820	434.9-824	3411 011-064	174.1-863	174.1-870	
PSKNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSRNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSSNR/L 16CA-12	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSKNR/L 20CA-15	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSRNR/L 20CA-15	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSSNR/L 20CA-15	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863	
PSKNR 25CA-19	438.3-822	434.9-822	3411 010-105	3021 010-040	174.1-864	

	Accessories
	11
Ordering code	Key
PSKNR/L 12CA-12	3021 010-040
PSSNR/L 12CA-12	3021 010-040
PSKNR/L 16CA-12	3021 010-050
PSRNR/L 16CA-12	3021 010-050
PSSNR/L 16CA-12	3021 010-050
PSKNR/L 20CA-15	3021 010-050
PSRNR/L 20CA-15	3021 010-050
PSSNR/L 20CA-15	3021 010-050
PSKNR 25CA-19	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
Accessories, must be ordered separately

T-Max® P cartridge for turning

Lever clamp design



	Spare parts				
	1	2	3	4	5
Ordering code	Lever	Screw	Shim	Shim pin	Adjustment screw, axial
PTFNR/L 12CA-16	5432 015-011	438.3-830			438.3-824
PTGNR/L 12CA-16	5432 015-011	438.3-830			438.3-824
PTSNR/L 12CA-16	5432 015-011	438.3-830			438.3-824
PTTNR/L 12CA-16	5432 015-011	438.3-830			438.3-824
PTWNR/L 12CA-16	5432 015-011	438.3-830			438.3-824
PTFNR/L 16CA-16	174.3-840M	174.3-820M	179.3-850M	174.3-860	438.3-828
PTGNR/L 16CA-16	174.3-840M	174.3-820M	179.3-850M	174.3-860	438.3-828
PTSNR/L 16CA-16	174.3-840M	174.3-820M	179.3-850M	174.3-860	438.3-828
PTWNR 16CA-16	174.3-840M	174.3-820M	179.3-850M	174.3-860	438.3-828
PTFNR/L 20CA-22	174.3-841M	174.3-821	179.3-852M	174.3-861	438.3-839
PTGNR/L 20CA-22	174.3-841M	174.3-821	179.3-852M	174.3-861	438.3-839

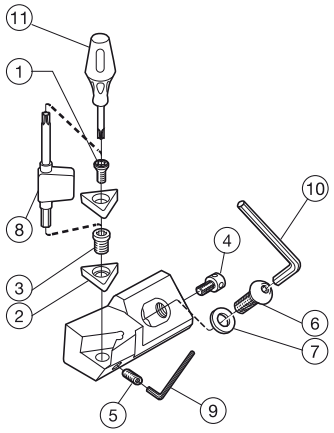
	Spare parts			Included parts	
	6	7	8	9	10
Ordering code	Adjustment screw, radial	Mounting screw	Washer	Key	Key
PTFNR/L 12CA-16	438.3-820	434.9-824	3411 011-064	174.1-870	174.1-870
PTGNR/L 12CA-16	438.3-820	434.9-824	3411 011-064	174.1-870	174.1-870
PTSNR/L 12CA-16	438.3-820	434.9-824	3411 011-064	174.1-870	174.1-870
PTTNR/L 12CA-16	438.3-820	434.9-824	3411 011-064	174.1-870	174.1-870
PTWNR/L 12CA-16	438.3-820	434.9-824	3411 011-064	174.1-870	174.1-870
PTFNR/L 16CA-16	438.3-821	434.9-830	3411 011-084	170.3-860	174.1-863
PTGNR/L 16CA-16	438.3-821	434.9-830	3411 011-084	170.3-860	174.1-863
PTSNR/L 16CA-16	438.3-821	434.9-830	3411 011-084	170.3-860	174.1-863
PTWNR 16CA-16	438.3-821	434.9-830	3411 011-084	174.1-870	174.1-863
PTFNR/L 20CA-22	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863
PTGNR/L 20CA-22	438.3-821	434.9-830	3411 011-084	174.1-864	174.1-863

	Accessories
	11
Ordering code	Key
PTFNR/L 12CA-16	3021 010-040
PTGNR/L 12CA-16	3021 010-040
PTSNR/L 12CA-16	3021 010-040
PTTNR/L 12CA-16	3021 010-040
PTWNR/L 12CA-16	3021 010-040
PTFNR/L 16CA-16	3021 010-050
PTGNR/L 16CA-16	3021 010-050
PTSNR/L 16CA-16	3021 010-050
PTWNR 16CA-16	3021 010-050
PTFNR/L 20CA-22	3021 010-050
PTGNR/L 20CA-22	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts				
	1	4	5	6	7
Ordering code	Insert screw	Adjustment screw, axial	Adjustment screw, radial	Mounting screw	Washer
SCFCR/L 08CA-06	5513 020-03	5512 050-02	3214 010-203	5512 031-03	
SCFCR/L 10CA-09	5513 020-09	438.3-824	434.9-835	434.9-826	170.38-834
SCFCR/L 12CA-09	5513 020-09	438.3-824	434.9-836	434.9-824	3411 011-064

	Included parts		
	8	9	10
Ordering code	Key	Key	Key
SCFCR/L 08CA-06	5680 051-02	3021 012-015	5680 043-13
SCFCR/L 10CA-09	5680 049-01	174.1-870	3021 010-040
SCFCR/L 12CA-09	5680 049-01	174.1-870	3021 010-040

	Spare parts				
	1	2	3	4	5
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial
SRSCR/L 06CA-06	5513 020-03			5512 050-01	3214 010-203
SRSCR/L 08CA-08	5513 020-04			5512 050-02	3214 010-203
SRSCR/L 10CA-10	5513 020-09	5322 110-01	5512 090-01	438.3-824	434.9-835

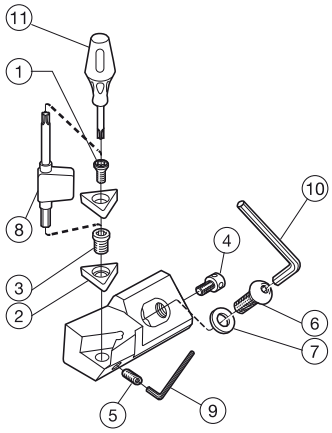
	Spare parts		Included parts		
	6	7	8	9	10
Ordering code	Mounting screw	Washer	Key	Key	Key
SRSCR/L 06CA-06	5512 031-04		5680 051-02	3021 012-015	5680 043-10
SRSCR/L 08CA-08	5512 031-03		5680 051-03	3021 012-015	5680 043-13
SRSCR/L 10CA-10	434.9-826	170.38-834	5680 049-01	174.1-870	3021 010-040

	Accessories
	11
Ordering code	Screwdriver
SRSCR/L 06CA-06	5680 046-03
SRSCR/L 08CA-08	5680 046-04
SRSCR/L 10CA-10	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial	
SSKCR/L 10CA-09-M	5513 020-09			438.3-824	434.9-835	
SSSCR/L 10CA-09-M	5513 020-09			438.3-824	434.9-835	
SSKCR/L 12CA-12	5513 020-17			438.3-824	434.9-836	
SSSCR/L 12CA-12	5513 020-17			438.3-824	434.9-836	
SSKCR/L 16CA-12	5513 020-18	5322 420-02	5512 090-03	438.3-828	434.9-836	

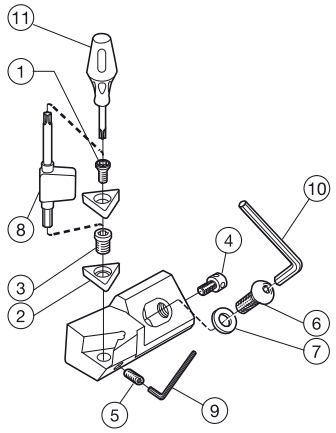
	Spare parts		Included parts		Accessories	
	6	7	8	9	10	
Ordering code	Mounting screw	Washer	Key	Key	Key	
SSKCR/L 10CA-09-M	434.9-826	170.38-834	5680 049-01	174.1-870	3021 010-040	
SSSCR/L 10CA-09-M	434.9-826	170.38-834	5680 049-01	174.1-870	3021 010-040	
SSKCR/L 12CA-12	434.9-824	3411 011-064	5680 049-02	174.1-870	3021 010-040	
SSSCR/L 12CA-12	434.9-824	3411 011-064	5680 049-02	174.1-870	3021 010-040	
SSKCR/L 16CA-12	434.9-830	3411 011-084	5680 049-02	174.1-870	3021 010-050	

	Accessories
	11
Ordering code	Screwdriver
SSKCR/L 10CA-09-M	5680 046-02
SSSCR/L 10CA-09-M	5680 046-02
SSKCR/L 12CA-12	5680 046-02
SSSCR/L 12CA-12	5680 046-02
SSKCR/L 16CA-12	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial	
STFCR/L 06CA-06	5513 020-27			5512 050-01	3214 010-203	
STFCR/L 08CA-09	5513 020-05			5512 050-02	3214 010-203	
STFCR/L 10CA-11	5513 020-03			438.3-824	434.9-835	
STFCR/L 10CA-11-B1	5513 020-03			438.3-824	434.9-835	
STFCR/L 12CA-16-M	5513 020-10			438.3-824	434.9-836	
STFCR/L 16CA-16	5513 020-01	5322 320-01	5512 090-01	438.3-828	434.9-836	

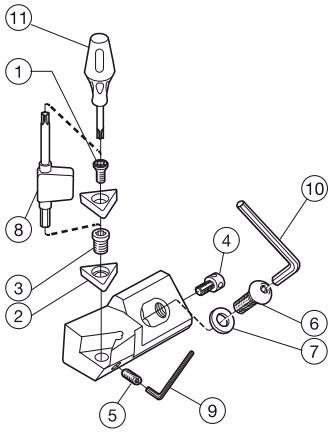
	Spare parts		Included parts			
	6	7	8	9	10	
Ordering code	Mounting screw	Washer	Key	Key	Key	
STFCR/L 06CA-06	5512 031-04		5680 051-01	3021 012-015	5680 043-10	
STFCR/L 08CA-09	5512 031-03		5680 051-02	3021 012-015	5680 043-13	
STFCR/L 10CA-11	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STFCR/L 10CA-11-B1	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STFCR/L 12CA-16-M	434.9-824	3411 011-064	5680 049-01	174.1-870	3021 010-040	
STFCR/L 16CA-16	434.9-830	3411 011-084	5680 049-01	174.1-870	3021 010-050	

	Accessories
	11
Ordering code	Screwdriver
STFCR/L 06CA-06	
STFCR/L 08CA-09	5680 046-03
STFCR/L 10CA-11	5680 046-03
STFCR/L 10CA-11-B1	5680 046-03
STFCR/L 12CA-16-M	5680 046-02
STFCR/L 16CA-16	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial	
STGCR/L 06CA-06	5513 020-27			5512 050-01	3214 010-203	
STGCR/L 08CA-09	5513 020-05			5512 050-02	3214 010-203	
STGCR/L 10CA-11	5513 020-03			438.3-824	434.9-835	
STGCR/L 10CA-11-B1	5513 020-03			438.3-824	434.9-835	
STGCR/L 12CA-16-M	5513 020-10			438.3-824	434.9-836	
STGCR/L 16CA-16	5513 020-01	5322 320-01	5512 090-01	438.3-828	434.9-836	

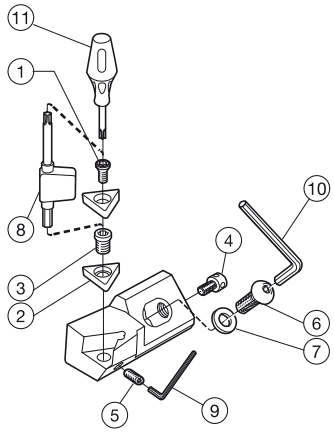
	Spare parts		Included parts			
	6	7	8	9	10	
Ordering code	Mounting screw	Washer	Key	Key	Key	
STGCR/L 06CA-06	5512 031-04		5680 051-01	3021 012-015	5680 043-10	
STGCR/L 08CA-09	5512 031-03		5680 051-02	3021 012-015	5680 043-13	
STGCR/L 10CA-11	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STGCR/L 10CA-11-B1	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STGCR/L 12CA-16-M	434.9-824	3411 011-064	5680 049-01	174.1-870	3021 010-040	
STGCR/L 16CA-16	434.9-830	3411 011-084	5680 049-01	174.1-870	3021 010-050	

	Accessories
	11
Ordering code	Screwdriver
STGCR/L 06CA-06	
STGCR/L 08CA-09	5680 046-03
STGCR/L 10CA-11	5680 046-03
STGCR/L 10CA-11-B1	5680 046-03
STGCR/L 12CA-16-M	5680 046-02
STGCR/L 16CA-16	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial	
STSCR/L 06CA-06	5513 020-27			5512 050-01	3214 010-203	
STSCR/L 08CA-09	5513 020-05			5512 050-02	3214 010-203	
STSCR/L 10CA-11	5513 020-03			438.3-824	434.9-835	
STSCR/L 10CA-11-B1	5513 020-03			438.3-824	434.9-835	
STSCR/L 12CA-16-M	5513 020-10			438.3-824	434.9-836	
STSCR/L 16CA-16	5513 020-01	5322 320-01	5512 090-01	438.3-828	434.9-836	

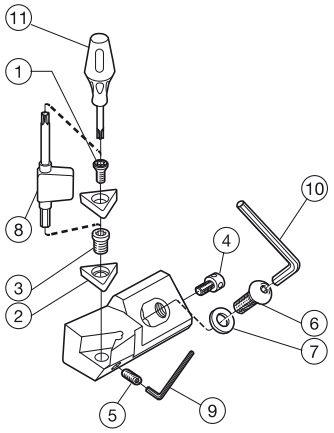
	Spare parts		Included parts			
	6	7	8	9	10	
Ordering code	Mounting screw	Washer	Key	Key	Key	
STSCR/L 06CA-06	5512 031-04		5680 051-01	3021 012-015	5680 043-10	
STSCR/L 08CA-09	5512 031-03		5680 051-02	3021 012-015	5680 043-13	
STSCR/L 10CA-11	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STSCR/L 10CA-11-B1	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STSCR/L 12CA-16-M	434.9-824	3411 011-064	5680 049-01	174.1-870	3021 010-040	
STSCR/L 16CA-16	434.9-830	3411 011-084	5680 049-01	174.1-870	3021 010-050	

	Accessories
	11
Ordering code	Screwdriver
STSCR/L 06CA-06	
STSCR/L 08CA-09	5680 046-03
STSCR/L 10CA-11	5680 046-03
STSCR/L 10CA-11-B1	5680 046-03
STSCR/L 12CA-16-M	5680 046-02
STSCR/L 16CA-16	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Adjustment screw, radial	
STTCR/L 06CA-06	5513 020-27			5512 050-01	3214 010-203	
STWCR/L 06CA-06	5513 020-27			5512 050-01	3214 010-203	
STTCR/L 08CA-09	5513 020-05			5512 050-02	3214 010-203	
STWCR/L 08CA-09	5513 020-05			5512 050-02	3214 010-203	
STTCR/L 10CA-11	5513 020-03			438.3-824	434.9-835	
STTCR/L 10CA-11-B1	5513 020-03			438.3-824	434.9-835	
STWCR/L 10CA-11	5513 020-03			438.3-824	434.9-835	
STWCR/L 10CA-11-B1	5513 020-03			438.3-824	434.9-835	
STTCR/L 12CA-16-M	5513 020-10			438.3-824	434.9-836	
STWCR/L 12CA-16-M	5513 020-10			438.3-824	434.9-836	
STTCR/L 16CA-16	5513 020-01	5322 320-01	5512 090-01	438.3-828	434.9-836	

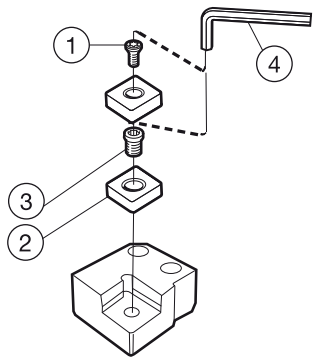
	Spare parts		Included parts			
	6	7	8	9	10	
Ordering code	Mounting screw	Washer	Key	Key	Key	
STTCR/L 06CA-06	5512 031-04		5680 051-01	3021 012-015	5680 043-10	
STWCR/L 06CA-06	5512 031-04		5680 051-01	3021 012-015	5680 043-10	
STTCR/L 08CA-09	5512 031-03		5680 051-02	3021 012-015	5680 043-13	
STWCR/L 08CA-09	5512 031-03		5680 051-02	3021 012-015	5680 043-13	
STTCR/L 10CA-11	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STTCR/L 10CA-11-B1	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STWCR/L 10CA-11	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STWCR/L 10CA-11-B1	434.9-826	170.38-834	5680 051-02	174.1-870	3021 010-040	
STTCR/L 12CA-16-M	434.9-824	3411 011-064	5680 049-01	174.1-870	3021 010-040	
STWCR/L 12CA-16-M	434.9-824	3411 011-064	5680 049-01	174.1-870	3021 010-040	
STTCR/L 16CA-16	434.9-830	3411 011-084	5680 049-01	174.1-870	3021 010-050	

	Accessories
	11
Ordering code	Screwdriver
STTCR/L 06CA-06	
STWCR/L 06CA-06	
STTCR/L 08CA-09	5680 046-03
STWCR/L 08CA-09	5680 046-03
STTCR/L 10CA-11	5680 046-03
STTCR/L 10CA-11-B1	5680 046-03
STWCR/L 10CA-11	5680 046-03
STWCR/L 10CA-11-B1	5680 046-03
STTCR/L 12CA-16-M	5680 046-02
STWCR/L 12CA-16-M	5680 046-02
STTCR/L 16CA-16	5680 046-02

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A133.
Accessories, must be ordered separately

CoroTurn® 107 cartridge for turning

Screw clamp design



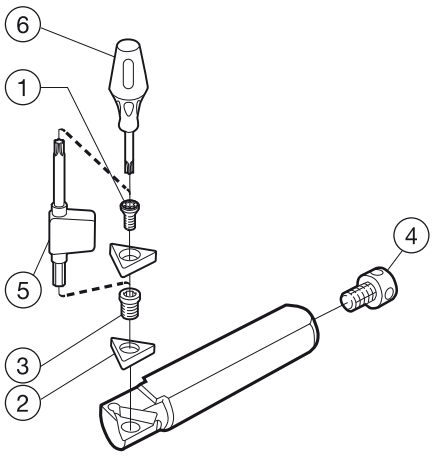
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SCLCR/L40CX-38	5513 028-01	5322 232-03	5512 089-01	5680 042-03	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Shim	Shim screw	Key	
SSRBR/L40CX-38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	
SSRCR/L40CX-38	5513 028-01	5322 465-01	5512 089-01	5680 042-03	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® 107 cartridge for turning

Screw clamp design

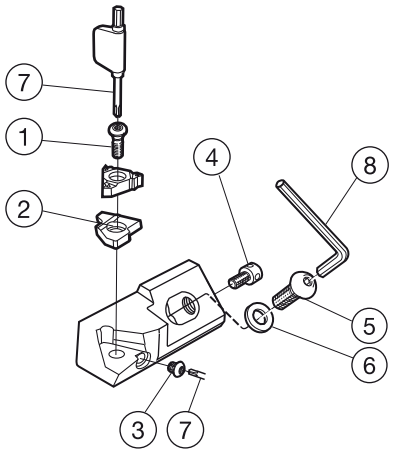


	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Length adjusting screw	Key	Screwdriver	
R/L140.0-8-06	5513 020-27				5680 051-01		
R/L140.0-10-09	5513 020-05				5680 051-02	5680 046-03	
R/L140.0-12-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L140.0-16-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L140.0-20-16	5513 020-01	5322 320-01	5512 090-01	434.9-825	5680 049-01	5680 046-02	
R/L141.0-8-06	5513 020-27				5680 051-01		
R/L141.0-10-09	5513 020-05				5680 051-02	5680 046-03	
R/L141.0-12-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L141.0-16-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L141.0-20-16	5513 020-01	5322 320-01	5512 090-01	434.9-825	5680 049-01	5680 046-02	
R/L142.0-8-06	5513 020-27				5680 051-01		
R/L142.0-10-09	5513 020-05				5680 051-02	5680 046-03	
R/L142.0-12-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L142.0-16-11	5513 020-03			438.3-824	5680 051-02	5680 046-03	
R/L142.0-20-16	5513 020-01	5322 320-01	5512 090-01	434.9-825	5680 049-01	5680 046-02	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroThread® 266 cartridge for thread turning

Screw clamp design



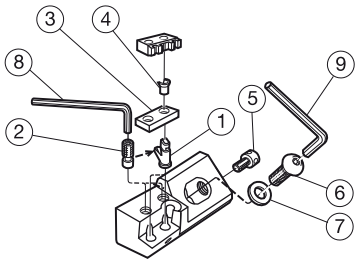
	Spare parts					
	1	2	3	4	5	6
Ordering code	Insert screw	Shim	Shim screw	Adjustment screw, axial	Mounting screw	Washer
266R/LKF-16CA-16	5513 020-26	5322 388-11	5512 032-04	438.3-828	434.9-830	3411 011-084
266R/LKF-20CA-22	5513 020-26	5322 388-11	5512 032-04	438.3-839	434.9-827	3411 011-084

	Included parts	
	7	8
Ordering code	Key	Key
266R/LKF-16CA-16	5680 043-14	3021 010-050
266R/LKF-20CA-22	5680 043-14	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page C17.

T-Max® Twin-Lock cartridge for thread turning

Lever clamp design



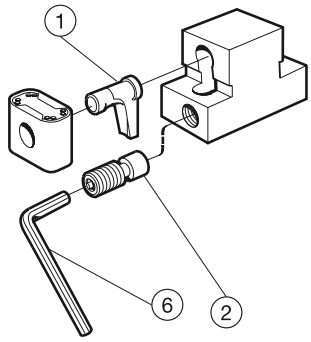
	Spare parts					
	1	2	3	4	5	6
Ordering code	Lever	Screw	Shim	Shim pin	Adjustment screw, axial	Mounting screw
R466.39KF-1832-24	5432 005-01	174.3-820M	5321 111-01	174.3-860	434.9-827	438.3-839

	Spare parts	Included parts	
	7	8	9
Ordering code	Washer	Key	Key
R466.39KF-1832-24	3411 011-084	170.3-860	174.1-863

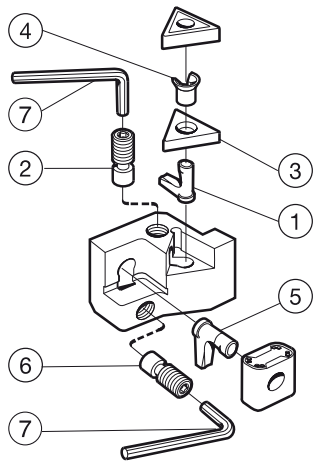
Keys (mm/Torx Plus) sizes, see page P4

Cartridge for turning

Lever clamp design



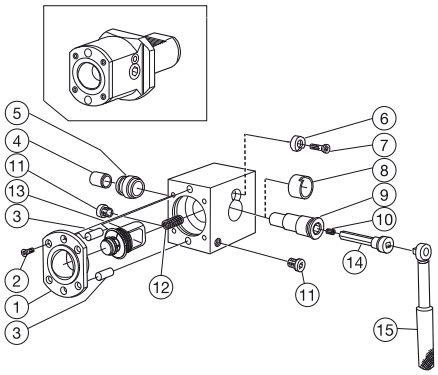
	Spare parts		Included parts	
	1	2	6	
Ordering code	Lever	Lever screw	Key	
R/L175.32-3223-19	174.3-843M	174.3-825	265.2-817	
R/L175.32-3223-30	174.3-843M	174.3-825	265.2-817	
R/L177.32-3219-19	174.3-843M	174.3-825	265.2-817	



	Spare parts				Included parts	
	1	2	3	4	7	
Ordering code	Lever	Lever screw	Shim	Shim pin	Key	
R/L175.32-3223-1911	5432 005-02	5516 020-01	5322 230-03	174.3-862	5680 010-06	
R/L177.32-3219-1911	5432 005-02	174.3-821	5322 230-03	174.3-862	5680 010-06	

Keys (mm/Torx Plus) sizes, see page P4
For optional shims, see page A131.

VDI to Coromant Capto® clamping unit



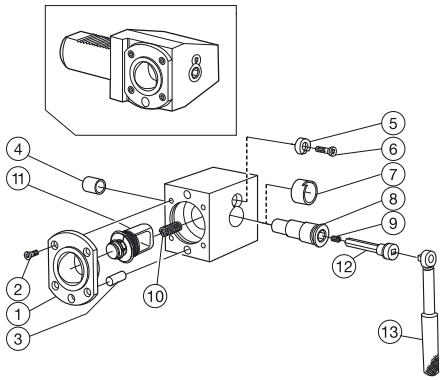
	Spare parts					
	1	2	3	4	5	
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Bush	
C3-R/LC2030-00060M	5252 010-01	416.1-834	3111 050-558	3823 010-101	5638 024-01	
C4-R/LC2040-00075M	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5638 024-02	
C5-R/LC2040-00085M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5638 024-03	
C4-R/LC2050-00065M	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5638 024-02	
C5-R/LC2050-00085M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5638 024-03	
C5-R/LC2060-00075M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5638 024-03	
C6-R/LC2060-00095	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5638 024-04	

	Spare parts					
	6	7	8	9	10	
Ordering code	Locking washer	Screw	Plain bearing	Cam shaft	Screw	
C3-R/LC2030-00060M	5541 030-01	416.1-834	5638 022-01	5333 025-01	3214 010-355	
C4-R/LC2040-00075M	5541 030-02	416.1-834	5638 022-02	5333 025-02	3214 010-355	
C5-R/LC2040-00085M	5541 030-03	5513 020-14	5638 022-03	5333 025-03	3214 010-355	
C4-R/LC2050-00065M	5541 030-02	416.1-834	5638 022-02	5333 025-02	3214 010-355	
C5-R/LC2050-00085M	5541 030-03	5513 020-14	5638 022-03	5333 025-03	3214 010-355	
C5-R/LC2060-00075M	5541 030-03	5513 020-14	5638 022-03	5333 025-03	3214 010-355	
C6-R/LC2060-00095	5541 030-04	5513 020-14	5638 022-04	5333 025-04	3214 010-355	

	Spare parts			Accessories		
	11	12	13	14	15	
Ordering code	Plug	Compression spring	Draw bar set	Key adaptor	Torque wrench	
C3-R/LC2030-00060M	3611 005-180	5561 001-71	5461 100-101	5680 035-14	C-TK-01	
C4-R/LC2040-00075M	3611 005-180	5561 001-41	5461 100-111	5680 035-06	C-TK-01	
C5-R/LC2040-00085M	3611 005-180	5561 001-41	5461 100-121	5680 035-07	C-TK-01	
C4-R/LC2050-00065M	3611 005-180	5561 001-41	5461 100-111	5680 035-06	C-TK-01	
C5-R/LC2050-00085M	3611 005-180	5561 001-41	5461 100-121	5680 035-07	C-TK-01	
C5-R/LC2060-00075M	3611 005-180	5561 001-41	5461 100-121	5680 035-07	C-TK-01	
C6-R/LC2060-00095	3611 005-140	5561 001-41	5461 100-131	5680 035-07	C-TK-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

VDI to Coromant Capto® clamping unit



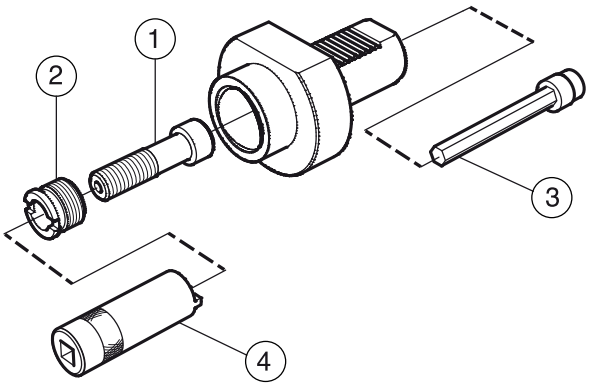
	Spare parts					
	1	2	3	4	5	
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer	
C3-R/LC2030-41020M	5252 010-01	416.1-834	3111 050-558	3823 010-101	5541 030-01	
C3-R/LC2030-41030M	5252 010-01	416.1-834	3111 050-558	3823 010-101	5541 030-01	
C4-R/LC2040-51030M	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5541 030-02	
C4-R/LC2040-51040M	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5541 030-02	
C5-R/LC2040-53030M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	
C5-R/LC2040-53040M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	
C5-R/LC2050-53030M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	
C5-R/LC2050-53040M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	
C5-R/LC2060-43040M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	
C6-R/LC2060-53040	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5541 030-04	

	Spare parts					
	6	7	8	9	10	
Ordering code	Screw	Plain bearing	Cam shaft	Screw	Compression spring	
C3-R/LC2030-41020M	416.1-834	5638 022-01	5333 025-01	3214 010-355	5561 001-71	
C3-R/LC2030-41030M	416.1-834	5638 022-01	5333 025-01	3214 010-355	5561 001-71	
C4-R/LC2040-51030M	416.1-834	5638 022-02	5333 025-02	3214 010-355	5561 001-41	
C4-R/LC2040-51040M	416.1-834	5638 022-02	5333 025-02	3214 010-355	5561 001-41	
C5-R/LC2040-53030M	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	
C5-R/LC2040-53040M	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	
C5-R/LC2050-53030M	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	
C5-R/LC2050-53040M	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	
C5-R/LC2060-43040M	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	
C6-R/LC2060-53040	5513 020-14	5638 022-04	5333 025-04	3214 010-355	5561 001-41	

	Spare parts	Accessories		
	11	12	13	
Ordering code	Draw bar set	Key extension	Torque wrench	
C3-R/LC2030-41020M	5461 100-101	5680 035-14	C-TK-01	
C3-R/LC2030-41030M	5461 100-101	5680 035-14	C-TK-01	
C4-R/LC2040-51030M	5461 100-111	5680 035-06	C-TK-01	
C4-R/LC2040-51040M	5461 100-111	5680 035-06	C-TK-01	
C5-R/LC2040-53030M	5461 100-121	5680 035-07	C-TK-01	
C5-R/LC2040-53040M	5461 100-121	5680 035-07	C-TK-01	
C5-R/LC2050-53030M	5461 100-121	5680 035-07	C-TK-01	
C5-R/LC2050-53040M	5461 100-121	5680 035-07	C-TK-01	
C5-R/LC2060-43040M	5461 100-121	5680 035-07	C-TK-01	
C6-R/LC2060-53040	5461 100-131	5680 035-07	C-TK-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

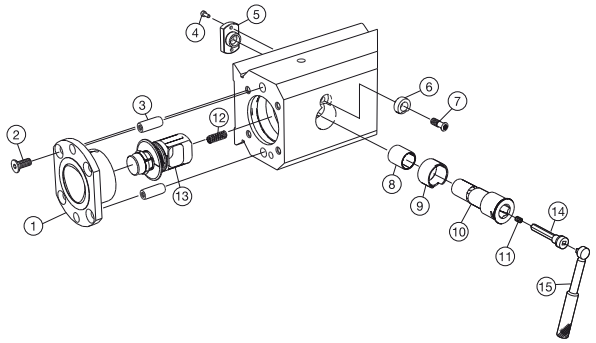
VDI to Coromant Capto® clamping unit



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C4-NC3000-V40-030	5512 067-02	5512 091-03	5680 015-05	5680 065-10	
C5-NC3000-V40-045	5512 067-03	5512 091-01	5680 015-01	5680 065-11	
C6-NC3000-V50-070	5512 067-04	5512 091-02	5680 015-02	5680 065-12	
C8-NC3000-V50-100	5512 067-04	5512 091-02	5680 015-02	5680 065-12	
C8-NC3000-V60-085	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

VDI to Coromant Capto® clamping unit



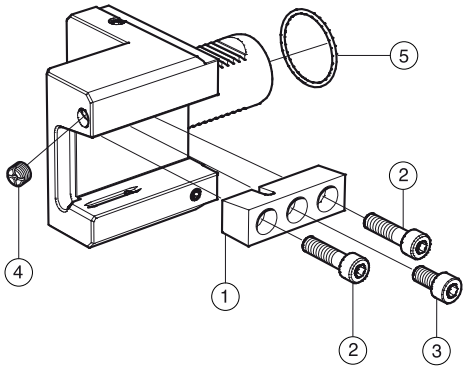
	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Parallel pin	Screw	Location bung
C6-R/LC115-130L	5252 010-04	3213 010-410	3111 050-714	3212 010-257	5336 003-01
C6-R/LC140-165L	5252 010-04	3213 010-410	3111 050-714	3212 010-257	5336 003-01
C6-R/LC140-205L	5252 010-04	3213 010-410	3111 050-714	3212 010-257	5336 003-01
C8-R/LC140-165L	5252 010-05	3213 010-462	3111 050-769	3212 010-257	5336 003-01
C8-R/LC140-205L	5252 010-05	3213 010-462	3111 050-769	3212 010-257	5336 003-01
C10-R/LC140-205L	5252 010-11	3213 010-462	5552 055-05	3212 010-257	5336 003-01

	Spare parts				
	6	7	8	9	10
Ordering code	Locking washer	Screw	Plain bearing	Plain bearing	Cam shaft
C6-R/LC115-130L	5541 030-04	5513 020-14	3823 010-183	5638 022-04	5333 025-04
C6-R/LC140-165L	5541 030-04	5513 020-14	3823 010-183	5638 022-04	5333 025-04
C6-R/LC140-205L	5541 030-04	5513 020-14	3823 010-183	5638 022-04	5333 025-04
C8-R/LC140-165L	5541 030-05	5513 020-14	3823 010-225	5638 022-05	5333 025-05
C8-R/LC140-205L	5541 030-05	5513 020-14	3823 010-225	5638 022-05	5333 025-05
C10-R/LC140-205L	5541 030-09	3212 010-462	3823 010-321	3823 010-501	5333 025-06

	Spare parts			Accessories	
	11	12	13	14	15
Ordering code	Screw	Compression spring	Draw bar set	Key adaptor	Torque wrench
C6-R/LC115-130L	3214 010-355	5561 001-41	5461 100-131	5680 035-06	C-TK-01
C6-R/LC140-165L	3214 010-355	5561 001-41	5461 100-131	5680 035-06	C-TK-01
C6-R/LC140-205L	3214 010-355	5561 001-41	5461 100-131	5680 035-06	C-TK-01
C8-R/LC140-165L	3214 010-355	5561 001-43	5461 100-141	5680 035-07	C-TK-02
C8-R/LC140-205L	3214 010-355	5561 001-43	5461 100-141	5680 035-07	C-TK-02
C10-R/LC140-205L	3214 010-355	5561 001-18	5461 100-151	5680 035-10	C-TK-03

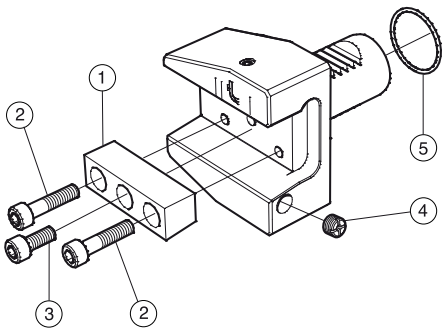
For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

VDI to rectangular shank adaptor



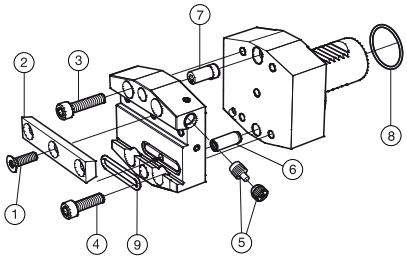
	Spare parts					
	1	2	3	4	5	
Ordering code	Clamp	Screw	Screw	Screw	O-ring	
ASHR/L-VDI30-20-HP	5431 115-07	3212 010-361	3212 010-399	5643 019-01	5641 005-134	
ASHR/L-VDI40-25-HP	5431 115-08	3212 010-412	3212 010-409	5643 019-01	5641 005-135	

VDI to rectangular shank adaptor



	Spare parts					
	1	2	3	4	5	
Ordering code	Wedge	Screw	Screw	Screw	O-ring	
ASHA-R/L-VDI30-20-HP	5431 115-07	3212 010-399	3212 010-361	5643 019-01	5641 005-134	
ASHA-R/L-VDI40-25-HP	5431 115-08	3212 010-411	3212 010-409	5643 019-01	5641 005-135	
ASHA-R/L-VDI50-25-HP	5431 115-08	3212 010-411	3212 010-409	5643 019-01	5641 001-119	

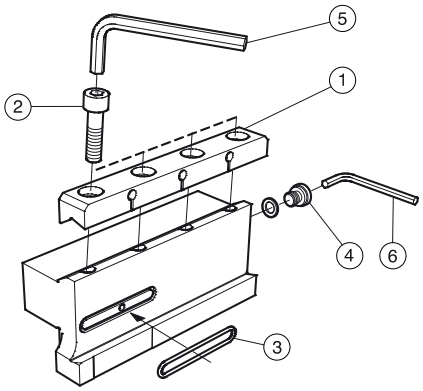
VDI to blade adaptor



	Spare parts						
	1	2	3	4	5a	5b	6
Ordering code	Screw	Wedge	Screw	Screw	Screw	Nozzle	Parallel pin
APBA-R/L-VDI30-21-HP	5513 015-02	5431 115-09	3212 010-361	3212 010-360	5643 019-01	5691 034-01	3111 050-611
APBA-R/L-VDI30-25-HP	5513 015-02	5431 115-09	3212 010-411		5643 019-01	5691 034-01	3111 050-611
APBA-R/L-VDI40-25-HP	5513 015-02	5431 115-09	3212 010-411		5643 019-01	5691 034-01	3111 050-611
APBA-R/L-VDI50-25-HP	5513 015-02	5431 115-09	3212 010-411		5643 019-01	5691 034-01	3111 050-611

	Spare parts		
	7	8	9
Ordering code	Eccentric pin	O-ring	O-ring
APBA-R/L-VDI30-21-HP	5333 011-01	5641 005-134	5641 005-133
APBA-R/L-VDI30-25-HP	5333 011-01	5641 005-134	5641 005-100
APBA-R/L-VDI40-25-HP	5333 011-01	5641 005-135	5641 005-100
APBA-R/L-VDI50-25-HP	5333 011-01	5641 001-119	5641 005-100

Tool block for blades



Metric version

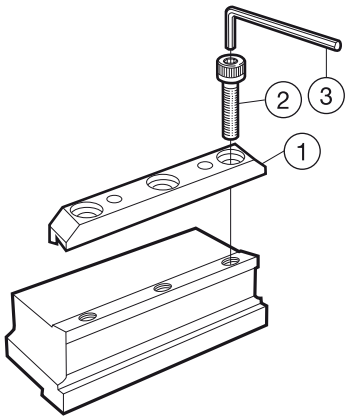
	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	O-ring	Coolant plug	Key	Key	
BA-R/LGC2020-21M	5412 120-10	3212 010-410	5641 005-04	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC2020-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC2525-21M	5412 120-10	3212 010-410	5641 005-04	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC2525-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC3232-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC3232-45	5412 120-08	3212 010-412	5641 005-14	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC4040-45	5412 120-08	3212 010-412	5641 005-14	5643 018-01	3021 010-060	3021 010-050	

Inch version

	Spare parts				Included parts	Accessories	
	1	2	3	4	5	6	
Ordering code	Clamp	Clamping screw	O-ring	Coolant plug	Key	Key	
BA-R/LGC12-21M	5412 120-10	3212 010-410	5641 005-04	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC12-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC16-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC20-25M	5412 120-09	3212 010-410	5641 005-100	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC20-45	5412 120-08	3212 010-412	5641 005-14	5643 018-01	3021 010-060	3021 010-050	
BA-R/LGC24-45	5412 120-08	3212 010-412	5641 005-14	5643 018-01	3021 010-060	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Tool block for blades



Metric version

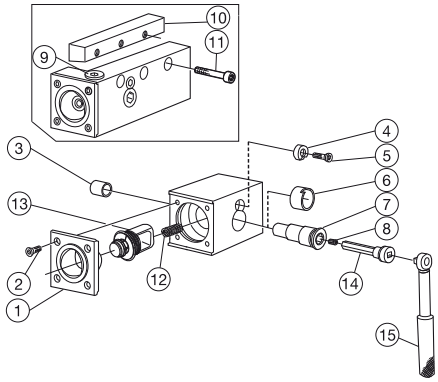
	Spare parts		Included parts	
	1	2	3	
Ordering code	Clamp	Clamping screw	Key	
151.2-2020-21M	5412 120-01	3212 010-410	3021 010-060	
151.2-2020-25	5412 120-02	3212 010-411	3021 010-060	
151.2-2520-21	5412 120-01	3212 010-410	3021 010-060	
151.2-2520-25	5412 120-03	3212 010-412	3021 010-060	
151.2-3232-25	5412 120-03	3212 010-412	3021 010-060	
151.2-3232-45	5412 120-03	3212 010-412	3021 010-060	
151.2-4040-45	5412 120-01	3212 010-410	3021 010-060	
151.2-5050-93	5412 120-04	3212 010-464	3021 010-080	

Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Clamp	Clamping screw	Key	
151.2-12-21M	5412 120-01	3212 010-410	3021 010-060	
151.2-16-25M	5412 120-02	3212 010-411	3021 010-060	
151.2-20-25M	5412 120-02	3212 010-411	3021 010-060	
151.2-20-45	5412 120-03	3212 010-412	3021 010-060	
151.2-24-25M	5412 120-02	3212 010-411	3021 010-060	
151.2-24-45	5412 120-03	3212 010-412	3021 010-060	
151.2-32-93	5412 120-04	3212 010-464	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4

Rectangular shank to Coromant Capto® clamping unit



Metric version

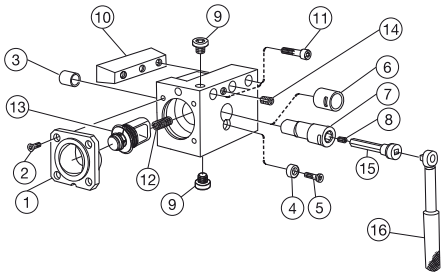
	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Plain bearing	Locking washer	Screw
C3-R/LC2085-4038M	5252 015-01	416.1-834	3823 010-101	5541 030-01	416.1-834
C4-R/LC2085-5048	5252 015-02	5513 020-26	3823 010-122	5541 030-02	416.1-834
C5-R/LC2085-6464	5252 015-03	5513 020-14	3823 010-162	5541 030-03	5513 020-14

	Spare parts				
	6	7	8	9	10
Ordering code	Plain bearing	Cam shaft	Screw	Plug	Wedge
C3-R/LC2085-4038M	5638 022-01	5333 025-01	3214 010-355	3611 005-180	5431 115-01
C4-R/LC2085-5048	5638 022-02	5333 025-02	3214 010-355	3611 005-180	5431 115-02
C5-R/LC2085-6464	5638 022-03	5333 025-03	3214 010-355	3611 005-180	5431 115-03

	Spare parts			Accessories	
	11	12	13	14	15
Ordering code	Screw	Compression spring	Draw bar set	Key extension	Torque wrench
C3-R/LC2085-4038M	3212 010-362	5561 001-71	5461 100-101	5680 035-14	C-TK-01
C4-R/LC2085-5048	3212 010-364	5561 001-41	5461 100-111	5680 035-06	C-TK-01
C5-R/LC2085-6464	3212 010-416	5561 001-41	5461 100-121	5680 035-07	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Rectangular shank to Coromant Capto® clamping unit



Inch version

	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Plain bearing	Locking washer	Screw
C4-R/LC2085-24102-16M	5252 015-02	5513 020-26	3823 010-122	5541 030-02	416.1-834
C5-R/LC2085-32130-20M	5252 015-03	5513 020-14	3823 010-162	5541 030-03	5513 020-14

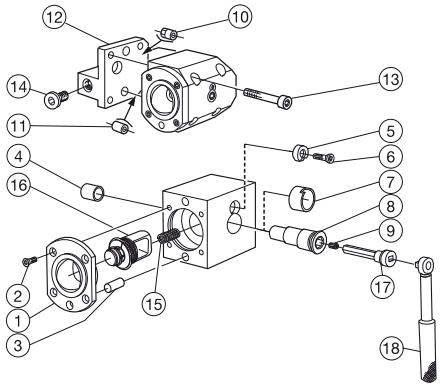
	Spare parts				
	6	7	8	9	10
Ordering code	Plain bearing	Cam shaft	Screw	Plug	Wedge
C4-R/LC2085-24102-16M	5638 022-02	5333 025-02	3214 010-355	3611 005-180	5431 100-01
C5-R/LC2085-32130-20M	5638 022-03	5333 025-03	3214 010-355	3611 005-180	5431 100-02

	Spare parts				Accessories
	11	12	13	14	15
Ordering code	Screw	Compression spring	Locking screw	Draw bar set	Key extension
C4-R/LC2085-24102-16M	3212 010-363	5561 001-41	3214 010-360	5461 100-111	5680 035-06
C5-R/LC2085-32130-20M	3212 010-415	5561 001-41	3214 010-360	5461 100-121	5680 035-07

	Accessories
	16
Ordering code	Torque wrench
C4-R/LC2085-24102-16M	C-TK-01
C5-R/LC2085-32130-20M	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Rectangular shank to Coromant Capto® clamping unit



Metric version

	Spare parts						
	1	2	3	4	5	6	7
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer	Screw	Plain bearing
C4-R/LC2080-59110A	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5541 030-02	416.1-834	5638 022-02
C5-R/LC2080-77110A	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	5513 020-14	5638 022-03
C6-R/LC2080-93140	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5541 030-04	5513 020-14	5638 022-04

	Spare parts						
	8	9	10	11	13	14	15
Ordering code	Cam shaft	Screw	Locating pin	Dowel pin	Screw	Plug	Compression spring
C4-R/LC2080-59110A	5333 025-02	3214 010-355	5552 063-07	5552 061-09	3212 010-414	3611 005-140	5561 001-41
C5-R/LC2080-77110A	5333 025-03	3214 010-355	5552 063-06	5552 061-08	3212 010-466	3611 005-140	5561 001-41
C6-R/LC2080-93140	5333 025-04	3214 010-355				3611 005-140	5561 001-41

	Spare parts	Accessories	
	16	17	18
Ordering code	Draw bar set	Key extension	Torque wrench
C4-R/LC2080-59110A	5461 100-111	5680 035-06	C-TK-01
C5-R/LC2080-77110A	5461 100-121	5680 035-07	C-TK-01
C6-R/LC2080-93140	5461 100-131	5680 035-07	C-TK-01

Inch version

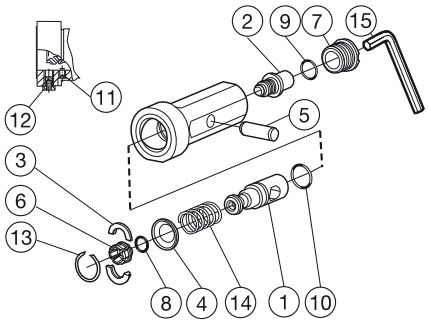
	Spare parts						
	1	2	3	4	5	6	7
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer	Screw	Plain bearing
C5-R/LC2080-76118-20A	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03	5513 020-14	5638 022-03

	Spare parts						
	8	9	10	11	13	14	15
Ordering code	Cam shaft	Screw	Locating pin	Dowel pin	Screw	Plug	Compression spring
C5-R/LC2080-76118-20A	5333 025-03	3214 010-355	5552 063-06	5552 061-08	3212 010-466	3611 005-140	5561 001-41

	Spare parts	Accessories	
	16	17	18
Ordering code	Draw bar set	Key extension	Torque wrench
C5-R/LC2080-76118-20A	5461 100-121	5680 035-07	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Cylindrical shank with flats to Coromant Capto® clamping unit



Metric version

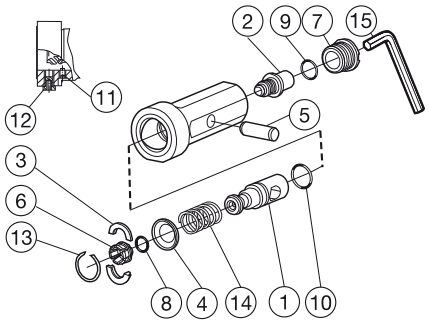
	Spare parts					
	1	2	3	4	5	
Ordering code	Drawbar	Clamping screw	Holder set	Ring	Support pin	
C3-NC2000-08018-32	5461 105-01	5519 105-01	5546 002-01	5541 028-01	5552 032-01	
C4-NC2000-10020-40	5461 105-02	5519 105-02	5546 002-02	5541 028-02	5552 032-02	
C4-NC2000-12020-50	5461 105-02	5519 105-02	5546 002-02	5541 028-02	5552 032-02	
C5-NC2000-12024-50	5461 105-03	5519 105-03	5546 002-03	5541 028-03	5552 032-03	
C5-NC2000-14024-60	5461 105-03	5519 105-03	5546 002-03	5541 028-03	5552 032-03	

	Spare parts					
	6	7	8	9	10	
Ordering code	Segment	Thread ring	O-ring	O-ring	O-ring	
C3-NC2000-08018-32	5549 120-08	5512 091-03	5641 005-01	3671 010-118	3671 010-124	
C4-NC2000-10020-40	5549 120-06	5512 091-01	5641 005-05	3671 010-120	3671 010-126	
C4-NC2000-12020-50	5549 120-06	5512 091-01	5641 005-05	3671 010-120	3671 010-126	
C5-NC2000-12024-50	5549 120-07	5512 091-02	5641 005-06	3671 010-124	3671 010-128	
C5-NC2000-14024-60	5549 120-07	5512 091-02	5641 005-06	3671 010-124	3671 010-128	

	Spare parts				Accessories	
	11	12	13	14	15	
Ordering code	Screw	Blind plug	Circlip	Spring	Key	
C3-NC2000-08018-32	3214 020-204	3611 005-180	5545 042-01	5561 001-52	3021 013-080	
C4-NC2000-10020-40	3214 020-255	3611 005-180	3421 105-026	5561 001-53	5680 010-03	
C4-NC2000-12020-50	3214 020-255	3611 005-180	3421 105-026	5561 001-53	5680 010-03	
C5-NC2000-12024-50	3214 020-255	3611 005-180	3421 105-032	5561 001-54	5680 010-04	
C5-NC2000-14024-60	3214 020-255	3611 005-180	3421 105-032	5561 001-54	5680 010-04	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Cylindrical shank with flats to Coromant Capto® clamping unit



Inch version

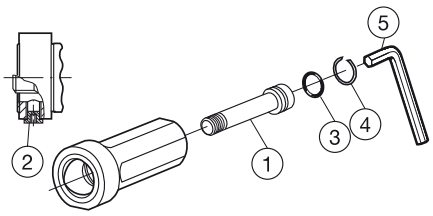
	Spare parts					
	1	2	3	4	5	
Ordering code	Drawbar	Clamping screw	Holder set	Ring	Support pin	
C3-NC2000-08018-A20	5461 105-01	5519 105-01	5546 002-01	5541 028-01	5552 032-01	
C4-NC2000-10020-A24	5461 105-02	5519 105-02	5546 002-02	5541 028-02	5552 032-02	
C4-NC2000-12020-A32	5461 105-02	5519 105-02	5546 002-02	5541 028-02	5552 032-02	
C5-NC2000-12024-A32	5461 105-03	5519 105-03	5546 002-03	5541 028-03	5552 032-03	

	Spare parts					
	6	7	8	9	10	
Ordering code	Segment	Thread ring	O-ring	O-ring	O-ring	
C3-NC2000-08018-A20	5549 120-08	5512 091-03	5641 005-01	3671 010-118	3671 010-124	
C4-NC2000-10020-A24	5549 120-06	5512 091-01	5641 005-05	3671 010-120	3671 010-126	
C4-NC2000-12020-A32	5549 120-06	5512 091-01	5641 005-05	3671 010-120	3671 010-126	
C5-NC2000-12024-A32	5549 120-07	5512 091-02	5641 005-06	3671 010-124	3671 010-128	

	Spare parts				Accessories	
	11	12	13	14	15	
Ordering code	Screw	Blind plug	Circlip	Spring	Key	
C3-NC2000-08018-A20	3214 020-204	3611 005-180	5545 042-01	5561 001-52	3021 013-080	
C4-NC2000-10020-A24	3214 020-255	3611 005-180	3421 105-026	5561 001-53	5680 010-03	
C4-NC2000-12020-A32	3214 020-255	3611 005-180	3421 105-026	5561 001-53	5680 010-03	
C5-NC2000-12024-A32	3214 020-255	3611 005-180	3421 105-032	5561 001-54	5680 010-04	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Cylindrical shank with flats to Coromant Capto® clamping unit



Metric version

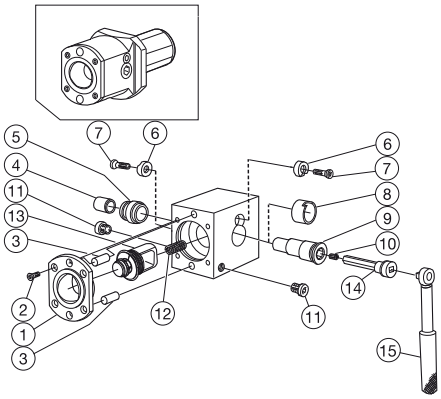
	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Clamping screw	Plug	O-ring	Retaining ring	Key	
C3-NC3000-08018-32	5512 096-01	3611 005-180	3671 010-020	5545 040-03	3021 013-080	
C3-NC3000-10018-40	5512 096-01	3611 005-180	3671 010-020	5545 040-03	3021 013-080	
C4-NC3000-10020-40	5512 096-02	3611 005-180	3671 010-022	5545 040-05	5680 010-03	
C5-NC3000-12024-50	5512 096-03	3611 005-180	3671 010-024	5545 040-06	5680 010-04	
C6-NC3000-14054-60	5512 096-05	3611 005-180	5641 001-07	5545 040-08	5680 010-04	

Inch version

	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Clamping screw	Plug	O-ring	Retaining ring	Key	
C3-NC3000-08018-A20	5512 096-01	3611 005-180	3671 010-020	5545 040-03	3021 013-080	
C4-NC3000-10020-A24	5512 096-02	3611 005-180	3671 010-022	5545 040-05	5680 010-03	
C4-NC3000-12020-A32	5512 096-04	3611 005-180	3671 010-022	5545 040-05	5680 010-03	
C5-NC3000-12024-A32	5512 096-03	3611 005-180	3671 010-024	5545 040-06	5680 010-04	
C6-NC3000-14054-A40	5512 096-05	5643 042-01	5641 001-07	5545 040-08	5680 010-04	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Cylindrical shank with flats to Coromant Capto® clamping unit



Metric version

	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Bush
C4-R/LC2045-00075M	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5638 024-02
C5-R/LC2055-00085M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5638 024-03
C6-R/LC2065-00095	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5638 024-04

	Spare parts				
	6	7	8	9	10
Ordering code	Locking washer	Screw	Plain bearing	Cam shaft	Screw
C4-R/LC2045-00075M	5541 030-02	416.1-834	5638 022-02	5333 025-02	3214 010-355
C5-R/LC2055-00085M	5541 030-03	5513 020-14	5638 022-03	5333 025-03	3214 010-355
C6-R/LC2065-00095	5541 030-04	5513 020-14	5638 022-04	5333 025-04	3214 010-355

	Spare parts			Accessories	
	11	12	13	14	15
Ordering code	Plug	Compression spring	Draw bar set	Key extension	Torque wrench
C4-R/LC2045-00075M	3611 005-180	5561 001-41	5461 100-111	5680 035-06	C-TK-01
C5-R/LC2055-00085M	3611 005-180	5561 001-41	5461 100-121	5680 035-07	C-TK-01
C6-R/LC2065-00095	3611 005-140	5561 001-41	5461 100-131	5680 035-07	C-TK-01

Inch version

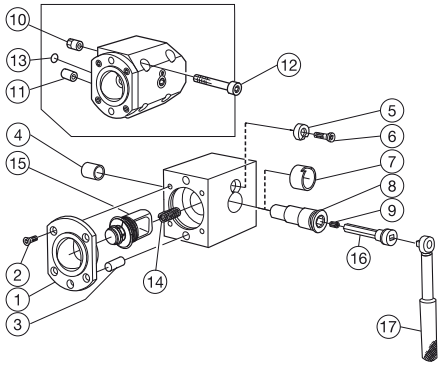
	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Bush
C5-R/LC2055-00085-32M	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5638 024-03
C6-R/LC2065-00095-40	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5638 024-04

	Spare parts				
	6	7	8	9	10
Ordering code	Locking washer	Screw	Plain bearing	Cam shaft	Screw
C5-R/LC2055-00085-32M	5541 030-03	5513 020-14	5638 022-03	5333 025-03	3214 010-355
C6-R/LC2065-00095-40	5541 030-04	5513 020-14	5638 022-04	5333 025-04	3214 010-355

	Spare parts			Accessories	
	11	12	13	14	15
Ordering code	Plug	Compression spring	Draw bar set	Key extension	Torque wrench
C5-R/LC2055-00085-32M	3611 005-180	5561 001-41	5461 100-121	5680 035-07	C-TK-01
C6-R/LC2065-00095-40	3611 005-140	5561 001-41	5461 100-131	5680 035-07	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Manual clamping unit



	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer
C3-R/LC2090-19039M	5252 010-01	416.1-834	3111 050-558	3823 010-101	5541 030-01
C4-R/LC2090-24043A	5252 010-02	5513 020-26	3111 050-610	3823 010-122	5541 030-02
C5-R/LC2090-32048A	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03
C6-R/LC2090-42060	5252 010-04	3213 010-410	3111 050-714	3823 010-183	5541 030-04
C8-R/LC2090-50088	5252 010-05	3213 010-462	3111 050-769	3823 010-225	5541 030-05

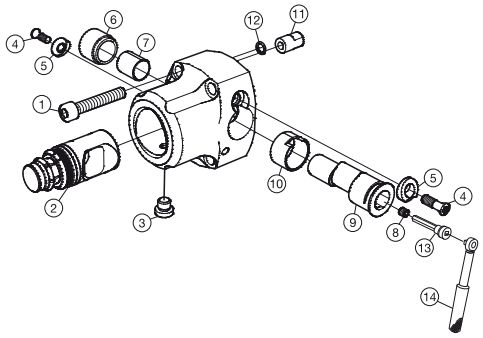
	Spare parts				
	6	7	8	9	10
Ordering code	Screw	Plain bearing	Cam shaft	Screw	Locating pin
C3-R/LC2090-19039M	416.1-834	5638 022-01	5333 025-01	3214 010-355	5552 063-05
C4-R/LC2090-24043A	416.1-834	5638 022-02	5333 025-02	3214 010-355	5552 063-07
C5-R/LC2090-32048A	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5552 063-06
C6-R/LC2090-42060	5513 020-14	5638 022-04	5333 025-04	3214 010-355	5552 063-03
C8-R/LC2090-50088	5513 020-14	5638 022-05	5333 025-05	3214 010-355	5552 063-04

	Spare parts				
	11	12	13	14	15
Ordering code	Dowel pin	Screw	O-ring	Compression spring	Draw bar set
C3-R/LC2090-19039M	5552 061-07	3212 010-363	5641 001-22	5561 001-71	5461 100-101
C4-R/LC2090-24043A	5552 061-09	3212 010-414	3671 010-114	5561 001-41	5461 100-111
C5-R/LC2090-32048A	5552 061-08	3212 010-466	3671 010-114	5561 001-41	5461 100-121
C6-R/LC2090-42060	5552 061-05	3212 010-469	3671 010-119	5561 001-41	5461 100-131
C8-R/LC2090-50088	5552 061-06	3212 010-521	3671 010-119	5561 001-43	5461 100-141

	Accessories	
	16	17
Ordering code	Key adaptor	Torque wrench
C3-R/LC2090-19039M	5680 035-14	C-TK-01
C4-R/LC2090-24043A	5680 035-06	C-TK-01
C5-R/LC2090-32048A	5680 035-07	C-TK-01
C6-R/LC2090-42060	5680 035-07	C-TK-01
C8-R/LC2090-50088	5680 035-07	C-TK-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Manual clamping unit



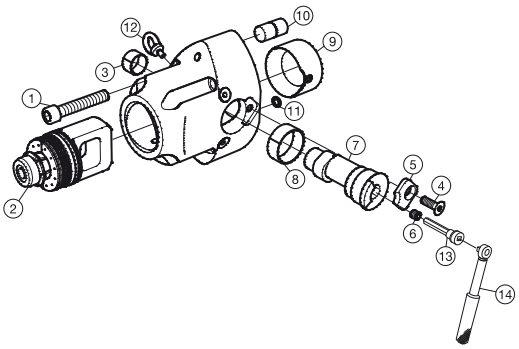
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Draw bar set	Blind plug	Screw	Locking washer	
C5-R/LC2095-00075	3212 010-415	5461 050-031	3611 007-180	5513 020-31	5541 030-12	
C6-R/LC2095-00090	3212 010-517	5461 050-041	3611 007-180	5513 020-14	5541 030-04	
C8-R/LC2095-00110	3212 010-518	5461 050-051	3611 007-180	5513 020-14	5541 030-04	

	Spare parts					
	6	7	8	9	10	
Ordering code	Bush	Plain bearing	Setting screw	Cam shaft	Plain bearing	
C5-R/LC2095-00075	5638 024-03	3823 010-162	3214 010-355	5333 025-03	5638 022-03	
C6-R/LC2095-00090	5638 024-06	3823 010-183	3214 010-355	5333 025-09	5638 022-08	
C8-R/LC2095-00110	5638 024-07	3823 010-225	3214 010-355	5333 025-10	5638 022-04	

	Spare parts		Accessories		
	11	12	13	14	
Ordering code	Locating pin	O-ring	Key extension	Torque wrench	
C5-R/LC2095-00075	5552 063-05	3671 010-114	5680 035-07	C-TK-01	
C6-R/LC2095-00090	5552 063-06	3671 010-016	5680 035-07	C-TK-01	
C8-R/LC2095-00110	5552 063-03	3671 010-018	5680 035-07	C-TK-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Manual clamping unit



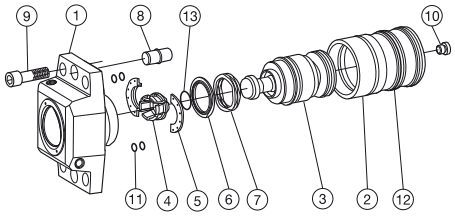
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Draw bar set	Plain bearing	Screw	Locking washer	
C10-R/LC2095-00182	3212 010-572	5461 100-151	3823 010-321	3213 010-462	5541 030-09	

	Spare parts					
	6	7	8	9	10	
Ordering code	Screw	Cam shaft	Plain bearing	Cover	Dowel	
C10-R/LC2095-00182	3214 010-355	5333 025-06	3823 010-501	5645 050-01	5552 055-07	

	Spare parts		Accessories		
	11	12	13	14	
Ordering code	O-ring	Lifting eye bolt	Key extension	Torque wrench	
C10-R/LC2095-00182	3671 010-019	3291 010-080	5680 035-10	C-TK-03	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Hydraulic clamping unit



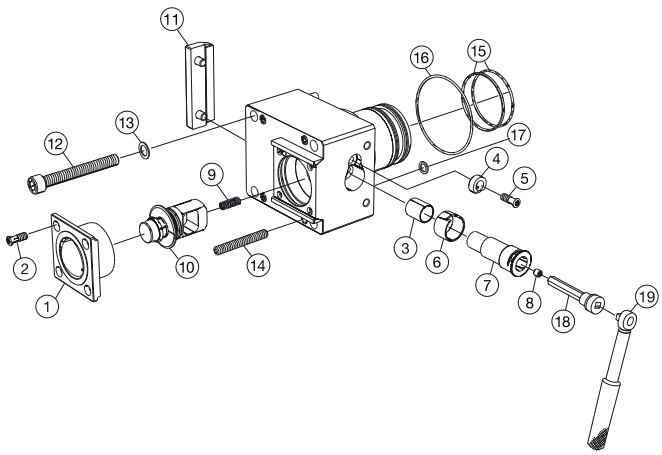
Metric version

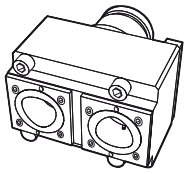
	Spare parts					
	1	2	3	4	5	
Ordering code	Front	Barrel	Clamping mechanism	Segment	Holder set	
C4-NC5010-00025	5252 033-11	5257 001-01	5651 065-01	5549 120-06	5546 001-14	
C5-NC5010-00035	5252 033-12	5257 001-02	5651 065-02	5549 120-07	5546 001-11	
C6-NC5010-00040	5252 033-13	5257 001-03	5651 065-03	5549 120-04	5546 001-09	
C8-NC5010-00050	5252 033-14	5257 001-04	5651 065-04	5549 120-05	5546 001-10	
C10-NC5010-00050	5252 033-16	5257 001-05	5651 065-05	5549 120-09	5546 001-13	

	Spare parts					
	6	7	8	9	10	
Ordering code	Ring	Flat wire spring	Dowel	Screw	Plug	
C4-NC5010-00025	5541 024-01	5561 012-01	5552 055-02	3212 010-411	3611 007-180	
C5-NC5010-00035	5541 024-02	5561 012-02	5552 055-03	3212 010-462	3611 007-180	
C6-NC5010-00040	5541 024-03	5561 012-03	5552 055-04	3212 010-514	3611 007-180	
C8-NC5010-00050	5541 024-04	5561 012-04	5552 055-05	3212 010-514	3611 007-180	
C10-NC5010-00050	5541 025-04	5561 012-04	5552 055-07	3212 010-616	3611 007-180	

	Spare parts		
	11	12	13
Ordering code	O-ring	O-ring	O-ring
C4-NC5010-00025	3671 010-112	5641 001-21	5641 005-05
C5-NC5010-00035	3671 010-112	3671 010-134	5641 005-06
C6-NC5010-00040	3671 010-114	3671 010-137	5641 005-04
C8-NC5010-00050	3671 010-116	3671 010-141	5641 005-04
C10-NC5010-00050	3671 010-019	3671 010-144	5641 005-95

Manual clamping unit





	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Plain bearing	Locking washer	Screw
C5-R/LCE80-028082	5252 015-03	5513 020-14	3823 010-162	5541 030-03	5513 020-14
C5-R/LCE80-028082-2	5252 015-03	5513 020-14	3823 010-162	5541 030-03	5513 020-14

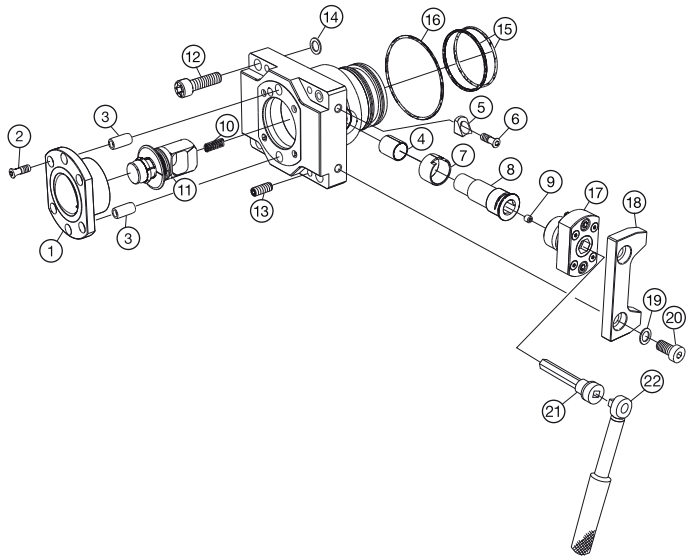
	Spare parts				
	6	7	8	9	10
Ordering code	Plain bearing	Cam shaft	Screw	Compression spring	Draw bar set
C5-R/LCE80-028082	5638 022-03	5333 025-03	3214 010-355	5561 001-41	5461 100-121
C5-R/LCE80-028082-2	5638 022-03	5333 025-03	3214 010-355	5561 001-41	5461 100-121

	Spare parts				
	11	12	13	14	15
Ordering code	Adjustment plate	Cap screw	Locking washer	Setting screw	O-ring
C5-R/LCE80-028082	5336 002-02	3212 010-471	5541 041-02	3214 010-418	5641 005-104
C5-R/LCE80-028082-2	5336 002-01	3212 010-471	5541 041-02	3214 010-418	5641 005-104

	Spare parts		Accessories	
	16	17	18	19
Ordering code	O-ring	Kantseal	Key adaptor	Torque wrench
C5-R/LCE80-028082	5641 001-79	5641 070-04	5680 035-07	C-TK-01
C5-R/LCE80-028082-2	5641 001-79	5641 070-04	5680 035-07	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Manual clamping unit



	Spare parts					
	1	2	3	4	5	
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer	
C5-R/LCE80-040000	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-10	

	Spare parts					
	6	7	8	9	10	
Ordering code	Screw	Plain bearing	Cam shaft	Screw	Compression spring	
C5-R/LCE80-040000	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5561 001-41	

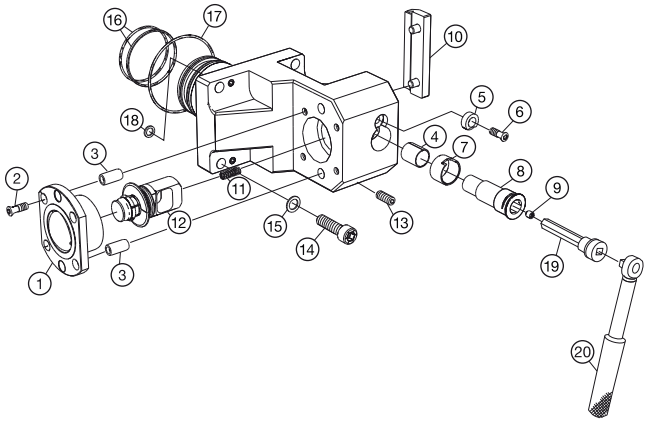
	Spare parts					
	11	12	13	14	15	
Ordering code	Draw bar set	Cap screw	Setting screw	Kantseal	O-ring	
C5-R/LCE80-040000	5461 100-121	3212 010-463	3214 010-410	5641 070-04	5641 005-104	

	Spare parts					
	16	17	18	19	20	
Ordering code	O-ring	Adaptor	Adjustment plate	Locking washer	Screw	
C5-R/LCE80-040000	5641 001-79	5253 006-03	5336 001-01	5541 041-01	5512 060-24	

	Accessories		
	21	22	
Ordering code	Key adaptor	Torque wrench	
C5-R/LCE80-040000	5680 035-07	C-TK-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Manual clamping unit



	Spare parts				
	1	2	3	4	5
Ordering code	Sleeve	Screw	Parallel pin	Plain bearing	Locking washer
C5-R/LCI80-000110	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03
C5-R/LCI80-000120	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03
C5-R/LCI80-096110-2	5252 010-03	5513 020-14	3111 050-661	3823 010-162	5541 030-03

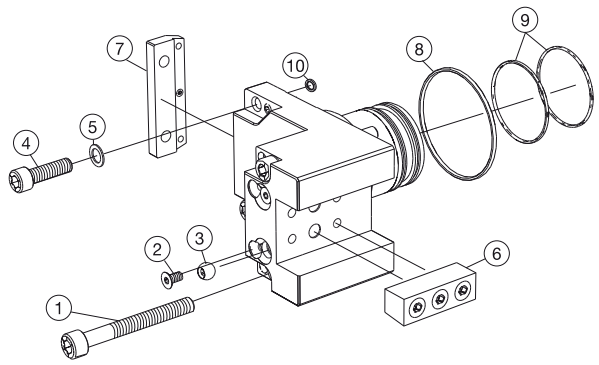
	Spare parts				
	6	7	8	9	10
Ordering code	Screw	Plain bearing	Cam shaft	Screw	Adjustment plate
C5-R/LCI80-000110	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5336 002-02
C5-R/LCI80-000120	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5336 002-02
C5-R/LCI80-096110-2	5513 020-14	5638 022-03	5333 025-03	3214 010-355	5336 002-02

	Spare parts				
	11	12	13	14	15
Ordering code	Compression spring	Draw bar set	Setting screw	Cap screw	Locking washer
C5-R/LCI80-000110	5561 001-41	5461 100-121	3214 010-410	3212 010-463	5541 041-02
C5-R/LCI80-000120	5561 001-41	5461 100-121	3214 010-410	3212 010-463	5541 041-02
C5-R/LCI80-096110-2	5561 001-41	5461 100-121	3214 010-410	3212 010-463	5541 041-02

	Spare parts			Accessories	
	16	17	18	19	20
Ordering code	O-ring	O-ring	Kantseal	Key adaptor	Torque wrench
C5-R/LCI80-000110	5641 005-104	5641 001-79	5641 070-04	5680 035-07	C-TK-01
C5-R/LCI80-000120	5641 005-104	5641 001-79	5641 070-04	5680 035-07	C-TK-01
C5-R/LCI80-096110-2	5641 005-104	5641 001-79	5641 070-04	5680 035-07	C-TK-01

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

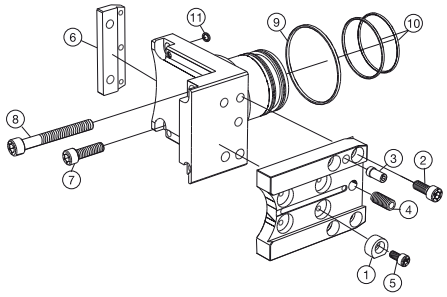
CDI 80 turret interface to rectangular shank adaptor



	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	Screw	Coolant nozzle	Screw	Locking washer	Wedge set
ASH-TNE-CDI80-25	3212 010-472	3212 010-358	5691 030-03	3212 010-463	5541 041-02	5431 130-01

	Spare parts			
	7	8	9	10
Ordering code	Adjustment plate	O-ring	O-ring	Kantseal
ASH-TNE-CDI80-25	5336 002-02	5641 001-79	5641 005-104	5641 070-04

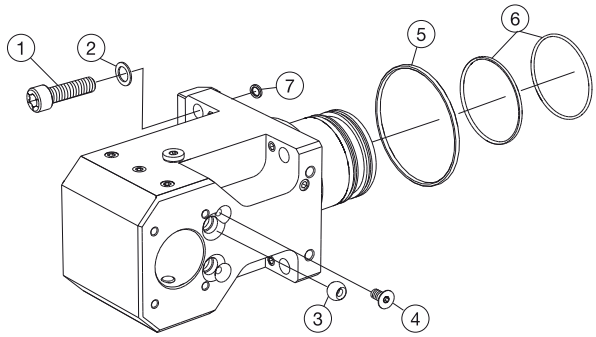
CDI 80 turret interface to blade adaptor



	Spare parts					
	1	2	3	4	5	6
Ordering code	Wedge	Screw	Eccentric pin	Parallel pin	Screw	Adjustment plate
APB-TNE-CDI80-25	5431 123-01	3214 010-410	5333 011-01	3111 020-611	3212 010-357	5336 002-02

	Spare parts					
	7	8	9	10	11	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
APB-TNE-CDI80-25	3214 010-411	3212 010-462	5641 001-79	5641 005-104	5641 070-04	

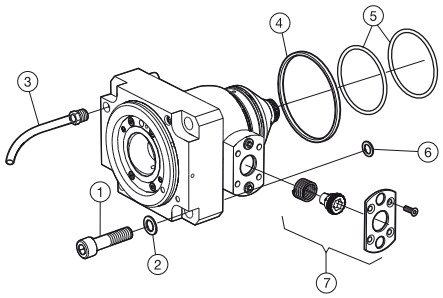
CDI 80 turret interface to cylindrical shank adaptor



	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	Locking washer	Coolant nozzle	Screw	O-ring	O-ring
ABB-TNI-CDI80-40-000120	3212 010-463	5541 041-02	5691 030-03	3213 010-358	5641 001-79	5641 005-104

	Spare parts
	7
Ordering code	Kantseal
ABB-TNI-CDI80-40-000120	5641 070-04

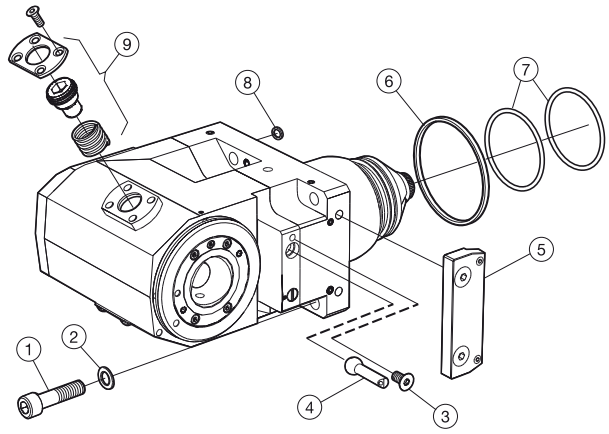
Driven tool holder for CDI 80 interface



	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	Locking washer	Coolant tube set	O-ring	O-ring	Kantseal
C5-DNE80-044000-E	3212 010-464	5541 041-02	5692 023-02	5641 001-79	5641 005-104	5641 070-04
C5-DNE80-044000-I	3212 010-464	5541 041-02	5692 023-02	5641 001-79	5641 005-104	5641 070-04

	Spare parts
	7
Ordering code	Adaptor
C5-DNE80-044000-E	5253 006-03
C5-DNE80-044000-I	5253 006-03

Driven tool holder for CDI 80 interface

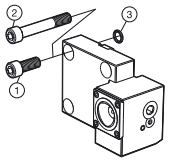


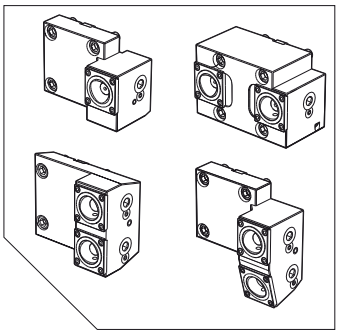
	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	Locking washer	Screw	Coolant nozzle	Adjustment plate	O-ring
C5-DNI80-040110-E	3212 010-463	5541 041-02	3213 010-358	5691 036-01	5336 002-02	5641 001-79
C5-DNI80-040110-I	3212 010-463	5541 041-02	3213 010-358	5691 036-01	5336 002-02	5641 001-79

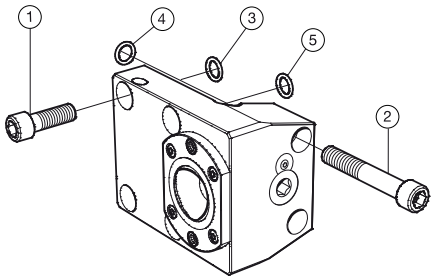
	Spare parts		
	7	8	9
Ordering code	O-ring	Kantseal	Adaptor
C5-DNI80-040110-E	5641 005-104	5641 070-04	5253 006-01
C5-DNI80-040110-I	5641 005-104	5641 070-04	5253 006-01

Manual clamping unit for BMT turrets

External

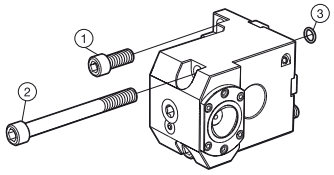


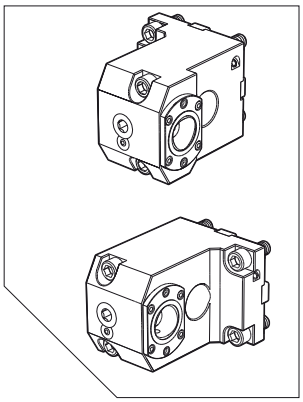


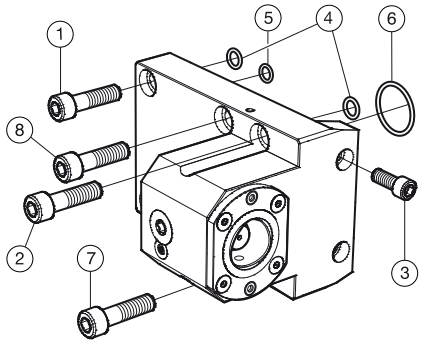


	Spare parts			
	1	2	3	
Ordering code	Screw	Screw	O-ring	
C4-TR/LE-BT55A	3212 010-461	3212 010-463		
C4-TR/LE-BT65A	3212 010-512			
C4-TR/LE-BT65A-DT	3212 010-545		5641 001-97	
C4-TR/LE-BT65A-TT	3212 010-512			
C4-TR/LE-BT65A-YT	3212 010-513			
C5-TR/LE-BT65A	3212 010-512			
C5-TR/LE-BT75A	3212 010-513	3212 010-470		
C6-TR/LE-BT85A	3212 010-513	5512 060-26		

Internal







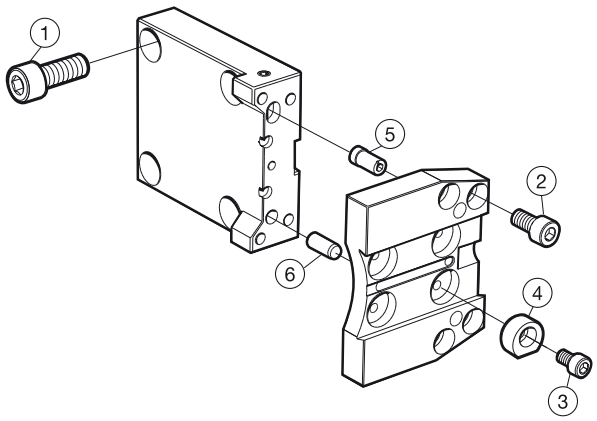
	Spare parts			
	1	2	3	
Ordering code	Screw	Screw	O-ring	
C4-TR/LI-BT55A	3212 010-462	3212 010-471		
C4-TR/LI-BT65A	3212 010-512	3212 010-525	5641 001-97	
C4-TR/LI-BT65A-SS	3212 010-512	3212 010-525	5641 001-97	
C5-TR/LI-BT65A	3212 010-512	3212 010-525	5641 001-97	

	Spare parts			
	1	3	4	
Ordering code	Screw	Screw	O-ring	
C5-TR/LI-BT75A	3212 010-524			
C6-TR/LI-BT75A	3212 010-545			
C6-TR/LI-BT85A	3212 010-524			
C8-TR/LI-BT85A	3212 010-526	3212 010-515	5641 001-122	
C10-TR/LI-BT85A	3212 010-528	3212 010-516	5641 001-122	

Note!

Clamping unit spare parts are the same as the type 2085 or type 2090.

BMT turret interface to blade adaptor

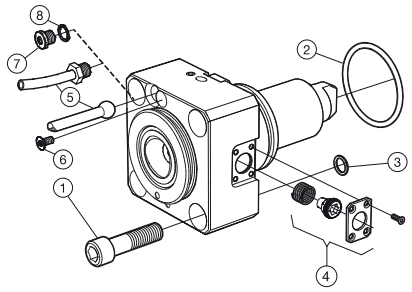


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	Screw	Wedge	Eccentric pin	
APB-TNE-BT65A-25	3212 010-511	3212 010-409	3212 010-357	5431 123-01	5333 011-01	

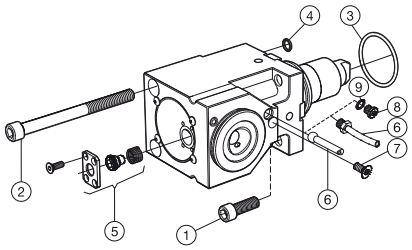
	Spare parts
	6
Ordering code	Parallel pin
APB-TNE-BT65A-25	3111 020-611

Driven tool holder for BMT-P turrets

External



Internal



External

	Spare parts				
	1	2	3	4	5a
Ordering code	Screw	O-ring	O-ring	Adaptor	Nozzle
C3-DNE-BT55A-E	3212 010-466	5641 001-106	5641 005-79	5253 009-01	5691 036-01
C3-DNE-BT55A-I	3212 010-466	5641 001-106	5641 005-79	5253 009-01	5691 036-01
C4-DNE-BT65A-E	3212 010-515	5641 001-115	5641 001-97	5253 007-02	5691 036-02
C4-DNE-BT65A-I	3212 010-515	5641 001-115	5641 001-97	5253 007-02	5691 036-02
C5-DNE-BT75A-E	3212 010-519	5641 001-94	5641 001-34	5253 012-01	5691 036-01
C5-DNE-BT75A-I	3212 010-519	5641 001-94	5641 001-34	5253 012-01	5691 036-01
C6-DNE-BT85A-E	5512 060-25	5641 001-116	5641 001-34	5253 012-02	
C6-DNE-BT85A-I	5512 060-25	5641 001-116	5641 001-34	5253 012-02	

	Spare parts			
	5b	6	7	8
Ordering code	Coolant tube set	Screw	Pipe plug	Sealing ring
C3-DNE-BT55A-E		3213 010-359		
C3-DNE-BT55A-I		3213 010-359		
C4-DNE-BT65A-E		3213 010-358		
C4-DNE-BT65A-I		3213 010-358		
C5-DNE-BT75A-E		3213 010-358		
C5-DNE-BT75A-I		3213 010-358		
C6-DNE-BT85A-E	5692 023-02			
C6-DNE-BT85A-I	5692 023-02		3611 008-101	5541 042-01

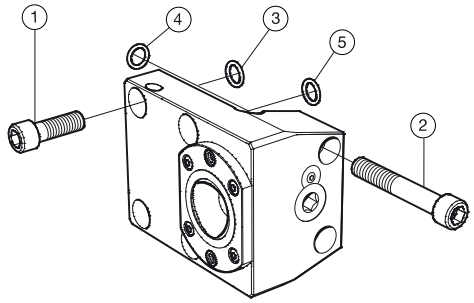
Internal

	Spare parts				
	1	2	3	4	5
Ordering code	Screw	Screw	O-ring	O-ring	Adaptor
C3-DNI-BT55A-E	3212 020-474		5641 001-106	5641 005-79	5253 011-03
C3-DNI-BT55A-I	3212 020-474		5641 001-106	5641 005-79	5253 011-03
C4-DNI-BT65A-E	3212 010-513	5512 060-25	5641 001-115	5641 001-97	5253 006-12
C4-DNI-BT65A-I	3212 010-513	5512 060-25	5641 001-115	5641 001-97	5253 006-12
C5-DNI-BT75A-E	3212 010-524		5641 001-94	5641 001-34	5253 012-01
C5-DNI-BT75A-I	3212 010-524		5641 001-94	5641 001-34	5253 012-01
C6-DNI-BT85A-E	3212 010-528		5641 001-116	5641 001-34	5253 012-02
C6-DNI-BT85A-I	3212 010-528		5641 001-116	5641 001-34	5253 012-02

	Spare parts				
	6a	6b	7	8	9
Ordering code	Nozzle	Coolant tube set	Screw	Pipe plug	Sealing ring
C3-DNI-BT55A-E	5691 036-01		3213 010-358		
C3-DNI-BT55A-I	5691 036-01		3213 010-358		
C4-DNI-BT65A-E	5691 036-02		3213 010-358		
C4-DNI-BT65A-I	5691 036-02		3213 010-358		
C5-DNI-BT75A-E	5691 036-01		3213 010-358		
C5-DNI-BT75A-I	5691 036-01		3213 010-358		
C6-DNI-BT85A-E		5692 023-02			
C6-DNI-BT85A-I		5692 023-02		3611 008-101	5541 042-01

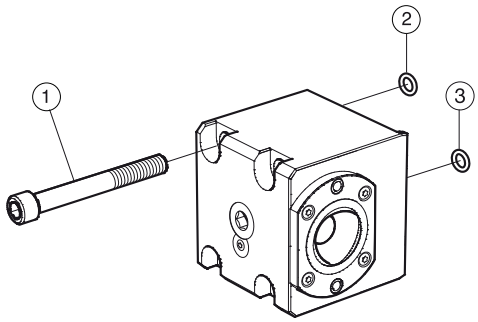
Manual clamping unit for Doosan machines

External



	Spare parts		
	1	3	
Ordering code	Screw	O-ring	
C5-TR/LE-DO-A	3212 010-513		
C6-TR/LE-DO-C	3212 010-565	5641 001-131	

Internal



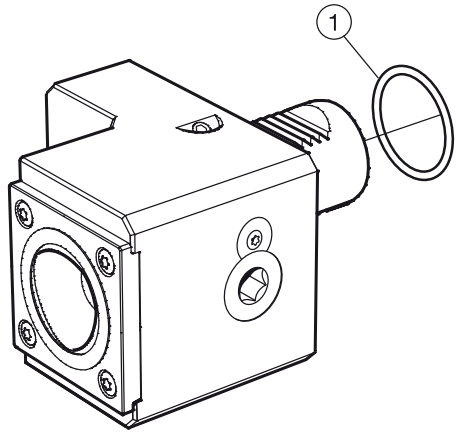
	Spare parts		
	1	2	
Ordering code	Screw	O-ring	
C5-TR/LI-DO-A	3212 020-523	5641 001-122	
C6-TR/LI-DO-B	3212 010-521		
C6-TR/LI-DO-C	3212 010-573		
C8-TR/LI-DO-C	3212 010-573		
C10-TR/LI-DO-C	3212 010-576		

Note!

Clamping unit spare parts are the same as the type 2090.

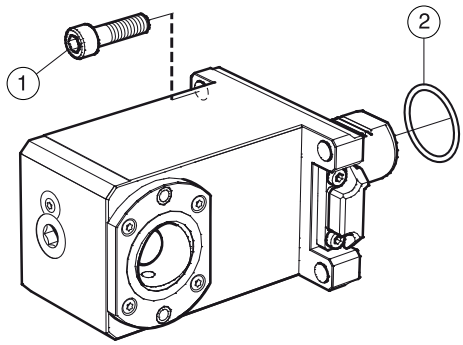
Manual clamping unit for Gildemeister machines

External



	Spare parts	
	1	
Ordering code	O-ring	
C5-TR/LE-GM40V	5641 005-135	

Internal



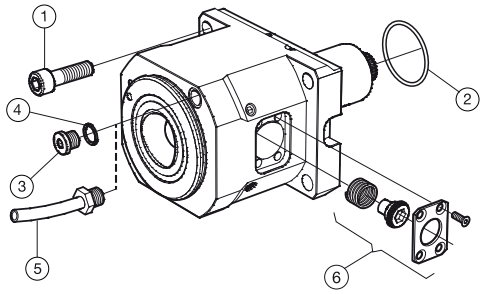
	Spare parts		
	1	2	
Ordering code	Screw	O-ring	
C5-TR/LI-GM40V-L	3212 010-462	5641 005-135	
C5-TR/LI-GM40V-R	3212 010-462	5641 005-135	

Note!

Clamping unit spare parts are the same as the type 2085 or type 2090.

Driven tool holder for Gildemeister machines

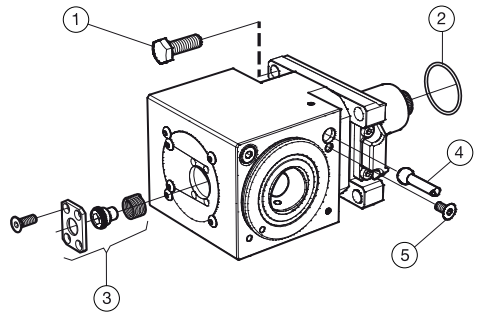
External



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	Plug	Sealing ring	Coolant tube set	
C5-DNE-GM40V-E	3212 010-462	5641 005-135	3611 008-101	5541 042-01	5692 023-02	
C5-DNE-GM40V-I	3212 010-462	5641 005-135	3611 008-101	5541 042-01	5692 023-02	

	Spare parts
	6
Ordering code	Adaptor
C5-DNE-GM40V-E	5253 012-01
C5-DNE-GM40V-I	5253 012-01

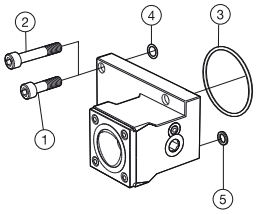
Internal

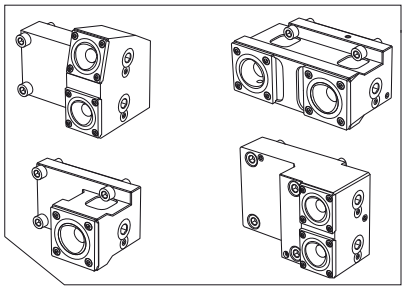


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	Adaptor	Nozzle	Screw	
C5-DNI-GM40V-E-L	3211 012-462	5641 005-135	5253 012-01	5691 036-01	3213 010-358	
C5-DNI-GM40V-E-R	3211 012-462	5641 005-135	5253 012-01	5691 036-01	3213 010-358	
C5-DNI-GM40V-I-L	3211 012-462	5641 005-135	5253 012-01	5691 036-01	3213 010-358	
C5-DNI-GM40V-I-R	3211 012-462	5641 005-135	5253 012-01	5691 036-01	3213 010-358	

Manual clamping unit for Mazak machines

External



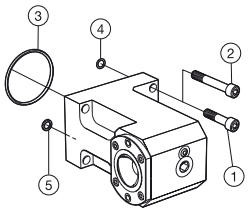


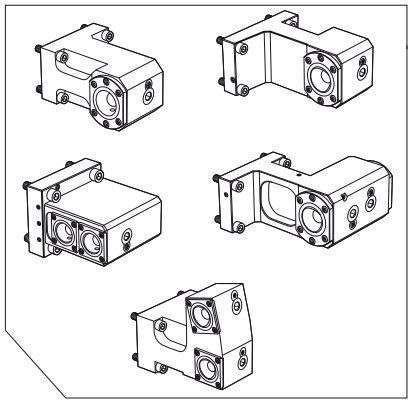
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
C5-TR/LE-MZ68A	3212 010-463		5641 001-94	5641 001-93	5641 070-05	
C5-TR/LE-MZ68A-DT	3212 010-463		5641 001-94	5641 001-93	5641 070-05	
C4-TR/LE-MZ68B	3212 010-413	3212 010-417	5641 001-107	5641 001-114	5641 070-07	
C5-TR/LE-MZ80A	3212 010-463	3212 010-466	5641 001-109	5641 001-93	5641 070-05	

Note!

Clamping unit spare parts are the same as the type 2085.

Internal





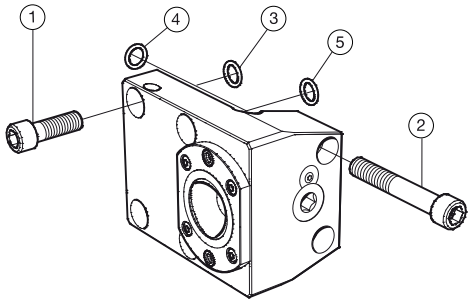
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
C5-TR/LI-MZ68A	3212 010-466		5641 001-94	5641 001-93	5641 070-05	
C5-TR/LI-MZ68A-DT	3212 010-466		5641 001-94	5641 001-93	5641 070-05	
C5-TR/LI-MZ68A-SS	3212 010-465		5641 001-94	5641 001-93	5641 070-05	
C4-TR/LI-MZ68B	3212 010-413	5512 060-27	5641 001-107	5641 001-114	5641 070-07	
C5-TR/LI-MZ80A	3212 010-463	3212 010-476	5641 001-109	5641 001-93	5641 070-05	

Note!

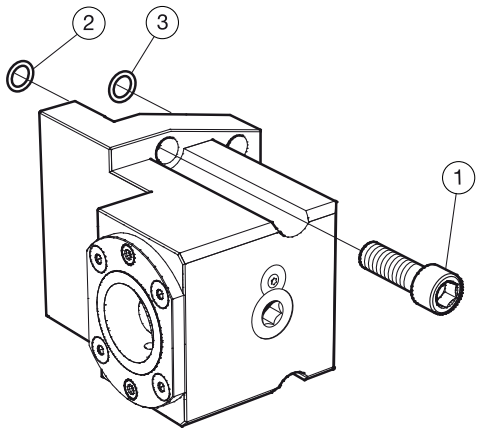
Clamping unit spare parts are the same as the type 2085 or type 2090.

Manual clamping unit for Mazak machines

External



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	O-ring	
C4-TR/LE-MZ-A	3212 010-412		5641 001-114			
C4-TR/LE-MZ-B	3212 010-410	3212 010-366		5641 001-123		
C6-TR/LE-MZ-D	3212 010-565				5641 001-129	
C6-TR/LE-MZ-E	3212 010-566				5641 001-129	
C6-TR/LE-MZ-G	3212 010-565				5641 001-129	
C6-TR/LE-MZ-H	3212 010-566				5641 001-129	



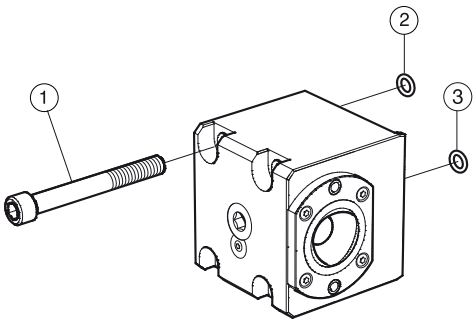
	Spare parts			
	1	2	3	
Ordering code	Screw	O-ring	Kantseal	
C6-TR/LE-MZ-F	3212 010-566	5641 001-105	5641 070-05	

Note!

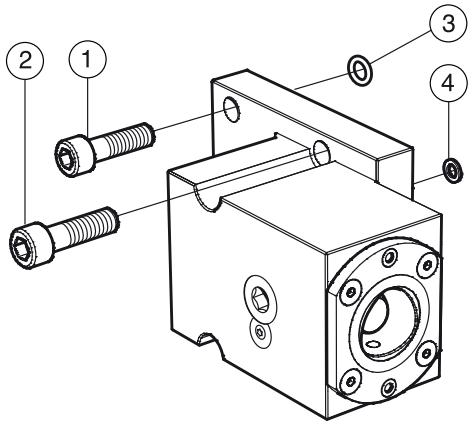
Clamping unit spare parts are the same as the type 2090.

Manual clamping unit for Mazak machines

Internal



	Spare parts			
	1	2	3	
Ordering code	Screw	O-ring	O-ring	
C4-TR/LI-MZ-A	3212 010-418	5641 001-114		
C4-TR/LI-MZ-B	3212 010-418	5641 001-114		
C5-TR/LI-MZ-B	3212 010-419	5641 001-114		
C6-TR/LI-MZ-C	3212 010-520		5641 001-128	
C6-TR/LI-MZ-D	3212 010-565		5641 001-129	
C8-TR/LI-MZ-D	3212 010-567		5641 001-129	
C10-TR/LI-MZ-D	3212 010-576		5641 001-129	
C6-TR/LI-MZ-E	3212 010-566		5641 001-129	
C8-TR/LI-MZ-E	3212 010-566		5641 001-129	
C10-TR/LI-MZ-E	3212 010-573		5641 001-129	
C6-TR/LI-MZ-G	3212 010-565		5641 001-129	
C8-TR/LI-MZ-G	3212 010-568		5641 001-129	
C10-TR/LI-MZ-G	3212 010-576		5641 001-129	
C6-TR/LI-MZ-H	3212 010-566		5641 001-129	
C8-TR/LI-MZ-H	3212 010-566		5641 001-129	
C10-TR/LI-MZ-H	3212 010-572		5641 001-129	

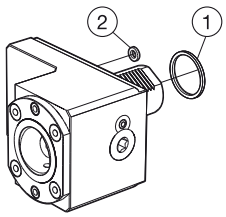


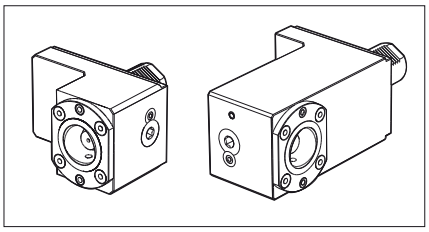
	Spare parts				
	1	2	3	4	
Ordering code	Screw	Screw	O-ring	Kantseal	
C6-TR/LI-MZ-F	3212 010-566		5641 001-105	5641 070-05	
C8-TR/LI-MZ-F	3212 010-566	3212 010-576	5641 001-105	5641 070-05	

Note!

Clamping unit spare parts are the same as the type 2090.

Manual clamping unit for Mazak machines





External

	Spare parts		
	1	2	
Ordering code	O-ring	Kantseal	
C4-TR/LE-MZ40V	5641 005-136	5641 070-07	
C4-TR/LE-MZ40X	5641 001-120	5641 070-07	
C6-TR/LE-MZ50V	5641 005-112	5641 070-07	

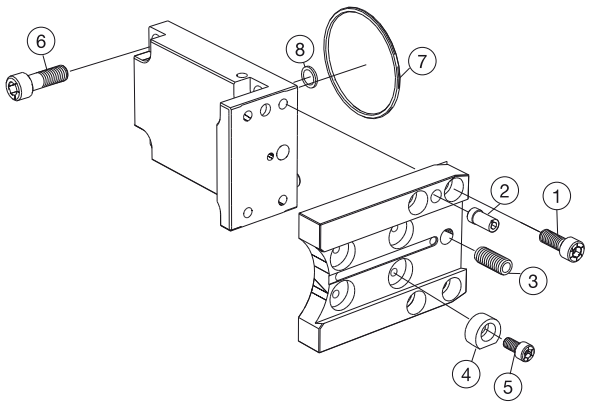
Internal

	Spare parts		
	1	2	
Ordering code	O-ring	Kantseal	
C4-TR/LI-MZ40V	5641 005-136	5641 070-07	
C4-TR/LI-MZ40X	5641 001-120	5641 070-07	
C6-TR/LI-MZ50V	5641 005-112	5641 070-07	

Note!

Clamping unit spare parts are the same as the type 2090.

Mazak turret interface to blade adaptor

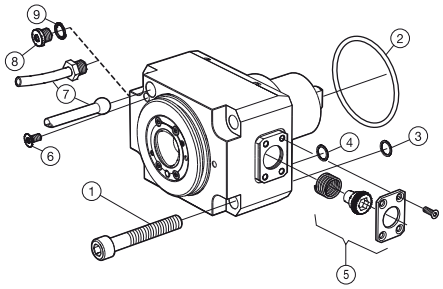


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Eccentric pin	Parallel pin	Wedge	Screw	
APB-TNE-MZ68A-25	3212 010-463	5333 011-01	3111 050-662	5431 123-01	3212 010-357	

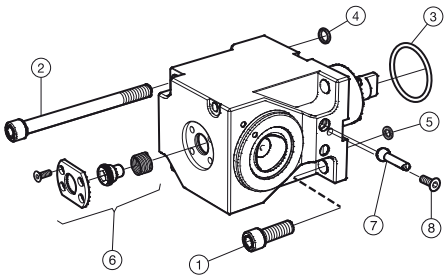
	Spare parts			
	6	7	8	
Ordering code	Screw	O-ring	Kantseal	
APB-TNE-MZ68A-25	3212 010-410	5641 001-94	5641 070-05	

Driven tool holder for Mazak machines

External



Internal



External

	Spare parts				
	1	2	3	4	5
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor
C4-DNE-MZ68B-E	3212 010-411	5641 001-107	5641 001-114	5641 070-07	5253 007-02
C4-DNE-MZ68B-I	3212 010-411	5641 001-107	5641 001-114	5641 070-07	5253 007-02
C5-DNE-MZ68A-E	3212 010-469	5641 001-94	5641 001-93	5641 070-05	5253 006-05
C5-DNE-MZ68A-I	3212 010-469	5641 001-94	5641 001-93	5641 070-05	5253 006-05
C5-DNE-MZ80A-E	3212 010-463	5641 001-109	5641 001-93	5641 070-05	5253 006-05
C5-DNE-MZ80A-I	3212 010-463	5641 001-109	5641 001-93	5641 070-05	5253 006-05

	Spare parts				
	6	7a	7b	8	9
Ordering code	Screw	Nozzle	Coolant tube set	Pipe plug	Sealing ring
C4-DNE-MZ68B-E			5692 029-01		
C4-DNE-MZ68B-I			5692 029-01	3611 008-101	5541 042-01
C5-DNE-MZ68A-E	3213 010-359	5691 036-02			
C5-DNE-MZ68A-I	3213 010-359	5691 036-02			
C5-DNE-MZ80A-E			5692 029-01		
C5-DNE-MZ80A-I			5692 029-01	3611 008-101	5541 042-01

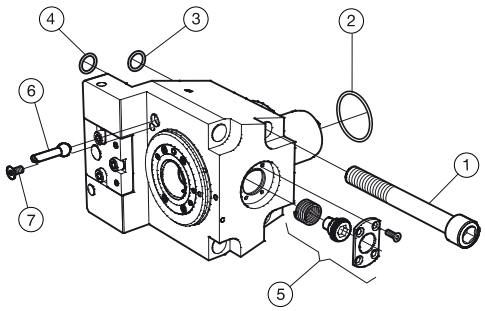
Internal

	Spare parts				
	1	2	3	4	5
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor
C4-DNI-MZ68B-E	3212 010-411	5641 001-107	5641 001-114	5641 070-07	5253 006-12
C4-DNI-MZ68B-I	3212 010-411	5641 001-107	5641 001-114	5641 070-07	5253 006-12
C5-DNI-MZ68A-E	3212 010-463	5641 001-94		5641 070-05	5253 006-04
C5-DNI-MZ68A-I	3212 010-463	5641 001-94		5641 070-05	5253 006-04
C5-DNI-MZ80A-E	3212 010-462	5641 001-109	5641 001-93	5641 070-05	5253 012-01
C5-DNI-MZ80A-I	3212 010-462	5641 001-109	5641 001-93	5641 070-05	5253 012-01

	Spare parts		
	6	7	8
Ordering code	Nozzle	Screw	Angular adjustment set
C4-DNI-MZ68B-E	5691 036-01	3213 010-358	
C4-DNI-MZ68B-I	5691 036-01	3213 010-358	
C5-DNI-MZ68A-E	5691 036-01	3213 010-358	
C5-DNI-MZ68A-I	5691 036-01	3213 010-358	
C5-DNI-MZ80A-E	5691 036-01	3213 010-358	5337 002-01
C5-DNI-MZ80A-I	5691 036-01	3213 010-358	5337 002-01

Driven tool holder for Mazak machines

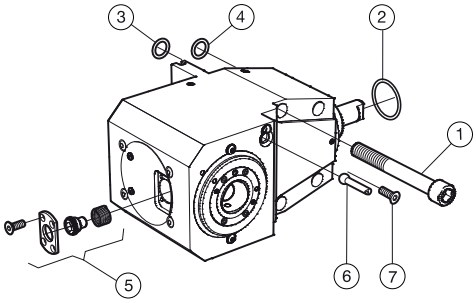
External



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor	
C5-DNE-MZ-F-E	3212 010-576	5641 001-105	5641 001-121	5641 070-05	5253 006-01	
C5-DNE-MZ-F-I	3212 010-576	5641 001-105	5641 001-121	5641 070-05	5253 006-01	

	Spare parts	
	6	7
Ordering code	Nozzle	Screw
C5-DNE-MZ-F-E	5691 036-01	3213 010-358
C5-DNE-MZ-F-I	5691 036-01	3213 010-358

Internal

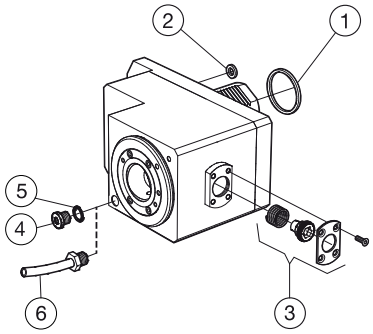


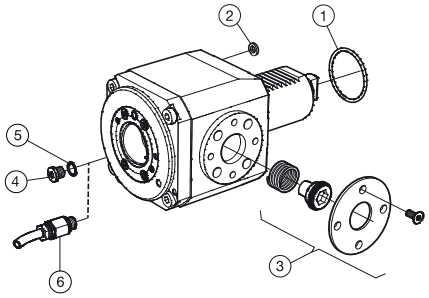
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor	
C5-DNI-MZ-F-E	3212 010-576	5641 001-121	5641 001-105	5641 070-05	5253 006-01	
C5-DNI-MZ-F-I	3212 010-576	5641 001-121	5641 001-105	5641 070-05	5253 006-01	

	Spare parts	
	6	7
Ordering code	Nozzle	Screw
C5-DNI-MZ-F-E	5691 036-01	3213 010-358
C5-DNI-MZ-F-I	5691 036-01	3213 010-358

Driven tool holder for Mazak machines

External

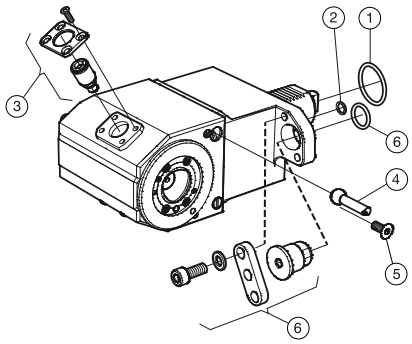




	Spare parts						
	1	2	3	4	5	6	
Ordering code	O-ring	Kantseal	Adaptor	Plug	Sealing ring	Coolant tube set	
C5-DNE-MZ50V-E	5641 005-112	5641 070-07	5253 006-01			5692 029-01	
C5-DNE-MZ50V-I	5641 005-112	5641 070-07	5253 006-01	3611 008-101	5541 042-01	5692 029-01	

	Spare parts						
	1	2	3	4	5	6	
Ordering code	O-ring	Kantseal	Adaptor	Plug	Sealing ring	Coolant tube set	
C4-DNE-MZ40V-E	5641 005-136	5641 070-07	5253 006-12			5692 021-01	
C4-DNE-MZ40V-I	5641 005-136	5641 070-07	5253 006-12	3611 008-101	5541 042-01	5692 021-01	
C4-DNE-MZ40X-E	5641 005-136	5641 070-07	5253 006-12	3611 008-101	5541 042-01	5692 021-01	
C4-DNE-MZ40X-I	5641 005-136	5641 070-07	5253 006-12	3611 008-101	5541 042-01	5692 021-01	

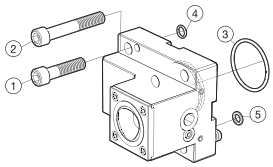
Internal

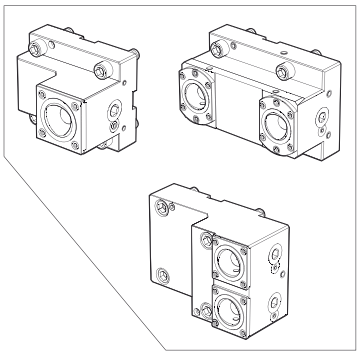


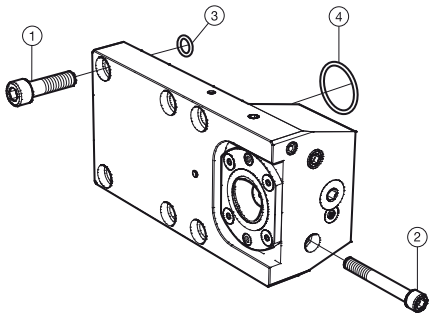
	Spare parts						
	1	2	3	4	5	6	
Ordering code	O-ring	Kantseal	Adaptor	Nozzle	Screw	Angular adjustment set	
C4-DNI-MZ40V-E	5641 005-136	5641 070-07	5253 006-12	5691 036-01	3213 010-358		
C4-DNI-MZ40V-I	5641 005-136	5641 070-07	5253 006-12	5691 036-01	3213 010-358		
C4-DNI-MZ40X-E	5641 005-136	5641 070-07	5253 006-12	5691 036-01	3213 010-358	5337 003-01	
C4-DNI-MZ40X-I	5641 005-136	5641 070-07	5253 006-12	5691 036-01	3213 010-358	5337 003-01	
C5-DNI-MZ50V-E	5641 005-112	5641 070-07	5253 006-01	5691 036-01	3213 010-358		
C5-DNI-MZ50V-I	5641 005-112	5641 070-07	5253 006-01	5691 036-01	3213 010-358		

Manual clamping unit for Mori Seiki machines

External

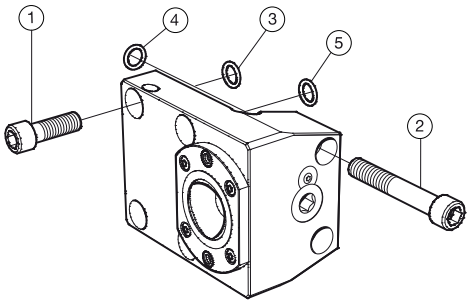






	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
C4-TR/LE-MS40A	3212 010-465		5641 005-110	5641 001-93	5641 070-04	
C4-TR/LE-MS40A-DT	3212 010-465		5641 005-110	5641 001-93	5641 070-04	
C4-TR/LE-MS40A-YT	3212 010-466		5641 005-110	5641 001-93	5641 070-04	
C4-TR/LE-MS60A	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C4-TR/LE-MS60A-DT	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C4-TR/LE-MS60A-YT	3212 010-515	3212 010-521	5641 005-109	5641 001-97	5641 070-05	
C5-TR/LE-MS60A	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LE-MS60A-DT	3212 010-516		5641 005-109	5641 001-97	5641 070-05	

	Spare parts				
	1	2	3	4	
Ordering code	Screw	Screw	Kantseal	O-ring	
C6-TR/LE-MS75A	3212 010-566		5641 070-08	5641 005-114	
C6-TR/LE-MS110A	3212 010-567	3212 010-522	5641 070-08		



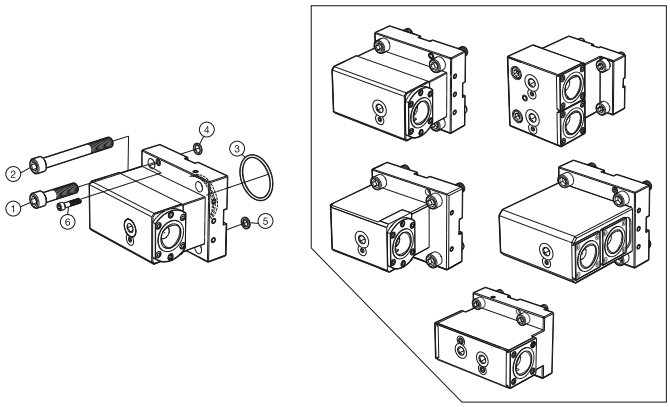
	Spare parts		
	1	2	
Ordering code	Screw	Screw	
C4-TR/LE-MS-A	3212 010-513	3212 010-412	
C5-TR/LE-MS-C	3212 010-566		
C6-TR/LE-MS-C	3212 010-564		

Note!

Clamping unit spare parts are the same as the type 2085 or type 2090.

Manual clamping unit for Mori Seiki machines

Internal



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
C4-TR/LI-MS40A	3212 010-475		5641 005-110	5641 001-93	5641 070-04	
C4-TR/LI-MS40A-DT	3212 010-475		5641 005-110	5641 001-93	5641 070-04	
C4-TR/LI-MS40A-SS	3212 010-475	3212 010-464	5641 005-110	5641 001-93	5641 070-04	
C4-TR/LI-MS40A-YT	3212 010-475	3212 010-463	5641 005-110	5641 001-93	5641 070-04	
C4-TR/LI-MS60A	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C4-TR/LI-MS60A-SS	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C4-TR/LI-MS60A-XT	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LI-MS60A	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LI-MS60A-DE	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LI-MS60A-DT	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LI-MS60A-ET	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C5-TR/LI-MS60A-SS	3212 010-516		5641 005-109	5641 001-97	5641 070-05	
C6-TR/LI-MS60A	3212 010-516	5512 060-25	5641 005-109	5641 001-97	5641 070-05	

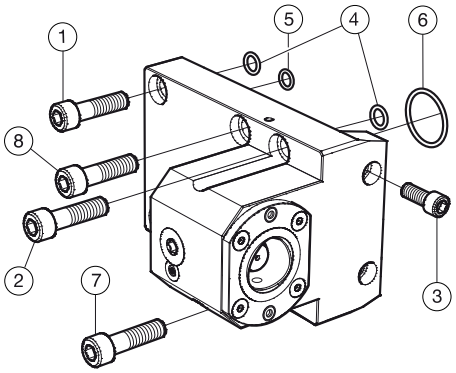
	Spare parts		
	6	6b	
Ordering code	Screw	Screw	
C4-TR/LI-MS40A			
C4-TR/LI-MS40A-DT			
C4-TR/LI-MS40A-SS			
C4-TR/LI-MS40A-YT			
C4-TR/LI-MS60A			
C4-TR/LI-MS60A-SS			
C4-TR/LI-MS60A-XT			
C5-TR/LI-MS60A			
C5-TR/LI-MS60A-DE	3214 020-411		
C5-TR/LI-MS60A-DT	3214 020-411		
C5-TR/LI-MS60A-ET	3214 020-411		
C5-TR/LI-MS60A-SS			
C6-TR/LI-MS60A	3214 020-411	5514 011-03	

Note!

Clamping unit spare parts are the same as the type 2085 or type 2090.

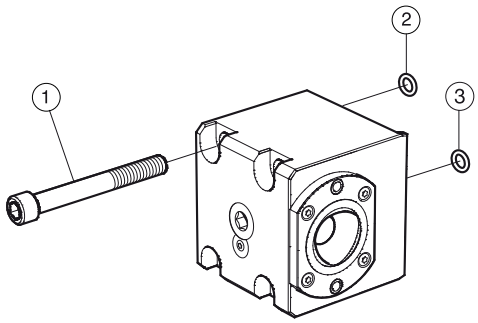
Manual clamping unit for Mori Seiki machines

Internal



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	Screw	O-ring	Kantseal	
C6-TR/LI-MS75A	3212 010-566	3212 010-576		5641 001-105	5641 070-08	
C6-TR/LI-MS110A	3212 010-567		3212 010-512		5641 070-08	

	Spare parts			
	6	7	8	
Ordering code	O-ring	Screw	Screw	
C6-TR/LI-MS75A	5641 005-114	3214 010-415	5514 010-14	
C6-TR/LI-MS110A				

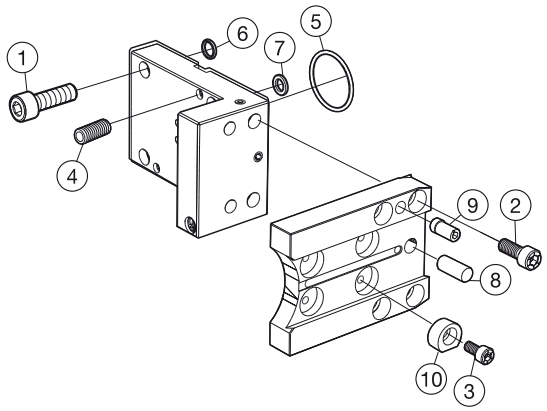


	Spare parts			
	1	2	3	
Ordering code	Screw	O-ring	O-ring	
C4-TR/LI-MS-A	3212 010-517	5641 001-122		
C5-TR/LI-MS-A	3212 010-517	5641 001-122		
C6-TR/LI-MS-B	3212 010-572		5641 001-127	
C6-TR/LI-MS-C	3212 010-573			
C8-TR/LI-MS-C	3212 010-573			

Note!

Clamping unit spare parts are the same as the type 2090.

Mori Seiki turret interface to blade adaptor

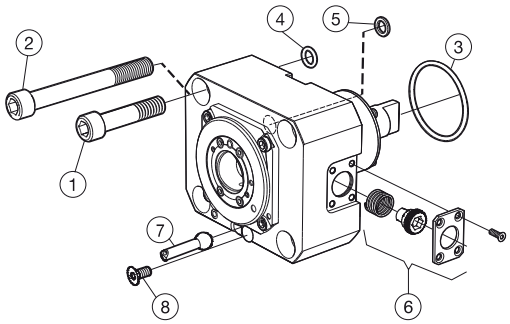


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	Screw	Screw	O-ring	
APB-TNE-MS40A-25	3212 010-463	3212 010-410	3212 010-357	3214 010-360	5641 005-110	
APB-TNE-MS60A-25	3212 010-513	3212 010-410	3212 010-357	3214 010-412	5641 005-109	

	Spare parts					
	6	7	8	9	10	
Ordering code	O-ring	Kantseal	Parallel pin	Eccentric pin	Wedge	
APB-TNE-MS40A-25	5641 001-93	5641 070-04	3111 020-611	5333 011-01	5431 123-01	
APB-TNE-MS60A-25		5641 070-05	3111 020-611	5333 011-01	5431 123-01	

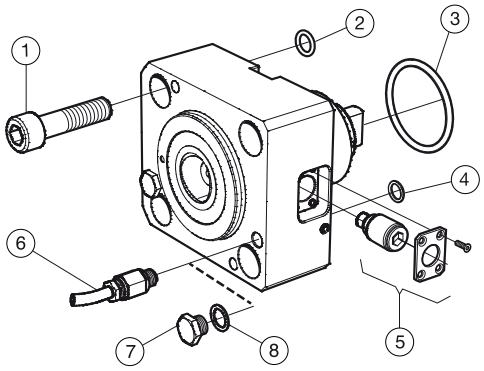
Driven tool holder for Mori Seiki machines

External



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal	
C3-DNE-MS40A-I	3212 010-468		5641 005-110	5641 001-93	5641 070-04	
C4-DNE-MS40A-E	3212 010-466		5641 005-110	5641 001-93	5641 070-04	
C4-DNE-MS60A-E	3212 010-517	3213 010-357	5641 005-109	5641 001-97	5641 070-05	
C4-DNE-MS60A-I	3212 010-517	3213 010-357	5641 005-109	5641 001-97	5641 070-05	
C5-DNE-MS60A-E	3212 010-517	3213 010-357	5641 005-109	5641 001-97	5641 070-05	

	Spare parts			
	6	7	8	
Ordering code	Adaptor	Nozzle	Screw	
C3-DNE-MS40A-I	5253 007-01	5691 036-01	3213 010-358	
C4-DNE-MS40A-E	5253 007-02	5691 036-01	3213 010-358	
C4-DNE-MS60A-E	5253 008-01	5691 036-01	3213 010-358	
C4-DNE-MS60A-I	5253 008-01	5691 036-01	3213 010-358	
C5-DNE-MS60A-E	5253 008-02	5691 036-01	3213 010-358	

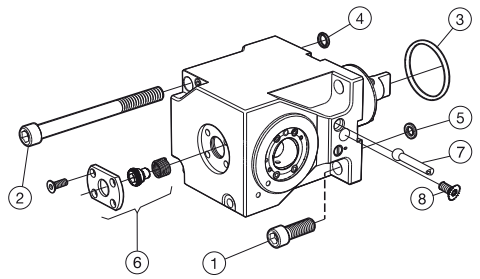


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor	
C5-DNE-MS75A-E	3212 010-570	5641 001-105	5641 005-114	5641 070-08	5253 006-05	
C5-DNE-MS75A-I	3212 010-570	5641 001-105	5641 005-114	5641 070-08	5253 006-05	
C6-DNE-MS110A-E	3212 010-566		5641 005-116	5641 070-08	5253 008-03	
C6-DNE-MS110A-I	3212 010-566		5641 005-116	5641 070-08	5253 008-03	

	Spare parts			
	6	7	8	
Ordering code	Coolant tube set	Pipe plug	Sealing ring	
C5-DNE-MS75A-E	5691 029-02	5511 060-01	5541 042-03	
C5-DNE-MS75A-I	5691 029-02	5511 060-01	5541 042-03	
C6-DNE-MS110A-E	5692 029-02	5511 060-01	5541 042-03	
C6-DNE-MS110A-I	5692 029-02	5511 060-01	5541 042-03	

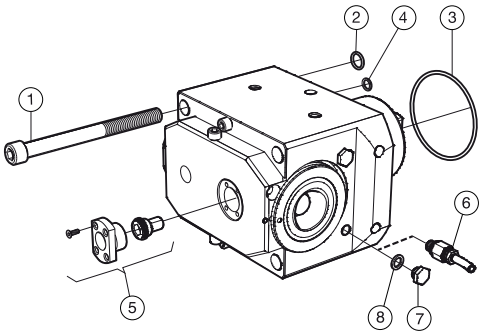
Driven tool holder for Mori Seiki machines

Internal



	Spare parts				
	1	2	3	4	5
Ordering code	Screw	Screw	O-ring	O-ring	Kantseal
C4-DNI-MS40A-E	3212 010-462		5641 005-110	5641 001-93	5641 070-04
C4-DNI-MS40A-I	3212 010-462		5641 005-110	5641 001-93	5641 070-04
C4-DNI-MS60A-E	3212 010-513	5512 060-25	5641 005-109	5641 001-97	5641 070-05
C4-DNI-MS60A-I	3212 010-513	5512 060-25	5641 005-109	5641 001-97	5641 070-05
C5-DNI-MS60A-E	3212 010-513	5512 060-25	5641 005-109	5641 001-97	5641 070-05
C5-DNI-MS60A-I	3212 010-513	5512 060-25	5641 005-109	5641 001-97	5641 070-05

	Spare parts		
	6	7	8
Ordering code	Adaptor	Nozzle	Screw
C4-DNI-MS40A-E	5253 006-12	5691 036-01	3213 010-358
C4-DNI-MS40A-I	5253 006-12	5691 036-01	3213 010-358
C4-DNI-MS60A-E	5253 006-09	5691 036-01	3213 010-358
C4-DNI-MS60A-I	5253 006-09	5691 036-01	3213 010-358
C5-DNI-MS60A-E	5253 006-13	5691 036-01	3213 010-358
C5-DNI-MS60A-I	5253 006-13	5691 036-01	3213 010-358

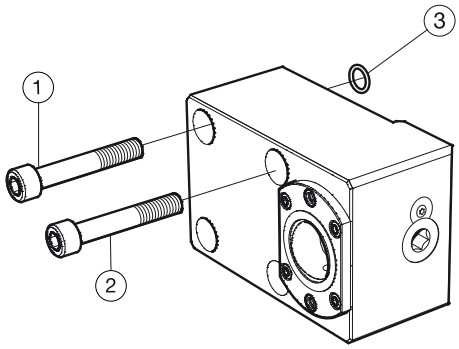


	Spare parts				
	1	2	3	4	5
Ordering code	Screw	O-ring	O-ring	Kantseal	Adaptor
C5-DNI-MS75A-E	3212 010-579	5641 001-105	5641 005-114	5641 070-08	5253 011-01
C5-DNI-MS75A-I	3212 010-579	5641 001-105	5641 005-114	5641 070-08	5253 011-01
C6-DNI-MS110A-E	3212 010-579		5641 005-116	5641 070-08	5253 011-02
C6-DNI-MS110A-I	3212 010-579		5641 005-116	5641 070-08	5253 011-02

	Spare parts		
	6	7	8
Ordering code	Coolant tube set	Pipe plug	Sealing ring
C5-DNI-MS75A-E	5692 029-02	5511 060-01	5541 042-03
C5-DNI-MS75A-I	5692 029-02	5511 060-01	5541 042-03
C6-DNI-MS110A-E	5692 029-02	5511 060-01	5541 042-03
C6-DNI-MS110A-I	5692 029-02	5511 060-01	5541 042-03

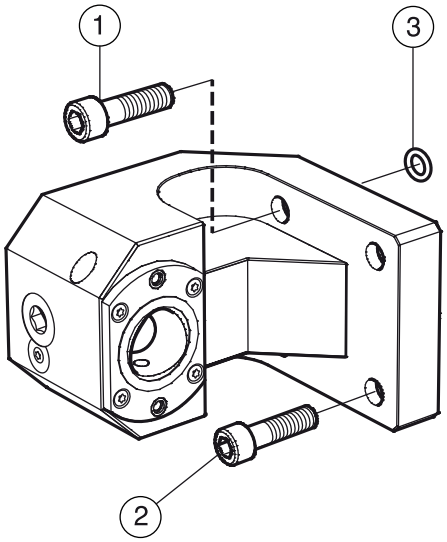
Manual clamping unit for Murata machines

External



	Spare parts			
	1	2	3	
Ordering code	Screw	Screw	O-ring	
C4-TR/LE-MA-A	3212 010-468		5641 001-93	
C4-TR/LE-MA-B	3212 010-545	3212 010-514	5641 001-97	

Internal



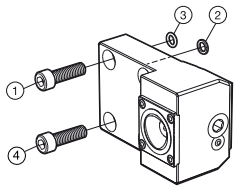
	Spare parts			
	1	2	3	
Ordering code	Screw	Screw	O-ring	
C4-TR/LI-MA-A	3212 010-463		5641 001-93	
C4-TR/LI-MA-B	3212 010-512	5512 060-25	5641 001-97	

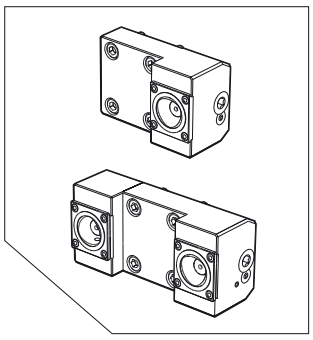
Note!

Clamping unit spare parts are the same as the type 2085 or type 2090.

Manual clamping unit for Nakamura Tome machines

External



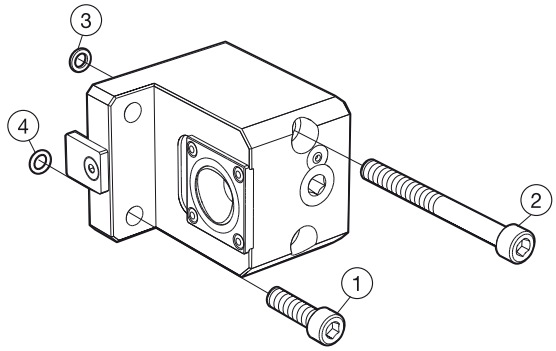


	Spare parts				
	1	2	3	4	
Ordering code	Screw	Kantseal	O-ring	Screw	
C4-TR/LE-NA55A	3212 010-463	5641 070-04	5641 005-79		
C4-TR/LE-NA55A-DT	3212 010-463	5641 070-04	5641 005-79		
C4-TR/LE-NA65A	3212 010-516	5641 070-04	5641 001-34		
C4-TR/LE-NA65A-DT	3212 010-516	5641 070-04	5641 001-34		
C5-TR/LE-NA75A	3212 010-513	5641 070-07	5641 001-97	3212 010-545	

Note!

Clamping unit spare parts are the same as the type 2085.

Internal



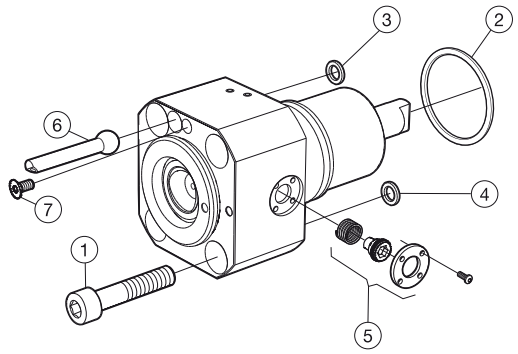
	Spare parts				
	1	2	3	4	
Ordering code	Screw	Screw	Kantseal	O-ring	
C4-TR/LI-NA55A	3212 010-463	3212 010-473	5641 070-04	5641 005-79	
C4-TR/LI-NA65A	3212 010-514		5641 070-04	5641 001-34	
C4-TR/LI-NA65A-SS	3212 010-514		5641 070-04	5641 001-34	
C5-TR/LI-NA75A	3212 010-526		5641 070-07	5641 001-97	

Note!

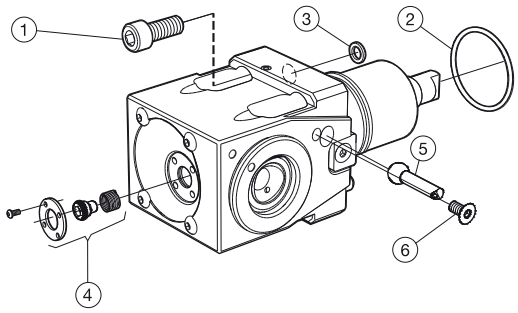
Clamping unit spare parts are the same as the type 2085.

Driven tool holder for Nakamura Tome machines

External



Internal



External

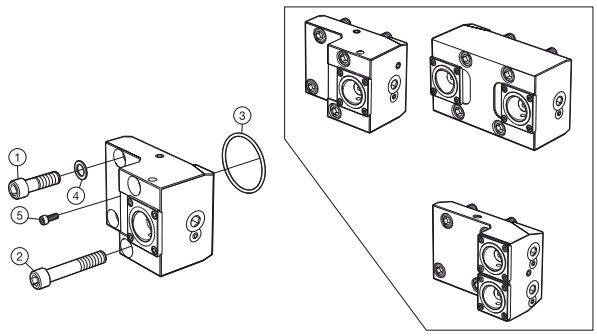
	Spare parts						
	1	2	3	4	5	6	7
Ordering code	Screw	O-ring	Kantseal	O-ring	Adaptor	Nozzle	Screw
C3-DNE-NA55A-E	3212 010-466	5641 001-106	5641 070-04	5641 005-79	5253 009-01	5691 036-01	3213 010-358
C3-DNE-NA55A-I	3212 010-466	5641 001-106	5641 070-04	5641 005-79	5253 009-01	5691 036-01	3213 010-358
C4-DNE-NA65A-E	3212 010-516	5641 005-113	5641 070-04	5641 001-34	5253 007-02	5691 036-01	3213 010-358
C4-DNE-NA65A-I	3212 010-516	5641 005-113	5641 070-04	5641 001-34	5253 007-02	5691 036-01	3213 010-358
C5-DNE-NA75A-E	3212 010-519	5641 005-132	5641 070-07	5641 001-34	5253 012-01	5691 036-01	3213 010-358
C5-DNE-NA75A-I	3212 010-519	5641 005-132	5641 070-07	5641 001-34	5253 012-01	5691 036-01	3213 010-358

Internal

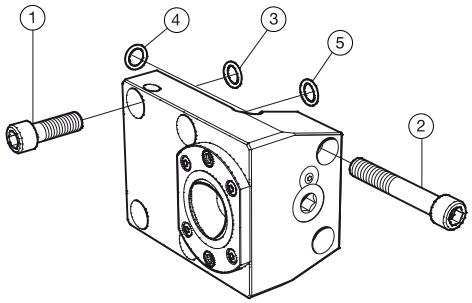
	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	O-ring	Kantseal	Adaptor	Nozzle	Screw
C3-DNI-NA55A-E	3212 010-461	5641 001-106	5641 070-04	5253 009-02	5691 036-01	3213 010-358
C3-DNI-NA55A-I	3212 010-461	5641 001-106	5641 070-04	5253 009-02	5691 036-01	3213 010-358
C4-DNI-NA65A-E	3212 010-511	5641 005-113	5641 070-05	5253 006-12	5691 036-01	3213 010-358
C4-DNI-NA65A-I	3212 010-511	5641 005-113	5641 070-05	5253 006-12	5691 036-01	3213 010-358
C5-DNI-NA75A-E	3212 010-513	5641 005-132	5641 070-07	5253 012-01	5691 036-01	3213 010-358
C5-DNI-NA75A-I	3212 010-513	5641 005-132	5641 070-07	5253 012-01	5691 036-01	3213 010-358

Manual clamping unit for Okuma machines

External



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	O-ring	Shim ring	Screw	
C4-TR/LE-OK55A	3212 010-463		5641 001-106		3214 010-361	
C4-TR/LE-OK55A-DT	3212 010-466		5641 001-106		3214 010-364	
C4-TR/LE-OK60A	3212 010-514	3212 010-520	5641 001-107	3411 112-306		
C4-TR/LE-OK60A-DT	3212 010-520		5641 001-107	3411 112-306		
C4-TR/LE-OK60A-YT	3212 010-514		5641 001-107	3411 112-306		
C5-TR/LE-OK60B	3212 010-514	3212 010-520	5641 001-107	3411 112-306		
C5-TR/LE-OK60B-YT	3212 010-514		5641 001-107	3411 112-306		



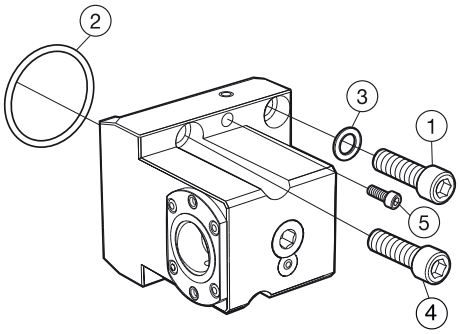
	Spare parts		
	1	5	
Ordering code	Screw	O-ring	
C4-TR/LE-OK-A	3212 010-461		
C5-TR/LE-OK-A	3212 010-461		
C4-TR/LE-OK-B	3212 010-512		
C5-TR/LE-OK-B	3212 010-514		
C5-TR/LE-OK-E	3212 010-565	5641 001-129	
C5-TR/LE-OK-F	3212 010-566	5641 001-129	

Note!

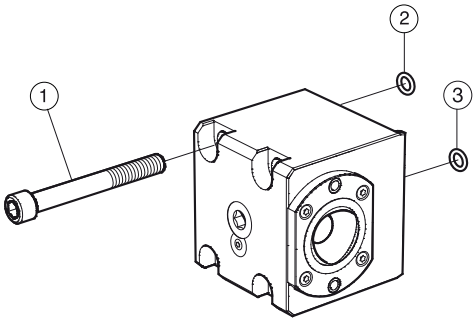
Clamping unit spare parts are the same as the type 2085 or type 2090.

Manual clamping unit for Okuma machines

Internal



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	Shim ring	Screw	Screw	
C4-TR/LI-OK55A	3212 010-463	5641 001-106		3212 010-473	3214 010-365	
C4-TR/LI-OK60A	3212 010-514	5641 001-107	3411 112-306			
C4-TR/LI-OK60A-SS	3212 010-514	5641 001-107	3411 112-306			
C5-TR/LI-OK60B	3212 010-514	5641 001-107	3411 112-306			
C4-TR/LI-OK60C	3212 010-514	5641 001-107	3411 112-306			
C4-TR/LI-OK60C-DT	3212 010-514	5641 001-107	3411 112-306			

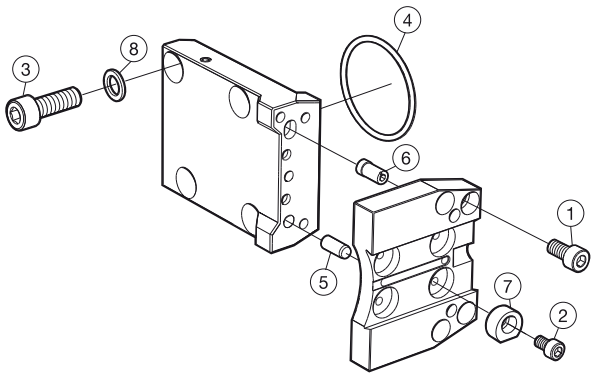


	Spare parts			
	1	2	3	
Ordering code	Screw	O-ring	O-ring	
C4-TR/LI-OK-A	3212 010-465			
C5-TR/LI-OK-A	3212 010-469			
C5-TR/LI-OK-B	3212 010-520	5641 001-97		
C5-TR/LI-OK-E	3212 010-570		5641 001-129	
C6-TR/LI-OK-F	3212 010-572		5641 001-129	

Note!

Clamping unit spare parts are the same as the type 2090.

Okuma turret interface to blade adaptor

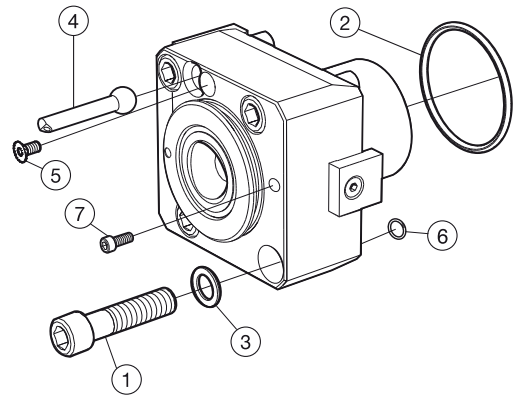


	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Screw	Screw	O-ring	Parallel pin	
APB-TNE-OK60A-25	3212 010-511	3212 010-409	3212 010-357	5641 001-107	3111 020-611	

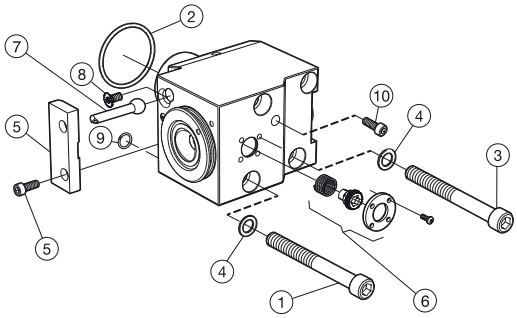
	Spare parts			
	6	7	8	
Ordering code	Eccentric pin	Wedge	Shim ring	
APB-TNE-OK60A-25	5333 011-01	5431 123-01	3411 112-306	

Driven tool holder for Okuma machines

External



Internal



External

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	Shim ring	Nozzle	Screw	
C3-DNE-OK55A-E	3212 010-467	5641 001-106		5691 036-01	3213 010-358	
C3-DNE-OK55A-I	3212 010-467	5641 001-106		5691 036-01	3213 010-358	
C4-DNE-OK60A-E	3212 010-516	5641 001-107	3411 112-306	5691 036-02	3213 010-358	
C4-DNE-OK60A-I	3212 010-516	5641 001-107	3411 112-306	5691 036-02	3213 010-358	
C4-DNE-OK60B-E	3212 010-517	5641 001-107	3411 112-306	5691 036-01	3213 010-358	
C4-DNE-OK60B-I	3212 010-517	5641 001-107	3411 112-306	5691 036-01	3213 010-358	
C4-DNE-OK60C-E	3212 010-516	5641 001-107	3411 112-306	5691 036-02	3213 010-358	
C4-DNE-OK60C-I	3212 010-516	5641 001-107	3411 112-306	5691 036-02	3213 010-358	

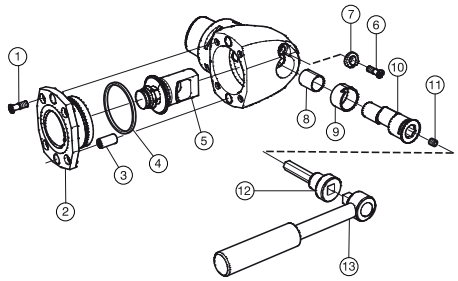
	Spare parts		
	6	7	
Ordering code	O-ring	Screw	
C3-DNE-OK55A-E	5641 001-93	3214 010-365	
C3-DNE-OK55A-I	5641 001-93	3214 010-365	
C4-DNE-OK60A-E			
C4-DNE-OK60A-I			
C4-DNE-OK60B-E			
C4-DNE-OK60B-I			
C4-DNE-OK60C-E			
C4-DNE-OK60C-I			

Internal

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	O-ring	Screw	Shim ring	Adjustment plate	
C3-DNI-OK55A-E	3212 010-473	5641 001-106	3212 010-461			
C3-DNI-OK55A-I	3212 010-473	5641 001-106	3212 010-461			
C4-DNI-OK60A-E	3212 010-524	5641 001-107		3411 112-306	5336 004-01	
C4-DNI-OK60A-I	3212 010-524	5641 001-107		3411 112-306	5336 004-01	
C4-DNI-OK60B-E	3212 010-526	5641 001-107	3212 010-524	3411 112-306	5336 005-01	
C4-DNI-OK60B-I	3212 010-526	5641 001-107	3212 010-524	3411 112-306	5336 005-01	
C4-DNI-OK60C-E	3212 010-526	5641 001-107		3411 112-306	5336 004-01	
C4-DNI-OK60C-I	3212 010-526	5641 001-107		3411 112-306	5336 004-01	

	Spare parts					
	6	7	8	9	10	
Ordering code	Adaptor	Nozzle	Screw	O-ring	Screw	
C3-DNI-OK55A-E	5253 011-03	5691 036-01	3213 010-358	5641 005-79	5514 010-13	
C3-DNI-OK55A-I	5253 011-03	5691 036-01	3213 010-358	5641 005-79	5514 010-13	
C4-DNI-OK60A-E	5253 006-12	5691 036-02	3213 010-358			
C4-DNI-OK60A-I	5253 006-12	5691 036-02	3213 010-358			
C4-DNI-OK60B-E	5253 006-12	5691 036-01	3213 010-358			
C4-DNI-OK60B-I	5253 006-12	5691 036-01	3213 010-358			
C4-DNI-OK60C-E	5253 006-12	5691 036-02	3213 010-358			
C4-DNI-OK60C-I	5253 006-12	5691 036-02	3213 010-358			

Coromant Capto® reduction adaptor



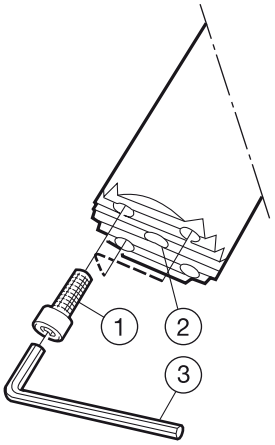
	Spare parts					
	1	2	3	4	5	6
Ordering code	Screw	Sleeve	Parallel pin	O-ring	Draw bar set	Screw
C5-R/L-C4-L-44035	5513 020-26	5252 050-02	3111 050-610	5641 005-118	5461 050-021	416.1-834
C5-R/L-C4-R-44035	5513 020-26	5252 050-02	3111 050-610	5641 005-118	5461 050-021	416.1-834
C6-R/L-C5-L-55040	5513 020-14	5252 050-03	3111 050-661	5641 001-60	5461 050-061	5513 020-14
C6-R/L-C5-R-55040	5513 020-14	5252 050-03	3111 050-661	5641 001-60	5461 050-061	5513 020-14
C8-R/L-C6-L-72050	3213 010-410	5252 050-04	3111 050-715	5641 001-55	5461 050-071	5513 020-14
C8-R/L-C6-R-72050	3213 010-410	5252 050-04	3111 050-715	5641 001-55	5461 050-071	5513 020-14

	Spare parts				
	7	8	9	10	11
Ordering code	Locking washer	Plain bearing	Plain bearing	Cam shaft	Setting screw
C5-R/L-C4-L-44035	5541 030-11	3823 010-122	5638 022-02	5333 025-02	3214 010-355
C5-R/L-C4-R-44035	5541 030-11	3823 010-122	5638 022-02	5333 025-02	3214 010-355
C6-R/L-C5-L-55040	5541 030-12	3823 010-162	5638 022-03	5333 025-03	3214 010-355
C6-R/L-C5-R-55040	5541 030-12	3823 010-162	5638 022-03	5333 025-03	3214 010-355
C8-R/L-C6-L-72050	5541 030-04	3823 010-183	5638 022-08	5333 025-09	3214 010-355
C8-R/L-C6-R-72050	5541 030-04	3823 010-183	5638 022-08	5333 025-09	3214 010-355

	Accessories	
	12	13
Ordering code	Key adaptor	Torque wrench
C5-R/L-C4-L-44035	5680 035-06	C-TK-01
C5-R/L-C4-R-44035	5680 035-06	C-TK-01
C6-R/L-C5-L-55040	5680 035-07	C-TK-01
C6-R/L-C5-R-55040	5680 035-07	C-TK-01
C8-R/L-C6-L-72050	5680 035-07	C-TK-02
C8-R/L-C6-R-72050	5680 035-07	C-TK-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to CoroTurn® SL adaptor

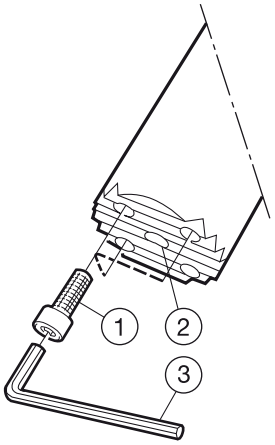


	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
C3-570-2C 16 045	3212 030-301		265.2-818
C3-570-2C 20 050	3212 030-351		3021 011-764
C3-570-2C 25 064	3212 010-258		174.1-864
C3-570-2C 32 037	3212 010-308	3671 010-113	3021 010-040
C3-570-2C 32 053	3212 010-308	3671 010-113	3021 010-040
C4-570-2C 16 048	3212 030-301		265.2-818
C4-570-2C 20 058	3212 030-351		3021 011-764
C4-570-2C 25 064	3212 010-258		174.1-864
C4-570-2C 32 074	3212 010-308	3671 010-113	3021 010-040
C4-570-2C 40 053	3212 010-358	3671 010-113	3021 010-050
C4-570-2C 40 073	3212 010-358	3671 010-113	3021 010-050
C5-570-2C 16 052	3212 030-301		265.2-818
C5-570-2C 20 059	3212 030-351		3021 011-764
C5-570-2C 25 067	3212 010-258		174.1-864
C5-570-2C 32 075	3212 010-308	3671 010-113	3021 010-040
C5-570-2C 40 094	3212 010-358	3671 010-113	3021 010-050
C5-570-2C 50 090	3212 010-409	3671010-115	3021 010-060
C6-570-2C 16 056	3212 030-301		265.2-818
C6-570-2C 20 068	3212 030-351		3021 011-764
C6-570-2C 25 082	3212 010-258		174.1-864
C6-570-2C 32 081	3212 010-308	3671 010-113	3021 010-040
C6-570-2C 40 092	3212 010-358	3671 010-113	3021 010-050
C6-570-2C 50 114	3212 010-409	3671 010-115	3021 010-060
C6-570-2C 60 137	3212 010-409	3671 010-119	3021 010-060
C8-570-2C 40 105	3212 010-358	3671 010-113	3021 010-050
C8-570-2C 50 115	3212 010-409	3671 010-115	3021 010-060
C8-570-2C 60 140	3212 010-409	3671 010-119	3021 010-060

	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
C5-570-2C 50 073-40R/L	3212 010-358	3671 010-113	3021 010-050
C5-570-2C 50 098-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-2C 50 124-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-2C 60 148-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-2C 50 125-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-2C 60 150-40R/L	3212 010-358	3671 010-113	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL adaptor

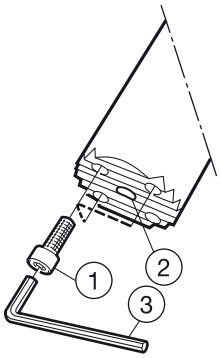


	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
C3-570-3C 16 082	3212 030-301		265.2-818
C3-570-3C 20 101	3212 030-351		3021 011-764
C3-570-3C 25 125	3212 010-258	3671 010-113	174.1-864
C3-570-3C 32 133	3212 010-308	3671 010-113	3021 010-040
C4-570-3C 16 088	3212 030-301		265.2-818
C4-570-3C 20 107	3212 030-351		3021 011-764
C4-570-3C 25 132	3212 010-258	3671 010-113	174.1-864
C4-570-3C 32 154	3212 010-308	3671 010-113	3021 010-040
C4-570-3C 40 173	3212 010-358	3671 010-113	3021 010-050
C5-570-3C 16 085	3212 030-301		265.2-818
C5-570-3C 20 109	3212 030-351		3021 011-764
C5-570-3C 25 133	3212 010-258	3671 010-113	174.1-864
C5-570-3C 25 230	3212 010-258	3671 010-113	174.1-864
C5-570-3C 32 154	3212 010-308	3671 010-113	3021 010-040
C5-570-3C 32 288	3212 010-308	3671 010-113	3021 010-040
C5-570-3C 40 194	3212 010-358	3671 010-113	3021 010-050
C5-570-3C 40 368	3212 010-358	3671 010-113	3021 010-050
C5-570-3C 50 215	3212 010-409	3671 010-115	3021 010-060
C6-570-3C 16 088	3212 030-301		265.2-818
C6-570-3C 20 108	3212 030-351		3021 011-764
C6-570-3C 25 132	3212 010-258	3671 010-113	174.1-864
C6-570-3C 25 230	3212 010-258	3671 010-113	174.1-864
C6-570-3C 32 159	3212 010-308	3671 010-113	3021 010-040
C6-570-3C 32 288	3212 010-308	3671 010-113	3021 010-040
C6-570-3C 40 198	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 40 368	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 50 239	3212 010-409	3671 010-115	3021 010-060
C6-570-3C 60 287	3212 010-409	3671 010-119	3021 010-060
C8-570-3C 25 147	3212 010-258	3671 010-113	174.1-864
C8-570-3C 32 172	3212 010-308	3671 010-113	3021 010-040
C8-570-3C 40 224	3212 010-358	3671 010-113	3021 010-050
C8-570-3C 40 368	3212 010-358	3671 010-113	3021 010-050

	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
C5-570-3C 50 223-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 50 247-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 50 468-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 60 295-40R/L	3212 010-358	3671 010-113	3021 010-050
C6-570-3C 60 568-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-3C 50 297-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-3C 50 468-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-3C 60 355-40R/L	3212 010-358	3671 010-113	3021 010-050
C8-570-3C 60 568-40R/L	3212 010-358	3671 010-113	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

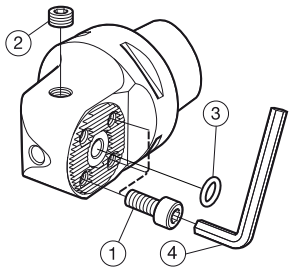
Coromant Capto® to CoroTurn® SL adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C3-570-2C 16 033R/L	3212 030-301		265.2-818	
C3-570-2C 20 040R/L	3212 030-351		3021 011-764	
C3-570-2C 25 044R/L	3212 010-258		174.1-864	
C4-570-2C 16 041R/L	3212 030-301		265.2-818	
C4-570-2C 20 047R/L	3212 030-351		3021 011-764	
C4-570-2C 25 051R/L	3212 020-258		174.1-864	
C4-570-2C 32 056R/L	3212 010-308	3671 010-113	3021 010-040	
C5-570-2C 16 040R	3212 030-301		265.2-818	
C5-570-2C 20 050R	3212 030-351		3021 011-764	
C5-570-2C 25 054R/L	3212 010-258		174.1-864	
C5-570-2C 32 061R/L	3212 010-308	3671 010-113	3021 010-040	
C5-570-2C 40 075R/L	3212 010-358	3671 010-113	3021 010-050	
C6-570-2C 16 045R	3212 030-301		265.2-818	
C6-570-2C 20 052R	3212 030-351		3021 011-764	
C6-570-2C 25 056R/L	3212 010-258		174.1-864	
C6-570-2C 32 066R/L	3212 010-308	3671 010-113	3021 010-040	
C6-570-2C 40 080R/L	3212 010-358	3671 010-113	3021 010-050	
C6-570-2C 50 097R/L40	3212 010-358	3671 010-117	3021 010-050	
C6-570-2C 60 112R/L40	3212 010-358	3671 010-113	3021 010-050	
C8-570-2C 40 081R/L	3212 010-358	3671 010-113	3021 010-050	
C8-570-2C 50 102R/L40	3212 010-358	3671 010-113	3021 010-050	
C8-570-2C 60 119R/L40	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL adaptor

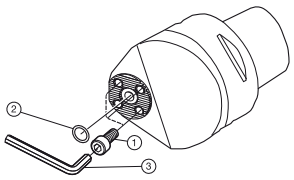


	Spare parts		Included parts
	1	2	4
Ordering code	Screw	Plug	Key
C3-570-25-R/LF	3212 010-258	5643 045-01	174.1-864
C3-570-25-R/LF-T	3212 010-258	5643 045-01	174.1-864
C3-570-32-R/LF-T	3212 010-308	5643 045-01	3021 010-040
C4-570-25-R/LF	3212 010-258	5643 045-01	174.1-864
C4-570-32-R/LF	3212 010-308	5643 045-01	3021 010-040
C4-570-32-R/LF-T	3212 010-308	5643 045-01	3021 010-040
C4-570-40-R/LF	3212 010-358	5643 045-01	3021 010-050
C4-570-40-R/LF-T	3212 010-358	5643 045-01	3021 010-050
C5-570-25-R/LF	3212 010-258	5643 045-01	174.1-864
C5-570-32-R/LF	3212 010-308	5643 045-01	3021 010-040
C5-570-32-R/LF-T	3212 010-308	5643 045-01	3021 010-040
C5-570-40-R/LF	3212 010-358	5643 045-01	3021 010-050
C5-570-40-R/LF-T	3212 010-358	5643 045-01	3021 010-050
C6-570-25-R/LF	3212 010-258	5643 045-01	174.1-864
C6-570-32-R/LF	3212 010-308	5643 045-01	3021 010-040
C6-570-40-R/LF	3212 010-358	5643 045-01	3021 010-050
C8-570-32-R/LF	3212 010-308	5643 045-01	3021 010-040
C8-570-40-R/LF	3212 010-358	5643 045-01	3021 010-050

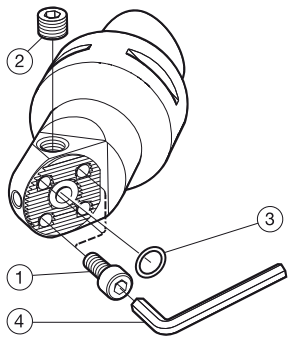
	Spare parts		Included parts
	1	3	4
Ordering code	Screw	O-ring	Key
C3-570-32-NG	3212 010-308	3671 010-113	3021 010-040
C4-570-32-NG	3212 010-308	3671 010-113	3021 010-040
C4-570-40-NG	3212 010-358	3671 010-113	3021 010-050
C5-570-40-NG	3212 010-358	3671 010-113	3021 010-050
C6-570-40-NG	3212 010-358	3671 010-113	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL adaptor



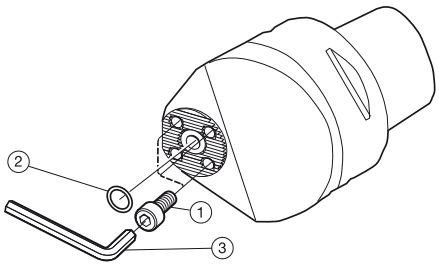
	Spare parts			
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-570-32-R/LG	3212 010-308		3671 010-113	
C5-570-40-R/LG	3212 010-358	3671 010-113	3021 010-050	
C6-570-32-R/LG	3212 010-308		3671 010-113	
C6-570-40-R/LG	3212 010-358	3671 010-113	3021 010-050	
C8-570-32-R/LG	3212 010-308		3671 010-113	
C8-570-40-R/LG	3212 010-358		3671 010-113	
C10-570-40-R/LG	3212 010-358		3671 010-113	



	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Plug	O-ring	Key	
C4-570-32-R/LX-045-T	3212 010-308	5643 045-01		3021 010-040	
C5-570-25-R/LX-045	3212 010-258	5643 045-01		174.1-864	
C5-570-32-R/LX-045	3212 010-308	5643 045-01		3021 010-040	
C5-570-32-RX-045-L1	3212 010-308	5643 045-01		3021 010-040	
C5-570-40-R/LX-045-050	3212 010-358		3671 010-113	3021 010-050	
C6-570-25-R/LX-045	3212 010-258	5643 045-01		174.1-864	
C6-570-32-R/LX-045	3212 010-308	5643 045-01		3021 010-040	
C6-570-32-RX-045-L1	3212 010-308	5643 045-01		3021 010-040	
C6-570-40-R/LX-045-060	3212 010-358		3671 010-113	3021 010-050	
C6-570-40-RX-045-L1	3212 010-358	5643 045-01		3021 010-050	
C8-570-40-RX-045-L1	3212 010-358	5643 045-01		3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL adaptor



	Spare parts	Included parts	
	1	3	
Ordering code	Screw	Key	
C6-570-40-RG-045	3212 010-358	3021 010-050	

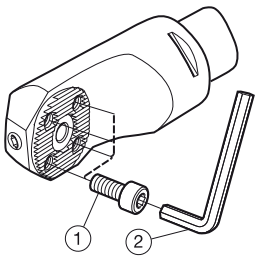
	Spare parts	Included parts	
	1	3	
Ordering code	Screw	Key	
C8-570-40-LG-040	3212 010-358	3021 010-050	

	Spare parts	Included parts	
	1	3	
Ordering code	Screw	Key	
C8-570-40-LG-040-MZ	3212 010-358	3021 010-050	

	Spare parts	Included parts	
	1	3	
Ordering code	Screw	Key	
C8-570-40-RG-040-MS	3212 010-358	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

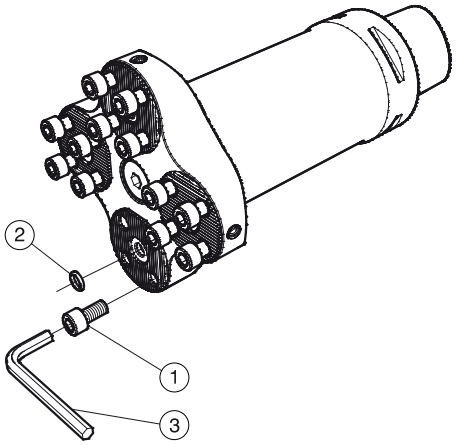
Coromant Capto® to CoroTurn® SL adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
C4-SL-32-60-R/LF	3212 010-308	3021 010-040	
C4-SL-40-60-R/LF	3212 010-358	3021 010-050	
C5-SL-32-75-R/LF	3212 010-308	3021 010-040	
C5-SL-40-75-R/LF	3212 010-358	3021 010-050	
C6-SL-32-90-R/LF	3212 010-308	3021 010-040	
C6-SL-40-90-R/LF	3212 010-358	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

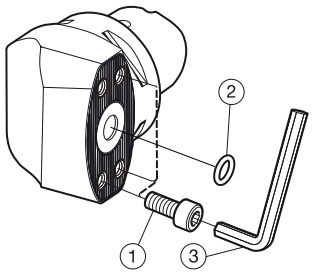
Coromant Capto® miniturret for four CoroTurn® SL heads



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-4-SL32 093 125-AX	3212 010-308	3671 010-113	3021 010-040	
C6-4-SL40 113 150-AX	3212 010-358	3671 010-113	3021 010-050	
C8-4-SL40 113 180-AX	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to CoroTurn® SL70 adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-SL70-R/LF-043	3212 010-409	3671 010-119	3021 010-060	
C6-SL70-R/LF-043	3212 010-409	3671 010-119	3021 010-060	
C8-SL70-R/LF-051	3212 010-409	3671 010-119	3021 010-060	
C10-SL70-R/LF-070	3212 010-409	3671 010-119	3021 010-060	

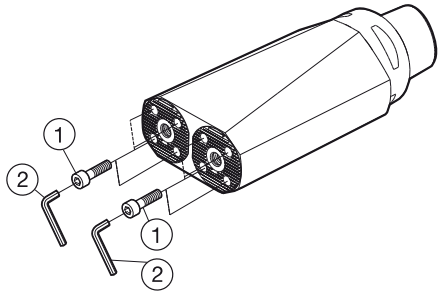
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-SL70-R/LG-050	3212 010-409	3671 010-119	3021 010-060	
C6-SL70-R/LG-050	3212 010-409	3671 010-119	3021 010-060	
C8-SL70-R/LG-090	3212 010-409	3671 010-119	3021 010-060	
C10-SL70-R/LG-100	3212 010-409	3671 010-119	3021 010-060	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-SL70-R/LX-045-050M	3212 010-409	3671 010-119	3021 010-060	
C6-SL70-R/LX-045-050M	3212 010-409	3671 010-119	3021 010-060	
C6-SL70-RX-005-100	3212 010-409	3671 010-119	3021 010-060	
C6-SL70-RX-045-100	3212 010-409	3671 010-119	3021 010-060	
C8-SL70-R/LX-045-090M	3212 010-409	3671 010-119	3021 010-060	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-SL70-R/LX-135-060	3212 010-409	3671 010-119	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4

Boring bar for two CoroTurn® SL heads



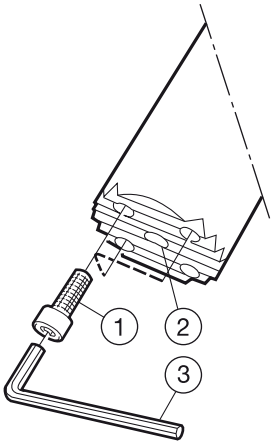
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
C5-SL-2C65 125-32-2	3212 010-308	3021 010-040	
C6-SL-2C65 150-32-2	3212 010-308	3021 010-040	
C8-SL-2C81 180-40-2	3212 010-358	3021 010-050	

Accessories (to be ordered separately)
Cover plate

CZC_{WS}	Ordering code	
32	SL32-CP	
40	SL40-CP	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL dampened adaptor

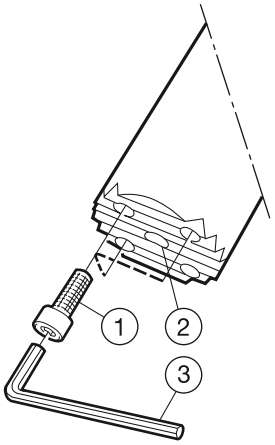


	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C6-SL3C25280CR	3212 010-258		174.1-864	
C6-SL3C32352CR	3212 010-308	3671 010-113	3021 010-040	
C6-SL3C40448CR	3212 010-358	3671 010-113	3021 010-050	
C8-SL3C25280CR	3212 010-258		174.1-864	
C8-SL3C32352CR	3212 010-308	3671 010-113	3021 010-040	
C8-SL3C40448CR	3212 010-358	3671 010-113	3021 010-050	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C8-SL3C50568CR-40R/L	3212 010-358	3671 010-113	3021 010-050	
C8-SL3C60688CR-40R/L	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL dampened adaptor

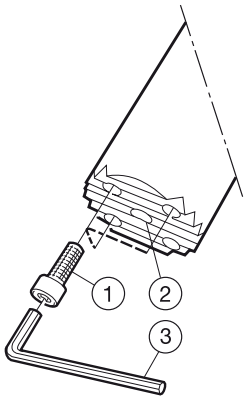


	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C4-570-4C 40 120	3212 010-358	3671 010-113	3021 010-050	
C5-570-4C 40 120	3212 010-358	3671 010-113	3021 010-050	
C6-570-4C 40 120	3212 010-358	3671 010-113	3021 010-050	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C5-570-4C 50 150-40R/L	3212 010-358	3671 010-113	3021 010-050	
C6-570-4C 50 150-40R/L	3212 010-358	3671 010-113	3021 010-050	
C6-570-4C 60 180-40R/L	3212 010-358	3671 010-113	3021 010-050	
C8-570-4C 60 180-40R/L	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL dampened adaptor

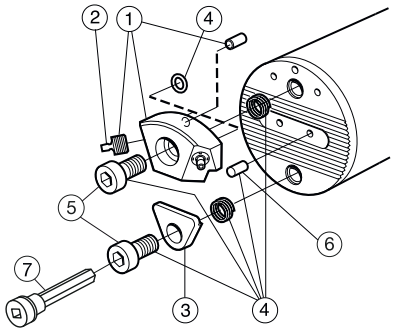


	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C10-SL3C100968-40-2	3212 010-358	3671 010-113	3021 010-050	
C10-SL3C80768-40-2	3212 010-358	3671 010-113	3021 010-050	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
C8-570-3C80365-40-2	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to CoroTurn® SL quick change dampened adaptor

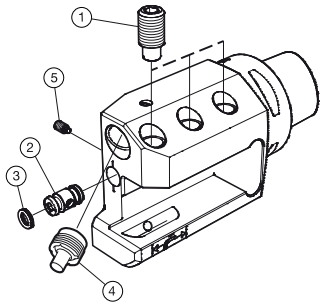


	Spare parts					
	1	2	3	4	5	6
Ordering code	Clamp set	Nozzle	Clamp	Screw set	Screw	Pin
C6-570-3C 80 355	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
C8-570-3C 80 475	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
C10-570-3C100955-80	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
C10-570-3C80755-80	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407

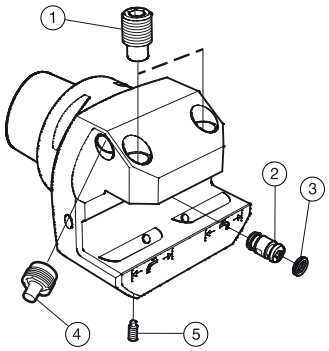
	Accessories
	7
Ordering code	Key adaptor
C6-570-3C 80 355	5680 035-15
C8-570-3C 80 475	5680 035-15
C10-570-3C100955-80	5680 035-15
C10-570-3C80755-80	5680 035-15

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to rectangular shank adaptor



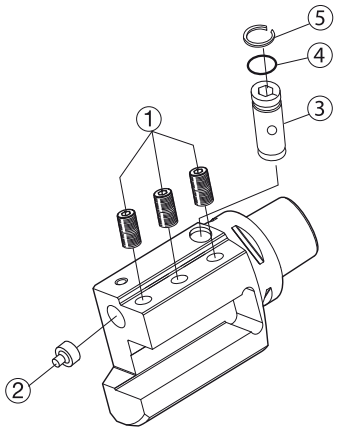
	Spare parts					
	1	2	3	4	5	
Ordering code	Setting screw	Valve bolt	O-ring	Nozzle	Setting screw	
C5-ASHR/L-30100-20-HP	3214 020-460	5692 036-02	5641 005-08	5691 034-02	3214 020-255	
C6-ASHR/L-38140-25-HP	3214 020-510	5692 036-02	5641 005-08	5691 034-02	3214 020-256	
C8-ASHR/L-40140-25-HP	3214 020-510	5692 036-02	5641 005-08	5691 034-03	3214 020-256	



	Spare parts					
	1	2	3	4	5	
Ordering code	Setting screw	Valve bolt	O-ring	Nozzle	Setting screw	
C5-ASHA-38058-20-HP	3214 020-510	5692 036-01	5641 005-08	5691 034-02	3214 020-257	
C6-ASHA-45071-25-HP	3214 020-510	5692 036-01	5641 005-08	5691 034-02	3214 020-257	
C8-ASHA-45085-25-HP	3214 020-510	5692 036-01	5641 005-08	5691 034-02	3214 020-257	

For optional nozzles and nozzle keys, see page P3

Coromant Capto® to rectangular shank adaptor



Metric version

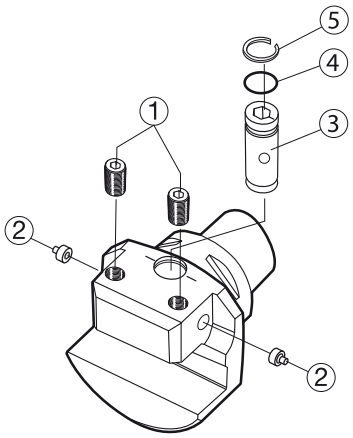
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Coolant nozzle	Valve bolt	O-ring	Circlip	
C3-ASHR/L-18085-12	3214 020-358	5691 034-01				
C4-ASHR/L-23104-16	3214 020-409	5691 034-02				
C6-ASHR/L-30110-20	3214 020-461	5691 034-03				
C6-ASHS-58115-32	3214 040-462	5691 034-02				
C8-ASHR/L-40140-32	3214 020-512	5691 034-03				
C8-ASHS-73160-32	3214 020-512	5691 034-03	5692 035-04	5641 005-79	3421 105-015	
C10-ASHR/L-50150-32	3214 020-512	5691 034-03	5692 035-04	5641 005-79	3421 105-015	

Inch version

	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
C5-ASHR/L-30098-12-A	3214 020-461	5691 034-03	
C5-ASHS-47088-12U	3214 010-408		
C6-ASHR/L-30100-12-A	3214 020-411	5691 034-03	
C6-ASHR/L-38140-16-A	3214 020-512	5691 034-03	
C6-ASHS-54090-12U	3214 010-408		
C8-ASHR/L-40140-20-A	3214 020-512	5691 034-03	

For optional nozzles and nozzle keys, see page P3

Coromant Capto® to rectangular shank adaptor



Metric version

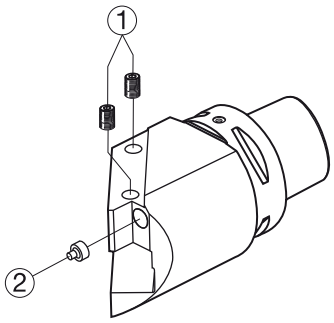
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Coolant nozzle	Valve bolt	O-ring	Circlip	
C3-ASHA-25040-12	3214 020-359	5691 034-01	5692 035-05	5641 005-08		
C4-ASHA-25046-16	3214 020-359	5691 034-01	5692 035-05	5641 005-08		
C6-ASHA-38060-20M	3214 020-411	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C6-ASHA-45071-16-A	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C6-ASHA-50071-32M	3214 040-462	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C8-ASHA-55085-32M	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C10-ASHA-55090-32	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	

Inch version

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Coolant nozzle	Valve bolt	O-ring	Circlip	
C4-ASHA-25046-10U	3214 010-408					
C5-ASHA-30055-12U	3214 010-408					
C5-ASHA-38057-12-AM	3214 020-461	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C6-ASHA-38059-12-AM	3214 020-411	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
C6-ASHA-38066-12U	3214 010-408					
C8-ASHA-55085-20-AM	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	

For optional nozzles and nozzle keys, see page P3

Coromant Capto® to rectangular shank adaptor



Metric version

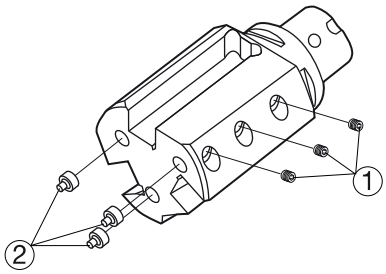
	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
C5-ASHR/L45-36097-20	3214 020-461	5691 034-02	
C6-ASHR/L45-36099-20	3214 020-461	5691 034-02	
C8-ASHR/L45-50135-32	3214 020-512	5691 034-02	

Inch version

	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
C5-ASHR/L45-36097-12-A	3214 020-461	5691 034-02	
C6-ASHR/L45-36099-12-A	3214 020-411	5691 034-02	
C8-ASHR/L45-50135-20-A	3214 020-512	5691 034-02	

For optional nozzles and nozzle keys, see page P3

Coromant Capto® miniturret for three rectangular shank tools



Metric version

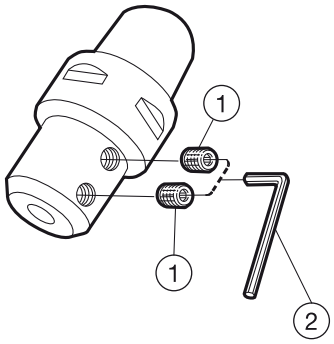
	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
C5-ASHR/L3-36123-20	3214 020-512	5691 034-02	
C6-ASHR/L3-36125-20	3214 020-512	5691 034-02	
C8-ASHR/L3-45150-32	3214 020-512	5691 034-03	

Inch version

	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
C5-ASHR/L3-36123-12-A	3214 020-512	5691 034-02	
C6-ASHR/L3-36125-12-A	3214 020-512	5691 034-02	
C8-ASHR/L3-46150-20-A	3214 020-512	5691 034-03	

For optional nozzles and nozzle keys, see page P3

Coromant Capto® to cylindrical shank adaptor



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
C3-131-00035-10	5514 020-04	174.1-864	
C3-131-00040-12	5514 020-04	174.1-864	
C4-131-00040-10	5514 020-04	174.1-864	
C4-131-00045-12	5514 020-04	174.1-864	
C4-131-00050-16	5514 020-02	3021 010-040	
C5-131-00045-10	5514 020-04	174.1-864	
C5-131-00045-12	5514 020-04	174.1-864	
C5-131-00055-16	5514 020-02	3021 010-040	

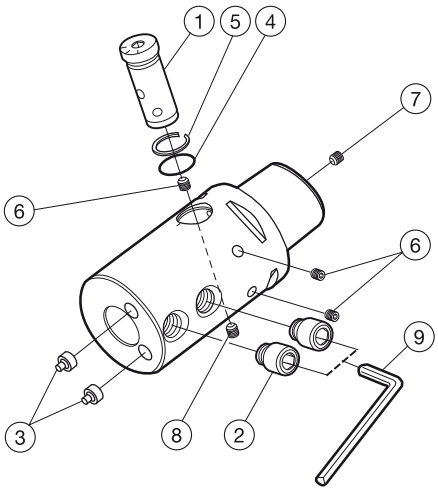
Inch version

	Spare parts		
	1	2	
Ordering code	Screw	Key	
C3-131-00050-250		265.2-818	
C3-131-00050-500		174.1-871	
C3-131-00050-625		174.1-872	
C4-131-00091-1000	3214 010-459	3021 010-050	
C4-131-00050-250		265.2-818	
C4-131-00050-375		174.1-871	
C4-131-00050-500		174.1-871	
C4-131-00050-625		174.1-872	
C4-131-00060-750		174.1-872	
C5-131-00115-1500	3214 010-459	3021 010-050	
C5-131-00060-375		174.1-871	
C5-131-00060-500		174.1-871	
C5-131-00060-625		174.1-872	
C5-131-00060-750		174.1-872	
C5-131-00070-1000		174.1-873	
C6-131-00105-1500M	3214 010-459	3021 010-050	
C6-131-00065-375		174.1-871	
C6-131-00065-500		174.1-871	
C6-131-00065-625		174.1-872	
C6-131-00065-750		174.1-872	
C6-131-00075-1000		174.1-873	

Keys (mm/Torx Plus) sizes, see page P4

For inch version without screw code. These could be purchased from an outside vendor.

Coromant Capto® to cylindrical shank adaptor

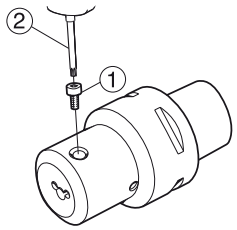


	Spare parts					
	1	2	3	4	5	6
Ordering code	Valve bolt	Screw	Coolant nozzle	O-ring	Circlip width	Screw
C5-131-00100-25	5692 035-03	5514 012-02	5691 034-02	5641 005-06	3421 105-020	3214 010-355
C6-131-00098-25	5692 035-01	5514 012-02	5691 034-02	5641 005-06	3421 105-020	3214 010-355
C6-131-00112-40	5692 035-01	5514 012-01	5691 034-03	5641 005-06	3421 105-020	3214 010-355
C6-131-00112-40M	5692 035-01	5514 012-01	5691 034-03	5641 005-06	3421 105-020	5514 058-01
C8-131-00098-25	5692 035-02	5514 012-02	5691 034-02	5641 005-06	3421 105-020	3214 010-355
C8-131-00112-40	5692 035-02	5514 012-01	5691 034-03	5641 005-06	3421 105-020	3214 010-355

	Spare parts		Included parts
	7	8	9
Ordering code	Spring plunger	Screw	Key
C5-131-00100-25	5514 064-01	3214 010-406	3021 010-080
C6-131-00098-25	5514 064-01	3214 010-406	3021 010-080
C6-131-00112-40	5514 064-01	3214 010-406	3021 010-100
C6-131-00112-40M	5514 064-01	5514 058-03	3021 010-100
C8-131-00098-25	5514 064-01	3214 010-406	3021 010-100
C8-131-00112-40	5514 064-01	3214 010-406	3021 010-100

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

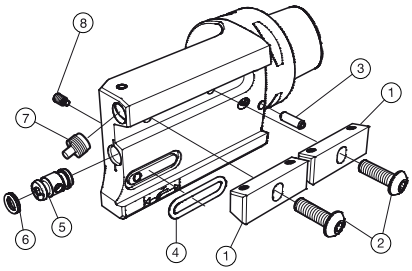
Coromant Capto® to CoroTurn® XS adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
C3-CXS-42-04	5514 013-01	5680 049-01	
C3-CXS-42-05	5514 013-01	5680 049-01	
C3-CXS-42-06	5514 013-01	5680 049-01	
C3-CXS-42-07	5514 013-01	5680 049-01	
C3-CXS-42-08	5514 013-01	5680 049-01	
C3-CXS-42-10	5514 013-01	5680 049-01	
C4-CXS-47-04	5514 013-01	5680 049-01	
C4-CXS-47-05	5514 013-01	5680 049-01	
C4-CXS-47-06	5514 013-01	5680 049-01	
C4-CXS-47-07	5514 013-01	5680 049-01	
C4-CXS-47-08	5514 013-01	5680 049-01	
C4-CXS-47-10	5514 013-01	5680 049-01	
C5-CXS-49-04	5514 013-01	5680 049-01	
C5-CXS-49-05	5514 013-01	5680 049-01	
C5-CXS-49-06	5514 013-01	5680 049-01	
C5-CXS-49-07	5514 013-01	5680 049-01	
C5-CXS-49-08	5514 013-01	5680 049-01	
C5-CXS-49-10	5514 013-01	5680 049-01	
C6-CXS-95-04	5514 013-01	5680 049-01	
C6-CXS-95-05	5514 013-01	5680 049-01	
C6-CXS-95-06	5514 013-01	5680 049-01	
C6-CXS-95-07	5514 013-01	5680 049-01	
C6-CXS-95-08	5514 013-01	5680 049-01	
C6-CXS-95-10	5514 013-01	5680 049-01	

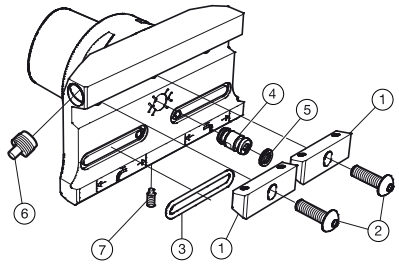
Keys (mm/Torx Plus) sizes, see page P4

Coromant Capto® to blade adaptor



	Spare parts				
	1	2	3	4	5
Ordering code	Wedge	Screw	Spring pin	O-ring	Valve bolt
C4-APBR/L-26110-21-HP	5431 080-01	5512 031-09	3113 030-457	5641 005-04	5692 036-02
C5-APBR/L-31110-21-HP	5431 080-01	5512 031-09	3113 030-457	5641 005-04	5692 036-02
C6-APBR/L-37156-25-HP	5431 080-01	5512 031-09	3113 030-457	5641 005-100	5692 036-02
C8-APBR/L-46155-25-HP	5431 080-01	5512 031-09	3113 030-457	5641 005-100	5692 036-02

	Spare parts		
	6	7	8
Ordering code	O-ring	Nozzle	Setting screw
C4-APBR/L-26110-21-HP	5641 005-08	5691 034-01	3214 020-256
C5-APBR/L-31110-21-HP	5641 005-08	5691 034-01	3214 020-256
C6-APBR/L-37156-25-HP	5641 005-08	5691 034-02	3214 020-256
C8-APBR/L-46155-25-HP	5641 005-08	5691 034-02	3214 020-256

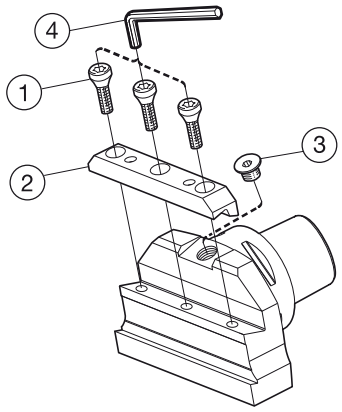


	Spare parts				
	1	2	3	4	5
Ordering code	Wedge	Screw	O-ring	Valve bolt	O-ring
C5-APBA-40040-21-HP	5431 080-01	5512 031-09	5641 005-04	5692 036-02	5641 005-08
C6-APBA-60042-25-HP	5431 080-01	5512 031-09	5641 005-100	5692 036-02	5641 005-08
C8-APBA-60050-25-HP	5431 080-01	5512 031-09	5641 005-100	5692 036-01	5641 005-08

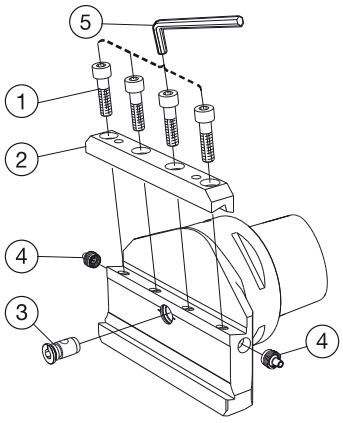
	Spare parts	
	6	7
Ordering code	Nozzle	Setting screw
C5-APBA-40040-21-HP	5691 034-01	3214 020-257
C6-APBA-60042-25-HP	5691 034-02	3214 020-257
C8-APBA-60050-25-HP	5691 034-02	3214 020-257

For optional nozzles and nozzle keys, see page P3

Coromant Capto® to blade adaptor



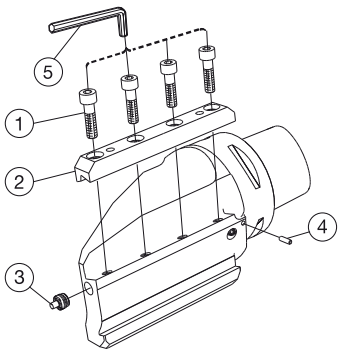
	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Clamp	Plug	Key	
C6-APBA-80068-45	3212 010-412	5412 120-03	5519 055-01	3021 010-060	
C8-APBA-80068-45	3212 010-412	5412 120-03	5519 055-01	3021 010-060	



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Screw	Clamp	Valve bolt	Nozzle	Key	
C10-APBA-80075-45	3212 010-412	5412 120-03	5692 035-04	5691 034-03	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

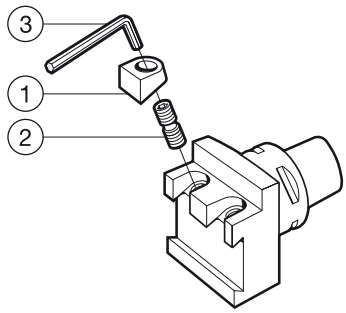
Coromant Capto® to blade adaptor



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Screw	Clamp	Nozzle	Spring pin	Key	
C10-APBR/L-60205-45	3212 010-412	5412 120-03	5691 034-03	3113 030-457	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

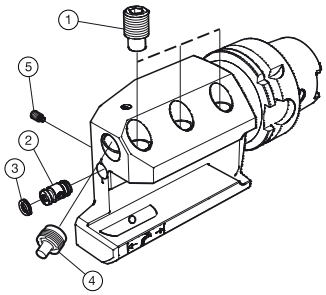
Coromant Capto® to blade adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Clamp	Clamping screw	Key	
C5-151.2-33040-21	150.2-820	269-833	3021 010-040	
C5-151.2-33040-25	150.2-820	269-833	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

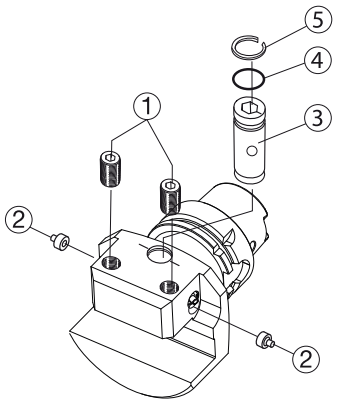
HSK to rectangular shank adaptor



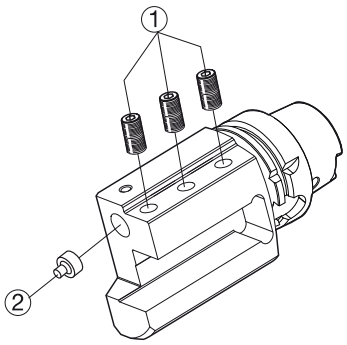
	Spare parts					
	1	2	3	4	5	
Ordering code	Setting screw	Valve bolt	O-ring	Nozzle	Setting screw	
392.419-63-ASHR/L-25HP	3214 020-510	5692 036-02	5641 005-08	5691 034-02	3214 020-256	

For optional nozzles and nozzle keys, see page P3

HSK to rectangular shank adaptor



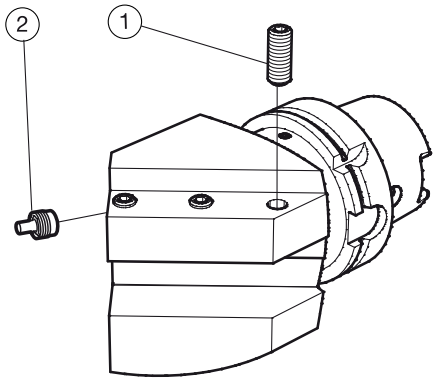
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Coolant nozzle	Valve bolt	O-ring	Circlip	
392.419-63-ASHA-25	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	
392.419-100-ASHA-32	3214 020-512	5691 034-02	5692 035-04	5641 005-79	3421 105-015	



	Spare parts		
	1	2	
Ordering code	Screw	Coolant nozzle	
392.419-100-ASHR/L-32	3214 020-512	5691 034-02	

For optional nozzles and nozzle keys, see page P3

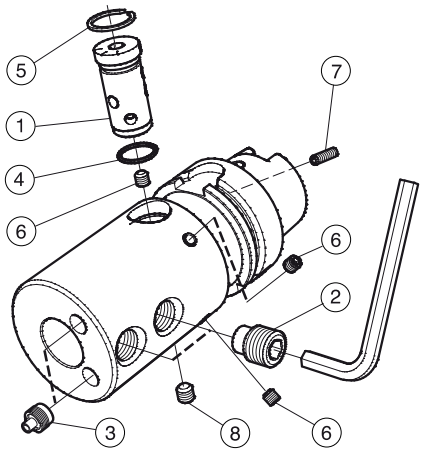
HSK to rectangular shank adaptor



	Spare parts		
	1	2	
Ordering code	Screw	Nozzle	
392.410-100-ASHR/L45-32	3214 020-512	5691 034-02	

For optional nozzles and nozzle keys, see page P3

HSK to cylindrical shank adaptor

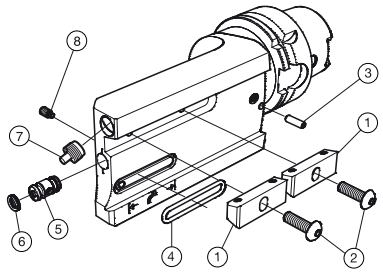


	Spare parts					
	1	2	3	4	5	6
Ordering code	Valve bolt	Screw	Coolant nozzle	O-ring	Circlip	Screw
392.T63-131-124-25	5692 035-03	5514 012-02	5691 034-02	5641 005-06	3421 105-020	5514 058-01
392.T63-131-132-40	5692 035-03	5514 012-01	5691 034-03	5641 005-06	3421 105-020	5514 058-01

	Spare parts		Included parts
	7	8	9
Ordering code	Spring plunger	Screw	Key
392.T63-131-124-25	5514 064-01	5514 058-03	3021 010-080
392.T63-131-132-40	5514 064-01	5514 058-03	3021 010-100

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

HSK to blade adaptor

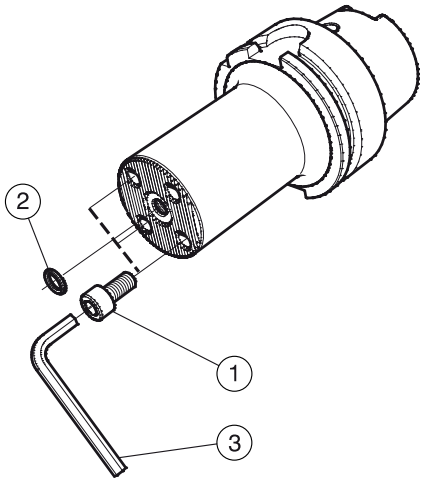


	Spare parts					
	1	2	3	4	5	
Ordering code	Wedge	Screw	Spring pin	O-ring	Valve bolt	
392.419-63-APBR/L-25HP	5431 080-01	3212 100-309	3113 030-457	5641 005-100	5692 036-02	

	Spare parts			
	6	7	8	
Ordering code	O-ring	Nozzle	Setting screw	
392.419-63-APBR/L-25HP	5641 005-08	5691 034-02	3214 020-256	

For optional nozzles and nozzle keys, see page P3

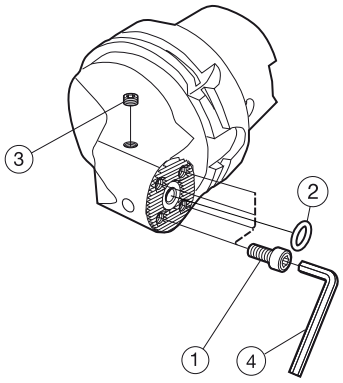
HSK to CoroTurn® SL adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
392.T63-2C 40 088	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

HSK to CoroTurn® SL adaptor



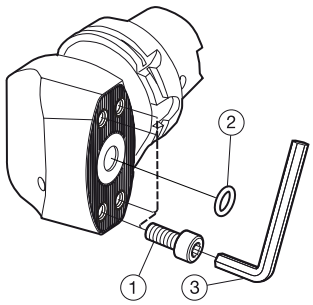
	Spare parts		Included parts	
	1	3	4	
Ordering code	Screw	Plug	Key	
392.T63SL-32RF	3212 010-308	5643 045-01	3021 010-040	
392.T63SL-40RF	3212 010-358	5643 045-01	3021 010-050	
392.T100SL-40RF	3212 010-358	5643 045-01	3021 010-050	

	Spare parts		Included parts	
	1	2	4	
Ordering code	Screw	O-ring	Key	
392.T63SL-32RG	3212 010-308	3671 010-113	3021 010-040	
392.T63SL-40RG	3212 010-358	3671 010-113	3021 010-050	
392.T100SL-40RG	3212 010-358	3671 010-113	3021 010-050	

	Spare parts		Included parts	
	1	3	4	
Ordering code	Screw	Plug	Key	
392.T63SL-32RX-045	3212 010-308	5643 045-01	3021 010-040	
392.T63SL-40RX-045	3212 010-358	5643 045-01	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

HSK to CoroTurn® SL70 adaptor



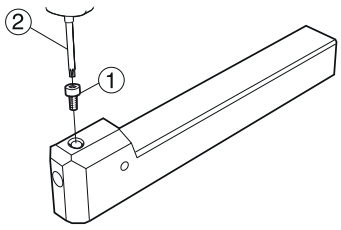
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
392.T63SL70RF	3212 010-409	3671 010-119	3021 010-060	
392.T100SL70RF	3212 010-409	3671 010-119	3021 010-060	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
392.T63SL70RG	3212 010-409	3671 010-119	3021 010-060	
392.T100-SL70RG	3212 010-409	3671 010-119	3021 010-060	

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
392.T63SL70RX-045	3212 010-409	3671 010-119	3021 010-060	
392.T100SL70RX-045	3212 010-409	3671 010-119	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4

Rectangular shank to CoroTurn® XS adaptor



Metric version

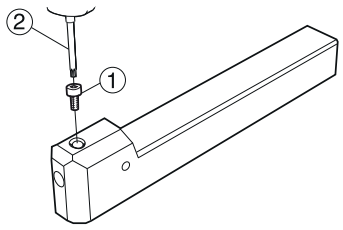
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-1212-04FN	5514 013-01	5680 049-01	
CXS-1212-05FN	5514 013-01	5680 049-01	
CXS-1212-06FN	5514 013-01	5680 049-01	
CXS-1616-04FN	5514 013-01	5680 049-01	
CXS-1616-05FN	5514 013-01	5680 049-01	
CXS-1616-06FN	5514 013-01	5680 049-01	
CXS-1616-07FN	5514 013-01	5680 049-01	
CXS-2020-04FN	5514 013-01	5680 049-01	
CXS-2020-05FN	5514 013-01	5680 049-01	
CXS-2020-06FN	5514 013-01	5680 049-01	
CXS-2020-07FN	5514 013-01	5680 049-01	
CXS-2020-08FN	5514 013-01	5680 049-01	
CXS-2020-10FN	5514 013-01	5680 049-01	
CXS-2525-05FN	5514 013-01	5680 049-01	
CXS-2525-06FN	5514 013-01	5680 049-01	
CXS-2525-07FN	5514 013-01	5680 049-01	
CXS-2525-08FN	5514 013-01	5680 049-01	
CXS-2525-10FN	5514 013-01	5680 049-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-08-04FN	5514 013-01	5680 049-01	
CXS-08-05FN	5514 013-01	5680 049-01	
CXS-08-06FN	5514 013-01	5680 049-01	
CXS-10-04FN	5514 013-01	5680 049-01	
CXS-10-05FN	5514 013-01	5680 049-01	
CXS-10-06FN	5514 013-01	5680 049-01	
CXS-10-07FN	5514 013-01	5680 049-01	
CXS-12-04FN	5514 013-01	5680 049-01	
CXS-12-05FN	5514 013-01	5680 049-01	
CXS-12-06FN	5514 013-01	5680 049-01	
CXS-12-07FN	5514 013-01	5680 049-01	
CXS-12-08FN	5514 013-01	5680 049-01	
CXS-12-10FN	5514 013-01	5680 049-01	
CXS-16-05FN	5514 013-01	5680 049-01	
CXS-16-06FN	5514 013-01	5680 049-01	
CXS-16-07FN	5514 013-01	5680 049-01	
CXS-16-08FN	5514 013-01	5680 049-01	
CXS-16-10FN	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Rectangular shank to CoroTurn® XS adaptor



Metric version

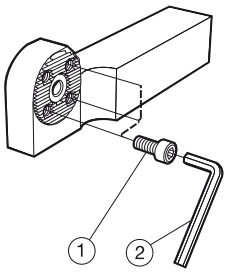
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-1010-04R/L	5514 013-01	5680 049-01	
CXS-1010-05R/L	5514 013-01	5680 049-01	
CXS-1010-06R/L	5514 013-01	5680 049-01	
CXS-1212-04R/L	5514 013-01	5680 049-01	
CXS-1212-05R/L	5514 013-01	5680 049-01	
CXS-1212-06R/L	5514 013-01	5680 049-01	
CXS-1616-05R/L	5514 013-01	5680 049-01	
CXS-1616-06R/L	5514 013-01	5680 049-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-06-04R	5514 013-01	5680 049-01	
CXS-08-04R	5514 013-01	5680 049-01	
CXS-08-05R	5514 013-01	5680 049-01	
CXS-08-06R	5514 013-01	5680 049-01	
CXS-10-05R	5514 013-01	5680 049-01	
CXS-10-06R	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Rectangular shank to CoroTurn® SL adaptor



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-25R/LF-2020	3212 010-258	174.1-864	
570-32R/LF-2020	3212 010-308	3021 010-040	
570-32R/LF-2020J	3212 010-308	3021 010-040	
570-25R/LF-2525	3212 010-258	174.1-864	
570-32R/LF-2525	3212 010-308	3021 010-040	
570-32R/LF-2525N	3212 010-308	3021 010-040	
570-40R/LF-2525N	3212 010-358	3021 010-050	
570-32R/LF-3232	3212 010-308	3021 010-040	
570-40R/LF-3232	3212 010-358	3021 010-050	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-25NG-2020	3212 010-258	174.1-864	
570-32NG-2020	3212 010-308	3021 010-040	
570-25NG-2525	3212 010-258	174.1-864	
570-32NG-2525	3212 010-308	3021 010-040	
570-40NG-2525	3212 010-358	3021 010-050	
570-32NG-3232	3212 010-308	3021 010-040	
570-40NG-3232	3212 010-358	3021 010-050	

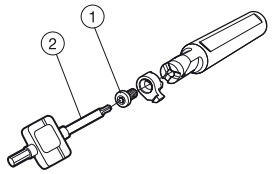
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-25R/LF-12	3212 010-258	174.1-864	
570-32R/LF-12	3212 010-308	3021 010-040	
570-32R/LF-12J	3212 010-308	3021 010-040	
570-25R/LF-16	3212 010-258	174.1-864	
570-32R/LF-16	3212 010-308	3021 010-040	
570-32R/LF-16N	3212 010-308	3021 010-040	
570-40R/LF-16N	3212 010-358	3021 010-050	
570-32R/LF-20	3212 010-308	3021 010-040	
570-40R/LF-20	3212 010-358	3021 010-050	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-25NG-12	3212 010-258	174.1-864	
570-32NG-12	3212 010-308	3021 010-040	
570-25NG-16	3212 010-258	174.1-864	
570-32NG-16	3212 010-308	3021 010-040	
570-40NG-16	3212 010-358	3021 010-050	
570-32NG-20	3212 010-308	3021 010-040	
570-40NG-20	3212 010-358	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Rectangular shank to CoroCut® MB adaptor

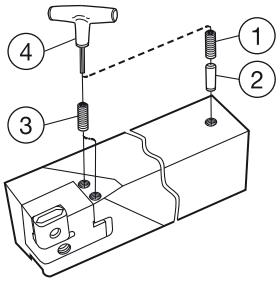


	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MBG-1212-09R/L	5513 039-02	5680 049-01	
MBG-1616-09R/L	5513 039-02	5680 049-01	
MBG-2020-09R/L	5513 039-02	5680 049-01	
MBG-2525-09R/L	5513 039-02	5680 049-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MBG-08A-09R/L	5513 039-02	5680 049-01	
MBG-10C-09R/L	5513 039-02	5680 049-01	
MBG-12C-09R/L	5513 039-02	5680 049-01	
MBG-16D-09R/L	5513 039-02	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

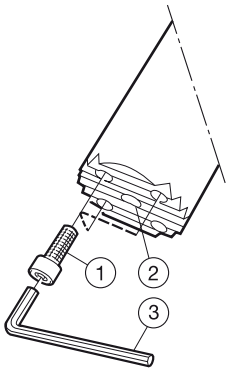
Rectangular shank to cartridge adaptor



	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Screw	Lock pin	Screw	Key	
R/L175.32-5047M	3214 010-359	175.32-820	174.32-831	265.2-817	
R/L175.32-5055M	3214 010-359	175.32-820	174.32-831	265.2-817	
R/L175.33-5055	3214 010-359	175.32-820	174.32-831	265.2-817	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL adaptor



Metric version

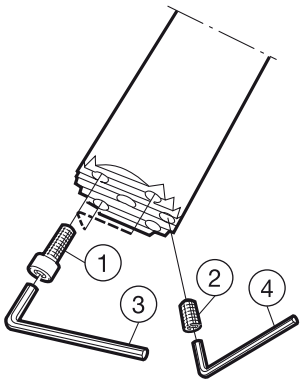
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
570-2C 16 105	3212 030-301		265.2-818	
570-2C 20 140	3212 030-351		3021 011-764	
570-2C 25 200	3212 010-258		174.1-864	
570-2C 32 218	3212 010-308	3671 010-113	3021 010-040	
570-2C 40 283	3212 010-358	3671 010-113	3021 010-050	
570-2C 50 360	3212 010-409	3671 010-115	3021 010-060	
570-2C 50 368-40	3212 010-358	3671 010-113	3021 010-050	
570-2C 60 460	3212 010-409	3671 010-119	3021 010-060	
570-2C 60 468-40	3212 010-358	3671 010-113	3021 010-050	

Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
A570-2C D10 04-16	3212 030-301		265.2-818	
A570-2C D12 05-20	3212 030-351		3021 011-764	
A570-2C D16 07-25	3212 030-402			
A570-2C D20 09-32	3212 030-452	3671 010-113	3021 011-532	
A570-2C D24 11-40	3212 030-502	3671 010-113	3021 011-316	
A570-2C D28 13-40	3212 030-502	3671 010-113	3021 011-316	
A570-2C D32 14-50	3212 030-553	3671 010-113	3021 011-140	
A570-2C D32 15-40	3212 030-502	3671 010-113	3021 011-140	
A570-2C D40 18-60	3212 030-553	3671 010-113	3021 011-140	
A570-2C D40 19-40	3212 030-502	3671 010-113	3021 011-140	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL solid carbide adaptor



Metric version

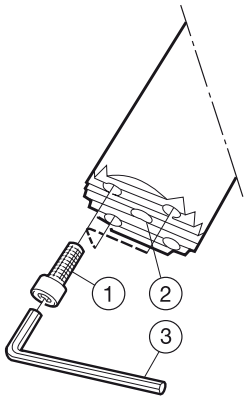
	Spare parts		Included parts		
	1	2	3	4	
Ordering code	Screw	Coolant stop	Key	Key	
570-2C 16 170 CR	3212 030-301	3214 010-203	265.2-818	3021 012-015	
570-2C 20 200 CR	3212 030-351	3214 010-203	3021 011-764	3021 012-015	
570-2C 25 250 CR	3212 010-258	3214 010-255	5680 010-05	174.1-870	

Inch version

	Spare parts		Included parts		
	1	2	3	4	
Ordering code	Screw	Coolant stop	Key	Key	
A570-2C D10 07-16 CR	3212 030-301	3214 010-203	265.2-818	3021 012-015	
A570-2C D12 08-20 CR	3212 030-351	3214 010-203	3021 011-764	3021 012-015	
A570-2C D16 10-25 CR	3212 010-258	3214 010-255	5680 010-05	174.1-870	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL dampened adaptor



Metric version

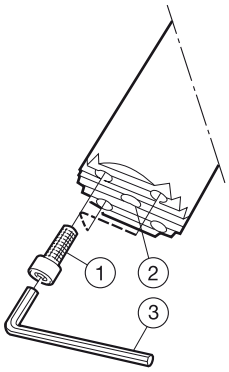
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
570-3C 16 204 CR	3212 030-301		265.2-818	
570-3C 20 260 CR	3212 030-351		3021 011-764	
570-3C 25 380 CR	3212 010-258	3671 010-113	174.1-864	
570-3C 25 430 CR	3212 010-258	3671 010-113	174.1-864	
SL-3C 25 380 CR	3212 010-258	3671 010-113	174.1-864	
SL-3C 25 430 CR	3212 010-258	3671 010-113	174.1-864	
570-3C 32 480 CR	3212 010-308	3671 010-113	3021 010-040	
570-3C 32 544 CR	3212 010-308	3671 010-113	3021 010-040	
570-3C 40 608 CR	3212 010-358	3671 010-113	3021 010-050	
570-3C 40 688 CR	3212 010-358	3671 010-113	3021 010-050	
570-3C 50 760-40 CR	3212 010-358	3671 010-113	3021 010-050	
570-3C 50 861-40 CR	3212 010-358	3671 010-113	3021 010-050	
570-3C 60 1040-40 CR	3212 010-358	3671 010-113	3021 010-050	
570-3C 60 920-40 CR	3212 010-358	3671 010-113	3021 010-050	

Inch version

	Spare parts	Included parts	
	1	3	
Ordering code	Screw	Key	
A570-3C D10 08-16 CR	3212 030-301	265.2-818	
A570-3C D12 10-20 CR	3212 030-351	3021 011-764	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL dampened adaptor



Metric version

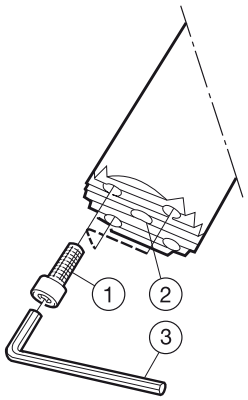
	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
570-3C 16 156	3212 030-301		265.2-818
570-3C 20 200	3212 010-258		3021 011-764
570-3C 25 255	3212 010-258	3671 010-113	174.1-864
570-3C 25 330	3212 010-258	3671 010-113	174.1-864
SL-3C 25 255	3212 010-258	3671 010-113	174.1-864
SL-3C 25 330	3212 010-258	3671 010-113	174.1-864
570-3C 32 320	3212 010-308	3671 010-113	3021 010-040
570-3C 32 416	3212 010-308	3671 010-113	3021 010-040
570-3C 40 408	3212 010-358	3671 010-113	3021 010-050
570-3C 40 528	3212 010-358	3671 010-113	3021 010-050
570-3C 50 510	3212 010-409	3671 010-115	3021 010-060
570-3C 50 518-40	3212 010-358	3671 010-113	3021 010-050
570-3C 50 660	3212 010-409	3671 010-115	3021 010-060
570-3C 50 668-40	3212 010-358	3671 010-113	3021 010-050
570-3C 60 620	3212 010-409	3671 010-119	3021 010-060
570-3C 60 628-40	3212 010-358	3671 010-113	3021 010-050
570-3C 60 800	3212 010-409	3671 010-119	3021 010-060
570-3C 60 808-40	3212 010-358	3671 010-113	3021 010-050

Inch version

	Spare parts		Included parts
	1	2	3
Ordering code	Screw	O-ring	Key
A570-3C D10 06-16	3212 030-301		265.2-818
A570-3C D12 08-20	3212 030-351		3021 011-764
A570-3C D16 10-25	3212 030-402		
A570-3C D16 13-25	3212 030-402		
SL-3C D16 10-25	3212 030-402	3671 010-113	
SL-3C D16 13-25	3212 030-402	3671 010-113	
A570-3C D20 12-32	3212 030-452	3671 010-113	3021 011-532
A570-3C D20 16-32	3212 030-452	3671 010-113	3021 011-532
A570-3C D24 15-32	3212 030-452	3671 010-113	3021 011-532
A570-3C D24 20-32	3212 030-452	3671 010-113	3021 011-532
A570-3C D28 17-40	3212 030-553	3671 010-115	3021 011-140
A570-3C D28 23-40	3212 030-553	3671 010-115	3021 011-140
A570-3C D32 20-50	3212 030-553	3671 010-115	3021 011-140
A570-3C D32 21-40	3212 030-502	3671 010-113	3021 011-316
A570-3C D32 26-50	3212 030-553	3671 010-115	3021 011-140
A570-3C D32 27-40	3212 030-502	3671 010-113	3021 011-316
A570-3C D40 26-40	3212 030-502	3671 010-113	3021 011-316
A570-3C D40 26-60	3212 030-553	3671 010-119	3021 011-140
A570-3C D40 33-60	3212 030-553	3671 010-119	3021 011-140
A570-3C D40 34-40	3212 030-502	3671 010-113	3021 011-316

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL dampened adaptor



Metric version

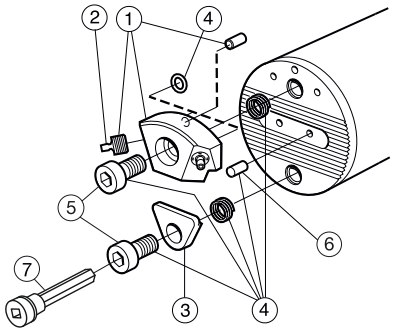
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
570-4C 40 330	3212 010-358	3671 010-113	3021 010-050	
570-4C 50 430-40	3212 010-358	3671 010-113	3021 010-050	
570-4C 60 510-40	3212 010-358	3671 010-113	3021 010-050	

Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
A570-4C D24 13-32	3212 030-452	3671 010-113	3021 011-532	
A570-4C D28 15-40	3212 030-502	3671 010-113	3021 011-316	
A570-4C D32 17-40	3212 030-502	3671 010-113	3021 011-316	
A570-4C D40 22-40	3212 030-502	3671 010-113	3021 011-316	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank to CoroTurn® SL quick change dampened adaptor



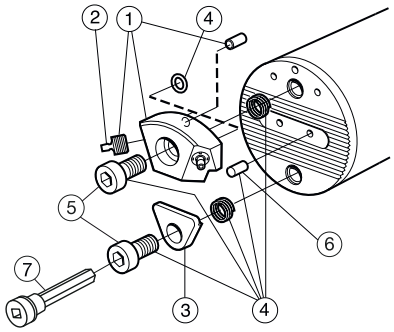
Metric version

	Spare parts					
	1	2	3	4	5	6
Ordering code	Clamp set	Nozzle	Clamp	Screw set	Screw	Pin
570-3C 80 1200	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 80 1240 CR	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 80 1400 CR	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 80 880	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 100 1100	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 100 1500	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 100 1560 CR	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 100 1760 CR	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 120 1900R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 150 2400R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 200 3200R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
570-3C 250 4000R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407

	Accessories
	7
Ordering code	Key adaptor
570-3C 80 1200	5680 035-15
570-3C 80 1240 CR	5680 035-15
570-3C 80 1400 CR	5680 035-15
570-3C 80 880	5680 035-15
570-3C 100 1100	5680 035-15
570-3C 100 1500	5680 035-15
570-3C 100 1560 CR	5680 035-15
570-3C 100 1760 CR	5680 035-15
570-3C 120 1900R/L	5680 035-15
570-3C 150 2400R/L	5680 035-15
570-3C 200 3200R/L	5680 035-15
570-3C 250 4000R/L	5680 035-15

Accessories, must be ordered separately

Cylindrical shank to CoroTurn® SL quick change dampened adaptor



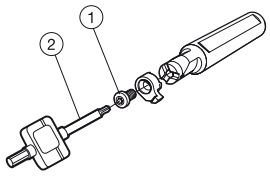
Inch version

	Spare parts					
	1	2	3	4	5	6
Ordering code	Clamp set	Nozzle	Clamp	Screw set	Screw	Pin
A570-3C D48 33	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D48 45	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D64 44	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D64 60	5412 052-021	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D80 75R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D96 95R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D128 126R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407
A570-3C D160 157R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407

	Accessories
	7
Ordering code	Key adaptor
A570-3C D48 33	5680 035-15
A570-3C D48 45	5680 035-15
A570-3C D64 44	5680 035-15
A570-3C D64 60	5680 035-15
A570-3C D80 75R/L	5680 035-15
A570-3C D96 95R/L	5680 035-15
A570-3C D128 126R/L	5680 035-15
A570-3C D160 157R/L	5680 035-15

Accessories, must be ordered separately

Cylindrical shank to CoroCut® MB adaptor



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-A16-16-07R	5513 039-01	5680 051-03	
MB-A16-20-09R	5513 039-02	5680 049-01	
MB-A20-25-11R	5513 039-04	5680 043-14	
MB-A20-40-11R	5513 039-04	5680 043-14	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-E12-24-07R	5513 039-01	5680 051-03	
MB-E12-32-07R	5513 039-01	5680 051-03	
MB-E12-34-09R	5513 039-02	5680 049-01	
MB-E12-45-09R	5513 039-02	5680 049-01	
MB-E12-48-07R	5513 039-01	5680 051-03	
MB-E12-64-09R	5513 039-02	5680 049-01	
MB-E16-34-09R	5513 039-02	5680 049-01	
MB-E16-42-11R	5513 039-04	5680 043-14	
MB-E16-45-09R	5513 039-02	5680 049-01	
MB-E16-60-11R	5513 039-04	5680 043-14	
MB-E16-64-09R	5513 039-02	5680 049-01	
MB-E16-85-11R	5513 039-04	5680 043-14	
MB-E20-85-11R	5513 039-04	5680 043-14	

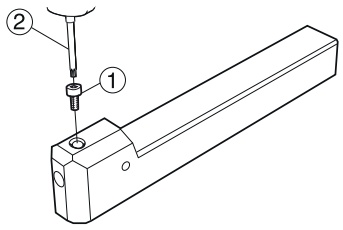
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-A0625-06-07R	5513 039-01	5680 051-03	
MB-A0625-08-09R	5513 039-02	5680 049-01	
MB-A0750-10-11R	5513 039-04	5680 043-14	
MB-A0750-15-11R	5513 039-04	5680 043-14	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-E0500-12-07R	5513 039-01	5680 051-03	
MB-E0500-13-09R	5513 039-02	5680 049-01	
MB-E0500-17-09R	5513 039-02	5680 049-01	
MB-E0500-19-07R	5513 039-01	5680 051-03	
MB-E0500-25-09R	5513 039-02	5680 049-01	
MB-E0625-13-09R	5513 039-02	5680 049-01	
MB-E0625-16-11R	5513 039-04	5680 043-14	
MB-E0625-17-09R	5513 039-02	5680 049-01	
MB-E0625-23-11R	5513 039-04	5680 043-14	
MB-E0625-25-09R	5513 039-02	5680 049-01	
MB-E0625-33-11R	5513 039-04	5680 043-14	
MB-E0750-33-11R	5513 039-04	5680 043-14	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Cylindrical shank with flat to CoroTurn® XS adaptor



For Star machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A22-04	5514 013-01	5680 049-01	
CXS-A22-05	5514 013-01	5680 049-01	
CXS-A22-06	5514 013-01	5680 049-01	
CXS-A22-07	5514 013-01	5680 049-01	

For Nomura machines

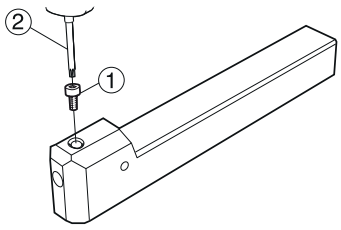
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A23-04	5514 013-01	5680 049-01	
CXS-A23-05	5514 013-01	5680 049-01	
CXS-A23-06	5514 013-01	5680 049-01	
CXS-A23-07	5514 013-01	5680 049-01	

For Tsugami/Miyano machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A25-04	5514 013-01	5680 049-01	
CXS-A25-05	5514 013-01	5680 049-01	
CXS-A25-06	5514 013-01	5680 049-01	
CXS-A25-07	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank with flat to CoroTurn® XS adaptor



For Traub machines

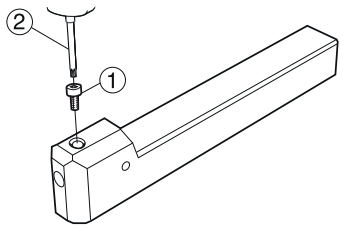
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A28-04	5514 013-01	5680 049-01	
CXS-A28-05	5514 013-01	5680 049-01	
CXS-A28-06	5514 013-01	5680 049-01	
CXS-A28-07	5514 013-01	5680 049-01	

For Citizen machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A0750-04	5514 013-01	5680 049-01	
CXS-A0750-05	5514 013-01	5680 049-01	
CXS-A0750-06	5514 013-01	5680 049-01	
CXS-A0750-07	5514 013-01	5680 049-01	
CXS-A0750-08	5514 013-01	5680 049-01	
CXS-A0750-10	5514 013-01	5680 049-01	
CXS-A1000-04M	5514 013-01	5680 049-01	
CXS-A1000-05M	5514 013-01	5680 049-01	
CXS-A1000-06M	5514 013-01	5680 049-01	
CXS-A1000-07M	5514 013-01	5680 049-01	
CXS-A1000-08	5514 013-01	5680 049-01	
CXS-A1000-10	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank with flat to CoroTurn® XS adaptor



For Other machines

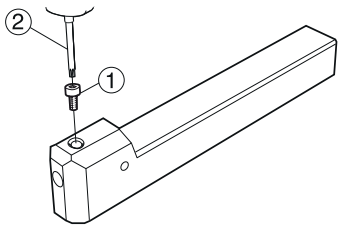
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A10-04	5514 013-01	5680 049-01	
CXS-A10-05	5514 013-01	5680 049-01	
CXS-A12-04	5514 013-01	5680 049-01	
CXS-A12-05	5514 013-01	5680 049-01	
CXS-A12-06	5514 013-01	5680 049-01	
CXS-A16-04	5514 013-01	5680 049-01	
CXS-A16-05	5514 013-01	5680 049-01	
CXS-A16-06	5514 013-01	5680 049-01	
CXS-A16-07	5514 013-01	5680 049-01	
CXS-A16-08	5514 013-01	5680 049-01	
CXS-A20-04	5514 013-01	5680 049-01	
CXS-A20-05	5514 013-01	5680 049-01	
CXS-A20-06	5514 013-01	5680 049-01	
CXS-A20-07	5514 013-01	5680 049-01	
CXS-A20-08	5514 013-01	5680 049-01	
CXS-A20-10	5514 013-01	5680 049-01	
CXS-A25-08	5514 013-01	5680 049-01	
CXS-A25-10	5514 013-01	5680 049-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A0500-04	5514 013-01	5680 049-01	
CXS-A0500-05	5514 013-01	5680 049-01	
CXS-A0500-06	5514 013-01	5680 049-01	
CXS-A0625-04	5514 013-01	5680 049-01	
CXS-A0625-05	5514 013-01	5680 049-01	
CXS-A0625-06	5514 013-01	5680 049-01	
CXS-A0625-07	5514 013-01	5680 049-01	
CXS-A0625-08	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank with flat to CoroTurn® XS double-ended adaptor



For Star machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A22-04-04	5514 013-01	5680 049-01	
CXS-A22-04-06	5514 013-01	5680 049-01	
CXS-A22-06-06	5514 013-01	5680 049-01	

For Tsugami/Miyano machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A25-04-06	5514 013-01	5680 049-01	

For Traub machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A28-04-06	5514 013-01	5680 049-01	

For Citizen machines

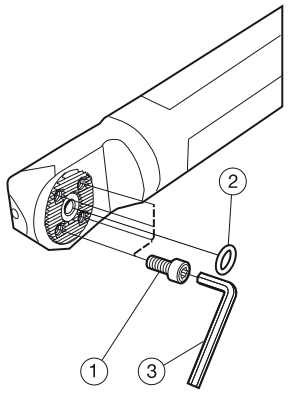
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A075-04-06	5514 013-01	5680 049-01	

For Other machines

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
CXS-A20-04-06	5514 013-01	5680 049-01	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank with flat to CoroTurn® SL adaptor



Metric version

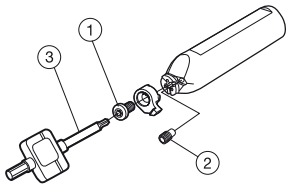
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
SL-25-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-32-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-40-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-40-40NF	3212 010-358	3671 010-113	3021 010-050	
SL-50-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-50-40NF	3212 010-358	3671 010-113	3021 010-050	

Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
SL-D16-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-D20-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-D24-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-D24-40NF	3212 010-358	3671 010-113	3021 010-050	
SL-D32-32NF	3212 010-308	3671 010-113	3021 010-040	
SL-D32-40NF	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

Cylindrical shank with flat to CoroCut® MB adaptor



Metric version

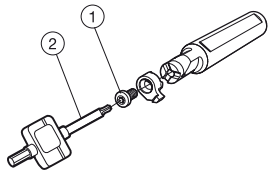
	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Nozzle	Key	
MB-A16-05-09R/L-HP	5513 039-02	5691 026-13	5680 049-01	
MB-A16-20-09R/L-HP	5513 039-02	5691 026-13	5680 049-01	
MB-A20-05-11R/L-HP	5513 039-04	5691 026-13	5680 043-14	

Inch version

	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Nozzle	Key	
MB-A0625-02-09R/L-HP	5513 039-02	5691 026-13	5680 049-01	
MB-A0625-08-09R/L-HP	5513 039-02	5691 026-13	5680 049-01	
MB-A075-02-11R/L-HP	5513 039-04	5691 026-13	5680 043-14	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Cylindrical shank with flat to CoroCut® MB adaptor



Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-A16-16-07	5513 039-01	5680 051-03	
MB-A16-20-09	5513 039-02	5680 049-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-E12-24-07	5513 039-01	5680 051-03	
MB-E12-32-07	5513 039-01	5680 051-03	
MB-E12-34-09	5513 039-02	5680 049-01	
MB-E12-45-09	5513 039-02	5680 049-01	
MB-E12-48-07	5513 039-01	5680 051-03	
MB-E12-64-09	5513 039-02	5680 049-01	
MB-E16-34-09	5513 039-02	5680 049-01	
MB-E16-45-09	5513 039-02	5680 049-01	
MB-E16-64-09	5513 039-02	5680 049-01	

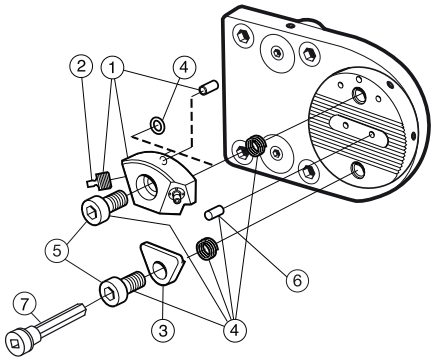
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-A0625-06-07	5513 039-01	5680 051-03	
MB-A0625-08-09	5513 039-02	5680 049-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
MB-E0500-12-07	5513 039-01	5680 051-03	
MB-E0500-13-09	5513 039-02	5680 049-01	
MB-E0500-17-09	5513 039-02	5680 049-01	
MB-E0500-19-07	5513 039-01	5680 051-03	
MB-E0500-25-09	5513 039-02	5680 049-01	
MB-E0625-25-09	5513 039-02	5680 049-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Bolt pattern to CoroTurn® SL adaptor

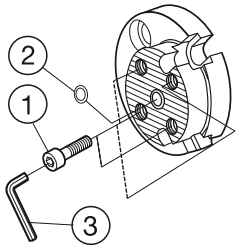


	Spare parts					
	1	2	3	4	5	6
Ordering code	Clamp set	Nozzle	Clamp	Screw set	Screw	Pin
570-80 200R/L	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407

	Accessories
	7
Ordering code	Key adaptor
570-80 200R/L	5680 035-15

For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

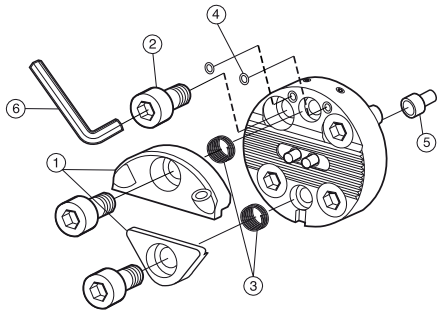
CoroTurn® SL reduction adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	O-ring	Key	
570-40 22-32	3212 010-308	3671 010-113	3021 010-040	
570-50 23-32	3212 010-308	3671 010-113	3021 010-040	
570-50 23-40	3212 010-358	3671 010-113	3021 010-050	
570-60 23-40	3212 010-358	3671 010-113	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

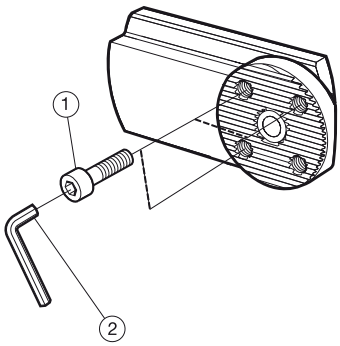
CoroTurn® SL to CoroTurn® SL quick change adaptor



	Spare parts					Included parts
	1	2	3	4	6	5
Ordering code	Clamp set	Screw	Compression spring	O-ring	Locating tube	Key
SL-32 11-32-QC	5412 054-011	3212 010-308	5561 006-01	5641 005-83	5638 031-01	3021 010-040
SL-40 12-32-QC	5412 054-013	3212 010-358	5561 006-02	5641 005-83	5638 031-01	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

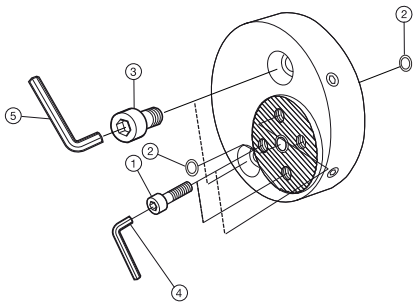
CoroTurn® SL quick change to CoroTurn® SL adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-80 23-40R/L	3212 010-358	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

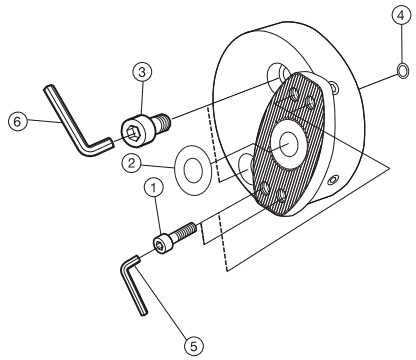
CoroTurn® SL quick change to CoroTurn® SL adaptor



	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	O-ring	Screw	Key	Key	
570-80 20 20-40R	3212 010-358	3671 010-113	3212 010-460	3021 010-050	3021 010-080	
570-100 20 30-40R	3212 010-358	3671 010-113	3212 010-460	3021 010-050	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4

CoroTurn® SL quick change to CoroTurn® SL70 adaptor



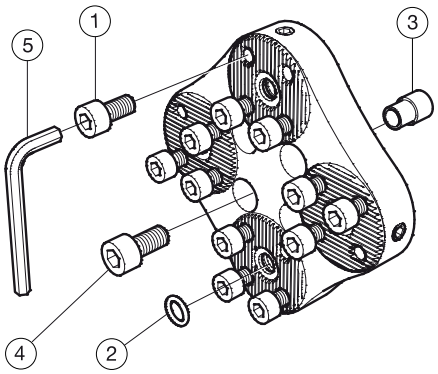
	Spare parts				Included parts	
	1	2	3	4	5	6
Ordering code	Screw	O-ring	Screw	O-ring	Key	Key
SL70-80 40-RF	3212 010-409	3671 010-119	3212 010-460	3671 010-113	3021 010-060	3021 010-080

CoroTurn® SL quick change adaptor for SL70 cutting heads

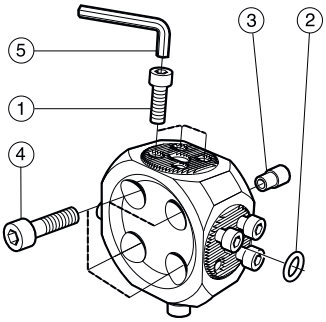
	Spare parts				Included parts	
	1	2	3	4	5	6
Ordering code	Screw	O-ring	Screw	O-ring	Key	Key
SL70-80 23-RG	3212 010-409	3671 010-119	3212 010-460	3671 010-113	3021 010-060	3021 010-080

Keys (mm/Torx Plus) sizes, see page P4

Mini-turret for four CoroTurn® SL heads



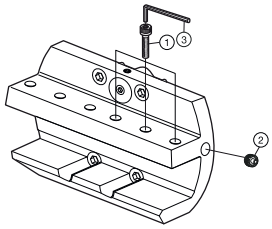
	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Screw	O-ring	Coolant tube	Screw	Key	
570-4-25-40-000-AX	3212 010-257		5638 031-01	3212 010-358	174.1-864	
570-4-32-40-000-AX	3212 010-307	3671 010-113	5638 031-01	3212 010-358	3021 010-040	



	Spare parts				Included parts	
	1	2	3	4	5	
Ordering code	Screw	O-ring	Coolant tube	Screw	Key	
570-4-25-40-050-RA	3212 010-257		5638 031-01	3212 010-358	174.1-864	
570-4-32-40-050-RA	3212 010-307	3671 010-113	5638 031-01	3212 010-358	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

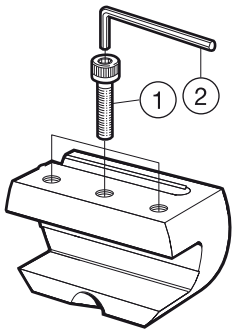
CoroTurn® SL to rectangular shank adaptor



	Spare parts		Included parts	
	1	2	3	
Ordering code	Screw	Nozzle	Key	
570-200 2525-M	3214 040-460	5691 034-03	3021 010-050	
570-200 3232-M	3214 040-460	5691 034-03	3021 010-050	
570-200 4040-M	3214 040-462	5691 034-03	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3

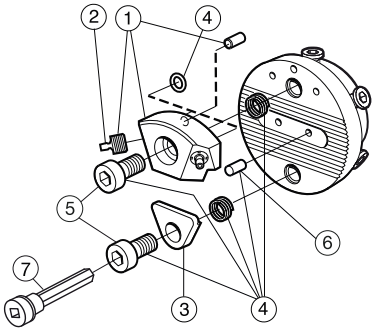
CoroTurn® SL quick change to rectangular shank adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
570-80 20 2020R	3214 040-460	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4

570-80 to CoroTurn® SL quick change adaptor

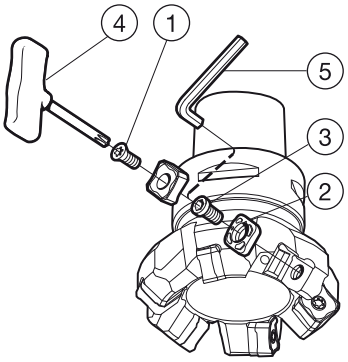


	Spare parts					
	1	2	3	4	5	6
Ordering code	Clamp set	Nozzle	Clamp	Screw set	Screw	Pin
570-80 17-580-80	5412 052-011	5691 034-03	5412 053-01	5473 051-01	5512 046-02	3113 024-407

	Accessories
	7
Ordering code	Key adaptor
570-80 17-580-80	5680 035-15

For optional nozzles and nozzle keys, see page P4
Accessories, must be ordered separately

CoroMill® 345 face milling cutter



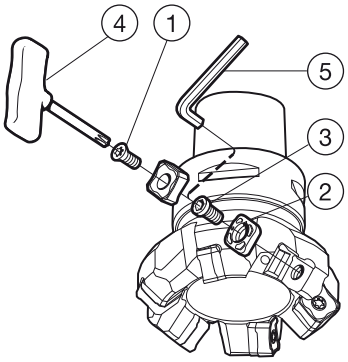
	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
345-040C4-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-040C4-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C5-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C5-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C5-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C6-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C6-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050C6-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C5-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C5-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C5-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C6-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C6-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063C6-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080C6-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080C6-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080C6-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080C8-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080C8-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100C8-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100C8-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	

Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
345-040A32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-040A32-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050A32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050A32-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 345 face milling cutter



Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
345-040Q22-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-040Q22-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050Q22-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050Q22-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-050Q22-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063Q22-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063Q22-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063Q22-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-063Q22-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080Q27-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080Q27-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080Q27-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-080Q27-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100Q32-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100Q32-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100Q32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-100Q32-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-125Q40-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-125Q40-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-125Q40-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-125Q40-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-160Q40-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-160Q40-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-160Q40-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-160Q40-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-200Q60-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-200Q60-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-200Q60-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-200Q60-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-250Q60-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-250Q60-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-250Q60-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
345-250Q60-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	

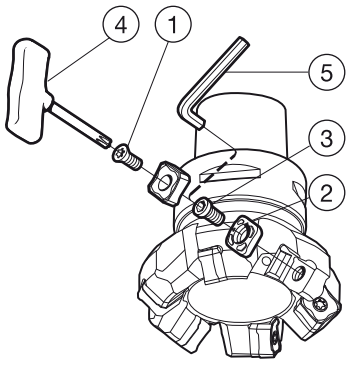
For torque wrenches and keys (mm/torx plus) sizes, see page P4

Coolant screws

To be ordered seperatly

	Arbor size	Screw code	Thread	Size	Key code	Fits following cutter codes
Metric	22	5512 073-01	M10	8 mm	3021 010-080	345-040Q22-13x 345-050Q22-13x 345-063Q22-13x
	27	5512 073-02	M12	10 mm	3021 010-100	345-080Q27-13x
	32	5512 073-05	M14	14 mm	3021 010-140	345-100Q32-13x
	40	5512 098-03	M20	55IP	5680 043-19	345-125Q40-13x 345-160Q40-13x

CoroMill® 345 face milling cutter

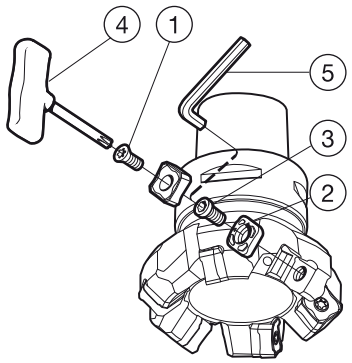


Inch version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
A345-038M32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-038M32-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-051M32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-051M32-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-063M32-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-051R19-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-051R19-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-051R19-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-063R25-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-063R25-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-063R25-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-063R25-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-076R25-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-076R25-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-076R25-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-076R25-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-102R38-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-102R38-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-102R38-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-102R38-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-127R38-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-127R38-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-127R38-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-127R38-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-152R38-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-152R38-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-152R38-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-152R38-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-203R63-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-203R63-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-203R63-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-203R63-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-254R63-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-254R63-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-254R63-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-254R63-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 345 face milling cutter



Metric version

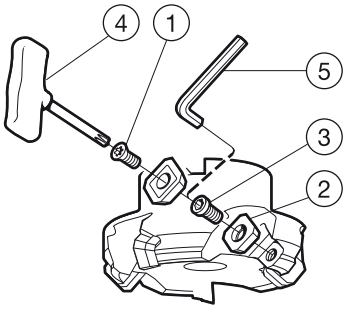
	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
A345-080J25-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-080J25-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-080J25-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-080J25-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-100J31-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-100J31-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-100J31-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-100J31-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-125J38-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-125J38-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-125J38-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-125J38-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-160J51-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-160J51-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-160J51-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-160J51-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-200J47-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-200J47-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-200J47-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-200J47-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-250J47-13H	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-250J47-13HX	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-250J47-13L	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	
A345-250J47-13M	416.1-834	5322 474-01	5512 090-11	5680 048-01	3021 010-040	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Coolant screws

To be ordered seperatly						Fits following cutter codes
	Arbor size	Screw code	Thread	Size	Key code	
Inch	3/4	5512 074-01	3/8-24"	5/16"	3021 011-516	A345-051R19-13x
	1.00	5512 074-02	1/2-20"	3/8"	3021 011-380	A345-063R25-13x
						A345-076R25-13x
	1.50 (B-Style)	5512 099-03	3/4-16"	55IP	5680 043-19	A345-102R38-13x
	1.50 (B-Style)	5512 099-03	3/4-16"	55IP	5680 043-19	A345-127R38-13x
	1.50 (B-Style)	5512 099-03	3/4-16"	55IP	5680 043-19	A345-152R38-13x
	25.4	5512 073-02	M12	10mm	3021 010-100	A345-080J25-13x
	31.75	5512 073-05	M14	14mm	3021 010-140	A345-100J31-13x
	38.1	5512 098-03	M20	55IP	5680 043-19	A345-125J38-13x

CoroMill® 245 face milling cutter



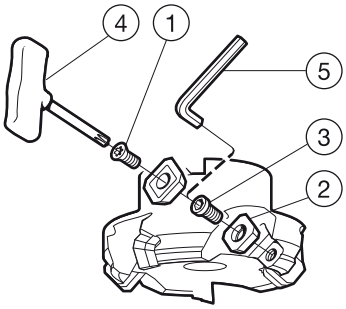
Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
R245-032A32-12M	5513 020-01			5680 048-01		
R245-040A32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-050A32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-050A32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-063A32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-063A32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080A32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080A32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
R245-050Q22-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-050Q22-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-050Q22-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-063Q22-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-063Q22-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-063Q22-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080Q27-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080Q27-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080Q27-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-080Q32-18H	5513 020-55			5680 048-04		
R245-080Q32-18M	5513 020-55			5680 048-04		
R245-100Q32-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-100Q32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-100Q32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-100Q32-18H	5513 020-55			5680 048-04		
R245-100Q32-18M	5513 020-55			5680 048-04		
R245-125Q40-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-125Q40-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-125Q40-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-125Q40-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-125Q40-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-160Q40-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-160Q40-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-160Q40-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-160Q40-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-160Q40-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-200Q60-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-200Q60-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-200Q60-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-200Q60-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-200Q60-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-250Q60-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-250Q60-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-250Q60-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
R245-250Q60-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
R245-250Q60-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 245 face milling cutter

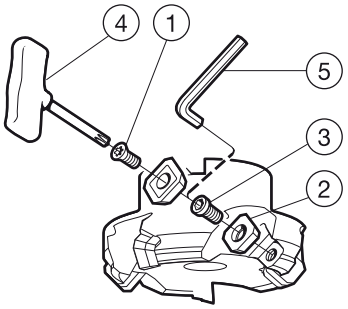


Inch version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
RA245-032MN25-12L	5513 020-01			5680 048-01		
RA245-032MN25-12M	5513 020-01			5680 048-01		
RA245-038MN32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-038MN32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-051MN32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-051MN32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-063MN32-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-063MN32-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-051R19-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-051R19-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-051R19-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-063R19-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-063R19-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-063R19-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-076R25-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-076R25-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-076R25-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-076R25-18H	5513 020-55			5680 048-04		
RA245-076R25-18M	5513 020-55			5680 048-04		
RA245-102R38-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-102R38-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-102R38-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-102R38-18H	5513 020-55			5680 048-04		
RA245-102R38-18M	5513 020-55			5680 048-04		
RA245-127R38-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-127R38-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-127R38-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-127R38-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-127R38-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-152R38-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-152R38-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-152R38-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-152R38-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-152R38-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-203R63-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-203R63-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-203R63-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-203R63-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-203R63-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-254R63-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-254R63-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-254R63-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-254R63-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-254R63-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 245 face milling cutter

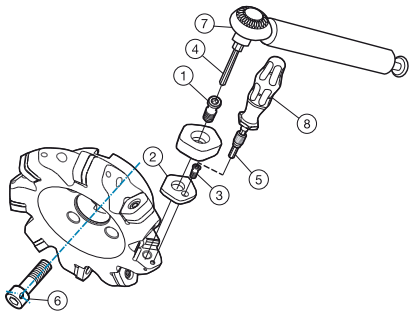


Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
RA245-080J25.4-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-080J25.4-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-080J25.4-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-080J25-18H	5513 020-55			5680 048-04		
RA245-080J25-18M	5513 020-55			5680 048-04		
RA245-100J31.75-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-100J31.75-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-100J31.75-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-100J31-18H	5513 020-55			5680 048-04		
RA245-100J31-18M	5513 020-55			5680 048-04		
RA245-125J38.1-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-125J38.1-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-125J38.1-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-125J38-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-125J38-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-160J50.8-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-160J50.8-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-160J50.8-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-160J51-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-160J51-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-200J47.625-12H	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-200J47.625-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-200J47.625-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-200J47-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-200J47-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-250J47.625-12L	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-250J47.625-12M	5513 020-01	5322 472-01	5512 090-09	5680 048-01	5680 010-01	
RA245-250J47-18H	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	
RA245-250J47-18M	5513 020-26	5322 472-03	5512 090-10	5680 048-04	3021 010-050	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 357 face milling cutter

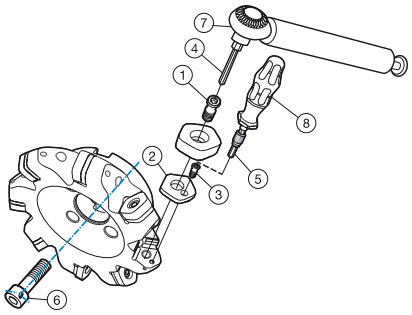


	Spare parts			Included parts		Accessories		
	1	2	3	4	5	6	7	8
Ordering code	Insert screw	Shim	Shim screw	Bit	Bit	Coolant screw	Torque wrench	Torque wrench
357-100Q32-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 073-05	5680 099-01	5680 105-02
357-125Q40-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 098-03	5680 099-01	5680 105-02
357-160Q40-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
357-200Q60-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
357-250Q60-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
357-315Q60-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Note!
We recommend replacing the insert screw every 10th insert

CoroMill® 357 face milling cutter

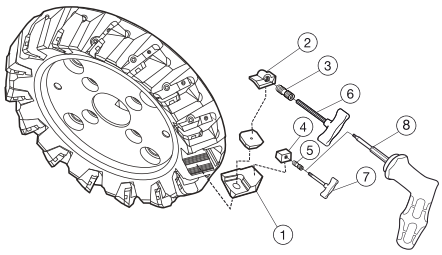


	Spare parts			Included parts		Accessories		
	1	2	3	4	5	6	7	8
Ordering code	Insert screw	Shim	Shim screw	Bit	Bit	Coolant screw	Torque wrench	Torque wrench
A357-100J31.75-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 073-05	5680 099-01	5680 105-02
A357-125J38.1-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 098-03	5680 099-01	5680 105-02
A357-160J50.8-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
A357-200J47.625-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
A357-250J47.625-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
A357-102R38-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 074-05	5680 099-01	5680 105-02
A357-127R38-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 099-03	5680 099-01	5680 105-02
A357-152R38-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03	5512 099-03	5680 099-01	5680 105-02
A357-203R63-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02
A357-254R63-24M	5513 020-77	5322 131-01	5513 020-76	5680 084-10	5680 084-03		5680 099-01	5680 105-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Note!
We recommend replacing the insert screw every 10th insert

CoroMill® 360 face milling cutter



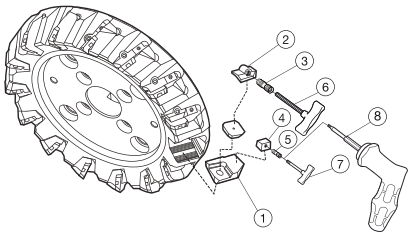
	Spare parts					Included parts
	1	2	3	4	5	6
Ordering code	Cassette	Insert wedge	Insert wedge screw	Cassette wedge	Cassette wedge screw	Key
360-160Q40-Z6D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-160Q40-Z8E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-200Q60-Z10E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-200Q60-Z8D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-250Q60-Z10D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-250Q60-Z12E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-315Q60-Z12D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-315Q60-Z15E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-400Q60-Z15D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-400Q60-Z19E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-500Q60-Z18D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-500Q60-Z24E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-160Q40-Z6D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-160Q40-Z8E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-200Q60-Z10E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-200Q60-Z8D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-250Q60-Z10D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-250Q60-Z12E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-315Q60-Z12D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-315Q60-Z15E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-400Q60-Z15D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-400Q60-Z19E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-500Q60-Z18D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
360-500Q60-Z24E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04

	Included parts	Accessories
	7	8
Ordering code	Key	Torque wrench
360-160Q40-Z6D19	5680 048-04	5680 100-07
360-160Q40-Z8E19	5680 048-04	5680 100-07
360-200Q60-Z10E19	5680 048-04	5680 100-07
360-200Q60-Z8D19	5680 048-04	5680 100-07
360-250Q60-Z10D19	5680 048-04	5680 100-07
360-250Q60-Z12E19	5680 048-04	5680 100-07
360-315Q60-Z12D19	5680 048-04	5680 100-07
360-315Q60-Z15E19	5680 048-04	5680 100-07
360-400Q60-Z15D19	5680 048-04	5680 100-07
360-400Q60-Z19E19	5680 048-04	5680 100-07
360-500Q60-Z18D19	5680 048-04	5680 100-07
360-500Q60-Z24E19	5680 048-04	5680 100-07
360-160Q40-Z6D28	5680 048-04	5680 100-07
360-160Q40-Z8E28	5680 048-04	5680 100-07
360-200Q60-Z10E28	5680 048-04	5680 100-07
360-200Q60-Z8D28	5680 048-04	5680 100-07
360-250Q60-Z10D28	5680 048-04	5680 100-07
360-250Q60-Z12E28	5680 048-04	5680 100-07
360-315Q60-Z12D28	5680 048-04	5680 100-07
360-315Q60-Z15E28	5680 048-04	5680 100-07
360-400Q60-Z15D28	5680 048-04	5680 100-07
360-400Q60-Z19E28	5680 048-04	5680 100-07
360-500Q60-Z18D28	5680 048-04	5680 100-07
360-500Q60-Z24E28	5680 048-04	5680 100-07

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Accessories, must be ordered separately

CoroMill® 360 face milling cutter

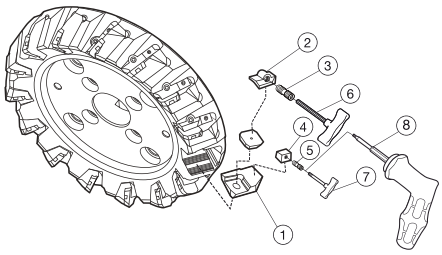


	Spare parts					Included parts
	1	2	3	4	5	6
Ordering code	Cassette	Insert wedge	Insert wedge screw	Cassette wedge	Cassette wedge screw	Key
A360-160J38-Z6D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-160J38-Z8E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-200J47-Z10E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-200J47-Z8D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-250J47-Z10D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-250J47-Z12E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-315J47-Z12D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-315J47-Z15E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-400J47-Z15D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-400J47-Z19E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-500J47-Z18D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-500J47-Z24E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-160J38-Z6D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-160J38-Z8E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-200J47-Z10E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-200J47-Z8D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-250J47-Z10D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-250J47-Z12E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-315J47-Z12D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-315J47-Z15E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-400J47-Z15D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-400J47-Z19E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-500J47-Z18D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-500J47-Z24E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04

	Included parts	Accessories
	7	8
Ordering code	Key	Torque wrench
A360-160J38-Z6D19	5680 048-04	5680 100-07
A360-160J38-Z8E19	5680 048-04	5680 100-07
A360-200J47-Z10E19	5680 048-04	5680 100-07
A360-200J47-Z8D19	5680 048-04	5680 100-07
A360-250J47-Z10D19	5680 048-04	5680 100-07
A360-250J47-Z12E19	5680 048-04	5680 100-07
A360-315J47-Z12D19	5680 048-04	5680 100-07
A360-315J47-Z15E19	5680 048-04	5680 100-07
A360-400J47-Z15D19	5680 048-04	5680 100-07
A360-400J47-Z19E19	5680 048-04	5680 100-07
A360-500J47-Z18D19	5680 048-04	5680 100-07
A360-500J47-Z24E19	5680 048-04	5680 100-07
A360-160J38-Z6D28	5680 048-04	5680 100-07
A360-160J38-Z8E28	5680 048-04	5680 100-07
A360-200J47-Z10E28	5680 048-04	5680 100-07
A360-200J47-Z8D28	5680 048-04	5680 100-07
A360-250J47-Z10D28	5680 048-04	5680 100-07
A360-250J47-Z12E28	5680 048-04	5680 100-07
A360-315J47-Z12D28	5680 048-04	5680 100-07
A360-315J47-Z15E28	5680 048-04	5680 100-07
A360-400J47-Z15D28	5680 048-04	5680 100-07
A360-400J47-Z19E28	5680 048-04	5680 100-07
A360-500J47-Z18D28	5680 048-04	5680 100-07
A360-500J47-Z24E28	5680 048-04	5680 100-07

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 360 face milling cutter



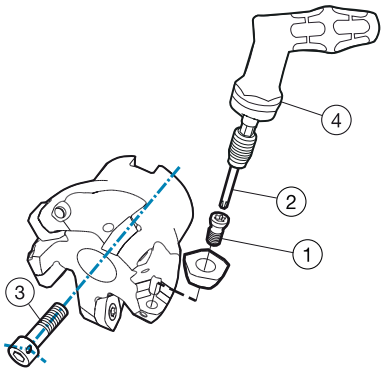
	Spare parts					Included parts
	1	2	3	4	5	6
Ordering code	Cassette	Insert wedge	Insert wedge screw	Cassette wedge	Cassette wedge screw	Key
A360-152R38-Z6D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-152R38-Z8E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-203R63-Z10E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-203R63-Z8D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-254R63-Z10D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-254R63-Z12E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-305R63-Z12D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-305R63-Z15E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-406R63-Z15D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-406R63-Z19E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-508R63-Z18D19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-508R63-Z24E19	360R-CA-19	360R-IW-19	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-152R38-Z6D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-152R38-Z8E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-203R63-Z10E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-203R63-Z8D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-254R63-Z10D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-254R63-Z12E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-305R63-Z12D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-305R63-Z15E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-406R63-Z15D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-406R63-Z19E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-508R63-Z18D28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04
A360-508R63-Z24E28	360R-CA-28	360R-IW-28	267.21-830	5431 105-08	5516 010-06	5680 017-04

	Included parts	Accessories
	7	8
Ordering code	Key	Torque wrench
A360-152R38-Z6D19	5680 048-04	5680 100-07
A360-152R38-Z8E19	5680 048-04	5680 100-07
A360-203R63-Z10E19	5680 048-04	5680 100-07
A360-203R63-Z8D19	5680 048-04	5680 100-07
A360-254R63-Z10D19	5680 048-04	5680 100-07
A360-254R63-Z12E19	5680 048-04	5680 100-07
A360-305R63-Z12D19	5680 048-04	5680 100-07
A360-305R63-Z15E19	5680 048-04	5680 100-07
A360-406R63-Z15D19	5680 048-04	5680 100-07
A360-406R63-Z19E19	5680 048-04	5680 100-07
A360-508R63-Z18D19	5680 048-04	5680 100-07
A360-508R63-Z24E19	5680 048-04	5680 100-07
A360-152R38-Z6D28	5680 048-04	5680 100-07
A360-152R38-Z8E28	5680 048-04	5680 100-07
A360-203R63-Z10E28	5680 048-04	5680 100-07
A360-203R63-Z8D28	5680 048-04	5680 100-07
A360-254R63-Z10D28	5680 048-04	5680 100-07
A360-254R63-Z12E28	5680 048-04	5680 100-07
A360-305R63-Z12D28	5680 048-04	5680 100-07
A360-305R63-Z15E28	5680 048-04	5680 100-07
A360-406R63-Z15D28	5680 048-04	5680 100-07
A360-406R63-Z19E28	5680 048-04	5680 100-07
A360-508R63-Z18D28	5680 048-04	5680 100-07
A360-508R63-Z24E28	5680 048-04	5680 100-07

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Accessories, must be ordered separately

CoroMill® 419 face milling cutter



Metric version

	Spare parts	Included parts	Accessories	
	1	2	4	
Ordering code	Insert screw	Bit	Torque wrench	
419-036C3-14L	5513 020-78	5680 084-08	5680 105-05	
419-042C4-14M	5513 020-78	5680 084-08	5680 105-05	
419-052C5-14M	5513 020-78	5680 084-08	5680 105-05	
419-066C6-14M	5513 020-78	5680 084-08	5680 105-05	
419-084C8-14H	5513 020-78	5680 084-08	5680 105-05	

Inch version

	Spare parts	Included parts	Accessories	
	1	2	4	
Ordering code	Insert screw	Bit	Torque wrench	
A419-038C3-14M	5513 020-78	5680 084-08	5680 105-05	
A419-051C5-14M	5513 020-78	5680 084-08	5680 105-05	
A419-063C5-14M	5513 020-78	5680 084-08	5680 105-05	

Metric version

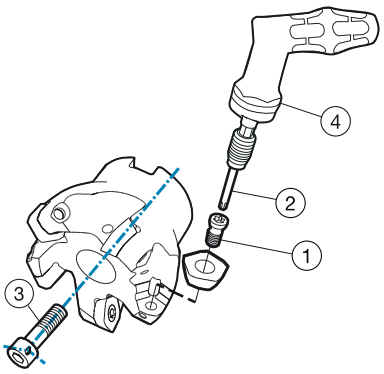
	Spare parts	Included parts	Accessories	
	1	2	4	
Ordering code	Insert screw	Bit	Torque wrench	
419-032A32L-14L	5513 020-78	5680 084-08	5680 105-05	
419-040A32L-14M	5513 020-78	5680 084-08	5680 105-05	

Inch version

	Spare parts	Included parts	Accessories	
	1	2	4	
Ordering code	Insert screw	Bit	Torque wrench	
A419-032O32-14L	5513 020-78	5680 084-08	5680 105-05	
A419-038O32-14M	5513 020-78	5680 084-08	5680 105-05	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 419 face milling cutter



Metric version

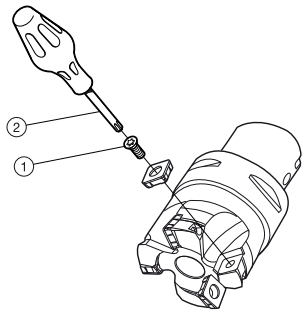
	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Insert screw	Bit	Coolant screw	Torque wrench
419-044Q16-14M	5513 020-78	5680 084-08	5512 073-03	5680 105-05
419-050Q22-14L	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-050Q22-14M	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-052Q22-14H	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-054Q22-14H	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-054Q22-14L	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-054Q22-14M	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-063Q22-14L	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-063Q22-14M	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-066Q22-14H	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-066Q22-14L	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-066Q22-14M	5513 020-78	5680 084-08	5512 073-01	5680 105-05
419-080Q27-14H	5513 020-78	5680 084-08	5512 073-02	5680 105-05
419-080Q27-14M	5513 020-78	5680 084-08	5512 073-02	5680 105-05
419-084Q27-14H	5513 020-78	5680 084-08	5512 073-02	5680 105-05
419-084Q27-14M	5513 020-78	5680 084-08	5512 073-02	5680 105-05
419-100Q32-14H	5513 020-78	5680 084-08	5512 098-04	5680 105-05
419-100Q32-14M	5513 020-78	5680 084-08	5512 098-04	5680 105-05

Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Insert screw	Bit	Coolant screw	Torque wrench
A419-051R19-14L	5513 020-78	5680 084-08	5512 074-01	5680 105-05
A419-051R19-14M	5513 020-78	5680 084-08	5512 074-01	5680 105-05
A419-063R19-14L	5513 020-78	5680 084-08	5512 074-01	5680 105-05
A419-063R19-14M	5513 020-78	5680 084-08	5512 074-01	5680 105-05
A419-076R25-14H	5513 020-78	5680 084-08	5512 074-02	5680 105-05
A419-076R25-14M	5513 020-78	5680 084-08	5512 074-02	5680 105-05
A419-102R38-14H	5513 020-78	5680 084-08	5512 099-03	5680 105-05
A419-102R38-14M	5513 020-78	5680 084-08	5512 099-03	5680 105-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 210 face milling cutter



Metric version

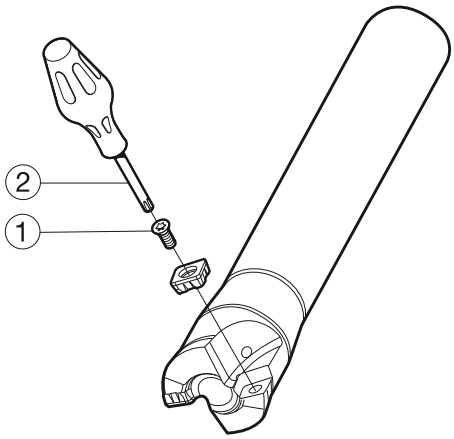
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
R210-036C3-09H	5513 020-02	5680 046-02	
R210-036C3-09M	5513 020-02	5680 046-02	
R210-042C4-09H	5513 020-02	5680 046-02	
R210-042C4-09M	5513 020-02	5680 046-02	
R210-052C5-09H	5513 020-02	5680 046-02	
R210-052C5-09M	5513 020-02	5680 046-02	
R210-052C5-14H	5513 020-50	5680 046-06	
R210-052C5-14M	5513 020-50	5680 046-06	
R210-054C5-09H	5513 020-02	5680 046-02	
R210-054C5-14H	5513 020-50	5680 046-06	
R210-066C6-09M	5513 020-02	5680 046-02	
R210-066C6-14H	5513 020-50	5680 046-06	
R210-066C6-14M	5513 020-50	5680 046-06	
R210-082C8-14H	5513 020-50	5680 046-06	
R210-082C8-14M	5513 020-50	5680 046-06	
R210-086C8-14H	5513 020-50	5680 046-06	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
RA210-038C3-09M	5513 020-02	5680 046-02	
RA210-051C5-09H	5513 020-02	5680 046-02	
RA210-051C5-09M	5513 020-02	5680 046-02	
RA210-051C5-14H	5513 020-50	5680 046-06	
RA210-051C5-14M	5513 020-50	5680 046-06	
RA210-063C5-09M	5513 020-02	5680 046-02	
RA210-063C5-14H	5513 020-50	5680 046-06	
RA210-063C5-14M	5513 020-50	5680 046-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 210 face milling cutter



Metric version

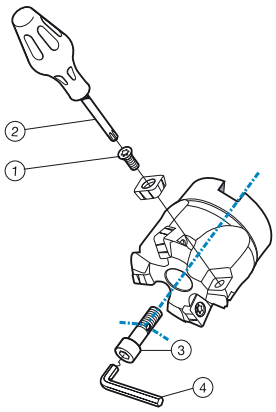
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
R210-025A20-09M	5513 020-02	5680 046-02	
R210-032A25-09H	5513 020-02	5680 046-02	
R210-032A25-09M	5513 020-02	5680 046-02	
R210-035A32-09H	5513 020-02	5680 046-02	
R210-042A32-09H	5513 020-02	5680 046-02	
R210-042A32-09M	5513 020-02	5680 046-02	

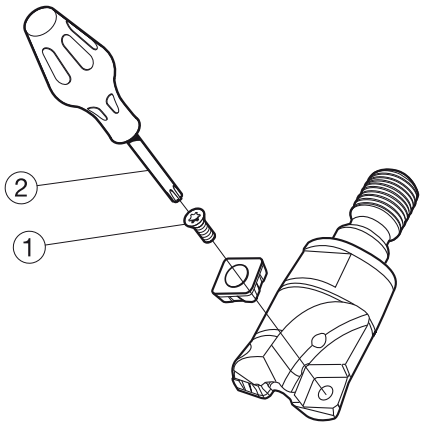
Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
RA210-025M25-09M	5513 020-02	5680 046-02	
RA210-032M32-09M	5513 020-02	5680 046-02	
RA210-035M32-09H	5513 020-02	5680 046-02	
RA210-038M32-09M	5513 020-02	5680 046-02	
RA210-025O25-09M	5513 020-02	5680 046-02	
RA210-032O25-09H	5513 020-02	5680 046-02	
RA210-032O25-09M	5513 020-02	5680 046-02	
RA210-035O32-09H	5513 020-02	5680 046-02	
RA210-038O32-09H	5513 020-02	5680 046-02	
RA210-038O32-09M	5513 020-02	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 210 face milling cutter





Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Insert screw	Screwdriver	Coolant screw	Key
R210-050Q22-09H	5513 020-02	5680 046-02	5512 073-01	3021 010-080
R210-050Q22-09M	5513 020-02	5680 046-02	5512 073-01	3021 010-080
R210-063Q22-09H	5513 020-02	5680 046-02	5512 073-01	3021 010-080
R210-063Q22-09M	5513 020-02	5680 046-02	5512 073-01	3021 010-080
R210-063Q22-14H	5513 020-50	5680 046-06	5512 073-01	3021 010-080
R210-063Q22-14M	5513 020-50	5680 046-06	5512 073-01	3021 010-080
R210-063Q27-09M	5513 020-02	5680 046-02	5512 073-02	3021 010-100
R210-063Q27-14M	5513 020-50	5680 046-06	5512 073-02	3021 010-100
R210-080Q27-14H	5513 020-50	5680 046-06	5512 073-02	3021 010-100
R210-080Q27-14M	5513 020-50	5680 046-06	5512 073-02	3021 010-100
R210-100Q32-14H	5513 020-50	5680 046-06	5512 073-05	3021 010-140
R210-100Q32-14M	5513 020-50	5680 046-06	5512 073-05	3021 010-140
R210-125Q40-14M	5513 020-50	5680 046-06	5512 098-03	5680 043-19
R210-160Q40-14M	5513 020-50	5680 046-06	5512 098-03	5680 043-19
RA210-080J31-09M	5513 020-02	5680 046-02	5512 073-05	3021 010-140
RA210-080J31-14M	5513 020-50	5680 046-06	5512 073-05	3021 010-140

Inch version

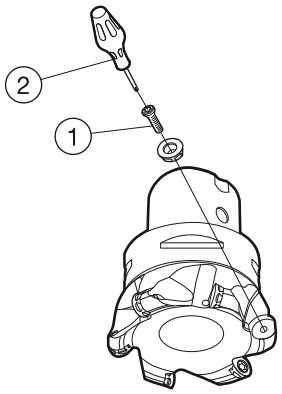
	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Insert screw	Screwdriver	Coolant screw	Key
RA210-051R19-09H	5513 020-02	5680 046-02	5512 074-01	3021 011-516
RA210-051R19-09M	5513 020-02	5680 046-02	5512 074-01	3021 011-516
RA210-063R19-09M	5513 020-02	5680 046-02	5512 074-01	3021 011-516
RA210-063R19-14H	5513 020-50	5680 046-06	5512 074-01	3021 011-516
RA210-063R19-14M	5513 020-50	5680 046-06	5512 074-01	3021 011-516
RA210-076R25-14H	5513 020-50	5680 046-06	5512 074-02	3021 011-380
RA210-076R25-14M	5513 020-50	5680 046-06	5512 074-02	3021 011-380
RA210-102R38-14H	5513 020-50	5680 046-06	5512 074-05	
RA210-102R38-14M	5513 020-50	5680 046-06	5512 074-05	
RA210-127R38-14M	5513 020-50	5680 046-06	5512 099-03	5680 043-19
RA210-152R38-14M	5513 020-50	5680 046-06	5512 099-03	5680 043-19

Metric version

	Spare parts	Included parts
	1	2
Ordering code	Insert screw	Screwdriver
R210-025T12-09M	5513 020-02	5680 046-02
R210-032T16-09M	5513 020-02	5680 046-02
R210-035T16-09H	5513 020-02	5680 046-02
R210-042T16-09H	5513 020-02	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 300 face milling cutter

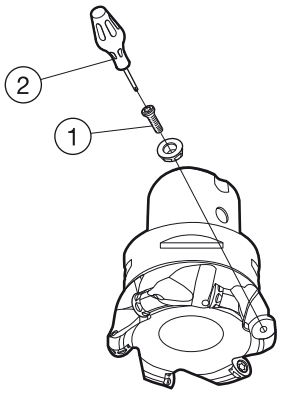


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R300-035C3-08H	5513 020-56	5680 046-01	
R300-035C3-08M	5513 020-56	5680 046-01	
R300-035C3-10H	5513 020-09	5680 046-02	
R300-035C3-12H	5513 020-09	5680 046-02	
R300-035C3-12M	5513 020-09	5680 046-02	
R300-042C4-08H	5513 020-56	5680 046-01	
R300-042C4-10H	5513 020-09	5680 046-02	
R300-042C4-12H	5513 020-09	5680 046-02	
R300-042C4-12M	5513 020-09	5680 046-02	
R300-052C5-08H	5513 020-56	5680 046-01	
R300-052C5-12H	5513 020-09	5680 046-02	
R300-052C5-12L	5513 020-09	5680 046-02	
R300-052C5-12M	5513 020-09	5680 046-02	
R300-052C5-16H	5513 020-50	5680 046-06	
R300-052C5-16L	5513 020-50	5680 046-06	
R300-052C5-16M	5513 020-50	5680 046-06	
R300-066C6-08H	5513 020-56	5680 046-01	
R300-066C6-12H	5513 020-09	5680 046-02	
R300-066C6-12L	5513 020-09	5680 046-02	
R300-066C6-12M	5513 020-09	5680 046-02	
R300-066C6-16H	5513 020-50	5680 046-06	
R300-066C6-16L	5513 020-50	5680 046-06	
R300-066C6-16M	5513 020-50	5680 046-06	
R300-066C6-20H	5513 020-31	5680 048-06	
R300-066C6-20M	5513 020-31	5680 048-06	
R300-080C6-08H	5513 020-56	5680 046-01	
R300-080C6-12H	5513 020-09	5680 046-02	
R300-080C6-12M	5513 020-09	5680 046-02	
R300-080C6-16H	5513 020-50	5680 046-06	
R300-080C6-16M	5513 020-50	5680 046-06	
R300-080C6-20H	5513 020-31	5680 048-06	
R300-080C6-20M	5513 020-31	5680 048-06	
R300-100C8-20H	5513 020-31	5680 048-06	
R300-100C8-20M	5513 020-31	5680 048-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter

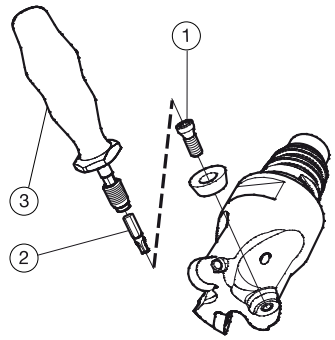


Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA300-052C5-13H	5513 020-09	5680 046-02	
RA300-052C5-13L	5513 020-09	5680 046-02	
RA300-052C5-13M	5513 020-09	5680 046-02	
RA300-066C6-13H	5513 020-09	5680 046-02	
RA300-066C6-13L	5513 020-09	5680 046-02	
RA300-066C6-13M	5513 020-09	5680 046-02	
RA300-076C6-16H	5513 020-50	5680 046-06	
RA300-076C6-16M	5513 020-50	5680 046-06	
RA300-076C6-20H	5513 020-31	5680 048-06	
RA300-076C6-20M	5513 020-31	5680 048-06	
RA300-076C6-25L	5513 020-71	5680 048-07	
RA300-076C6-25M	5513 020-71	5680 048-07	
RA300-102C8-20H	5513 020-31	5680 048-06	
RA300-102C8-20M	5513 020-31	5680 048-06	
RA300-102C8-25H	5513 020-71	5680 048-07	
RA300-102C8-25M	5513 020-71	5680 048-07	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter



Metric version

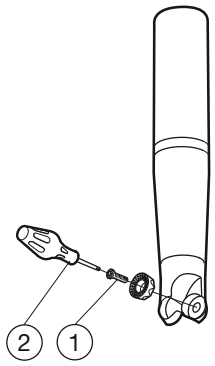
	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
R300-10EH10-05L	5513 020-40	5680 084-11	5680 105-01	
R300-12EH12-05M	5513 020-40	5680 084-11	5680 105-01	
R300-12EH12-07L	5513 020-41	5680 084-04	5680 105-01	
R300-15EH12-07L	5513 020-42	5680 084-04	5680 105-01	
R300-15EH12-07M	5513 020-41	5680 084-04	5680 105-01	
R300-16EH16-07M	5513 020-41	5680 084-04	5680 105-01	
R300-16EH16-08L	5513 020-36	5680 084-01	5680 105-01	
R300-20EH20-08M	5513 020-36	5680 084-01	5680 105-01	
R300-20EH20-10L	5513 020-43	5680 084-02	5680 105-02	
R300-24EH20-12L	5513 020-39	5680 084-02	5680 105-02	
R300-25EH25-10L	5513 020-43	5680 084-02	5680 105-02	
R300-25EH25-10M	5513 020-43	5680 084-02	5680 105-02	
R300-32EH25-10H	5513 020-43	5680 084-02	5680 105-02	
R300-32EH25-12M	5513 020-39	5680 084-02	5680 105-02	
R300-32EH25-16L	5513 020-50	5680 084-07	5680 105-05	
R300-25EH25-08M	5513 020-56	5680 084-01	5680 105-01	
R300-32EH25-08H	5513 020-56	5680 084-01	5680 105-01	
R300-32EH25-08M	5513 020-56	5680 084-01	5680 105-01	

Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
RA300-10EH10-05L	5513 020-40	5680 084-11	5680 105-01	
RA300-13EH12-05M	5513 020-40	5680 084-11	5680 105-01	
RA300-13EH12-07L	5513 020-41	5680 084-04	5680 105-01	
RA300-16EH16-07M	5513 020-41	5680 084-04	5680 105-01	
RA300-16EH16-08L	5513 020-36	5680 084-01	5680 105-01	
RA300-19EH20-08M	5513 020-36	5680 084-01	5680 105-01	
RA300-19EH20-10L	5513 020-43	5680 084-02	5680 105-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 300 face milling cutter



Metric version

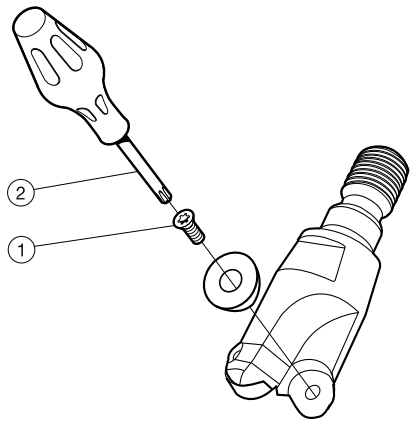
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R300-010A16L-05L	5513 020-40	5680 051-01	
R300-012A16L-07L	5513 020-41	5680 046-03	
R300-015A20L-07L	5513 020-42	5680 046-03	
R300-016A20L-08L	5513 020-36	5680 046-01	
R300-020A25L-10L	5513 020-43	5680 046-02	
R300-024A25L-12L	5513 020-39	5680 046-02	
R300-025A32L-12L	5513 020-39	5680 046-02	
R300-032A32L-16L	5513 020-50	5680 046-06	
R300-025A20-08M	5513 020-56	5680 046-01	
R300-025A20-10M	5513 020-43	5680 046-02	
R300-032A25-08H	5513 020-56	5680 046-01	
R300-032A25-08M	5513 020-56	5680 046-01	
R300-032A25-10H	5513 020-09	5680 046-02	
R300-032A25-10M	5513 020-09	5680 046-02	
R300-032A25-12H	5513 020-09	5680 046-02	
R300-032A25-12M	5513 020-09	5680 046-02	
R300-040A32-12H	5513 020-09	5680 046-02	
R300-040A32-12M	5513 020-09	5680 046-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA300-010O13L-05L	5513 020-40	5680 051-01	
RA300-013O16L-07L	5513 020-41	5680 046-03	
RA300-016O19L-08L	5513 020-36	5680 046-01	
RA300-019O19L-10L	5513 020-43	5680 046-02	
RA300-025O25L-13L	5513 020-39	5680 046-02	
RA300-032O32L-16L	5513 020-50	5680 046-06	
RA300-025O25-09H	5513 020-43	5680 046-02	
RA300-025O25-09M	5513 020-43	5680 046-02	
RA300-032O32-09H	5513 020-09	5680 046-02	
RA300-032O32-09M	5513 020-09	5680 046-02	
RA300-032O32-13H	5513 020-09	5680 046-02	
RA300-032O32-13M	5513 020-09	5680 046-02	
RA300-038O32-09H	5513 020-09	5680 046-02	
RA300-038O32-13H	5513 020-09	5680 046-02	
RA300-038O32-13M	5513 020-09	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter



Metric version

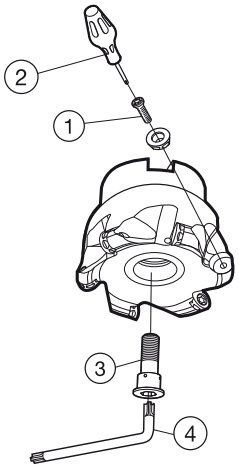
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R300-10T08-05L	5513 020-40	5680 051-01	
R300-12T08-05M	5513 020-40	5680 051-01	
R300-12T08-07L	5513 020-41	5680 046-03	
R300-15T08-07L	5513 020-42	5680 046-03	
R300-15T08-07M	5513 020-41	5680 046-03	
R300-16T08-07M	5513 020-41	5680 046-03	
R300-16T08-08L	5513 020-36	5680 046-01	
R300-20T10-08M	5513 020-36	5680 046-01	
R300-20T10-10L	5513 020-43	5680 046-02	
R300-24T12-12L	5513 020-39	5680 046-02	
R300-25T12-10L	5513 020-43	5680 046-02	
R300-25T12-10M	5513 020-43	5680 046-02	
R300-32T16-10H	5513 020-43	5680 046-02	
R300-32T16-12M	5513 020-39	5680 046-02	
R300-32T16-16L	5513 020-50	5680 046-06	
R300-35T16-10H	5513 020-43	5680 046-02	
R300-35T16-12M	5513 020-39	5680 046-02	
R300-40T16-10H	5513 020-43	5680 046-02	
R300-40T16-12M	5513 020-39	5680 046-02	
R300-42T16-10H	5513 020-43	5680 046-02	
R300-42T16-12M	5513 020-39	5680 046-02	
R300-25T12-08M	5513 020-56	5680 046-01	
R300-32T16-08H	5513 020-56	5680 046-01	
R300-32T16-08M	5513 020-56	5680 046-01	
R300-40T16-08H	5513 020-56	5680 046-01	
R300-40T16-08M	5513 020-56	5680 046-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA300-16T08-08L	5513 020-36	5680 046-01	
RA300-19T10-10L	5513 020-43	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter

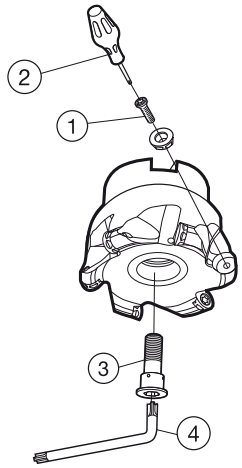


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Screw	Key	Coolant screw	Key
R300-040Q16-08H	5513 020-56	5680 046-01	5512 073-03	3021 010-060
R300-040Q16-08M	5513 020-56	5680 046-01	5512 073-03	3021 010-060
R300-050Q22-08H	5513 020-56	5680 046-01	5512 073-01	3021 010-080
R300-050Q22-12H	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-050Q22-12L	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-050Q22-12M	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-052Q22-08H	5513 020-56	5680 046-01	5512 073-01	3021 010-080
R300-052Q22-12H	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-052Q22-12L	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-052Q22-12M	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-063Q22-08H	5513 020-56	5680 046-01	5512 073-01	3021 010-080
R300-063Q22-12H	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-063Q22-12L	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-063Q22-12M	5513 020-09	5680 046-02	5512 073-01	3021 010-080
R300-063Q22-16H	5513 020-50	5680 046-06	5512 073-01	3021 010-080
R300-063Q22-16L	5513 020-50	5680 046-06	5512 073-01	3021 010-080
R300-063Q22-16M	5513 020-50	5680 046-06	5512 073-01	3021 010-080
R300-080Q27-08H	5513 020-56	5680 046-01	5512 073-02	3021 010-100
R300-080Q27-12H	5513 020-09	5680 046-02	5512 073-02	3021 010-100
R300-080Q27-12M	5513 020-09	5680 046-02	5512 073-02	3021 010-100
R300-080Q27-16H	5513 020-50	5680 046-06	5512 073-02	3021 010-100
R300-080Q27-16M	5513 020-50	5680 046-06	5512 073-02	3021 010-100
R300-080Q27-20H	5513 020-31	5680 048-06	5512 073-02	3021 010-100
R300-080Q27-20L	5513 020-31	5680 048-06	5512 073-02	3021 010-100
R300-080Q27-20M	5513 020-31	5680 048-06	5512 073-02	3021 010-100
R300-100Q32-16H	5513 020-50	5680 046-06		
R300-100Q32-16M	5513 020-50	5680 046-06		
R300-100Q32-20H	5513 020-31	5680 048-06	5512 073-05	3021 010-140
R300-100Q32-20L	5513 020-31	5680 048-06	5512 073-05	3021 010-140
R300-100Q32-20M	5513 020-31	5680 048-06	5512 073-05	3021 010-140
R300-125Q32-16H	5513 020-50	5680 046-06		
R300-125Q32-16M	5513 020-50	5680 046-06		
R300-125Q40-20H	5513 020-31	5680 048-06	5512 098-03	5680 043-19
R300-125Q40-20L	5513 020-31	5512 098-03		5680 043-19
R300-125Q40-20M	5513 020-31	5512 098-03		5680 043-19
R300-160Q40-20H	5513 020-31	5680 048-06		
R300-160Q40-20L	5513 020-31	5680 048-06		
R300-160Q40-20M	5513 020-31	5680 048-06		
R300-200Q60-20L	5513 020-31	5680 048-06		
R300-200Q60-20M	5513 020-31	5680 048-06		

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter

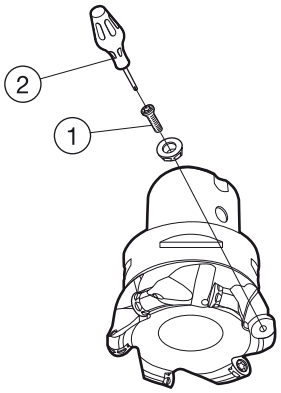


Inch version

	Spare parts	Included parts	Accessories		
	1	2	3	4	
Ordering code	Screw	Key	Coolant screw	Key	
RA300-051R19-13H	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-051R19-13L	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-051R19-13M	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-063R19-13H	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-063R19-13L	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-063R19-13M	5513 020-09	5680 046-02	5512 074-01	3021 011-516	
RA300-063R19-16H	5513 020-50	5680 046-06	5512 074-01	3021 011-516	
RA300-063R19-16L	5513 020-50	5680 046-06	5512 074-01	3021 011-516	
RA300-063R19-16M	5513 020-50	5680 046-06	5512 074-01	3021 011-516	
RA300-076R25-13H	5513 020-09	5680 046-02	5512 074-02	3021 011-380	
RA300-076R25-13L	5513 020-09	5680 046-02	5512 074-02	3021 011-380	
RA300-076R25-13M	5513 020-09	5680 046-02	5512 074-02	3021 011-380	
RA300-076R25-16H	5513 020-50	5680 046-06	5512 074-02	3021 011-380	
RA300-076R25-16M	5513 020-50	5680 046-06	5512 074-02	3021 011-380	
RA300-076R25-20H	5513 020-31	5680 048-06	5512 074-02	3021 011-380	
RA300-076R25-20L	5513 020-31	5680 048-06	5512 074-02	3021 011-380	
RA300-076R25-20M	5513 020-31	5680 048-06	5512 074-02	3021 011-380	
RA300-076R25-25L	5513 020-71	5680 048-07	5512 074-02	3021 011-380	
RA300-076R25-25M	5513 020-71	5680 048-07	5512 074-02	3021 011-380	
RA300-102R38-16H	5513 020-50	5680 046-06	5512 074-05		
RA300-102R38-16L	5513 020-50	5680 046-06	5512 074-05		
RA300-102R38-16M	5513 020-50	5680 046-06	5512 074-05		
RA300-102R38-20H	5513 020-31	5680 048-06	5512 074-05		
RA300-102R38-20L	5513 020-31	5680 048-06	5512 074-05		
RA300-102R38-20M	5513 020-31	5680 048-06	5512 074-05		
RA300-102R38-25H	5513 020-71	5680 048-07	5512 074-05		
RA300-102R38-25M	5513 020-71	5680 048-07	5512 074-05		
RA300-127R38-20M	5513 020-31	5680 048-06	5512 099-03	5680 043-19	
RA300-127R38-25H	5513 020-71	5680 048-07	5512 099-03	5680 043-19	
RA300-127R38-25M	5513 020-71	5680 048-07	5512 099-03	5680 043-19	
RA300-152R38-20H	5513 020-31	5680 048-06			
RA300-152R38-20L	5513 020-31	5680 048-06			
RA300-152R38-20M	5513 020-31	5680 048-06			
RA300-152R38-25H	5513 020-71	5680 048-07			
RA300-152R38-25L	5513 020-71	5680 048-07			
RA300-152R38-25M	5513 020-71	5680 048-07			
RA300-203R63-20M	5513 020-31	5680 048-06			
RA300-203R63-25H	5513 020-71	5680 048-07			
RA300-203R63-25M	5513 020-71	5680 048-07			

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 300 face milling cutter



Metric version

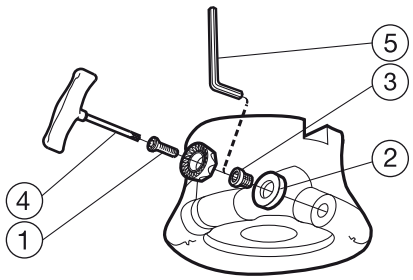
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R300-012B16L-07L	5513 020-41	5680 046-03	
R300-015B20L-07L	5513 020-42	5680 046-03	
R300-016B20L-08L	5513 020-36	5680 046-01	
R300-020B25L-10L	5513 020-43	5680 046-02	
R300-025B32L-12L	5513 020-39	5680 046-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA300-010M13-05L	5513 020-40	5680 051-01	
RA300-013M16-07L	5513 020-41	5680 046-03	
RA300-016M19-08L	5513 020-36	5680 046-01	
RA300-019M25-10L	5513 020-43	5680 046-02	
RA300-025M25-09H	5513 020-43	5680 046-02	
RA300-025M25-09M	5513 020-43	5680 046-02	
RA300-032M32-09H	5513 020-09	5680 046-02	
RA300-032M32-09M	5513 020-09	5680 046-02	
RA300-032M32-13H	5513 020-09	5680 046-02	
RA300-032M32-13M	5513 020-09	5680 046-02	
RA300-038M32-09H	5513 020-09	5680 046-02	
RA300-038M32-13H	5513 020-09	5680 046-02	
RA300-038M32-13M	5513 020-09	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 200 face milling cutter

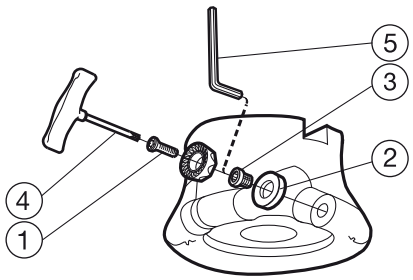


Metric version

	Spare parts	Accessories	
	1	4	
Ordering code	Screw	Key	
R200-015A20-10H	5513 020-09	5680 046-02	
R200-015A20-10M	5513 020-09	5680 046-02	
R200-020A25-12H	5513 020-09	5680 046-02	
R200-020A25-12M	5513 020-09	5680 046-02	
R200-024A32-16L	5513 020-07	5680 048-03	
R200-024A32-16M	5513 020-07	5680 048-03	
R200-028A32-12L	5513 020-09	5680 046-02	
R200-028A32-12M	5513 020-09	5680 046-02	
R200-030A32-20L	5513 020-08	5680 048-06	
R200-030A32-20M	5513 020-08	5680 048-06	
R200-034A32-16M	5513 020-07	5680 048-03	
R200-038A32-12L	5513 020-09	5680 046-02	
R200-038A32-12M	5513 020-09	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 200 face milling cutter

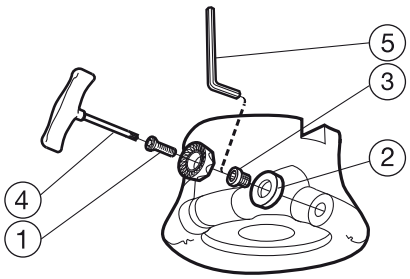


Metric version

	Spare parts			Accessories	Included parts	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
R200-038Q22-12H	5513 020-09			5680 048-01		
R200-038Q22-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-038Q22-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-040Q22-12H	5513 020-09			5680 048-01		
R200-040Q22-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-040Q22-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-047Q22-16L	5513 020-07			5680 048-03		
R200-047Q22-16M	5513 020-07			5680 048-03		
R200-050Q27-16H	5513 020-07			5680 048-03		
R200-050Q27-16L	5513 020-07			5680 048-03		
R200-050Q27-16M	5513 020-07			5680 048-03		
R200-051Q22-12H	5513 020-09			5680 048-01		
R200-051Q22-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-051Q22-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-060Q27-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
R200-060Q27-20M	5513 020-08			5680 048-06		
R200-064Q27-16H	5513 020-07			5680 048-03		
R200-064Q27-16L	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-064Q27-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-068Q27-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-068Q27-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-080Q32-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
R200-080Q32-20M	5513 020-08			5680 048-06		
R200-084Q32-16L	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-084Q32-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-088Q32-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-088Q32-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
R200-105Q32-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
R200-105Q32-20M	5513 020-08			5680 048-06		
R200-109Q32-16L	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-109Q32-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
R200-140Q40-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
R200-140Q40-20M	5513 020-08			5680 048-06		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 200 face milling cutter



Metric version

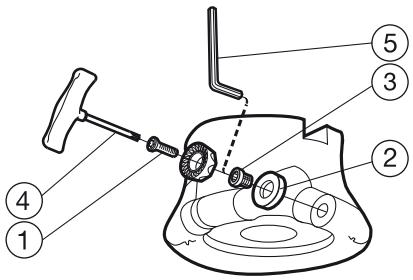
	Spare parts			Accessories	Included parts	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
RA200-050J25.4-16M	5513 020-07			5680 048-03		
RA200-060J25.4-20M	5513 020-08			5680 048-06		
RA200-064J25.4-16L	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
RA200-064J25.4-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
RA200-068J25.4-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
RA200-080J31.75-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
RA200-080J31.75-20M	5513 020-08			5680 048-06		
RA200-084J31.75-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
RA200-088J31.75-12L	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
RA200-088J31.75-12M	5513 020-01	5322 110-02	5512 090-09	5680 048-01	5680 010-01	
RA200-105J38.1-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
RA200-105J38.1-20M	5513 020-08			5680 048-06		
RA200-109J38.1-16L	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
RA200-109J38.1-16M	5513 020-26	5322 110-03	5512 090-06	5680 048-03	3021 010-050	
RA200-140J50.8-20L	5513 020-14	5322 110-04	5512 090-08	5680 048-06	3021 010-060	
RA200-140J50.8-20M	5513 020-08			5680 048-06		

Inch version

	Spare parts	Accessories	
	1	4	
Ordering code	Screw	Key	
RA200-016MN25-09M	5513 020-30	5680 046-05	
RA200-019MN32-13M	5513 020-09	5680 046-02	
RA200-025MN32-13M	5513 020-09	5680 046-02	
RA200-032MN32-19L	5513 020-08	5680 048-06	
RA200-032MN32-19M	5513 020-08	5680 048-06	
RA200-038MN32-13M	5513 020-09	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 200 face milling cutter

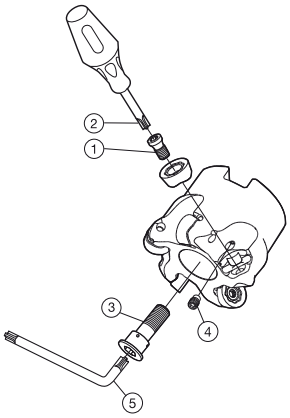


Inch version

	Spare parts			Accessories	Included parts	
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
RA200-038R19-13H	5513 020-09			5680 048-01		
RA200-038R19-13H-HD	5513 020-09			5680 048-01		
RA200-038R19-13L	5513 020-09			5680 048-01		
RA200-038R19-13M	5513 020-09			5680 048-01		
RA200-057R25-19L	5513 020-08			5680 048-06		
RA200-057R25-19M	5513 020-08			5680 048-06		
RA200-063R25-13H	5513 020-09			5680 048-01		
RA200-063R25-13L	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-063R25-13M	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-083R38-19L	5513 020-14	5322 110-07	5512 090-08	5680 048-06	3021 010-060	
RA200-083R38-19M	5513 020-08			5680 048-06		
RA200-089R38-13L	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-089R38-13M	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-108R38-19L	5513 020-14	5322 110-07	5512 090-08	5680 048-06	3021 010-060	
RA200-108R38-19M	5513 020-08			5680 048-06		
RA200-114R38-13L	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-114R38-13M	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-133R38-19L	5513 020-14	5322 110-07	5512 090-08	5680 048-06	3021 010-060	
RA200-133R38-19M	5513 020-08			5680 048-06		
RA200-140R38-13L	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-140R38-13M	5513 020-01	5322 110-06	5512 090-09	5680 048-01	5680 010-01	
RA200-184R63-19L	5513 020-14	5322 110-07	5512 090-08	5680 048-06	3021 010-060	
RA200-184R63-19M	5513 020-08			5680 048-06		
RA200-235R63-19L	5513 020-14	5322 110-07	5512 090-08	5680 048-06	3021 010-060	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 600 face milling cutter



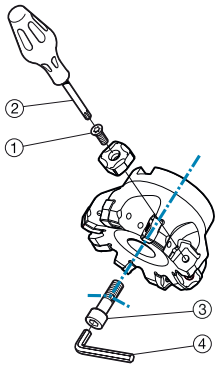
Metric version

	Spare parts	Included parts	Accessories
	1	2	4
Ordering code	Insert screw	Screwdriver	Nozzle
600-025A25-10H	5513 020-75	5680 046-02	5691 026-13
600-032A32-10H	5513 020-75	5680 046-02	5691 026-13

	Spare parts	Included parts	Accessories		
	1	2	3	4	5
Ordering code	Insert screw	Screwdriver	Coolant screw	Nozzle	Key
600-040Q16-10H	5513 020-75	5680 048-01	5512 073-03	5691 026-13	3021 010-060
600-040Q16-12H	5513 020-59	5680 048-01	5512 073-03	5691 026-13	3021 010-060
600-042Q16-10H	5513 020-75	5680 048-01	5512 073-03	5691 026-13	3021 010-060
600-050Q22-10H	5513 020-75	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-050Q22-12H	5513 020-59	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-050Q22-12M	5513 020-59	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-052Q22-10H	5513 020-75	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-052Q22-12H	5513 020-59	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-063Q22-12H	5513 020-59	5680 048-01	5512 073-01	5691 026-13	3021 010-080
600-063Q22-12M	5513 020-59	5680 048-01	5512 073-01	5691 026-13	3021 010-080

Keys (mm/Torx Plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroMill® 365 face milling cutter



Metric version

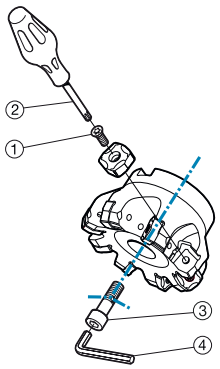
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
R365-040C4-S15M	5513 020-29	5680 046-02	
R365-050C5-S15M	5513 020-29	5680 046-02	
R365-063C6-S15M	5513 020-29	5680 046-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
RA365-038C4-S15M	5513 020-29	5680 046-02	
RA365-051C5-S15M	5513 020-29	5680 046-02	
RA365-063C6-S15M	5513 020-29	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 365 face milling cutter



Metric version

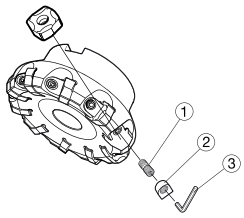
	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Screw	Screwdriver	Coolant screw	Key
R365-050Q22-S15H	5513 020-29	5680 046-02	5512 073-01	3021 010-080
R365-063Q22-S15H	5513 020-29	5680 046-02	5512 073-01	3021 010-080
R365-063Q22-S15M	5513 020-29	5680 046-02	5512 073-01	3021 010-080
R365-080Q27-S15H	5513 020-29	5680 046-02	5512 073-02	3021 010-100
R365-080Q27-S15M	5513 020-29	5680 046-02	5512 073-02	3021 010-100
R365-100Q32-S15H	5513 020-29	5680 046-02	5512 098-04	5680 043-19
R365-100Q32-S15M	5513 020-29	5680 046-02	5512 098-04	5680 043-19
R365-125Q40-S15H	5513 020-29	5680 046-02	5512 098-03	5680 043-19
R365-125Q40-S15M	5513 020-29	5680 046-02	5512 098-03	5680 043-19
R365-160Q40-S15H	5513 020-29	5680 046-02		
R365-160Q40-S15M	5513 020-29	5680 046-02		
RA365-080J25-S15H	5513 020-29	5680 046-02	5512 073-02	3021 010-100
RA365-080J25-S15M	5513 020-29	5680 046-02	5512 073-02	3021 010-100
RA365-100J31-S15H	5513 020-29	5680 046-02	5512 087-04	5680 043-19
RA365-100J31-S15M	5513 020-29	5680 046-02	5512 087-04	5680 043-19
RA365-125J38-S15H	5513 020-29	5680 046-02	5512 098-03	5680 043-19
RA365-125J38-S15M	5513 020-29	5680 046-02	5512 098-03	5680 043-19
RA365-160J51-S15H	5513 020-29	5680 046-02		
RA365-160J51-S15M	5513 020-29	5680 046-02		

Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	4
Ordering code	Screw	Screwdriver	Coolant screw	Key
RA365-051R19-S15H	5513 020-29	5680 046-02	5512 074-01	3021 011-516
RA365-063R19-S15H	5513 020-29	5680 046-02	5512 074-01	3021 011-516
RA365-063R19-S15M	5513 020-29	5680 046-02	5512 074-01	3021 011-516
RA365-076R25-S15H	5513 020-29	5680 046-02	5512 074-02	3021 011-380
RA365-076R25-S15M	5513 020-29	5680 046-02	5512 074-02	3021 011-380
RA365-102R38-S15H	5513 020-29	5680 046-02	5512 099-03	5680 043-19
RA365-102R38-S15M	5513 020-29	5680 046-02	5512 099-03	5680 043-19
RA365-127R38-S15H	5513 020-29	5680 046-02	5512 099-03	5680 043-19
RA365-127R38-S15M	5513 020-29	5680 046-02	5512 099-03	5680 043-19
RA365-152R38-S15H	5513 020-29	5680 046-02		
RA365-152R38-S15M	5513 020-29	5680 046-02		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 365 face milling cutter



Metric version

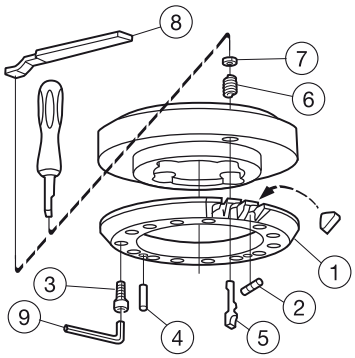
	Spare parts		Included parts
	1	2	3
Ordering code	Wedge screw	Wedge	Key
R/L365-080Q27-W15H	339-831	5431 058-01	265.2-817
R/L365-100Q32-W15H	339-831	5431 058-01	265.2-817
R/L365-125Q40-W15H	339-831	5431 058-01	265.2-817
R/L365-160Q40-W15H	339-831	5431 058-01	265.2-817
R/L365-200Q60-W15H	339-831	5431 058-01	265.2-817
R/L365-250Q60-W15H	339-831	5431 058-01	265.2-817

Inch version

	Spare parts		Included parts
	1	2	3
Ordering code	Wedge screw	Wedge	Key
RA365-080J25-W15H	339-831	5431 058-01	265.2-817
RA365-100J31-W15H	339-831	5431 058-01	265.2-817
RA365-125J38-W15H	339-831	5431 058-01	265.2-817
RA365-160J51-W15H	339-831	5431 058-01	265.2-817
R/LA365-076R25-W15H	339-831	5431 058-01	265.2-817
R/LA365-102R38-W15H	339-831	5431 058-01	265.2-817
R/LA365-127R38-W15H	339-831	5431 058-01	265.2-817
R/LA365-152R38-W15H	339-831	5431 058-01	265.2-817
R/LA365-203R63-W15H	339-831	5431 058-01	265.2-817
R/LA365-254R63-W15H	339-831	5431 058-01	265.2-817

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Auto Roughing face milling cutter



	Spare parts							
	1	2	3	4	5	6	7	8
Ordering code	Seating ring	Location roller	Screw	Taper pin	Wedge	Spring	Bayonet washer	Indexing lever
R/L260.3-125M-10	R260.3-125M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.3-160M-10	R260.3-160M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.3-200M-10	R260.3-200M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M

	Included parts
	9
Ordering code	Key
R/L260.3-125M-10	3021 010-050
R/L260.3-160M-10	3021 010-050
R/L260.3-200M-10	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4

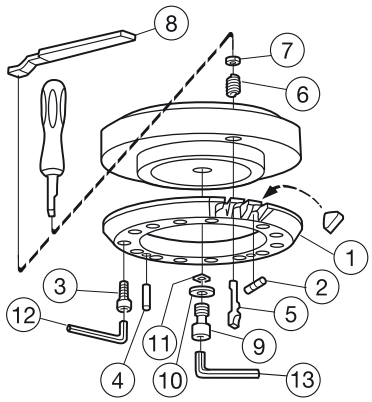
Accessories

Cutter		Mounting fixture for mounting location roller in seating ring	Location screw for location seating ring during assembly	Key (mm)	Puller screw for removing seating	Key (mm)
R/L260.3, R/L260.31	R L	260.3-850	68/660	3021 010-050 (5.0)	3214 010-416	3021 010-040 (4.0)

Cutter		Dummy insert Used when the recommended feed per tooth cannot be used.	Wedge	Nut	Wedge-key for removing bayonet washer
R/L260.3, R/L260.31	R	260.3-845	260.3-824	260.3-844	260.3-835
	L		260.3-825		

Accessories, must be ordered separately

Auto Roughing face milling cutter

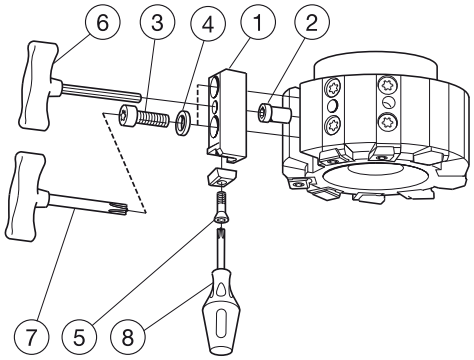


	Spare parts							
	1	2	3	4	5	6	7	8
Ordering code	Seating ring	Location roller	Screw	Taper pin	Wedge	Spring	Bayonet washer	Indexing lever
R/L260.31-250-10	R260.3-250M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.31-315-10	R260.3-315M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.31-355-10	R260.3-355M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.31-400-10	R260.3-400M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M
R/L260.31-500-10	R260.3-500M-80	260.3-846	3212 010-361	3112 010-563	260.3-822	260.3-831	260.4-830	260.3-833M

	Spare parts			Included parts	
	9	10	11	12	13
Ordering code	Screw	Washer	Locking ring	Key	Key
R/L260.31-250-10	260.31-831	3411 011-170	260.31-840	3021 010-050	3021 010-140
R/L260.31-315-10	260.31-831	3411 011-170	260.31-840	3021 010-050	3021 010-140
R/L260.31-355-10	260.31-831	3411 011-170	260.31-840	3021 010-050	3021 010-140
R/L260.31-400-10	260.31-831	3411 011-170	260.31-840	3021 010-050	3021 010-140
R/L260.31-500-10	260.31-831	3411 011-170	260.31-840	3021 010-050	3021 010-140

Keys (mm/Torx Plus) sizes, see page P4

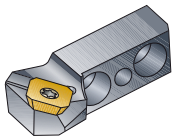
Auto AF adjustable face milling cutter



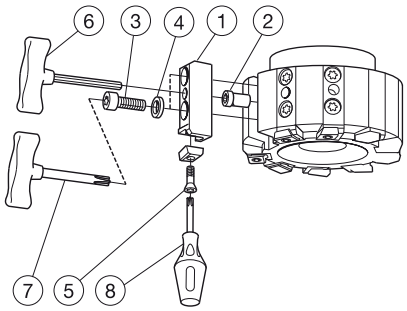
	Spare parts					Included parts		
	1	2	3	4	5	6	7	8
Ordering code	Cassette	Eccentric pin	Screw	Washer	Screw	Key	Key	Screwdriver
R/L260.8-080Q22-12H-F	R260.8-1-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-080Q22-12H-FL	R260.8-1-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-100Q32-12H-F	R260.8-1-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-100Q32-12H-FL	R260.8-1-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-125Q40-12H-F	R260.8-1-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-125Q40-12H-FL	R260.8-1-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-160Q40-12H-F	R260.8-2-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-160Q40-12H-FL	R260.8-2-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-200Q60-12H-F	R260.8-2-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-200Q60-12H-FL	R260.8-2-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-250Q60-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.8-250Q60-12H-FL	L260.8-3-12L	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 245 cassettes for Auto-AF cutter

	Ordering code	
	R260.8-245 12 L260.8-245 12	Right hand Left hand

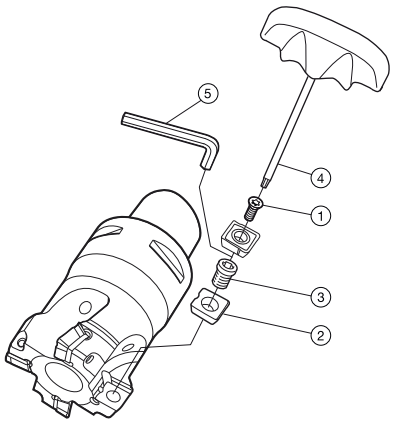
Auto AF adjustable face milling cutter



	Spare parts					Included parts		
	1	2	3	4	5	6	7	8
Ordering code	Cassette	Eccentric pin	Screw	Washer	Screw	Key	Key	Screwdriver
R/L260.82-250-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-250-12H-FL	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-315-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-315-12H-FL	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-355-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-355-12H-FL	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-400-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-400-12H-FL	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-500-12H-F	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02
R/L260.82-500-12H-FL	R260.8-3-12F	265.2-874	3212 012-359	5541 014-07	416.1-834	265.2-821	5680 048-07	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 490 square shoulder milling cutter

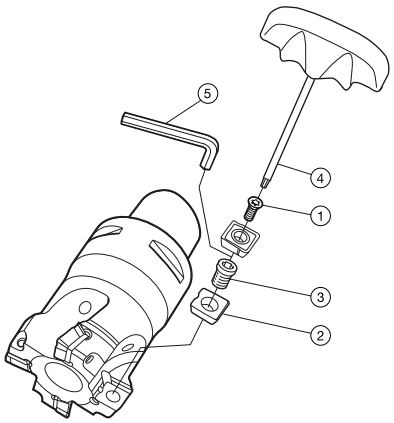


Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
490-020C3-08L	5513 020-35			5680 046-01		
490-020C4-08L	5513 020-35			5680 046-01		
490-020C5-08L	5513 020-35			5680 046-01		
490-020C6-08L	5513 020-35			5680 046-01		
490-025C3-08M	5513 020-35			5680 046-01		
490-025C4-08M	5513 020-35			5680 046-01		
490-025C5-08M	5513 020-35			5680 046-01		
490-025C6-08M	5513 020-35			5680 046-01		
490-032C3-08M	5513 020-35			5680 046-01		
490-032C4-08M	5513 020-35			5680 046-01		
490-032C5-08M	5513 020-35			5680 046-01		
490-032C6-08M	5513 020-35			5680 046-01		
490-032C8-08M	5513 020-35			5680 046-01		
490-036C3-08M	5513 020-35			5680 046-01		
490-040C4-08H	5513 020-35			5680 046-01		
490-040C4-08M	5513 020-35			5680 046-01		
490-040C4-14H	5513 020-72			5680 048-01		
490-040C4-14M	5513 020-72			5680 048-01		
490-040C5-08H	5513 020-35			5680 046-01		
490-040C5-08M	5513 020-35			5680 046-01		
490-040C5-14H	5513 020-72			5680 048-01		
490-040C5-14M	5513 020-72			5680 048-01		
490-040C6-08H	5513 020-35			5680 046-01		
490-040C6-14H	5513 020-72			5680 048-01		
490-040C6-14M	5513 020-72			5680 048-01		
490-040C8-08H	5513 020-35			5680 046-01		
490-040C8-14H	5513 020-72			5680 048-01		
490-044C4-08H	5513 020-35			5680 046-01		
490-044C4-08M	5513 020-35			5680 046-01		
490-044C4-14H	5513 020-72			5680 048-01		
490-044C4-14M	5513 020-72			5680 048-01		
490-050C5-08H	5513 020-35			5680 046-01		
490-050C5-08M	5513 020-35			5680 046-01		
490-050C5-14H	5513 020-72			5680 048-01		
490-050C5-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-050C6-08H	5513 020-35			5680 046-01		
490-050C6-08M	5513 020-35			5680 046-01		
490-050C6-14H	5513 020-72			5680 048-01		
490-050C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-050C8-08H	5513 020-35			5680 046-01		
490-050C8-14H	5513 020-72			5680 048-01		
490-054C5-08H	5513 020-35			5680 046-01		
490-054C5-08M	5513 020-35			5680 046-01		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.

CoroMill® 490 square shoulder milling cutter

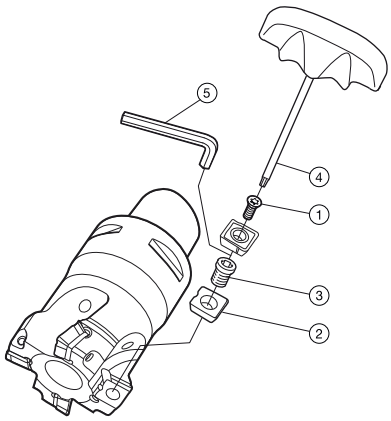


Metric version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
490-054C5-14H	5513 020-72			5680 048-01		
490-054C5-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-063C6-08H	5513 020-35			5680 046-01		
490-063C6-08M	5513 020-35			5680 046-01		
490-063C6-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-063C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-063C8-08H	5513 020-35			5680 046-01		
490-063C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-066C6-08H	5513 020-35			5680 046-01		
490-066C6-08M	5513 020-35			5680 046-01		
490-066C6-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-066C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-080C6-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-080C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-080C8-08H	5513 020-35			5680 046-01		
490-080C8-08M	5513 020-35			5680 046-01		
490-080C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-080C8-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-084C8-08H	5513 020-35			5680 046-01		
490-084C8-08M	5513 020-35			5680 046-01		
490-084C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-084C8-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.

CoroMill® 490 square shoulder milling cutter

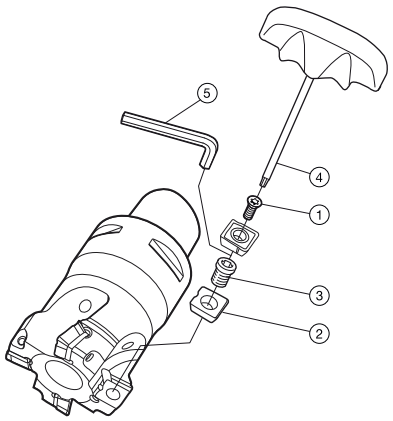


Inch version

	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
A490-019C5-08L	5513 020-36			5680 046-01		
A490-019C6-08L	5513 020-36			5680 046-01		
A490-025C5-08M	5513 020-35			5680 046-01		
A490-025C6-08M	5513 020-35			5680 046-01		
A490-032C5-08M	5513 020-35			5680 046-01		
A490-032C6-08M	5513 020-35			5680 046-01		
A490-032C8-08M	5513 020-35			5680 046-01		
A490-038C5-08H	5513 020-35			5680 046-01		
A490-038C5-14M	5513 020-72			5680 048-01		
A490-038C6-08H	5513 020-35			5680 046-01		
A490-038C6-14M	5513 020-72			5680 048-01		
A490-038C8-08H	5513 020-35			5680 046-01		
A490-038C8-14M	5513 020-72			5680 048-01		
A490-051C5-08H	5513 020-35			5680 046-01		
A490-051C5-08M	5513 020-35			5680 046-01		
A490-051C5-14H	5513 020-72			5680 048-01		
A490-051C5-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-051C6-08H	5513 020-35			5680 046-01		
A490-051C6-14H	5513 020-72			5680 048-01		
A490-051C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-051C8-08H	5513 020-35			5680 046-01		
A490-051C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-063C6-08H	5513 020-35			5680 046-01		
A490-063C6-08M	5513 020-35			5680 046-01		
A490-063C6-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-063C6-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-063C8-08H	5513 020-35			5680 046-01		
A490-063C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-076C8-08H	5513 020-35			5680 046-01		
A490-076C8-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
A490-076C8-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.

CoroMill® 490 square shoulder milling cutter



Metric version

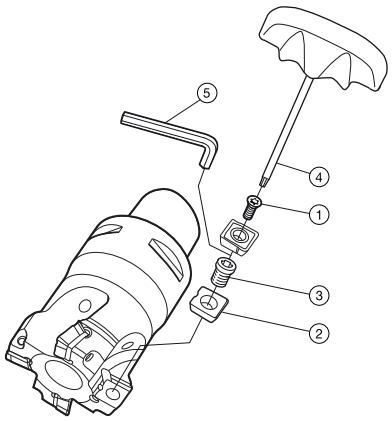
	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Shim	Shim screw	Key	Key	
490-020A16-08L	5513 020-35			5680 046-01		
490-020A20-08L	5513 020-35			5680 046-01		
490-022A20L-08L	5513 020-35			5680 046-01		
490-025A20-08L	5513 020-35			5680 046-01		
490-025A20-08M	5513 020-35			5680 046-01		
490-025A25-08L	5513 020-35			5680 046-01		
490-025A25-08M	5513 020-35			5680 046-01		
490-028A25L-08L	5513 020-35			5680 046-01		
490-032A25-08L	5513 020-35			5680 046-01		
490-032A25-08M	5513 020-35			5680 046-01		
490-032A32-08L	5513 020-35			5680 046-01		
490-032A32-08M	5513 020-35			5680 046-01		
490-040A32-08H	5513 020-35			5680 046-01		
490-040A32-08L	5513 020-35			5680 046-01		
490-040A32-08M	5513 020-35			5680 046-01		
490-040A32-14H	5513 020-72			5680 048-01		
490-040A32-14M	5513 020-72			5680 048-01		
490-040A32L-14M	5513 020-72			5680 048-01		
490-050A32-14L	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-050A32-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-063A32-14L	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	
490-063A32-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	

Inch version

	Spare parts	Included parts	
	1	4	
Ordering code	Screw	Key	
A490-019O19L-08L	5513 020-36	5680 046-01	
A490-025O25L-08L	5513 020-35	5680 046-01	
A490-025O25L-08M	5513 020-35	5680 046-01	
A490-038O32L-14M	5513 020-72	5680 048-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.

CoroMill® 490 square shoulder milling cutter



Metric version

	Spare parts	Included parts	
	1	4	
Ordering code	Screw	Key	
490-020HA06-08L	5513 020-35	5680 046-01	
490-025HA06-08M	5513 020-35	5680 046-01	
490-032HA06-08M	5513 020-35	5680 046-01	
490-040HA06-08H	5513 020-35	5680 046-01	
490-050HA06-08H	5513 020-35	5680 046-01	
490-050HA06-08M	5513 020-35	5680 046-01	
490-063HA06-08H	5513 020-35	5680 046-01	
490-063HA06-08M	5513 020-35	5680 046-01	
490-066HA06-08H	5513 020-35	5680 046-01	
490-066HA06-08M	5513 020-35	5680 046-01	
490-080HA06-08M	5513 020-35	5680 046-01	

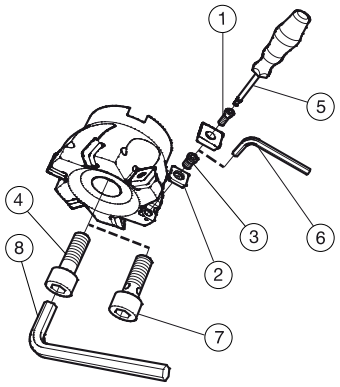
	Spare parts	Included parts	
	1	4	
Ordering code	Screw	Key	
490-020B16-08L	5513 020-35	5680 046-01	
490-020B20-08L	5513 020-35	5680 046-01	
490-025B20-08L	5513 020-35	5680 046-01	
490-025B25-08M	5513 020-35	5680 046-01	
490-032B25-08L	5513 020-35	5680 046-01	
490-032B25-08M	5513 020-35	5680 046-01	
490-032B32-08L	5513 020-35	5680 046-01	
490-032B32-08M	5513 020-35	5680 046-01	
490-040B32-08H	5513 020-35	5680 046-01	
490-040B32-08M	5513 020-35	5680 046-01	
490-040B32-14H	5513 020-72	5680 048-01	
490-040B32-14M	5513 020-72	5680 048-01	

Inch version

	Spare parts	Included parts	
	1	4	
Ordering code	Screw	Key	
A490-019M19-08L	5513 020-36	5680 046-01	
A490-025M19-08L	5513 020-35	5680 046-01	
A490-025M19-08M	5513 020-35	5680 046-01	
A490-025M25-08L	5513 020-35	5680 046-01	
A490-025M25-08M	5513 020-35	5680 046-01	
A490-032M32-08L	5513 020-35	5680 046-01	
A490-032M32-08M	5513 020-35	5680 046-01	
A490-038M32-08H	5513 020-35	5680 046-01	
A490-038M32-08M	5513 020-35	5680 046-01	
A490-038M32-14M	5513 020-72	5680 048-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 490 square shoulder milling cutter

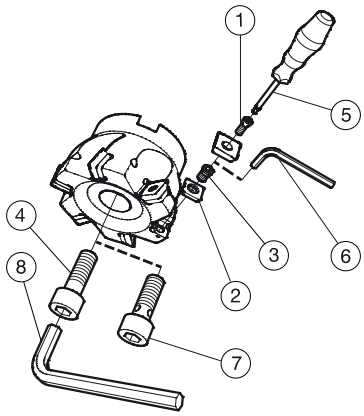


Metric version

	Spare parts			Included parts		Accessories	
	1	2	3	5	6	7	8
Ordering code	Screw	Shim	Shim screw	Key	Key	Coolant screw	Key
A490-080J25.4-08H	5513 020-35			5680 046-01			
A490-080J25.4-08L	5513 020-35			5680 046-01			
A490-080J25.4-08M	5513 020-35			5680 046-01			
A490-080J25.4-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 073-02	3021 010-100
A490-080J25.4-14L	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 073-02	3021 010-100
A490-080J25.4-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 073-02	3021 010-100
A490-100J31.75-08H	5513 020-35			5680 046-01			
A490-100J31.75-08L	5513 020-35			5680 046-01			
A490-100J31.75-08M	5513 020-35			5680 046-01			
A490-100J31.75-14H	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 087-04	5680 043-19
A490-100J31.75-14L	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 087-04	5680 043-19
A490-100J31.75-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 087-04	5680 043-19
A490-125J38.1-08H	5513 020-35			5680 046-01			
A490-125J38.1-08L	5513 020-35			5680 046-01			
A490-125J38.1-08M	5513 020-35			5680 046-01			
A490-125J38.1-14L	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 098-03	5680 043-19
A490-125J38.1-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01	5512 098-03	5680 043-19
A490-160J50.8-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01		
A490-200J47.625-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01		
A490-250J47.625-14M	5513 020-72	5322 471-01	5512 090-01	5680 048-01	5680 010-01		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.
Accessories, must be ordered separately

CoroMill® 490 square shoulder milling cutter

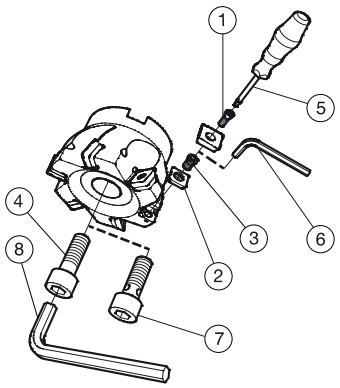


Metric version

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Screw	Shim	Shim screw	Screw	Key	Key	Coolant screw	Key
490-040Q16-08H	5513 020-35				5680 046-01		5512 073-03	3021 010-060
490-040Q16-08M	5513 020-35				5680 046-01		5512 073-03	3021 010-060
490-044Q16-08M	5513 020-35				5680 046-01		5512 073-03	3021 010-060
490-050Q22-08H	5513 020-35				5680 046-01		5512 073-01	3021 010-080
490-050Q22-08L	5513 020-35				5680 046-01		5512 073-01	3021 010-080
490-050Q22-08M	5513 020-35				5680 046-01		5512 073-01	3021 010-080
490-050Q22-14H	5513 020-72			5512 060-15	5680 048-01		5512 073-04	3021 010-080
490-050Q22-14M	5513 020-72	5322 471-01	5512 090-01	5512 060-15	5680 048-01	5680 010-01	5512 073-04	3021 010-080
490-054Q22-08M	5513 020-35				5680 046-01		5512 073-01	3021 010-080
490-054Q22-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-063Q22-08H	5513 020-35				5680 046-01			
490-063Q22-08L	5513 020-35				5680 046-01			
490-063Q22-08M	5513 020-35				5680 046-01			
490-063Q22-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 073-01	3021 010-080
490-063Q22-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 073-01	3021 010-080
490-066Q22-08M	5513 020-35				5680 046-01			
490-066Q22-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-080Q27-08H	5513 020-35				5680 046-01			
490-080Q27-08L	5513 020-35				5680 046-01			
490-080Q27-08M	5513 020-35				5680 046-01			
490-080Q27-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 073-02	3021 010-100
490-080Q27-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 073-02	3021 010-100
490-084Q27-08M	5513 020-72				5680 048-01			
490-084Q27-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-100Q32-08H	5513 020-35				5680 046-01			
490-100Q32-08L	5513 020-35				5680 046-01			
490-100Q32-08M	5513 020-35				5680 046-01			
490-100Q32-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 087-061	5680 043-19
490-100Q32-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 087-061	5680 043-19
490-100Q32-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 087-061	5680 043-19
490-125Q40-08H	5513 020-35				5680 046-01			
490-125Q40-08L	5513 020-35				5680 046-01			
490-125Q40-08M	5513 020-35				5680 046-01			
490-125Q40-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 098-03	5680 043-19
490-125Q40-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 098-03	5680 043-19
490-125Q40-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 098-03	5680 043-19
490-160Q40-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-160Q40-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-160Q40-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-200Q60-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-200Q60-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-250Q60-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
490-250Q60-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.
Accessories, must be ordered separately

CoroMill® 490 square shoulder milling cutter

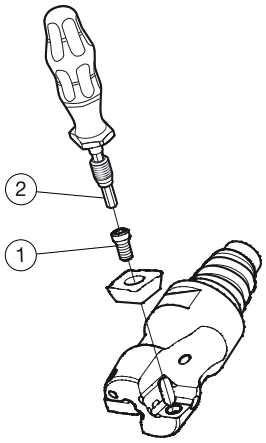


Inch version

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Screw	Shim	Shim screw	Screw	Key	Key	Coolant screw	Key
A490-038R19-08H	5513 020-35			5512 065-01	5680 046-01		5512 074-03	3021 011-516
A490-038R19-08M	5513 020-35			5512 065-01	5680 046-01		5512 074-03	3021 011-516
A490-051R19-08H	5513 020-35				5680 046-01		5512 074-01	3021 011-516
A490-051R19-08L	5513 020-35				5680 046-01		5512 074-01	3021 011-516
A490-051R19-08M	5513 020-35				5680 046-01		5512 074-01	3021 011-516
A490-051R19-14H	5513 020-72			5512 065-01	5680 048-01		5512 074-03	3021 011-516
A490-051R19-14M	5513 020-72	5322 471-01	5512 090-01	5512 065-01	5680 048-01	5680 010-01	5512 074-03	3021 011-516
A490-054R19-08M	5513 020-35				5680 046-01			
A490-054R19-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-063R25-08H	5513 020-35				5680 046-01			
A490-063R25-08L	5513 020-35				5680 046-01			
A490-063R25-08M	5513 020-35				5680 046-01			
A490-063R25-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 074-02	3021 011-380
A490-063R25-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 074-02	3021 011-380
A490-066R25-08M	5513 020-35				5680 046-01			
A490-066R25-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-076R25-08H	5513 020-35				5680 046-01			
A490-076R25-08L	5513 020-35				5680 046-01			
A490-076R25-08M	5513 020-35				5680 046-01			
A490-076R25-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 074-02	3021 011-380
A490-076R25-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 074-02	3021 011-380
A490-084R25-08M	5513 020-35				5680 046-01			
A490-084R25-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-102R38-08H	5513 020-35				5680 046-01			
A490-102R38-08L	5513 020-35				5680 046-01			
A490-102R38-08M	5513 020-35				5680 046-01			
A490-102R38-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-01	5680 043-19
A490-102R38-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-01	5680 043-19
A490-102R38-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-01	5680 043-19
A490-127R38-08H	5513 020-35				5680 046-01			
A490-127R38-08L	5513 020-35				5680 046-01			
A490-127R38-08M	5513 020-35				5680 046-01			
A490-127R38-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-03	5680 043-19
A490-127R38-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-03	5680 043-19
A490-127R38-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01	5512 099-03	5680 043-19
A490-152R38-14H	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-152R38-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-152R38-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-203R63-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-203R63-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-254R63-14L	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		
A490-254R63-14M	5513 020-72	5322 471-01	5512 090-01		5680 048-01	5680 010-01		

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Shim for left hand insert, to be ordered separately.
Accessories, must be ordered separately

CoroMill® 490 square shoulder milling cutter



Metric version

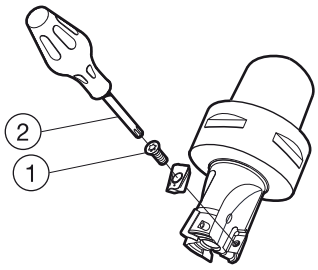
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Bit	
490-020EH20-08L	5513 020-36	5680 084-01	
490-025EH25-08L	5513 020-35	5680 084-01	
490-025EH25-08M	5513 020-35	5680 084-01	
490-032EH25-08L	5513 020-35	5680 084-01	
490-032EH25-08M	5513 020-35	5680 084-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Bit	
A490-019EH20-08L	5513 020-36	5680 084-01	
A490-025EH25-08L	5513 020-35	5680 084-01	
A490-025EH25-08M	5513 020-35	5680 084-01	
A490-032EH25-08L	5513 020-35	5680 084-01	
A490-032EH25-08M	5513 020-35	5680 084-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

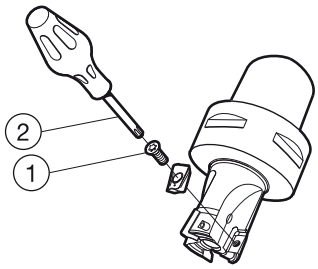
CoroMill® 390 square shoulder milling cutter



	Spare parts	Included parts
	1	2
Ordering code	Screw	Key
R390-016C3-11L050	5513 020-36	5680 046-01
R390-016C4-11L	5513 020-36	5680 046-01
R390-020C3-11L050	5513 020-36	5680 046-01
R390-020C3-11M050	5513 020-36	5680 046-01
R390-020C4-11L	5513 020-36	5680 046-01
R390-020C5-11M095	5513 020-36	5680 046-01
R390-020C6-11M110	5513 020-36	5680 046-01
R390-025C3-11L050	5513 020-35	5680 046-01
R390-025C3-11M050	5513 020-35	5680 046-01
R390-025C4-11L	5513 020-35	5680 046-01
R390-025C4-11M	5513 020-35	5680 046-01
R390-025C5-11M095	5513 020-35	5680 046-01
R390-025C6-11M110	5513 020-35	5680 046-01
R390-032C3-11L050	5513 020-35	5680 046-01
R390-032C3-11M050	5513 020-35	5680 046-01
R390-032C4-11L	5513 020-35	5680 046-01
R390-032C4-11M	5513 020-35	5680 046-01
R390-032C5-11L	5513 020-35	5680 046-01
R390-032C5-11M	5513 020-35	5680 046-01
R390-032C5-11M095	5513 020-35	5680 046-01
R390-032C6-11M080	5513 020-35	5680 046-01
R390-032C6-11M110	5513 020-35	5680 046-01
R390-036C3-11M050	5513 020-35	5680 046-01
R390-036C3-11M075	5513 020-35	5680 046-01
R390-040C4-11H	5513 020-35	5680 046-01
R390-040C4-11M	5513 020-35	5680 046-01
R390-040C4-18M060	5513 020-29	5680 046-02
R390-040C5-11H	5513 020-35	5680 046-01
R390-040C5-11M	5513 020-35	5680 046-01
R390-040C5-18M080	5513 020-29	5680 046-02
R390-040C6-11M080	5513 020-35	5680 046-01
R390-040C6-18M100	5513 020-29	5680 046-02
R390-044C4-11M060	5513 020-35	5680 046-01
R390-044C4-11M075	5513 020-35	5680 046-01
R390-044C4-18L080	5513 020-29	5680 046-02
R390-044C4-18M060	5513 020-29	5680 046-02
R390-044C4-18M080	5513 020-29	5680 046-02
R390-050C5-11M060	5513 020-35	5680 046-01
R390-050C5-18M060	5513 020-29	5680 046-02
R390-050C6-11M080	5513 020-35	5680 046-01
R390-050C6-18M080	5513 020-29	5680 046-02
R390-054C5-11M060	5513 020-35	5680 046-01
R390-054C5-11M080	5513 020-35	5680 046-01
R390-054C5-18M060	5513 020-29	5680 046-02
R390-054C5-18M080	5513 020-29	5680 046-02
R390-063C5-11M060	5513 020-35	5680 046-01
R390-063C5-18M060	5513 020-29	5680 046-02
R390-063C6-11M080	5513 020-35	5680 046-01
R390-063C6-18M060	5513 020-29	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4

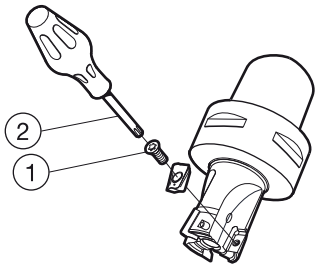
CoroMill® 390 square shoulder milling cutter



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-066C6-11M060	5513 020-35	5680 046-01	
R390-066C6-11M080	5513 020-35	5680 046-01	
R390-066C6-18M060	5513 020-29	5680 046-02	
R390-066C6-18M080	5513 020-29	5680 046-02	
R390-080C6-11M060	5513 020-35	5680 046-01	
R390-080C6-11M080	5513 020-35	5680 046-01	
R390-080C6-18M060	5513 020-29	5680 046-02	
R390-084C8-18M070	5513 020-29	5680 046-02	
R390-084C8-18M100	5513 020-29	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



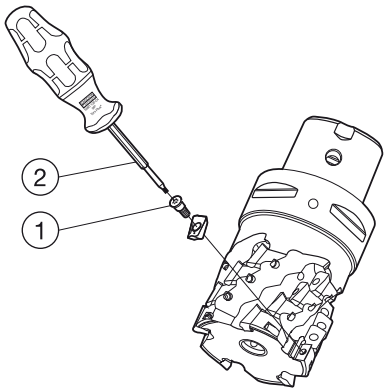
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-044C4T-11H	5513 020-35	5680 046-01	
R390-044C4T-17M	5513 020-39	5680 048-01	
R390-054C5T-11H	5513 020-35	5680 046-01	
R390-054C5T-17M	5513 020-39	5680 048-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390D-020C5-11L125	5513 020-36	5680 046-01	
R390D-020C6-11L165	5513 020-36	5680 046-01	
R390D-025C5-11H150	5513 020-35	5680 046-01	
R390D-025C6-11H165	5513 020-35	5680 046-01	
R390D-032C5-11M165	5513 020-35	5680 046-01	
R390D-032C6-11M165	5513 020-35	5680 046-01	
R390D-040C6-11H165	5513 020-35	5680 046-01	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390D-020A20-11L	5513 020-36	5680 046-01	
R390D-025A25-11H	5513 020-35	5680 046-01	
R390D-032A32-11M	5513 020-35	5680 046-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter

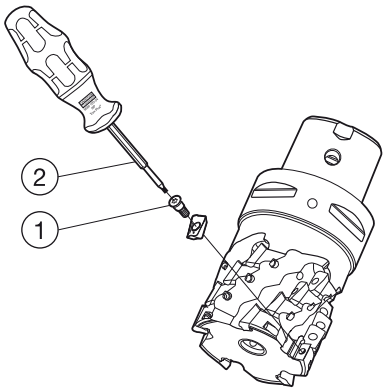


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-032C5-36L	5513 024-01	5680 100-03	
R390-032C5-36M	5513 024-01	5680 100-03	
R390-032C5-54L	5513 024-01	5680 100-03	
R390-032C5-54M	5513 024-01	5680 100-03	
R390-032C6-45M	5513 024-01	5680 100-03	
R390-032C6-63L	5513 024-01	5680 100-03	
R390-036C3-36L	5513 024-01	5680 100-03	
R390-036C3-36M	5513 024-01	5680 100-03	
R390-040C5-54H	5513 024-01	5680 100-03	
R390-040C5-54M	5513 024-01	5680 100-03	
R390-040C6-63H	5513 024-01	5680 100-03	
R390-040C6-63M	5513 024-01	5680 100-03	
R390-044C4-43L	5513 036-01	5680 100-06	
R390-044C4-45M	5513 024-01	5680 100-03	
R390-044C5-43L	5513 036-01	5680 100-06	
R390-044C5-57L	5513 036-01	5680 100-06	
R390-044C6-43L	5513 036-01	5680 100-06	
R390-044C6-57L	5513 036-01	5680 100-06	
R390-050C5-36H	5513 024-01	5680 100-03	
R390-050C5-36L	5513 024-01	5680 100-03	
R390-050C5-36M	5513 024-01	5680 100-03	
R390-050C5-43L	5513 036-01	5680 100-06	
R390-050C5-54L	5513 024-01	5680 100-03	
R390-050C5-54M	5513 024-01	5680 100-03	
R390-050C6-43M	5513 036-01	5680 100-06	
R390-050C6-63H	5513 024-01	5680 100-03	
R390-050C6-63M	5513 024-01	5680 100-03	
R390-050C6-71L	5513 036-01	5680 100-06	
R390-050C6-71M	5513 036-01	5680 100-06	
R390-050C8-57M	5513 036-01	5680 100-06	
R390-054C5-43M	5513 036-01	5680 100-06	
R390-054C5-54M	5513 024-01	5680 100-03	
R390-063C6-43M	5513 036-01	5680 100-06	
R390-063C6-57L	5513 036-01	5680 100-06	
R390-063C8-57L	5513 036-01	5680 100-06	
R390-063C8-57M	5513 036-01	5680 100-06	
R390-063C8-85L	5513 036-01	5680 100-06	
R390-066C6-45M	5513 024-01	5680 100-03	
R390-066C6-57L	5513 036-01	5680 100-06	
R390-080C8-57H	5513 036-01	5680 100-06	
R390-080C8-71L	5513 036-01	5680 100-06	
R390-084C8-57M	5513 036-01	5680 100-06	
R390-100C8-57H	5513 036-01	5680 100-06	
R390-100C8-57M	5513 036-01	5680 100-06	
R390-100C8-71M	5513 036-01	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter

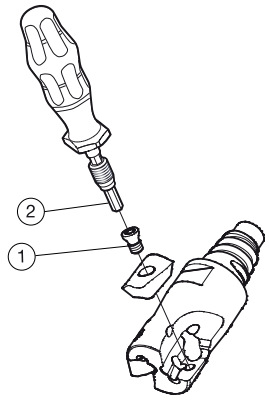


Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-032C5-36L	5513 024-01	5680 100-03	
RA390-032C5-36M	5513 024-01	5680 100-03	
RA390-032C5-54L	5513 024-01	5680 100-03	
RA390-032C5-54M	5513 024-01	5680 100-03	
RA390-032C6-45M	5513 024-01	5680 100-03	
RA390-032C6-63L	5513 024-01	5680 100-03	
RA390-038C5-63H	5513 024-01	5680 100-03	
RA390-038C5-63M	5513 024-01	5680 100-03	
RA390-038C6-45M	5513 024-01	5680 100-03	
RA390-038C6-63H	5513 024-01	5680 100-03	
RA390-038C6-63M	5513 024-01	5680 100-03	
RA390-038C6-80L	5513 024-01	5680 100-03	
RA390-038C6-80M	5513 024-01	5680 100-03	
RA390-051C5-43L	5513 036-01	5680 100-06	
RA390-051C5-43M	5513 036-01	5680 100-06	
RA390-051C5-45H	5513 024-01	5680 100-03	
RA390-051C5-45M	5513 024-01	5680 100-03	
RA390-051C5-63L	5513 024-01	5680 100-03	
RA390-051C5-63M	5513 024-01	5680 100-03	
RA390-051C6-43M	5513 036-01	5680 100-06	
RA390-051C6-71L	5513 036-01	5680 100-06	
RA390-051C6-98L	5513 024-01	5680 100-03	
RA390-051C6-99L	5513 036-01	5680 100-06	
RA390-051C8-57M	5513 036-01	5680 100-06	
RA390-063C6-43M	5513 036-01	5680 100-06	
RA390-063C6-57L	5513 036-01	5680 100-06	
RA390-063C6-57M	5513 036-01	5680 100-06	
RA390-063C6-71L	5513 036-01	5680 100-06	
RA390-063C6-71M	5513 036-01	5680 100-06	
RA390-063C6-99L	5513 036-01	5680 100-06	
RA390-076C8-71L	5513 036-01	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

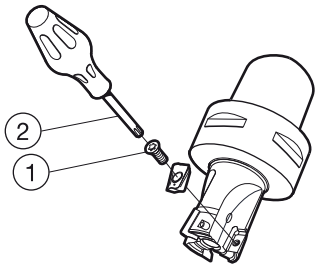
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Bit	
R390-016EH16-11L	5513 020-36	5680 084-01	
R390-018EH16-11L	5513 020-36	5680 084-01	
R390-020EH20-11L	5513 020-36	5680 084-01	
R390-020EH20-11M	5513 020-36	5680 084-01	
R390-022EH20-11L	5513 020-36	5680 084-01	
R390-022EH20-11M	5513 020-36	5680 084-01	
R390-025EH25-11H	5513 020-35	5680 084-01	
R390-025EH25-11L	5513 020-35	5680 084-01	
R390-025EH25-11M	5513 020-35	5680 084-01	
R390-025EH25-17L	5513 020-37	5680 084-02	
R390-028EH25-11L	5513 020-35	5680 084-01	
R390-028EH25-11M	5513 020-35	5680 084-01	
R390-032EH25-11H	5513 020-35	5680 084-01	
R390-032EH25-11L	5513 020-35	5680 084-01	
R390-032EH25-11M	5513 020-35	5680 084-01	
R390-032EH25-17L	5513 020-39	5680 084-02	
R390-032EH25-17M	5513 020-39	5680 084-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Bit	
RA390-016EH16-11L	5513 020-36	5680 084-01	
RA390-019EH20-11L	5513 020-36	5680 084-01	
RA390-019EH20-11M	5513 020-36	5680 084-01	
RA390-025EH25-11H	5513 020-35	5680 084-01	
RA390-025EH25-11L	5513 020-35	5680 084-01	
RA390-025EH25-11M	5513 020-35	5680 084-01	
RA390-025EH25-17L	5513 020-37	5680 084-02	
RA390-032EH25-11H	5513 020-35	5680 084-01	
RA390-032EH25-11L	5513 020-35	5680 084-01	
RA390-032EH25-11M	5513 020-35	5680 084-01	
RA390-032EH25-17L	5513 020-39	5680 084-02	
RA390-032EH25-17M	5513 020-39	5680 084-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

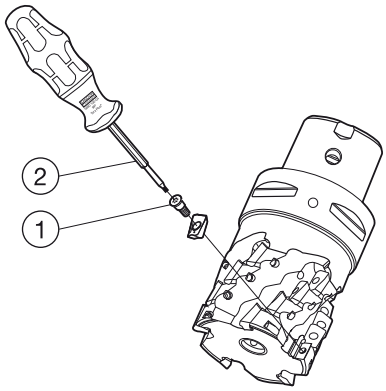
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-012A16-11L	5513 020-36	5680 046-01	
R390-016A16-11L	5513 020-36	5680 046-01	
R390-016A16L-11L	5513 020-36	5680 046-01	
R390-018A16L-11L	5513 020-36	5680 046-01	
R390-020A20-11L	5513 020-36	5680 046-01	
R390-020A20-11M	5513 020-36	5680 046-01	
R390-020A20L-11L	5513 020-36	5680 046-01	
R390-022A20L-11L	5513 020-36	5680 046-01	
R390-025A25-11H	5513 020-35	5680 046-01	
R390-025A25-11L	5513 020-35	5680 046-01	
R390-025A25-11M	5513 020-35	5680 046-01	
R390-025A25-17L	5513 020-37	5680 046-02	
R390-025A25L-11L	5513 020-35	5680 046-01	
R390-025A25L-17L	5513 020-37	5680 046-02	
R390-030A25L-11L	5513 020-35	5680 046-01	
R390-032A32-11H	5513 020-35	5680 046-01	
R390-032A32-11L	5513 020-35	5680 046-01	
R390-032A32-11M	5513 020-35	5680 046-01	
R390-032A32-17L	5513 020-39	5680 046-02	
R390-032A32-17M	5513 020-39	5680 046-02	
R390-032A32L-11L	5513 020-35	5680 046-01	
R390-032A32L-17L	5513 020-39	5680 046-02	
R390-040A32-11H	5513 020-35	5680 046-01	
R390-040A32-11L	5513 020-35	5680 046-01	
R390-040A32-11M	5513 020-35	5680 046-01	
R390-040A32-17H	5513 020-39	5680 046-02	
R390-040A32-17L	5513 020-39	5680 046-02	
R390-040A32-17M	5513 020-39	5680 046-02	
R390-040A32L-11L	5513 020-35	5680 046-01	
R390-040A32L-17L	5513 020-39	5680 046-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-016O16L-11L	5513 020-36	5680 046-01	
RA390-019O19L-11L	5513 020-36	5680 046-01	
RA390-025O25L-11L	5513 020-35	5680 046-01	
RA390-025O25L-11M	5513 020-35	5680 046-01	
RA390-025O25L-17L	5513 020-37	5680 046-02	
RA390-032O32L-17L	5513 020-39	5680 048-01	
RA390-032O32L-17M	5513 020-39	5680 048-01	
RA390-038O32L-17L	5513 020-39	5680 048-01	
RA390-038O32L-17M	5513 020-39	5680 048-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

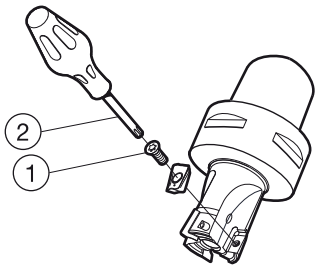
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-032A25-36L	5513 024-01	5680 100-03	
R390-032A32-36L	5513 024-01	5680 100-03	
R390-040A40-45M	5513 024-01	5680 100-03	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-032M32-45L	5513 024-01	5680 100-03	
RA390-038M38-54L	5513 024-01	5680 100-03	
RA390-038M38-54M	5513 024-01	5680 100-03	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter

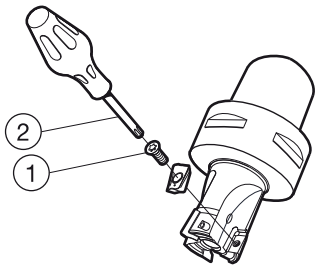


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-040Q16-11H	5513 020-35	5680 046-01	
R390-040Q16-11M	5513 020-35	5680 046-01	
R390-040Q16-17H	5513 020-39	5680 048-01	
R390-040Q16-17L	5513 020-39	5680 048-01	
R390-040Q16-17M	5513 020-39	5680 048-01	
R390-044Q16-11M	5513 020-35	5680 046-01	
R390-044Q16-17M	5513 020-39	5680 048-01	
R390-050Q22-11H	5513 020-35	5680 046-01	
R390-050Q22-11M	5513 020-35	5680 046-01	
R390-050Q22-17H	5513 020-39	5680 048-01	
R390-050Q22-17L	5513 020-39	5680 048-01	
R390-050Q22-17M	5513 020-39	5680 048-01	
R390-050Q22-18H	5513 020-29	5680 046-02	
R390-050Q22-18L	5513 020-29	5680 046-02	
R390-050Q22-18M	5513 020-29	5680 046-02	
R390-054Q22-11M	5513 020-35	5680 046-01	
R390-054Q22-17M	5513 020-39	5680 048-01	
R390-054Q22-18M	5513 020-29	5680 046-02	
R390-063Q22-11H	5513 020-35	5680 046-01	
R390-063Q22-11M	5513 020-35	5680 046-01	
R390-063Q22-17H	5513 020-39	5680 048-01	
R390-063Q22-17L	5513 020-39	5680 048-01	
R390-063Q22-17M	5513 020-39	5680 048-01	
R390-063Q22-18H	5513 020-29	5680 046-02	
R390-063Q22-18L	5513 020-29	5680 046-02	
R390-063Q22-18M	5513 020-29	5680 046-02	
R390-066Q22-11M	5513 020-35	5680 046-01	
R390-066Q22-17M	5513 020-39	5680 048-01	
R390-066Q22-18M	5513 020-29	5680 046-02	
R390-080Q27-11H	5513 020-35	5680 046-01	
R390-080Q27-11M	5513 020-35	5680 046-01	
R390-080Q27-17H	5513 020-39	5680 048-01	
R390-080Q27-17L	5513 020-39	5680 048-01	
R390-080Q27-17M	5513 020-39	5680 048-01	
R390-080Q27-18L	5513 020-29	5680 046-02	
R390-080Q27-18M	5513 020-29	5680 046-02	
R390-084Q27-11M	5513 020-35	5680 046-01	
R390-084Q27-17M	5513 020-39	5680 048-01	
R390-084Q27-18M	5513 020-29	5680 046-02	
R390-100Q32-17H	5513 020-39	5680 048-01	
R390-100Q32-17L	5513 020-39	5680 048-01	
R390-100Q32-17M	5513 020-39	5680 048-01	
R390-100Q32-18L	5513 020-29	5680 046-02	
R390-100Q32-18M	5513 020-29	5680 046-02	
R390-125Q40-17H	5513 020-39	5680 048-01	
R390-125Q40-17L	5513 020-39	5680 048-01	
R390-125Q40-17M	5513 020-39	5680 048-01	
R390-125Q40-18L	5513 020-29	5680 046-02	
R390-125Q40-18M	5513 020-29	5680 046-02	
R390-160Q40-18L	5513 020-29	5680 046-02	
R390-160Q40-18M	5513 020-29	5680 046-02	
R390-200Q60-18L	5513 020-29	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter

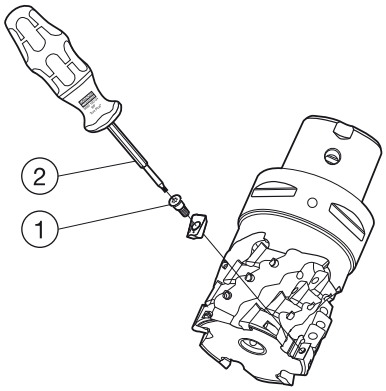


Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-038R19-11H	5513 020-35	5680 046-01	
RA390-038R19-11M	5513 020-35	5680 046-01	
RA390-044R19-11M	5513 020-35	5680 046-01	
RA390-044R19-17M	5513 020-39	5680 048-01	
RA390-051R19-11H	5513 020-35	5680 046-01	
RA390-051R19-11M	5513 020-35	5680 046-01	
RA390-051R19-17H	5513 020-39	5680 048-01	
RA390-051R19-17L	5513 020-39	5680 048-01	
RA390-051R19-17M	5513 020-39	5680 048-01	
RA390-051R19-18H	5513 020-29	5680 046-02	
RA390-051R19-18L	5513 020-29	5680 046-02	
RA390-051R19-18M	5513 020-29	5680 046-02	
RA390-054R19-11M	5513 020-35	5680 046-01	
RA390-054R19-17M	5513 020-39	5680 048-01	
RA390-054R19-18M	5513 020-29	5680 046-02	
RA390-063R19-11H	5513 020-35	5680 046-01	
RA390-063R19-11M	5513 020-35	5680 046-01	
RA390-063R19-17H	5513 020-39	5680 048-01	
RA390-063R19-17L	5513 020-39	5680 048-01	
RA390-063R19-17M	5513 020-39	5680 048-01	
RA390-063R19-18H	5513 020-29	5680 046-02	
RA390-063R19-18L	5513 020-29	5680 046-02	
RA390-063R19-18M	5513 020-29	5680 046-02	
RA390-066R19-11M	5513 020-35	5680 046-01	
RA390-066R19-17M	5513 020-39	5680 048-01	
RA390-066R19-18M	5513 020-29	5680 046-02	
RA390-076R25-11H	5513 020-35	5680 046-01	
RA390-076R25-11M	5513 020-35	5680 046-01	
RA390-076R25-17H	5513 020-39	5680 048-01	
RA390-076R25-17L	5513 020-39	5680 048-01	
RA390-076R25-17M	5513 020-39	5680 048-01	
RA390-076R25-18L	5513 020-29	5680 046-02	
RA390-076R25-18M	5513 020-29	5680 046-02	
RA390-084R25-11M	5513 020-35	5680 046-01	
RA390-084R25-17M	5513 020-39	5680 048-01	
RA390-084R25-18M	5513 020-29	5680 046-02	
RA390-102R38-17H	5513 020-39	5680 048-01	
RA390-102R38-17L	5513 020-39	5680 048-01	
RA390-102R38-17M	5513 020-39	5680 048-01	
RA390-102R38-18L	5513 020-29	5680 046-02	
RA390-102R38-18M	5513 020-29	5680 046-02	
RA390-127R38-17H	5513 020-39	5680 100-06	
RA390-127R38-17L	5513 020-39	5680 048-01	
RA390-127R38-17M	5513 020-39	5680 048-01	
RA390-127R38-18L	5513 020-29	5680 046-02	
RA390-127R38-18M	5513 020-29	5680 046-02	
RA390-152R38-18L	5513 020-29	5680 046-02	
RA390-152R38-18M	5513 020-29	5680 046-02	
RA390-203R63-18L	5513 020-29	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

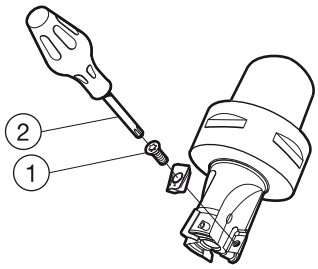
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-040Q16-36H	5513 024-01	5680 100-03	
R390-040Q16-36M	5513 024-01	5680 100-03	
R390-044Q16-43L	5513 036-01	5680 100-06	
R390-044Q16-45M	5513 024-01	5680 100-03	
R390-050Q22-36H	5513 024-01	5680 100-03	
R390-050Q22-36M	5513 024-01	5680 100-03	
R390-050Q22-54L	5513 024-01	5680 100-03	
R390-050Q22-57L	5513 036-01	5680 100-06	
R390-054Q22-36M	5513 024-01	5680 100-03	
R390-054Q22-57L	5513 036-01	5680 100-06	
R390-063Q27-57L	5513 036-01	5680 100-06	
R390-080Q32-71L	5513 036-01	5680 100-06	
R390-100Q40-57M	5513 036-01	5680 100-06	
R390-125Q40-43L	5513 036-01	5680 100-06	
R390-160Q40-43L	5513 036-01	5680 100-06	
R390-200Q60-43L	5513 036-01	5680 100-06	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-051R19-36H	5513 024-01	5680 100-03	
RA390-051R19-36M	5513 024-01	5680 100-03	
RA390-051R19-43M	5513 036-01	5680 100-06	
RA390-051R19-54M	5513 024-01	5680 100-03	
RA390-051R19-57M	5513 036-01	5680 100-06	
RA390-063R19-43M	5513 036-01	5680 100-06	
RA390-063R25-43M	5513 036-01	5680 100-06	
RA390-063R25-57L	5513 036-01	5680 100-06	
RA390-076R32-43H	5513 036-01	5680 100-06	
RA390-102R38-57H	5513 036-01	5680 100-06	
RA390-102R38-57M	5513 036-01	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter

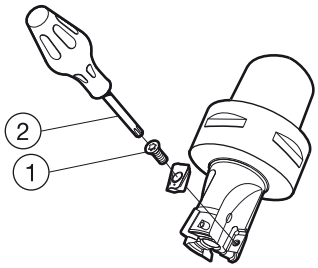


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-080J25.4-17H	5513 020-39	5680 048-01	
RA390-080J25.4-17L	5513 020-39	5680 048-01	
RA390-080J25.4-17M	5513 020-39	5680 048-01	
RA390-080J25.4-18M	5513 020-29	5680 046-02	
RA390-100J31.75-18M	5513 020-29	5680 046-02	
RA390-125J38.1-18M	5513 020-29	5680 046-02	
RA390-160J50.8-18M	5513 020-29	5680 046-02	
RA390-200J47.625-18L	5513 020-29	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

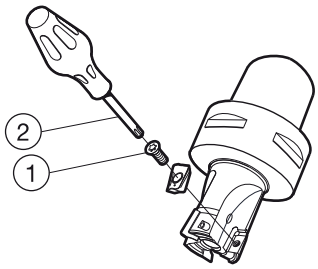
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-16T08-11L	5513 020-36	5680 046-01	
R390-20T10-11L	5513 020-36	5680 046-01	
R390-20T10-11M	5513 020-36	5680 046-01	
R390-25T12-11L	5513 020-35	5680 046-01	
R390-25T12-11M	5513 020-35	5680 046-01	
R390-32T16-11L	5513 020-35	5680 046-01	
R390-32T16-11M	5513 020-35	5680 046-01	
R390-35T16-11L	5513 020-35	5680 046-01	
R390-35T16-11M	5513 020-35	5680 046-01	
R390-40T16-11L	5513 020-35	5680 046-01	
R390-40T16-11M	5513 020-35	5680 046-01	
R390-42T16-11L	5513 020-35	5680 046-01	
R390-42T16-11M	5513 020-35	5680 046-01	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-16T08-11L	5513 020-36	5680 046-01	
RA390-19T10-11L	5513 020-36	5680 046-01	
RA390-25T12-11L	5513 020-35	5680 046-01	
RA390-25T12-11M	5513 020-35	5680 046-01	
RA390-32T16-11L	5513 020-35	5680 046-01	
RA390-32T16-11M	5513 020-35	5680 046-01	
RA390-38T16-11L	5513 020-35	5680 046-01	
RA390-38T16-11M	5513 020-35	5680 046-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 390 square shoulder milling cutter



Metric version

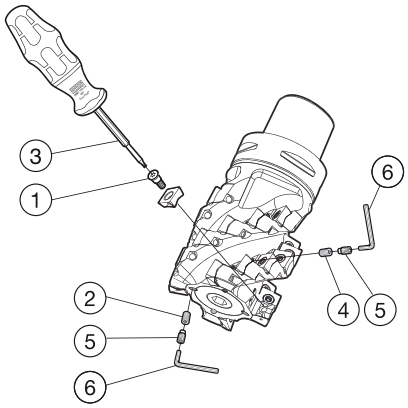
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
R390-012B16-11L	5513 020-36	5680 046-01	
R390-016B16-11L	5513 020-36	5680 046-01	
R390-020B20-11L	5513 020-36	5680 046-01	
R390-020B20-11M	5513 020-36	5680 046-01	
R390-025B25-11H	5513 020-35	5680 046-01	
R390-025B25-11L	5513 020-35	5680 046-01	
R390-025B25-11M	5513 020-35	5680 046-01	
R390-025B25-17L	5513 020-37	5680 046-02	
R390-032B32-11H	5513 020-35	5680 046-01	
R390-032B32-11L	5513 020-35	5680 046-01	
R390-032B32-11M	5513 020-35	5680 046-01	
R390-032B32-17L	5513 020-39	5680 046-02	
R390-032B32-17M	5513 020-39	5680 046-02	
R390-040B32-11H	5513 020-35	5680 046-01	
R390-040B32-11L	5513 020-35	5680 046-01	
R390-040B32-11M	5513 020-35	5680 046-01	
R390-040B32-17H	5513 020-39	5680 046-02	
R390-040B32-17L	5513 020-39	5680 046-02	
R390-040B32-17M	5513 020-39	5680 046-02	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
RA390-013M16-11L	5513 020-36	5680 046-01	
RA390-016M19-11L	5513 020-36	5680 046-01	
RA390-019M19-11L	5513 020-36	5680 046-01	
RA390-019M19-11M	5513 020-36	5680 046-01	
RA390-025M19-11H	5513 020-35	5680 046-01	
RA390-025M19-11L	5513 020-35	5680 046-01	
RA390-025M19-11M	5513 020-35	5680 046-01	
RA390-025M25-11H	5513 020-35	5680 046-01	
RA390-025M25-11L	5513 020-35	5680 046-01	
RA390-025M25-11M	5513 020-35	5680 046-01	
RA390-025M25-17L	5513 020-37	5680 046-02	
RA390-032M32-11H	5513 020-35	5680 046-01	
RA390-032M32-11L	5513 020-35	5680 046-01	
RA390-032M32-11M	5513 020-35	5680 046-01	
RA390-032M32-17L	5513 020-39	5680 048-01	
RA390-032M32-17M	5513 020-39	5680 048-01	
RA390-038M32-11H	5513 020-35	5680 046-01	
RA390-038M32-11L	5513 020-35	5680 046-01	
RA390-038M32-11M	5513 020-35	5680 046-01	
RA390-038M32-17H	5513 020-39	5680 048-01	
RA390-038M32-17L	5513 020-39	5680 048-01	
RA390-038M32-17M	5513 020-39	5680 048-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 690 square shoulder milling cutter



Metric version

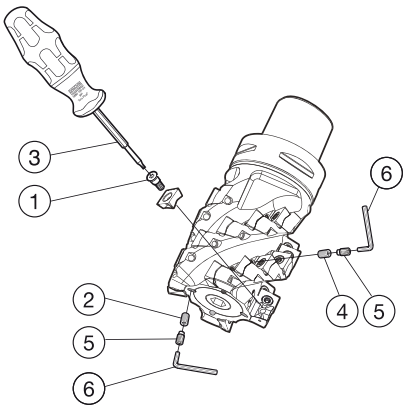
	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Screw	Plug screw	Screwdriver	Plug screw	Nozzle	Key
690-040C6-1046H	5513 020-68	3214 010-202	5680 046-02	3214 010-202	5691 026-13	174.1-862
690-040C6-1053H	5513 020-68	3214 010-202	5680 046-02	3214 010-202	5691 026-13	174.1-862
690-044C4-1046H	5513 020-68	3214 010-202	5680 046-02	3214 010-202	5691 026-13	174.1-862
690-050C5-1053H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-050C6-1449L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-054C5-1053H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-054C5-1461H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-063C6-10112H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-063C6-1060M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-063C6-1461H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-066C6-10105H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-066C6-1053H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-066C6-1053M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-066C6-1449H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-080C8-10105H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-080C8-1473H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-080C8-1473M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-084C8-1461L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-084C8-1461M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-084C8-1484H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-100C10-1473M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-100C8-14108M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-100C8-1473L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864

Inch version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Screw	Plug screw	Screwdriver	Plug screw	Nozzle	Key
A690-038C6-1046H	5513 020-68	3214 010-202	5680 046-02	3214 010-202	5691 026-13	174.1-862
A690-051C5-1060H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-051C6-10105H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-051C6-1449H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-063C6-1060H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-063C6-1060M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-063C6-1461H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-076C10-10105M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-076C6-1075H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-076C6-1473H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-101C8-1473L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864

For torque wrenches and keys (mm/torx plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroMill® 690 square shoulder milling cutter



Metric version

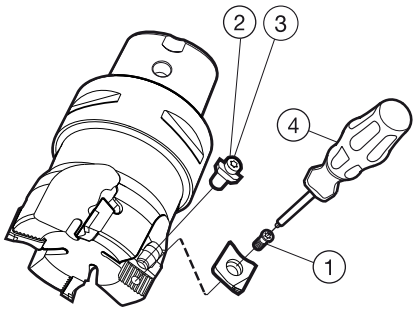
	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Screw	Plug screw	Screwdriver	Plug screw	Nozzle	Key
690-040HA06-1046H	5513 020-68	3214 010-202	5680 046-02	3214 010-202	5691 026-13	174.1-862
690-050HA06-1449L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-063HA06-1060M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-063HA12-10105H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-080HA10-10105M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-080HA12-1484H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-100HA10-10105M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-100HA12-14108M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-050Q22-1046H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-063Q27-1046M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
690-063Q27-1449H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-080Q32-1461M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
690-100Q32-1461H	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864

Inch version

	Spare parts		Included parts	Accessories		
	1	2	3	4	5	6
Ordering code	Screw	Plug screw	Screwdriver	Plug screw	Nozzle	Key
A690-076HA10-10105M	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-076HA12-1484M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-101HA10-1473L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-101HA12-1496M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-051R19-1046H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-076R31-10105H	5513 020-68	3214 010-253	5680 046-02	3214 010-253	5691 026-03	170.3-864
A690-076R31-1461M	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864
A690-101R38-1473L	5513 020-55	3214 010-253	5680 046-06	3214 010-253	5691 026-03	170.3-864

For torque wrenches and keys (mm/torx plus) sizes, see page P4
For optional nozzles and nozzle keys, see page P3
Accessories, must be ordered separately

CoroMill® Century square shoulder milling cutter

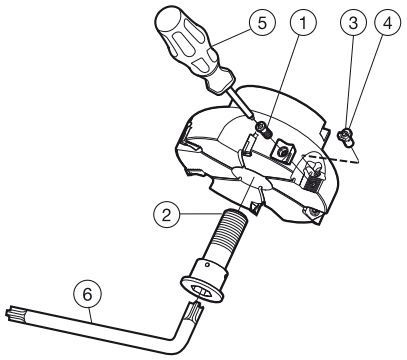


	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Setting device	Setting device screw	Torque wrench	
R590-040C3-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-040C4-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-050C5-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-063C5-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-080C6-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	

	Spare parts			Included parts	
	1	2	3	4	
Ordering code	Insert screw	Setting device	Setting device screw	Torque wrench	
R590-040HA06-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-050HA06-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-063HA06-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-063HA08-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-080HA06-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-080HA08-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-100HA06-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-100HA08-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	
R590-125HA08-11M	5513 020-25	5513 014-021	5513 014-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® Century square shoulder milling cutter



Metric version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shower screw	Setting device	Setting device screw	Torque wrench	Key	
R590-050Q22S-11M	5513 020-25	5512 087-01	5513 014-021	5513 014-02	5680 100-06	5680 043-17	
R590-063Q22S-11M	5513 020-25	5512 087-01	5513 014-021	5513 014-02	5680 100-06	5680 043-17	
R590-080Q27A-11M	5513 020-25	5512 087-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
R590-080Q27S-11M	5513 020-25	5512 087-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
R590-100Q32A-11M	5513 020-25	5512 087-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-100Q32S-11M	5513 020-25	5512 087-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-125Q40A-11M	5513 020-25	5512 098-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-125Q40S-11M	5513 020-25	5512 098-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-160Q40A-11M	5513 020-25	5512 098-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-160Q40S-11M	5513 020-25	5512 098-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
R590-200Q60A-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		
R590-200Q60S-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		

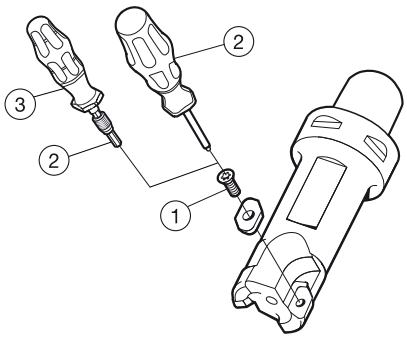
	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shower screw	Setting device	Setting device screw	Torque wrench	Key	
RA590-080J25A-11M	5513 020-25	5512 088-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
RA590-080J25S-11M	5513 020-25	5512 088-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
RA590-100J31A-11M	5513 020-25	5512 088-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-100J31S-11M	5513 020-25	5512 088-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-125J38A-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-125J38S-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-160J38A-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-160J38S-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-200J47A-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		
RA590-200J47S-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		

Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shower screw	Setting device	Setting device screw	Torque wrench	Key	
RA590-051R19S-11M	5513 020-25	5512 088-01	5513 014-021	5513 014-02	5680 100-06	5680 043-17	
RA590-063R19S-11M	5513 020-25	5512 088-01	5513 014-021	5513 014-02	5680 100-06	5680 043-17	
RA590-076R25A-11M	5513 020-25	5512 088-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
RA590-076R25S-11M	5513 020-25	5512 088-02	5513 014-021	5513 014-02	5680 100-06	5680 043-18	
RA590-102R38A-11M	5513 020-25	5512 088-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-102R38S-11M	5513 020-25	5512 088-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-127R38A-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-127R38S-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-152R38A-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-152R38S-11M	5513 020-25	5512 099-03	5513 014-021	5513 014-02	5680 100-06	5680 043-19	
RA590-203R63A-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		
RA590-203R63S-11M	5513 020-25		5513 014-021	5513 014-02	5680 100-06		

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 790 square shoulder milling cutter



Metric version

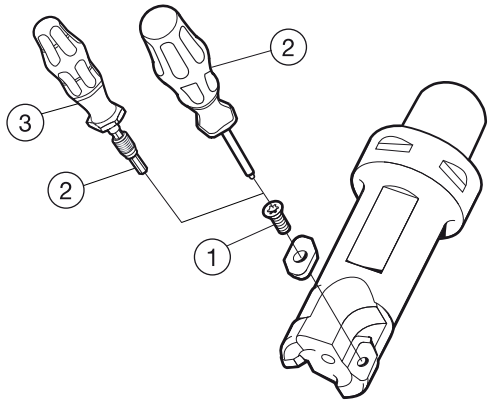
	Spare parts	Accessories		
	1	2	2a	3
Ordering code	Screw	Torque wrench	Bit	Torque wrench
R790-025C5S2-16L	5513 020-09	5680 100-06		
R790-032C5S2-16M	5513 020-09	5680 100-06		
R790-036C3S1-16H	5513 020-09	5680 100-06		
R790-036C3S1-16L	5513 020-09	5680 100-06		
R790-040C4S1-16M	5513 020-09	5680 100-06		
R790-040C4S2-22M	5513 020-07		5680 048-07	5680 105-05
R790-040C5S1-16M	5513 020-09	5680 100-06		
R790-044C4S1-16H	5513 020-09	5680 100-06		
R790-044C4S1-16M	5513 020-09	5680 100-06		
R790-044C4S1-22H	5513 020-07		5680 048-07	5680 105-05
R790-044C4S1-22M	5513 020-07		5680 048-07	5680 105-05
R790-050C5S1-16H	5513 020-09	5680 100-06		
R790-050C5S1-22L	5513 020-07		5680 048-07	5680 105-05
R790-050C5S2-22L	5513 020-07		5680 048-07	5680 105-05
R790-050C5S2-22M	5513 020-07		5680 048-07	5680 105-05
R790-054C5S1-16H	5513 020-09	5680 100-06		
R790-054C5S1-16M	5513 020-09	5680 100-06		
R790-054C5S2-22H	5513 020-07		5680 048-07	5680 105-05
R790-054C5S2-22M	5513 020-07		5680 048-07	5680 105-05
R790-063C6S1-22M	5513 020-07		5680 048-07	5680 105-05
R790-063C6S2-22M	5513 020-07		5680 048-07	5680 105-05
R790-066C6S1-16H	5513 020-09	5680 100-06		
R790-066C6S1-22H	5513 020-07		5680 048-07	5680 105-05
R790-066C6S1-22M	5513 020-07		5680 048-07	5680 105-05
R790-080C8S1-22H	5513 020-07		5680 048-07	5680 105-05
R790-080C8S1-22M	5513 020-07		5680 048-07	5680 105-05
R790-084C8S1-16H	5513 020-09	5680 100-06		
R790-084C8S1-22H	5513 020-07		5680 048-07	5680 105-05
R790-084C8S1-22HX	5513 020-07		5680 048-07	5680 105-05
R790-100C8S1-22H	5513 020-07		5680 048-07	5680 105-05
R790-100C8S1-22M	5513 020-07		5680 048-07	5680 105-05

Inch version

	Spare parts	Accessories		
	1	2	2a	3
Ordering code	Screw	Torque wrench	Bit	Torque wrench
RA790-038C4S2-22M	5513 020-07		5680 048-07	5680 105-05
RA790-038C5S2-16M	5513 020-09	5680 100-06		
RA790-050C5S1-16H	5513 020-09	5680 100-06		
RA790-050C5S1-16M	5513 020-09	5680 100-06		
RA790-050C5S1-22L	5513 020-07		5680 048-07	5680 105-05
RA790-050C5S1-22M	5513 020-07		5680 048-07	5680 105-05
RA790-050C5S2-22L	5513 020-07		5680 048-07	5680 105-05
RA790-050C5S2-22M	5513 020-07		5680 048-07	5680 105-05
RA790-050C6S2-22M	5513 020-07		5680 048-07	5680 105-05
RA790-076C8S2-22M	5513 020-07		5680 048-07	5680 105-05

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 790 square shoulder milling cutter



Metric version

	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Torque wrench	
R790-025A25S2-16L	5513 020-09	5680 100-06	
R790-032A32S1-16M	5513 020-09	5680 100-06	
R790-032A32S2-16L	5513 020-09	5680 100-06	
R790-040A32S1-16M	5513 020-09	5680 100-06	
R790-040A32S2-16L	5513 020-09	5680 100-06	

Inch version

	Spare parts	Accessories			
	1	2	2a	3	
Ordering code	Screw	Torque wrench	Bit	Torque wrench	
RA790-025O25S2-16L	5513 020-09	5680 100-06			
RA790-032O25S1-16M	5513 020-09	5680 100-06			
RA790-032O25S2-16L	5513 020-09	5680 100-06			
RA790-038O32S1-16M	5513 020-09	5680 100-06			
RA790-038O32S2-22M	5513 020-07		5680 048-07	5680 105-05	
RA790-050O32S2-22L	5513 020-07		5680 048-07	5680 105-05	

Metric version

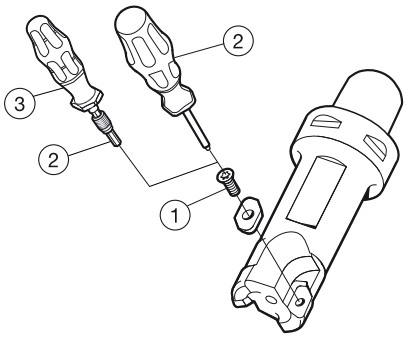
	Spare parts	Accessories			
	1	2	2a	3	
Ordering code	Screw	Torque wrench	Bit	Torque wrench	
R790-025HA06S2-16L	5513 020-09	5680 100-06			
R790-032HA06S2-16M	5513 020-09	5680 100-06			
R790-040HA06S2-16M	5513 020-09	5680 100-06			
R790-050HA06S1-16M	5513 020-09	5680 100-06			
R790-050HA06S2-22M	5513 020-07		5680 048-07	5680 105-05	

Inch version

	Spare parts	Accessories		
	1	2a	3	
Ordering code	Screw	Bit	Torque wrench	
RA790-050HA06S2-22M	5513 020-07	5680 048-07	5680 105-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 790 square shoulder milling cutter



Metric version

	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Torque wrench	
R790-050Q22S1-16H	5513 020-09	5680 100-06	

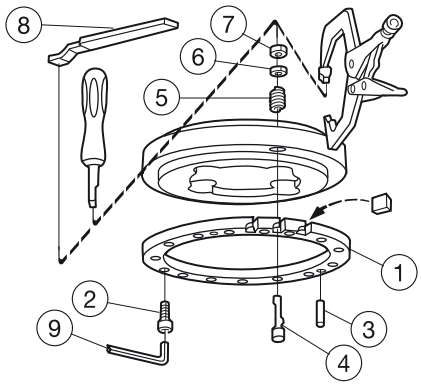
Inch version

	Spare parts	Accessories			
	1	2	2a	3	
Ordering code	Screw	Torque wrench	Bit	Torque wrench	
RA790-050R19S1-16M	5513 020-09	5680 100-06			
RA790-063R25S1-22M	5513 020-07		5680 048-07	5680 105-05	
RA790-076R25S1-22M	5513 020-07		5680 048-07	5680 105-05	
RA790-101R38S1-22M	5513 020-07		5680 048-07	5680 105-05	
RA790-127R38S1-22H	5513 020-07		5680 048-07	5680 105-05	

	Spare parts	Accessories			
	1	2	2a	3	
Ordering code	Screw	Torque wrench	Bit	Torque wrench	
RA790-025M25S2-16L	5513 020-09	5680 100-06			
RA790-032M32S2-16L	5513 020-09	5680 100-06			
RA790-038M32S2-16L	5513 020-09	5680 100-06			
RA790-038M38S2-22M	5513 020-07		5680 048-07	5680 105-05	
RA790-050M32S2-22L	5513 020-07		5680 048-07	5680 105-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Auto FS square shoulder milling cutter



	Spare parts							
	1	2	3	4	5	6	7	8
Ordering code	Seating ring	Screw	Taper pin	Wedge	Spring	Cup spring	Bayonet washer	Indexing lever
R/L262.4-125A-15	R260.4-125-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.4-160A-15	R260.4-160-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.4-200A-15	R260.4-200-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.4-400A-15	R260.4-400-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R262.4-250A-15	R260.4-250-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R262.4-315A-15	R260.4-315-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R262.4-500A-15	R260.4-500-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M

	Included parts
	9
Ordering code	Key
R/L262.4-125A-15	3021 010-040
R/L262.4-160A-15	3021 010-040
R/L262.4-200A-15	3021 010-040
R/L262.4-400A-15	3021 010-040
R262.4-250A-15	3021 010-040
R262.4-315A-15	3021 010-040
R262.4-500A-15	3021 010-040

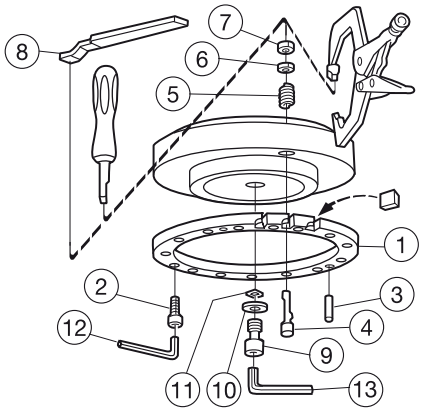
For torque wrenches and keys (mm/torx plus) sizes, see page P4

Accessories

Cutter	Location screw for location seating ring during assembly	Key (mm)	Puller screw for removing seating	Key (mm)	Tongs for removing bayonet washer
R/L262.4, R/L262.42	68/781	3021 010-040 (4.0)	3214 010-309	174.1-863 (2.5)	260.4-836

Accessories, must be ordered separately

Auto FS square shoulder milling cutter

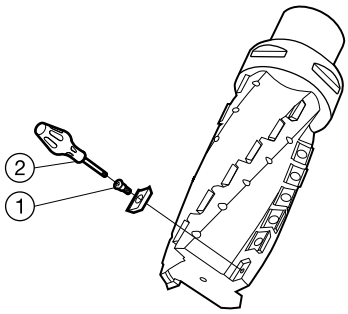


	Spare parts							
	1	2	3	4	5	6	7	8
Ordering code	Seating ring	Screw	Taper pin	Wedge	Spring	Cup spring	Bayonet washer	Indexing lever
R/L262.42-250A-15	R260.4-250-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.42-315A-15	R260.4-315-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.42-355A-15	R260.4-355-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.42-400A-15	R260.4-400-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M
R/L262.42-500A-15	R260.4-500-85	3212 010-349	3112 010-563	260.4-821	260.4-835	3846 010-033	260.4-831M	260.3-833M

	Spare parts			Included parts	
	9	10	11	12	13
Ordering code	Screw	Washer	Lock ring	Key	Key
R/L262.42-250A-15	260.31-831	3411 011-170	260.31-840	3021 010-040	3021 010-140
R/L262.42-315A-15	260.31-831	3411 011-170	260.31-840	3021 010-040	3021 010-140
R/L262.42-355A-15	260.31-831	3411 011-170	260.31-840	3021 010-040	3021 010-140
R/L262.42-400A-15	260.31-831	3411 011-170	260.31-840	3021 010-040	3021 010-140
R/L262.42-500A-15	260.31-831	3411 011-170	260.31-840	3021 010-040	3021 010-140

For torque wrenches and keys (mm/torx plus) sizes, see page P4

U-Max® square shoulder milling cutter



Metric version

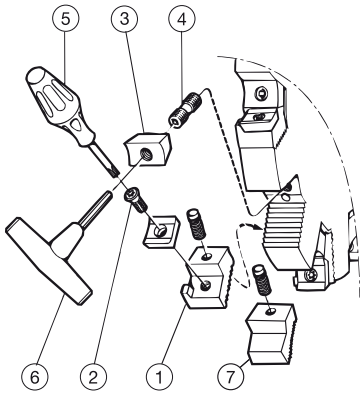
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
R215-050C5-100L	5513 020-50	5680 046-06	
R215-080C8-150L	5513 020-50	5680 046-06	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
RA215-051C5-102L	5513 020-50	5680 046-06	
RA215-076C8-152L	5513 020-50	5680 046-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

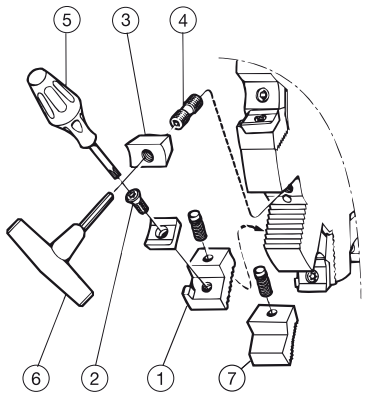


Metric version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	
R331.32-080A32CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-080A32DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-080A32EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-100A42CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-100A42DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-100A42EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

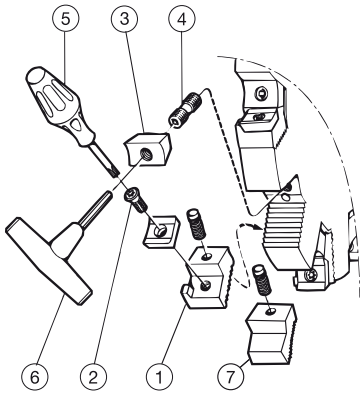


Metric version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key	
R331.32-080Q27CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-080Q27DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-05	5680 046-01	5680 048-01	
R331.32-080Q27EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-080Q27FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R331.32-100Q27CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-100Q27DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-100Q27EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	5516 010-02	5680 046-04	265.2-817	
R331.32-100Q27FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817	
R331.32-100Q27KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-125Q32CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-125Q32DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-125Q32EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-125Q32FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R331.32-125Q32KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-125Q32LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-160Q40CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-160Q40DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-160Q40EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-160Q40FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R331.32-160Q40KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-160Q40LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-160Q40QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-160Q40RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-200Q40CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-200Q40DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-200Q40EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-200Q40FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R331.32-200Q40KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-200Q40LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-200Q40QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-200Q40RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-250Q60KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-250Q60LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-250Q60QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-250Q60RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-315Q60KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-315Q60LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R331.32-315Q60QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	
R331.32-315Q60RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

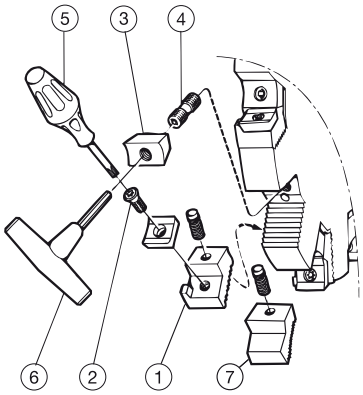


Inch version

	Spare parts					Included parts	
	1a	1b	2	3	4	5	6
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key
R331.32-080R25CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
R331.32-080R25DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
R331.32-080R25EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817
R331.32-080R25FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817
R331.32-101R25CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
R331.32-101R25DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
R331.32-101R25EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817
R331.32-101R25FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817
R331.32-101R25KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-127R32CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
R331.32-127R32DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
R331.32-127R32EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817
R331.32-127R32FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817
R331.32-127R32KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-127R32LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-152R38CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
R331.32-152R38DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
R331.32-152R38EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817
R331.32-152R38FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817
R331.32-152R38KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-152R38LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-152R38QM0.807	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-152R38RM0.925	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-203R38CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
R331.32-203R38DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
R331.32-203R38EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817
R331.32-203R38FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817
R331.32-203R38KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-203R38LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-203R38QM0.807	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-203R38RM0.925	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-254R63KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-254R63LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-254R63QM0.807	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-254R63RM0.925	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-305R63KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-305R63LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
R331.32-305R63QM0.807	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
R331.32-305R63RM0.925	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

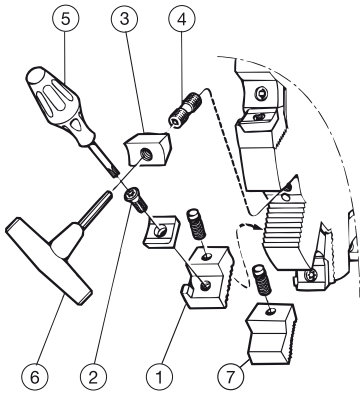


Inch version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key	
R331.32-080M38CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-080M38DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-080M38EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R331.32-101M51CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
R331.32-101M51DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
R331.32-101M51EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

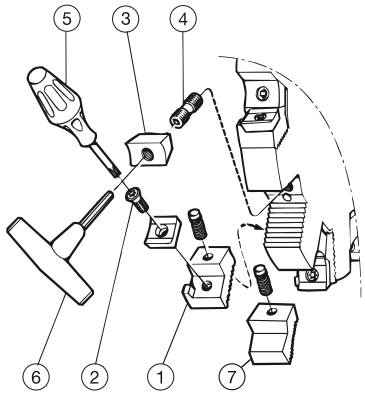


Metric version

	Spare parts					Included parts	
	1a	1b	2	3	4	5	6
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key
N331.32-080S27CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
N331.32-080S27DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-05	5680 046-01	5680 048-01
N331.32-080S27EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	269-832	5680 046-04	265.2-817
N331.32-080S27FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	269-832	5680 046-04	265.2-817
N331.32-100S32CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
N331.32-100S32DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
N331.32-100S32EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	5516 010-02	5680 046-04	265.2-817
N331.32-100S32FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817
N331.32-100S32KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	5516 010-02	5680 046-02	265.2-817
N331.32-125S40CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
N331.32-125S40DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
N331.32-125S40EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	5516 010-02	5680 046-04	265.2-817
N331.32-125S40FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817
N331.32-125S40KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-125S40LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-160S40CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
N331.32-160S40DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
N331.32-160S40EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	5516 010-02	5680 046-04	265.2-817
N331.32-160S40FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817
N331.32-160S40KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-160S40LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-160S40QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-160S40RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-200S50CM06.00	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02
N331.32-200S50DM08.00	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01
N331.32-200S50EM10.00	5321 240-01	5321 240-02	5513 020-24	5431 105-01	5516 010-02	5680 046-04	265.2-817
N331.32-200S50FM12.00	5321 240-03	5321 240-04	5513 020-24	5431 105-02	5516 010-02	5680 046-04	265.2-817
N331.32-200S50KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-200S50LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-200S50QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-200S50RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-250S50KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-250S50LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-250S50QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-250S50RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-315S60KM15.00	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-315S60LM17.50	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817
N331.32-315S60QM20.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817
N331.32-315S60RM23.50	5321 240-09	5321 240-10	5513 020-29	5431 105-05	339-831	5680 046-02	265.2-817

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter

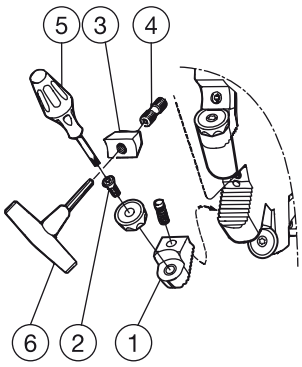


Inch version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key	
N331.32-080T25CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
N331.32-080T25DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
N331.32-080T25EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
N331.32-080T25FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
N331.32-101T32CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
N331.32-101T32DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
N331.32-101T32EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
N331.32-101T32FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
N331.32-101T32KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-127T38CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
N331.32-127T38DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
N331.32-127T38EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
N331.32-127T38FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
N331.32-127T38KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-127T38LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-152T38CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
N331.32-152T38DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
N331.32-152T38EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
N331.32-152T38FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
N331.32-152T38KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-152T38LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-152T38QM0.807	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-152T38RM0.925	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-203T51CM0.236	5321 240-15	5321 240-16	5513 020-19	5431 105-07	5516 014-06	5680 046-03	5680 048-02	
N331.32-203T51DM0.315	5321 240-13	5321 240-14	5513 020-34	5431 105-06	5516 014-04	5680 046-01	5680 048-01	
N331.32-203T51EM0.394	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
N331.32-203T51FM0.472	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
N331.32-203T51KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-203T51LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-203T51QM0.807	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-203T51RM0.925	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-254T51KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-254T51LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-254T51QM0.807	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-254T51RM0.925	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-305T63KM0.591	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-305T63LM0.689	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
N331.32-305T63QM0.807	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	
N331.32-305T63RM0.925	5321 240-09	5321 240-10	5513 020-25	5431 105-05	339-831	5680 046-02	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter



Metric version

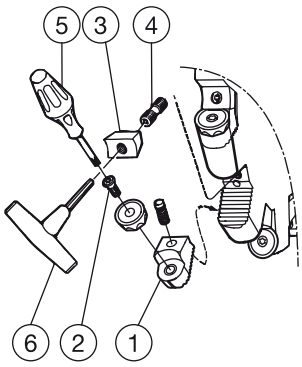
	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Cassette neutral	Screw	Wedge	Screw	Screwdriver	Key	
R331.32-082Q27EMQ	5321 250-02	5513 020-09	5431 105-01	269-832	5680 046-02	265.2-817	
R331.32-082Q27FMQ	5321 250-03	5513 020-09	5431 105-02	269-832	5680 046-02	265.2-817	
R331.32-102Q27EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
R331.32-102Q27FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-102Q27KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-127Q32EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
R331.32-127Q32FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-127Q32KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-162Q40EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
R331.32-162Q40FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-162Q40KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-202Q40EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
R331.32-202Q40FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-202Q40KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	

Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Cassette neutral	Screw	Wedge	Screw	Screwdriver	Key	
R331.32-082R25EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
R331.32-082R25FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-103R25EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
R331.32-103R25FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-103R25KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-129R32EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
R331.32-129R32FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-129R32KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-154R38EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
R331.32-154R38FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-154R38KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
R331.32-205R38EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
R331.32-205R38FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
R331.32-205R38KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 adjustable full side and face milling cutter



Metric version

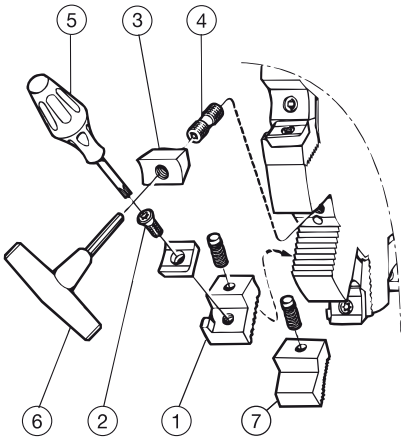
	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Cassette neutral	Screw	Wedge	Screw	Screwdriver	Key	
N331.32-082S27EMQ	5321 250-02	5513 020-09	5431 105-01	269-832	5680 046-02	265.2-817	
N331.32-082S27FMQ	5321 250-03	5513 020-09	5431 105-02	269-832	5680 046-02	265.2-817	
N331.32-102S32EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
N331.32-102S32FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-102S32KMQ	5321 250-05	5513 020-07	5431 105-04	5516 010-02	5680 046-06	265.2-817	
N331.32-127S40EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
N331.32-127S40FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-127S40KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
N331.32-162S40EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
N331.32-162S40FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-162S40KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
N331.32-202S50EMQ	5321 250-02	5513 020-09	5431 105-01	339-831	5680 046-02	265.2-817	
N331.32-202S50FMQ	5321 250-03	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-202S50KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	

Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Cassette neutral	Screw	Wedge	Screw	Screwdriver	Key	
N331.32-082T25EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
N331.32-082T25FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-103T32EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
N331.32-103T32FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-103T32KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
N331.32-129T38EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
N331.32-129T38FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-129T38KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
N331.32-154T38EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
N331.32-154T38FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-154T38KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	
N331.32-205T51EMQ	5321 250-01	5513 020-30	5431 105-01	339-831	5680 046-05	265.2-817	
N331.32-205T51FMQ	5321 250-04	5513 020-09	5431 105-02	339-831	5680 046-02	265.2-817	
N331.32-205T51KMQ	5321 250-05	5513 020-07	5431 105-04	339-831	5680 046-06	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 half side and face milling cutter



Metric version

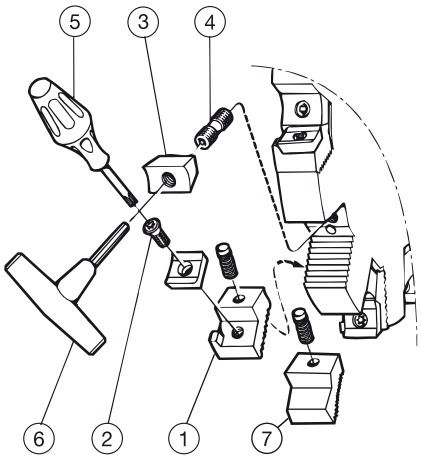
	Spare parts					Included parts		Accessories
	1a	1b	2	3	4	5	6	7
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	Cover
R331.52-080A32EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-080A32EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-100A42EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-100A42EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11

Inch version

	Spare parts					Included parts		Accessories
	1a	1b	2	3	4	5	6	7
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	Cover
R331.52-080M38EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-080M38EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101M51EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101M51EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 half side and face milling cutter



Metric version

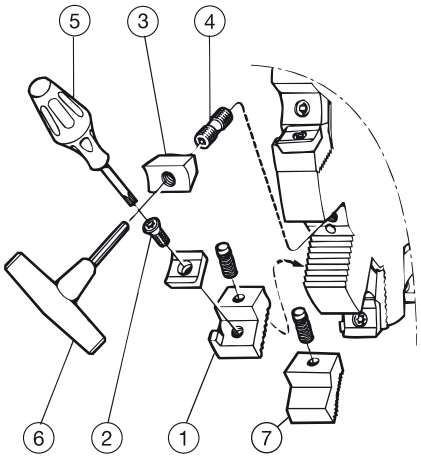
	Spare parts					Included parts		Accessories
	1a	1b	2	3	4	5	6	7
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	Cover
R331.52-315Q60NML		5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-315Q60NMR	5321 240-07		5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12

Inch version

	Spare parts					Included parts		Accessories
	1a	1b	2	3	4	5	6	7
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	Cover
R331.52-080R25EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-080R25EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-080R25FML		5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-080R25FMR	5321 240-03		5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101R25EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101R25EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101R25FML		5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101R25FMR	5321 240-03		5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-101R25KML		5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-101R25KMR	5321 240-07		5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-127R32EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-127R32EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-127R32FML		5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-127R32FMR	5321 240-03		5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-127R32KML		5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-127R32KMR	5321 240-07		5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-152R38EML		5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-152R38EMR	5321 240-01		5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-152R38FML		5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-152R38FMR	5321 240-03		5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	5321 240-11
R331.52-152R38KML		5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-152R38KMR	5321 240-07		5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-203R38MML		5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-203R38MMR	5321 240-05		5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-254R63MML		5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-254R63MMR	5321 240-05		5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-305R63NML		5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12
R331.52-305R63NMR	5321 240-07		5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	5321 240-12

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 half side and face milling cutter



Metric version

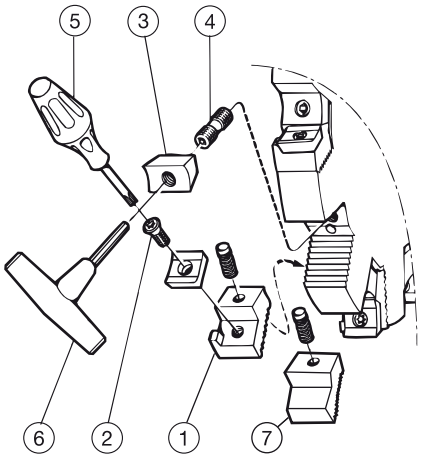
	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	
R/L331.52-080S27EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	269-832	5680 046-04	265.2-817	
R/L331.52-080S27FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	269-832	5680 046-04	265.2-817	
R/L331.52-100S32EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-100S32FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-100S32KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	5516 010-02	5680 046-02	265.2-817	
R/L331.52-125S40EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-125S40FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-125S40KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R/L331.52-160S40EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-160S40FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-160S40KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R/L331.52-200S50MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R/L331.52-250S50MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R/L331.52-315S60NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

Inch version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	
R/L331.52-080T25EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-080T25FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-101T32EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-101T32FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-101T32KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R/L331.52-127T38EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-127T38FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-127T38KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R/L331.52-152T38EM	5321 240-01	5321 240-02	5513 020-24	5431 105-01	339-831	5680 046-04	265.2-817	
R/L331.52-152T38FM	5321 240-03	5321 240-04	5513 020-24	5431 105-02	339-831	5680 046-04	265.2-817	
R/L331.52-152T38KM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	
R/L331.52-203T51MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R/L331.52-254T51MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R/L331.52-305T63NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 double half side and face milling cutter



Metric version

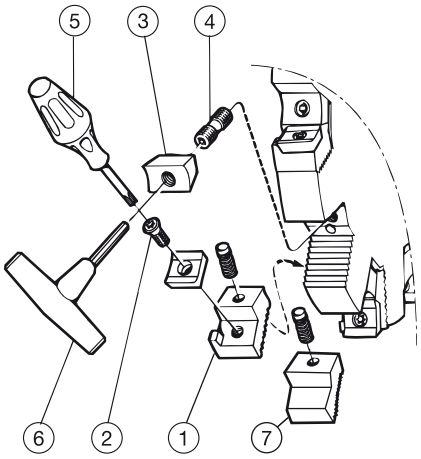
	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	
R331.52-200Q40MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R331.52-250Q60MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R331.52-315Q60NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

Inch version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Insert screw	Wedge	Screw	Screwdriver	Key	
R331.52-203R38MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R331.52-254R63MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
R331.52-305R63NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 double half side and face milling cutter



Metric version

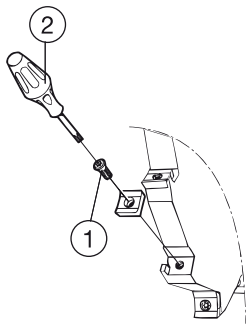
	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key	
N331.52-200S50MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
N331.52-250S50MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
N331.52-315S60NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

Inch version

	Spare parts					Included parts		
	1a	1b	2	3	4	5	6	
Ordering code	Cassette right	Cassette left	Screw	Wedge	Screw	Screwdriver	Key	
N331.52-203T51MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
N331.52-254T51MM	5321 240-05	5321 240-06	5513 020-29	5431 105-03	339-831	5680 046-02	265.2-817	
N331.52-305T63NM	5321 240-07	5321 240-08	5513 020-29	5431 105-04	339-831	5680 046-02	265.2-817	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 full side and face milling cutter



Metric version

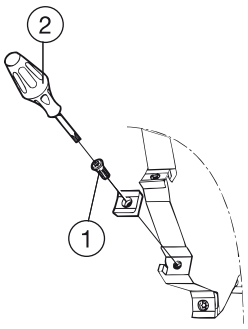
	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
R331.35-040A16CM060	5513 020-19	5680 046-03	
R331.35-040A16DM080	5513 020-34	5680 046-01	
R331.35-040A16EM100	5513 020-24	5680 046-04	
R331.35-050A20CM060	5513 020-19	5680 046-03	
R331.35-050A20DM080	5513 020-34	5680 046-01	
R331.35-050A20EM100	5513 020-24	5680 046-04	
R331.35-063A25CM060	5513 020-19	5680 046-03	
R331.35-063A25DM080	5513 020-34	5680 046-01	
R331.35-063A25EM100	5513 020-24	5680 046-04	
R331.35-080A32CM060	5513 020-19	5680 046-03	
R331.35-080A32DM080	5513 020-34	5680 046-01	
R331.35-080A32EM100	5513 020-24	5680 046-04	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
R331.35-038M25CMA04	5513 020-19	5680 046-03	
R331.35-038M25DMA05	5513 020-19	5680 046-03	
R331.35-038M25EMA06	5513 020-34	5680 046-01	
R331.35-038M25EMA08	5513 020-24	5680 046-04	
R331.35-051M25CMA04	5513 020-19	5680 046-03	
R331.35-051M25DMA05	5513 020-19	5680 046-03	
R331.35-051M25EMA06	5513 020-34	5680 046-01	
R331.35-051M25EMA08	5513 020-24	5680 046-04	
R331.35-063M32CMA04	5513 020-19	5680 046-03	
R331.35-063M32DMA05	5513 020-19	5680 046-03	
R331.35-063M32EMA06	5513 020-34	5680 046-01	
R331.35-063M32EMA08	5513 020-24	5680 046-04	
R331.35-076M32CMA04	5513 020-19	5680 046-03	
R331.35-076M32DMA05	5513 020-19	5680 046-03	
R331.35-076M32EMA06	5513 020-34	5680 046-01	
R331.35-076M32EMA08	5513 020-24	5680 046-04	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331 full side and face milling cutter



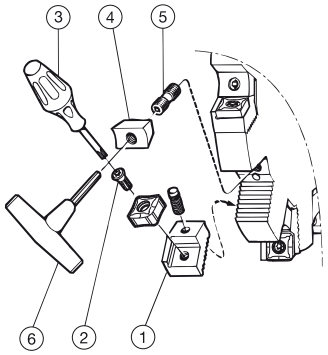
Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
N331.35-100S32CM060	5513 020-19	5680 046-03	
N331.35-100S32DM080	5513 020-34	5680 046-01	
N331.35-125S40DM080	5513 020-34	5680 046-01	
N331.35-125S40EM100	5513 020-24	5680 046-04	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 331

8-edge insert type



Note that the diameter of the cutter increases by 3.2 mm when using the new 8 cutting edge cassettes.

Optional parts

	1a	1b	2	
Cutter type	Cassette Right	Cassette Left	Screw	
QM	5321 260-01	5321 260-02	5513 020-25	
RM	5321 260-01	5321 260-02	5513 020-25	

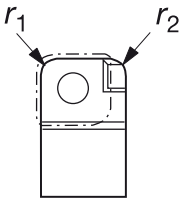
Optional parts must be ordered separately.

Note!
Cutter bodies can be ordered separately. For further information contact your Sandvik Coromant sales representative.

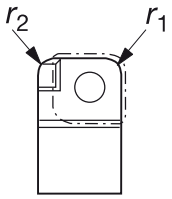
CoroMill® 331

Standard cassettes for radius inserts

Left hand cassette radius



Right hand cassette radius



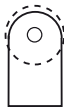
Cutter body radius

SSC		For insert radius		Cassette		Dimensions, mm/inch For insert chamfer		Cassette radius				Modified cutter body radius		
□	Cutter type		Metric	Right	Left	Inch	Metric	Inch	r1		r2		r	Insert screw
04	CMA	1.55–2.6	.061-.098	5321 240-15.11	5321 240-16.11	0.81-1.3	.032-.052	1	.039	1	.039	–	–	5513 020-19
05	DMA	1.55–2.6	.061-.098	5321 240-13.11	5321 240-14.11	0.81-1.3	.032-.052	1	.039	1	.039	–	–	5513 020-34
	DMB	2.61–3.5	.099-.138	5321 240-13.22	5321 240-14.22	1.31-2.0	.052-.079	2	.079	2	.079	2	.079	5513 020-34
08	EMA	1.55–2.6	.061-.098	5321 240-01.11	5321 240-02.11	0.81-1.3	.032-.052	1	.039	1	.039	–	–	5513 020-24
	EMB	2.61–3.5	.099-.138	5321 240-01.22	5321 240-02.22	1.31-2.0	.052-.079	2	.079	2	.079	2	.079	5513 020-24
	–	3.51–4.0	.138-.157	5321 240-01.33	5321 240-02.33	–	–	3	.118	3	.118	3	.118	
	FMA	1.55–2.6	.061-.098	5321 240-03.11	5321 240-04.11	0.81-1.3	.032-.052	1	.039	1	.039	–	–	5513 020-24
	FMB	2.61–3.5	.099-.138	5321 240-03.22	5321 240-04.22	1.31-2.0	.052-.079	2	.079	2	.079	2	.079	5513 020-24
	–	3.51–4.0	.138-.157	5321 240-03.33	5321 240-04.33	–	–	3	.118	3	.118	3	.118	
11	KMA,LMA	1.55–2.6	.061-.098	5321 240-07.11	5321 240-08.11	1.01-1.5	.040-.059	1	.039	1	.039	–	–	5513 020-29
	KMB,LMB	2.61–3.5	.099-.138	5321 240-07.22	5321 240-08.22	1.51-2.0	.059-.079	2	.079	2	.079	2	.079	
	–	3.51–4.5	.138-.177	5321 240-07.33	5321 240-08.33	–	–	3	.118	3	.118	3	.118	
	KMD,LMD	4.51–5.5	.178-.217	5321 240-07.40	5321 240-08.40	–	–	4	.157	0	0	4	.157	5513 020-29
	–	4.51–5.5	.178-.217	5321 240-07.44	5321 240-08.44	–	–	4	.157	4	.157	4	.157	
	KME,LME	5.51–6.5	.217-.256	5321 240-07.50	5321 240-08.50	–	–	5	.197	0	0	5	.197	
	–	5.51–6.5	.217-.256	5321 240-07.55	5321 240-08.55	–	–	5	.197	5	.197	5	.197	
14	QMA, RMA	1.55–2.6	.061-.098	5321 240-09.11	5321 240-10.11	1.01-1.5	.040-.059	1	.039	1	.039	–	–	5513 020-29
	QMB,RMB	2.61–3.5	.099-.138	5321 240-09.22	5321 240-10.22	1.51-2.0	.059-.079	2	.079	2	.079	2	.079	
	–	3.51–4.5	.138-.177	5321 240-09.33	5321 240-10.33	–	–	3	.118	3	.118	3	.118	
	QMD,RMD	4.51–5.5	.178-.217	5321 240-09.40	5321 240-10.40	–	–	4	.157	0	0	4	.157	5513 020-29
	–	4.51–5.5	.178-.217	5321 240-09.44	5321 240-10.44	–	–	4	.157	4	.157	4	.157	
	QME,RME	5.51–6.5	.217-.256	5321 240-09.50	5321 240-10.50	–	–	5	.197	0	0	5	.197	
	–	5.51–6.5	.217-.256	5321 240-09.55	5321 240-10.55	–	–	5	.197	5	.197	5	.197	

Ordering example: 10 pieces 5321 240-15.11

Standard cassettes for round inserts

Neutral cassette radius



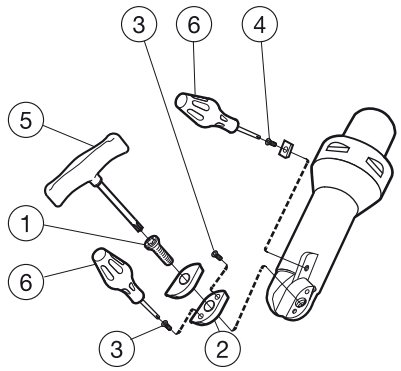
Cutter body radius

SSC				Cassette	Dimensions, mm/inch		
○	Cutter type	For insert radius		Neutral	Modified cutter body radius r		Insert screw
09	EMQ	4	.187	5321 250-01	4	.157	5513 020-30
10	EMQ	5	.197	5321 250-02	4	.157	5513 020-09
12	FMQ	6	.236	5321 250-03	5	.197	5513 020-09
13	FMQ	7	.250	5321 250-04	5	.197	5513 020-09
16	KMQ	8	.315	5321 250-05	6	.236	5513 020-07

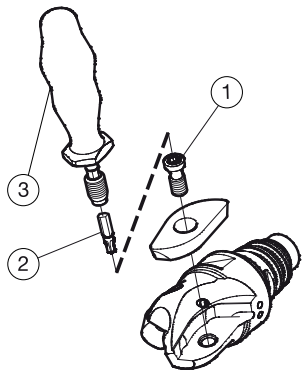
Ordering example: 10 pieces 5321 250-02

CoroMill® 216 ball nose milling cutter

Cx



EH



Metric version

	Spare parts				Included parts	
	1	2	3	4	5	6
Ordering code	Insert screw	Shim	Shim screw	Protection insert screw	Key	Screwdriver
R216-30C3-070	5513 020-07				5680 048-04	
R216-32C3-070	5513 020-07				5680 048-04	
R216-40C4-080	5513 020-31				5680 048-06	
R216-50C5-125	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02

Inch version

	Spare parts				Included parts	
	1	2	3	4	5	6
Ordering code	Insert screw	Shim	Shim screw	Protection insert screw	Key	Screwdriver
RA216-32C3-070	5513 020-07				5680 048-04	
RA216-38C4-080	5513 020-31				5680 048-06	
RA216-51C5-125	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02

Metric version

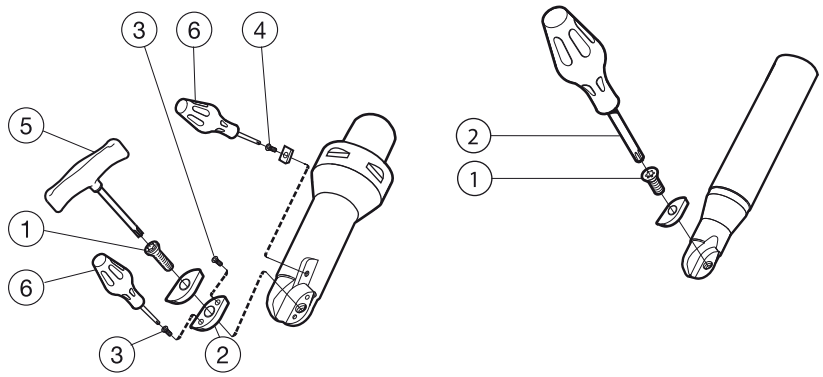
	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Insert screw	Bit	Torque wrench
R216-10EH10	5513 020-40	5680 084-11	5680 105-01
R216-12EH12	5513 020-36	5680 084-01	5680 105-01
R216-16EH16	5513 020-36	5680 084-01	5680 105-01
R216-20EH20	5513 020-16	5680 084-06	5680 105-02
R216-25EH25	5513 020-52	5680 084-02	5680 105-02
R216-30EH25	5513 020-07	5680 084-07	5680 105-05
R216-32EH25	5513 020-07	5680 084-07	5680 105-05

Inch version

	Spare parts	Included parts	Accessories
	1	2	3
Ordering code	Insert screw	Bit	Torque wrench
RA216-10EH10	5513 020-40	5680 084-11	5680 105-01
RA216-13EH12	5513 020-36	5680 084-01	5680 105-01
RA216-16EH16	5513 020-36	5680 084-01	5680 105-01
RA216-19EH20	5513 020-16	5680 084-06	5680 105-02
RA216-25EH25	5513 020-52	5680 084-02	5680 105-02
RA216-32EH25	5513 020-07	5680 084-07	5680 105-05

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 216 ball nose milling cutter



Metric version

	Spare parts		Included parts	
	1	4	5	6
Ordering code	Insert screw	Protection insert screw	Key	Screwdriver
R216-10A16-050	5513 020-40		5680 051-01	
R216-12A20-045	5513 020-36		5680 046-01	
R216-16A20-045	5513 020-36		5680 046-01	
R216-20A25-055	5513 020-16		5680 048-02	
R216-25A32-065	5513 020-52		5680 048-01	
R216-30A32-070	5513 020-07	5513 020-09	5680 048-04	5680 046-02
R216-32A32-070	5513 020-07		5680 048-04	

	Spare parts	Included parts
	1	2
Ordering code	Insert screw	Key
R216-10T08	5513 020-40	5680 051-01
R216-12T08	5513 020-36	5680 046-01
R216-16T08	5513 020-36	5680 046-01
R216-20T10	5513 020-16	5680 046-05
R216-25T12	5513 020-52	5680 048-01
R216-30T16	5513 020-07	5680 048-04
R216-32T16	5513 020-07	5680 048-04

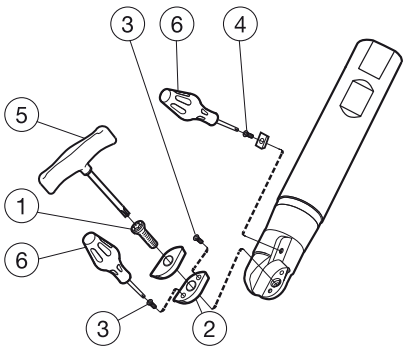
Inch version

	Spare parts		Included parts	
	1	4	5	6
Ordering code	Insert screw	Protection insert screw	Key	Screwdriver
RA216-10O16-038	5513 020-40		5680 051-01	
RA216-13O16L-051	5513 020-36		5680 046-01	
RA216-16O16L-043	5513 020-36		5680 046-01	
RA216-19O19L-051	5513 020-16		5680 046-05	
RA216-25O25L-067	5513 020-02		5680 046-02	
RA216-32O32L-083	5513 020-07	5513 020-09	5680 046-06	5680 046-02

	Spare parts	Included parts
	1	2
Ordering code	Insert screw	Key
RA216-10T08	5513 020-40	5680 051-01
RA216-13T08	5513 020-36	5680 046-01
RA216-16T08	5513 020-36	5680 046-01
RA216-19T10	5513 020-16	5680 048-02
RA216-25T12	5513 020-52	5680 048-01
RA216-32T16	5513 020-07	5680 048-04

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 216 ball nose milling cutter



Metric version

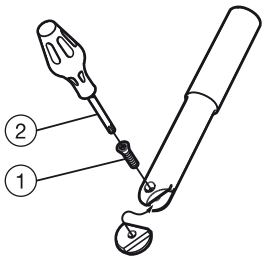
	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Protection insert screw	Key	Screwdriver	
R216-12B20-040	5513 020-36				5680 046-01		
R216-12B20-060	5513 020-36				5680 046-01		
R216-16B20-040	5513 020-36				5680 046-01		
R216-16B20-060	5513 020-36				5680 046-01		
R216-20B25-050	5513 020-16				5680 048-02		
R216-20B25-070	5513 020-16				5680 048-02		
R216-25B25-060	5513 020-52				5680 048-01		
R216-25B25-080	5513 020-52				5680 048-01		
R216-30B32-070	5513 020-07			5513 020-09	5680 048-04	5680 046-02	
R216-30B32-100	5513 020-07			5513 020-09	5680 048-04	5680 046-02	
R216-32B32-070	5513 020-07				5680 048-04		
R216-32B32-100	5513 020-07				5680 048-04		
R216-40B40-100	5513 020-31			5513 020-09	5680 048-06	5680 046-02	
R216-40B40-150	5513 020-31			5513 020-09	5680 048-06	5680 046-02	
R216-50B40-100	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	
R216-50B50-125	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	
R216-50B50-175	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	
R216-20M25-076	5513 020-16				5680 048-02		
R216-25M25-089	5513 020-52				5680 048-01		
R216-32M32-101	5513 020-07			5513 020-09	5680 048-04	5680 046-02	

Inch version

	Spare parts				Included parts		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Shim screw	Protection insert screw	Key	Screwdriver	
RA216-13M19-038	5513 020-36				5680 046-01		
RA216-13M19-057	5513 020-36				5680 046-01		
RA216-16M19-038	5513 020-36				5680 046-01		
RA216-16M19-057	5513 020-36				5680 046-01		
RA216-19M25-051	5513 020-16				5680 048-02		
RA216-19M25-076	5513 020-16				5680 048-02		
RA216-25M25-057	5513 020-52				5680 048-01		
RA216-25M25-089	5513 020-52				5680 048-01		
RA216-32M32-070	5513 020-07			5513 020-09	5680 048-04	5680 046-02	
RA216-32M32-101	5513 020-07			5513 020-09	5680 048-04	5680 046-02	
RA216-38M38-101	5513 020-31			5513 020-09	5680 048-06	5680 046-02	
RA216-38M38-152	5513 020-31			5513 020-09	5680 048-06	5680 046-02	
RA216-51M38-101	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	
RA216-51M51-127	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	
RA216-51M51-178	5513 021-03	5322 475-01	5513 020-09	5513 020-09	5680 048-07	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 216F ball nose milling cutter

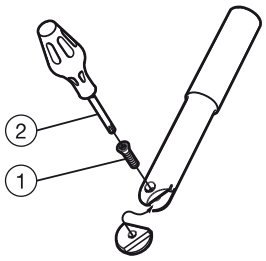


Metric version

	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Key	
R216F-08A12C-035	5513 040-01	5680 046-03	
R216F-08A12C-053	5513 040-01	5680 046-03	
R216F-08A12C-075	5513 040-01	5680 046-03	
R216F-08A12S-035	5513 040-01	5680 046-03	
R216F-08A12S-053	5513 040-01	5680 046-03	
R216F-08A12S-075	5513 040-01	5680 046-03	
R216F-10A12C-053	5513 040-02	5680 046-01	
R216F-10A12C-075	5513 040-02	5680 046-01	
R216F-10A12S-038	5513 040-02	5680 046-01	
R216F-10A12S-053	5513 040-02	5680 046-01	
R216F-10A12S-075	5513 040-02	5680 046-01	
R216F-12A12C-053	5513 040-03	5680 046-05	
R216F-12A12S-026	5513 040-03	5680 046-05	
R216F-12A12S-053	5513 040-03	5680 046-05	
R216F-12A16C-085	5513 040-03	5680 046-05	
R216F-12A16S-085	5513 040-03	5680 046-05	
R216F-16A16C-063	5513 040-04	5680 046-02	
R216F-16A16S-032	5513 040-04	5680 046-02	
R216F-16A16S-063	5513 040-04	5680 046-02	
R216F-16A20C-100	5513 040-04	5680 046-02	
R216F-16A20S-100	5513 040-04	5680 046-02	
R216F-20A20S-038	5513 040-05	5680 046-06	
R216F-20A20S-075	5513 040-05	5680 046-06	
R216F-20A25C-115	5513 040-05	5680 046-06	
R216F-20A25S-115	5513 040-05	5680 046-06	
R216F-25A25S-045	5513 040-06	5680 048-06	
R216F-25A25S-090	5513 040-06	5680 048-06	
R216F-25A32S-135	5513 040-06	5680 048-06	
R216F-32A32S-054	5513 040-07	5680 048-08	
R216F-32A32S-107	5513 040-07	5680 048-08	
R216F-32A32S-160	5513 040-07	5680 048-08	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 216F ball nose milling cutter

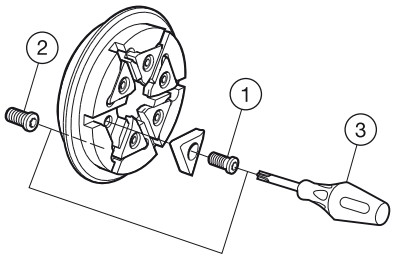


Inch version

	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Key	
RA216F-08O13C-075	5513 040-01	5680 046-03	
RA216F-08O13S-035	5513 040-01	5680 046-03	
RA216F-08O13S-053	5513 040-01	5680 046-03	
RA216F-08O13S-075	5513 040-01	5680 046-03	
RA216F-10O13C-075	5513 040-02	5680 046-01	
RA216F-10O13S-038	5513 040-02	5680 046-01	
RA216F-10O13S-053	5513 040-02	5680 046-01	
RA216F-10O13S-075	5513 040-02	5680 046-01	
RA216F-13O13S-026	5513 040-03	5680 046-05	
RA216F-13O13S-053	5513 040-03	5680 046-05	
RA216F-13O16C-085	5513 040-03	5680 046-05	
RA216F-13O16S-085	5513 040-03	5680 046-05	
RA216F-16O16S-032	5513 040-04	5680 046-02	
RA216F-16O16S-063	5513 040-04	5680 046-02	
RA216F-16O19C-100	5513 040-04	5680 046-02	
RA216F-16O19S-100	5513 040-04	5680 046-02	
RA216F-19O19S-038	5513 040-05	5680 046-06	
RA216F-19O19S-075	5513 040-05	5680 046-06	
RA216F-19O25C-115	5513 040-05	5680 046-06	
RA216F-19O25S-115	5513 040-05	5680 046-06	
RA216F-25O25S-045	5513 040-06	5680 048-06	
RA216F-25O25S-090	5513 040-06	5680 048-06	
RA216F-25O32S-135	5513 040-06	5680 048-06	
RA216F-32O32S-054	5513 040-07	5680 048-08	
RA216F-32O32S-107	5513 040-07	5680 048-08	
RA216F-32O32S-160	5513 040-07	5680 048-08	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

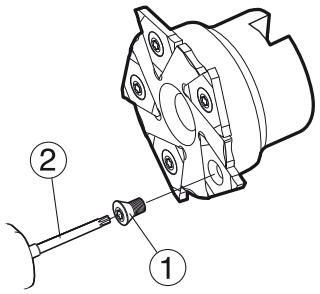
CoroMill® 325 Thread whirling cutter



	Spare parts		Included parts	
	1	2	3	
Ordering code	Insert screw	Mounting screw	Screwdriver	
325-12AP40-16M	5513 020-02	5513 039-02	5680 046-02	
325-12AQ40-16M	5513 020-02	5513 039-02	5680 046-02	
325-12BB40-16M	5513 020-02	5513 039-02	5680 046-02	
325-12DD40-16M	5513 020-02	5513 039-02	5680 046-02	
325-12EE32-16M	5513 020-02	5513 039-02	5680 046-02	
325-20CC52-16M	5513 020-02	5513 039-05	5680 046-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 328 groove milling cutter



Metric version

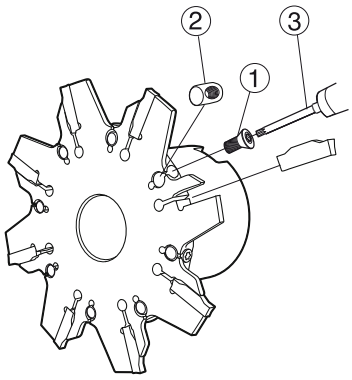
	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
328-039B25-13M	5513 039-05	5680 048-04	
328-044B25-13M	5513 039-05	5680 048-04	
328-063Q22-13M	5513 039-05	5680 048-04	
328-063S22-13M	5513 039-05	5680 048-04	
328-080S27-13M	5513 039-05	5680 048-04	

Inch version

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Key	
A328-039B19-13M	5513 039-05	5680 048-04	
A328-044B19-13M	5513 039-05	5680 048-04	
A328-063Q19-13M	5513 039-05	5680 048-04	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 329 groove milling cutter



Metric version

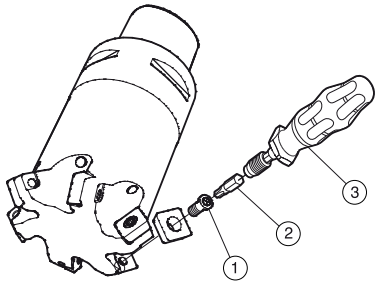
	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Locking nut	Screwdriver
329-100Q22-E	5513 017-03	5534 021-02	5680 046-02
329-100Q22-F	5513 017-03	5534 021-02	5680 046-02
329-100Q22-G	5513 017-03	5534 021-02	5680 046-02
329-100Q22-H	5513 017-03	5534 021-02	5680 046-02
329-100Q22-J	5513 017-03	5534 021-02	5680 046-02
329-125Q32-E	5513 017-03	5534 021-02	5680 046-02
329-125Q32-F	5513 017-03	5534 021-02	5680 046-02
329-125Q32-G	5513 017-03	5534 021-02	5680 046-02
329-125Q32-H	5513 017-03	5534 021-02	5680 046-02
329-125Q32-J	5513 017-03	5534 021-02	5680 046-02
329-160Q40-G	5513 017-03	5534 021-02	5680 046-02
329-100S22-E	5513 017-03	5534 021-02	5680 046-02
329-100S22-F	5513 017-03	5534 021-02	5680 046-02
329-100S22-G	5513 017-03	5534 021-02	5680 046-02
329-100S22-H	5513 017-03	5534 021-02	5680 046-02
329-100S22-J	5513 017-03	5534 021-02	5680 046-02
329-125S32-E	5513 017-03	5534 021-02	5680 046-02
329-125S32-F	5513 017-03	5534 021-02	5680 046-02
329-125S32-G	5513 017-03	5534 021-02	5680 046-02
329-125S32-H	5513 017-03	5534 021-02	5680 046-02
329-125S32-J	5513 017-03	5534 021-02	5680 046-02
329-160S40-G	5513 017-03	5534 021-02	5680 046-02
329-160S40-H	5513 017-03	5534 021-02	5680 046-02

Inch version

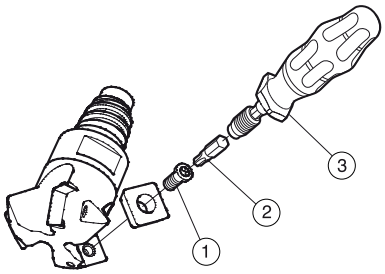
	Spare parts		Included parts
	1	2	3
Ordering code	Screw	Locking nut	Screwdriver
A329-102R19-H	5513 017-03	5534 021-02	5680 046-02
A329-102R19-J	5513 017-03	5534 021-02	5680 046-02
A329-102R25-E	5513 017-03	5534 021-02	5680 046-02
A329-102R25-F	5513 017-03	5534 021-02	5680 046-02
A329-102R25-G	5513 017-03	5534 021-02	5680 046-02
A329-127R32-E	5513 017-03	5534 021-02	5680 046-02
A329-127R32-F	5513 017-03	5534 021-02	5680 046-02
A329-127R32-G	5513 017-03	5534 021-02	5680 046-02
A329-127R32-H	5513 017-03	5534 021-02	5680 046-02
A329-127R32-J	5513 017-03	5534 021-02	5680 046-02
A329-102T25-E	5513 017-03	5534 021-02	5680 046-02
A329-102T25-F	5513 017-03	5534 021-02	5680 046-02
A329-102T25-G	5513 017-03	5534 021-02	5680 046-02
A329-127T32-H	5513 017-03	5534 021-02	5680 046-02
A329-127T32-J	5513 017-03	5534 021-02	5680 046-02
A329-127T38-E	5513 017-03	5534 021-02	5680 046-02
A329-127T38-F	5513 017-03	5534 021-02	5680 046-02
A329-127T38-G	5513 017-03	5534 021-02	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroMill® 495 chamfer milling cutter



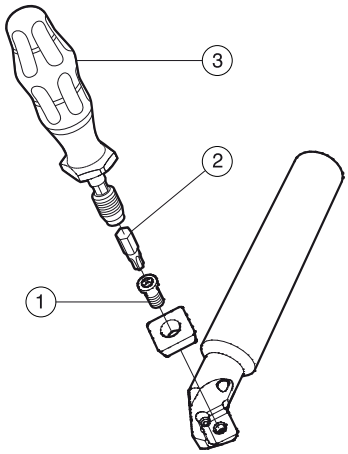
	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
495-040C4-4509H	5513 020-04	5680 084-05	5680 105-02	
495-050C5-4509H	5513 020-04	5680 084-05	5680 105-02	
495-063C6-4509H	5513 020-04	5680 084-05	5680 105-02	



	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
495-012EH16-4509L	5513 020-04	5680 084-05	5680 105-02	
495-020EH20-4509M	5513 020-04	5680 084-05	5680 105-02	
495-025EH25-4509H	5513 020-04	5680 084-05	5680 105-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 495 chamfer milling cutter



Metric version

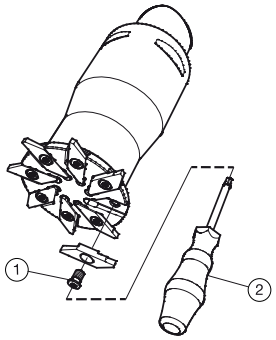
	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
495-012A16-3009L	5513 020-04	5680 084-05	5680 105-02	
495-012A16-4509L	5513 020-04	5680 084-05	5680 105-02	
495-012A16-6009L	5513 020-04	5680 084-05	5680 105-02	
495-012A16-7509L	5513 020-04	5680 084-05	5680 105-02	
495-020A20-4509M	5513 020-04	5680 084-05	5680 105-02	
495-025A25-3009H	5513 020-04	5680 084-05	5680 105-02	
495-025A25-4509H	5513 020-04	5680 084-05	5680 105-02	
495-025A25-6009H	5513 020-04	5680 084-05	5680 105-02	
495-025A25-7509H	5513 020-04	5680 084-05	5680 105-02	

Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Bit	Torque wrench	
A495-013M16-3009L	5513 020-04	5680 084-05	5680 105-02	
A495-013M16-4509L	5513 020-04	5680 084-05	5680 105-02	
A495-013M16-6009L	5513 020-04	5680 084-05	5680 105-02	
A495-013M16-7509L	5513 020-04	5680 084-05	5680 105-02	
A495-020M19-4509M	5513 020-04	5680 084-05	5680 105-02	
A495-026M25-3009H	5513 020-04	5680 084-05	5680 105-02	
A495-026M25-4509H	5513 020-04	5680 084-05	5680 105-02	
A495-026M25-6009H	5513 020-04	5680 084-05	5680 105-02	
A495-026M25-7509H	5513 020-04	5680 084-05	5680 105-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroMill® 161 gear milling cutter

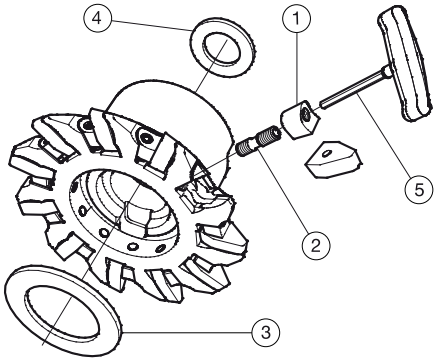


	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Screwdriver	
161-066C5-3	5513 027-02	5680 046-01	

	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Screwdriver	
161-080Q27-3	5513 027-02	5680 046-01	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

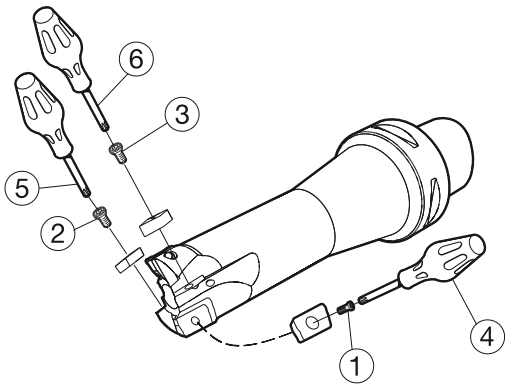
CoroMill® 162 gear milling cutter



	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Wedge	Wedge screw	Washer	Washer	Screwdriver	
162-090Q27-40	5431 058-08	5516 014-06	5541 009-03	5541 009-02	5680 046-05	
162-120Q27-60	5431 058-01	339-831	5541 009-03	5541 009-02	5680 010-05	
162-140Q32-60	5431 058-01	339-831	5541 015-04	5541 009-04	5680 010-05	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroPlex™ MT multifunctional tool for milling and turning

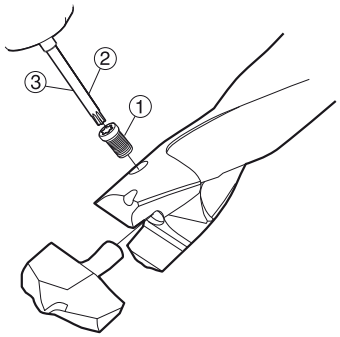


	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Screw	Screw	Screw	Screwdriver	Screwdriver	
M-32C5-39011C09D07	5513 020-35	5513 020-09	5513 020-03	5680 046-01	5680 046-02	
M-32C6-39011C09D07	5513 020-35	5513 020-09	5513 020-03	5680 046-01	5680 046-02	
M-40C6-39018C12D11	5513 020-29	5513 020-07	5513 020-09	5680 046-02	5680 046-06	
M-40C8-39018C12D11	5513 020-29	5513 020-07	5513 020-09	5680 046-02	5680 046-06	

	Included parts
	6
Ordering code	Screwdriver
M-32C5-39011C09D07	5680 046-03
M-32C6-39011C09D07	5680 046-03
M-40C6-39018C12D11	5680 046-02
M-40C8-39018C12D11	5680 046-02

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroDrill® 870 exchangeable tip drill

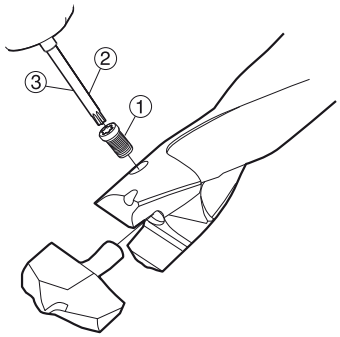


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-1000-6L16-10	5513 031-05	5680 046-08	5680 100-01	
870-1000-6L16-3	5513 031-05	5680 046-08	5680 100-01	
870-1000-6L16-5	5513 031-05	5680 046-08	5680 100-01	
870-1000-6L16-8	5513 031-05	5680 046-08	5680 100-01	
870-1050-7L16-10	5513 031-05	5680 046-08	5680 100-01	
870-1050-7L16-3	5513 031-05	5680 046-08	5680 100-01	
870-1050-7L16-5	5513 031-05	5680 046-08	5680 100-01	
870-1050-7L16-8	5513 031-05	5680 046-08	5680 100-01	
870-1100-8L16-10	5513 031-05	5680 046-08	5680 100-01	
870-1100-8L16-3	5513 031-05	5680 046-08	5680 100-01	
870-1100-8L16-5	5513 031-05	5680 046-08	5680 100-01	
870-1100-8L16-8	5513 031-05	5680 046-08	5680 100-01	
870-1150-9L16-10	5513 031-05	5680 046-08	5680 100-01	
870-1150-9L16-3	5513 031-05	5680 046-08	5680 100-01	
870-1150-9L16-5	5513 031-05	5680 046-08	5680 100-01	
870-1150-9L16-8	5513 031-05	5680 046-08	5680 100-01	
870-1200-10L16-10	5513 031-02	5680 046-03	5680 100-02	
870-1200-10L16-3	5513 031-02	5680 046-03	5680 100-02	
870-1200-10L16-5	5513 031-02	5680 046-03	5680 100-02	
870-1200-10L16-8	5513 031-02	5680 046-03	5680 100-02	
870-1250-11L16-10	5513 031-02	5680 046-03	5680 100-02	
870-1250-11L16-3	5513 031-02	5680 046-03	5680 100-02	
870-1250-11L16-5	5513 031-02	5680 046-03	5680 100-02	
870-1250-11L16-8	5513 031-02	5680 046-03	5680 100-02	
870-1300-12L16-10	5513 031-02	5680 046-03	5680 100-02	
870-1300-12L16-3	5513 031-02	5680 046-03	5680 100-02	
870-1300-12L16-5	5513 031-02	5680 046-03	5680 100-02	
870-1300-12L16-8	5513 031-02	5680 046-03	5680 100-02	
870-1350-13L16-10	5513 031-02	5680 046-03	5680 100-02	
870-1350-13L16-3	5513 031-02	5680 046-03	5680 100-02	
870-1350-13L16-5	5513 031-02	5680 046-03	5680 100-02	
870-1350-13L16-8	5513 031-02	5680 046-03	5680 100-02	
870-1400-14L20-10	5513 031-02	5680 046-03	5680 100-02	
870-1400-14L20-3	5513 031-02	5680 046-03	5680 100-02	
870-1400-14L20-5	5513 031-02	5680 046-03	5680 100-02	
870-1400-14L20-8	5513 031-02	5680 046-03	5680 100-02	
870-1500-15L20-10	5513 031-02	5680 046-03	5680 100-02	
870-1500-15L20-3	5513 031-02	5680 046-03	5680 100-02	
870-1500-15L20-5	5513 031-02	5680 046-03	5680 100-02	
870-1500-15L20-8	5513 031-02	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 870 exchangeable tip drill

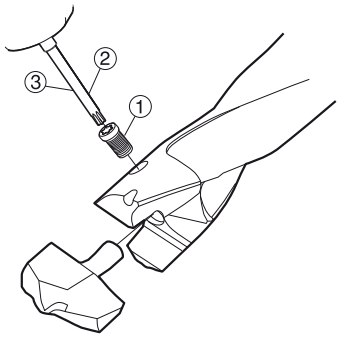


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-1600-16L20-10	5513 031-03	5680 046-01	5680 100-03	
870-1600-16L20-3	5513 031-03	5680 046-01	5680 100-03	
870-1600-16L20-5	5513 031-03	5680 046-01	5680 100-03	
870-1600-16L20-8	5513 031-03	5680 046-01	5680 100-03	
870-1700-17L20-10	5513 031-03	5680 046-01	5680 100-03	
870-1700-17L20-3	5513 031-03	5680 046-01	5680 100-03	
870-1700-17L20-5	5513 031-03	5680 046-01	5680 100-03	
870-1700-17L20-8	5513 031-03	5680 046-01	5680 100-03	
870-1800-18L20-10	5513 031-03	5680 046-01	5680 100-03	
870-1800-18L20-3	5513 031-03	5680 046-01	5680 100-03	
870-1800-18L20-5	5513 031-03	5680 046-01	5680 100-03	
870-1800-18L20-8	5513 031-03	5680 046-01	5680 100-03	
870-1900-19L25-10	5513 031-03	5680 046-01	5680 100-03	
870-1900-19L25-3	5513 031-03	5680 046-01	5680 100-03	
870-1900-19L25-5	5513 031-03	5680 046-01	5680 100-03	
870-1900-19L25-8	5513 031-03	5680 046-01	5680 100-03	
870-2000-20L25-10	5513 031-04	5680 046-04	5680 100-04	
870-2000-20L25-3	5513 031-04	5680 046-04	5680 100-04	
870-2000-20L25-5	5513 031-04	5680 046-04	5680 100-04	
870-2000-20L25-8	5513 031-04	5680 046-04	5680 100-04	
870-2100-21L25-10	5513 031-04	5680 046-04	5680 100-04	
870-2100-21L25-3	5513 031-04	5680 046-04	5680 100-04	
870-2100-21L25-5	5513 031-04	5680 046-04	5680 100-04	
870-2100-21L25-8	5513 031-04	5680 046-04	5680 100-04	
870-2200-22L25-10	5513 031-04	5680 046-04	5680 100-04	
870-2200-22L25-3	5513 031-04	5680 046-04	5680 100-04	
870-2200-22L25-5	5513 031-04	5680 046-04	5680 100-04	
870-2200-22L25-8	5513 031-04	5680 046-04	5680 100-04	
870-2300-23L25-10	5513 031-04	5680 046-04	5680 100-04	
870-2300-23L25-3	5513 031-04	5680 046-04	5680 100-04	
870-2300-23L25-5	5513 031-04	5680 046-04	5680 100-04	
870-2300-23L25-8	5513 031-04	5680 046-04	5680 100-04	
870-2400-24L32-10	5513 031-06	5680 046-05	5680 100-05	
870-2400-24L32-3	5513 031-06	5680 046-05	5680 100-05	
870-2400-24L32-5	5513 031-06	5680 046-05	5680 100-05	
870-2400-24L32-8	5513 031-06	5680 046-05	5680 100-05	
870-2500-25L32-10	5513 031-06	5680 046-05	5680 100-05	
870-2500-25L32-3	5513 031-06	5680 046-05	5680 100-05	
870-2500-25L32-5	5513 031-06	5680 046-05	5680 100-05	
870-2500-25L32-8	5513 031-06	5680 046-05	5680 100-05	
870-2600-26L32-10	5513 031-06	5680 046-05	5680 100-05	
870-2600-26L32-3	5513 031-06	5680 046-05	5680 100-05	
870-2600-26L32-5	5513 031-06	5680 046-05	5680 100-05	
870-2600-26L32-8	5513 031-06	5680 046-05	5680 100-05	
870-2700-27L32-3	5513 031-06	5680 046-05	5680 100-05	
870-2700-27L32-5	5513 031-06	5680 046-05	5680 100-05	
870-2700-27L32-8	5513 031-06	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 870 exchangeable tip drill

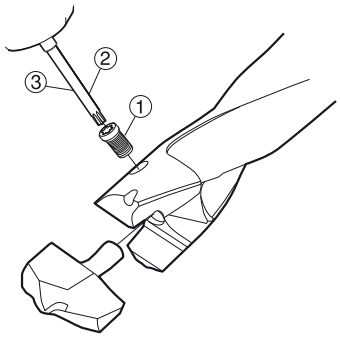


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-2800-28L32-3	5513 031-07	5680 046-02	5680 100-06	
870-2800-28L32-5	5513 031-07	5680 046-02	5680 100-06	
870-2800-28L32-8	5513 031-07	5680 046-02	5680 100-06	
870-2900-29L32-3	5513 031-07	5680 046-02	5680 100-06	
870-2900-29L32-5	5513 031-07	5680 046-02	5680 100-06	
870-2900-29L32-8	5513 031-07	5680 046-02	5680 100-06	
870-3000-30L32-3	5513 031-07	5680 046-02	5680 100-06	
870-3000-30L32-5	5513 031-07	5680 046-02	5680 100-06	
870-3000-30L32-8	5513 031-07	5680 046-02	5680 100-06	
870-3100-31L32-3	5513 031-07	5680 046-02	5680 100-06	
870-3100-31L32-5	5513 031-07	5680 046-02	5680 100-06	
870-3100-31L32-8	5513 031-07	5680 046-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 870 exchangeable tip drill

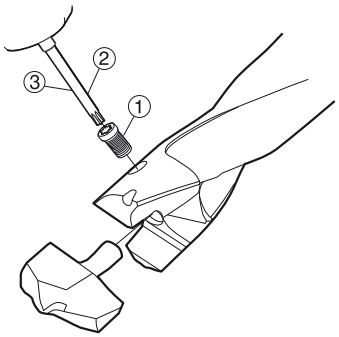


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-1000-6LX063-10	5513 031-05	5680 046-08	5680 100-01	
870-1000-6LX063-3	5513 031-05	5680 046-08	5680 100-01	
870-1000-6LX063-5	5513 031-05	5680 046-08	5680 100-01	
870-1000-6LX063-8	5513 031-05	5680 046-08	5680 100-01	
870-1050-7LX063-10	5513 031-05	5680 046-08	5680 100-01	
870-1050-7LX063-3	5513 031-05	5680 046-08	5680 100-01	
870-1050-7LX063-5	5513 031-05	5680 046-08	5680 100-01	
870-1050-7LX063-8	5513 031-05	5680 046-08	5680 100-01	
870-1100-8LX063-10	5513 031-05	5680 046-08	5680 100-01	
870-1100-8LX063-3	5513 031-05	5680 046-08	5680 100-01	
870-1100-8LX063-5	5513 031-05	5680 046-08	5680 100-01	
870-1100-8LX063-8	5513 031-05	5680 046-08	5680 100-01	
870-1150-9LX063-10	5513 031-05	5680 046-08	5680 100-01	
870-1150-9LX063-3	5513 031-05	5680 046-08	5680 100-01	
870-1150-9LX063-5	5513 031-05	5680 046-08	5680 100-01	
870-1150-9LX063-8	5513 031-05	5680 046-08	5680 100-01	
870-1200-10LX063-10	5513 031-02	5680 046-03	5680 100-02	
870-1200-10LX063-3	5513 031-02	5680 046-03	5680 100-02	
870-1200-10LX063-5	5513 031-02	5680 046-03	5680 100-02	
870-1200-10LX063-8	5513 031-02	5680 046-03	5680 100-02	
870-1250-11LX063-10	5513 031-02	5680 046-03	5680 100-02	
870-1250-11LX063-3	5513 031-02	5680 046-03	5680 100-02	
870-1250-11LX063-5	5513 031-02	5680 046-03	5680 100-02	
870-1250-11LX063-8	5513 031-02	5680 046-03	5680 100-02	
870-1300-12LX063-10	5513 031-02	5680 046-03	5680 100-02	
870-1300-12LX063-3	5513 031-02	5680 046-03	5680 100-02	
870-1300-12LX063-5	5513 031-02	5680 046-03	5680 100-02	
870-1300-12LX063-8	5513 031-02	5680 046-03	5680 100-02	
870-1350-13LX063-10	5513 031-02	5680 046-03	5680 100-02	
870-1350-13LX063-3	5513 031-02	5680 046-03	5680 100-02	
870-1350-13LX063-5	5513 031-02	5680 046-03	5680 100-02	
870-1350-13LX063-8	5513 031-02	5680 046-03	5680 100-02	
870-1400-14LX075-10	5513 031-02	5680 046-03	5680 100-02	
870-1400-14LX075-3	5513 031-02	5680 046-03	5680 100-02	
870-1400-14LX075-5	5513 031-02	5680 046-03	5680 100-02	
870-1400-14LX075-8	5513 031-02	5680 046-03	5680 100-02	
870-1500-15LX075-10	5513 031-02	5680 046-03	5680 100-02	
870-1500-15LX075-3	5513 031-02	5680 046-03	5680 100-02	
870-1500-15LX075-5	5513 031-02	5680 046-03	5680 100-02	
870-1500-15LX075-8	5513 031-02	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 870 exchangeable tip drill

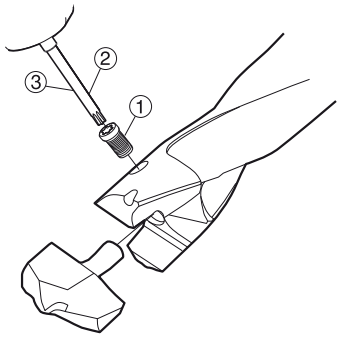


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-1600-16LX075-10	5513 031-03	5680 046-01	5680 100-03	
870-1600-16LX075-3	5513 031-03	5680 046-01	5680 100-03	
870-1600-16LX075-5	5513 031-03	5680 046-01	5680 100-03	
870-1600-16LX075-8	5513 031-03	5680 046-01	5680 100-03	
870-1700-17LX075-10	5513 031-03	5680 046-01	5680 100-03	
870-1700-17LX075-3	5513 031-03	5680 046-01	5680 100-03	
870-1700-17LX075-5	5513 031-03	5680 046-01	5680 100-03	
870-1700-17LX075-8	5513 031-03	5680 046-01	5680 100-03	
870-1800-18LX075-10	5513 031-03	5680 046-01	5680 100-03	
870-1800-18LX075-3	5513 031-03	5680 046-01	5680 100-03	
870-1800-18LX075-5	5513 031-03	5680 046-01	5680 100-03	
870-1800-18LX075-8	5513 031-03	5680 046-01	5680 100-03	
870-1900-19LX1-10	5513 031-03	5680 046-01	5680 100-03	
870-1900-19LX1-3	5513 031-03	5680 046-01	5680 100-03	
870-1900-19LX1-5	5513 031-03	5680 046-01	5680 100-03	
870-1900-19LX1-8	5513 031-03	5680 046-01	5680 100-03	
870-2000-20LX1-10	5513 031-04	5680 046-04	5680 100-04	
870-2000-20LX1-3	5513 031-04	5680 046-04	5680 100-04	
870-2000-20LX1-5	5513 031-04	5680 046-04	5680 100-04	
870-2000-20LX1-8	5513 031-04	5680 046-04	5680 100-04	
870-2100-21LX1-10	5513 031-04	5680 046-04	5680 100-04	
870-2100-21LX1-3	5513 031-04	5680 046-04	5680 100-04	
870-2100-21LX1-5	5513 031-04	5680 046-04	5680 100-04	
870-2100-21LX1-8	5513 031-04	5680 046-04	5680 100-04	
870-2200-22LX1-10	5513 031-04	5680 046-04	5680 100-04	
870-2200-22LX1-3	5513 031-04	5680 046-04	5680 100-04	
870-2200-22LX1-5	5513 031-04	5680 046-04	5680 100-04	
870-2200-22LX1-8	5513 031-04	5680 046-04	5680 100-04	
870-2300-23LX1-10	5513 031-04	5680 046-04	5680 100-04	
870-2300-23LX1-3	5513 031-04	5680 046-04	5680 100-04	
870-2300-23LX1-5	5513 031-04	5680 046-04	5680 100-04	
870-2300-23LX1-8	5513 031-04	5680 046-04	5680 100-04	
870-2400-24LX125-10	5513 031-06	5680 046-05	5680 100-05	
870-2400-24LX125-3	5513 031-06	5680 046-05	5680 100-05	
870-2400-24LX125-5	5513 031-06	5680 046-05	5680 100-05	
870-2400-24LX125-8	5513 031-06	5680 046-05	5680 100-05	
870-2500-25LX125-10	5513 031-06	5680 046-05	5680 100-05	
870-2500-25LX125-3	5513 031-06	5680 046-05	5680 100-05	
870-2500-25LX125-5	5513 031-06	5680 046-05	5680 100-05	
870-2500-25LX125-8	5513 031-06	5680 046-05	5680 100-05	
870-2600-26LX125-10	5513 031-06	5680 046-05	5680 100-05	
870-2600-26LX125-3	5513 031-06	5680 046-05	5680 100-05	
870-2600-26LX125-5	5513 031-06	5680 046-05	5680 100-05	
870-2600-26LX125-8	5513 031-06	5680 046-05	5680 100-05	
870-2700-27LX125-3	5513 031-06	5680 046-05	5680 100-05	
870-2700-27LX125-5	5513 031-06	5680 046-05	5680 100-05	
870-2700-27LX125-8	5513 031-06	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 870 exchangeable tip drill

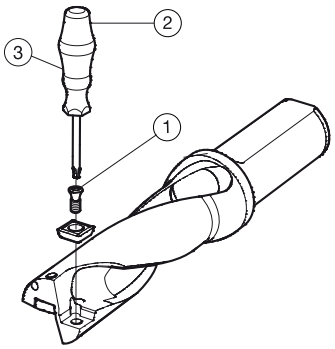


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
870-2800-28LX125-3	5513 031-07	5680 046-02	5680 100-06	
870-2800-28LX125-5	5513 031-07	5680 046-02	5680 100-06	
870-2800-28LX125-8	5513 031-07	5680 046-02	5680 100-06	
870-2900-29LX125-3	5513 031-07	5680 046-02	5680 100-06	
870-2900-29LX125-5	5513 031-07	5680 046-02	5680 100-06	
870-2900-29LX125-8	5513 031-07	5680 046-02	5680 100-06	
870-3000-30LX125-3	5513 031-07	5680 046-02	5680 100-06	
870-3000-30LX125-5	5513 031-07	5680 046-02	5680 100-06	
870-3000-30LX125-8	5513 031-07	5680 046-02	5680 100-06	
870-3100-31LX125-3	5513 031-07	5680 046-02	5680 100-06	
870-3100-31LX125-5	5513 031-07	5680 046-02	5680 100-06	
870-3100-31LX125-8	5513 031-07	5680 046-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

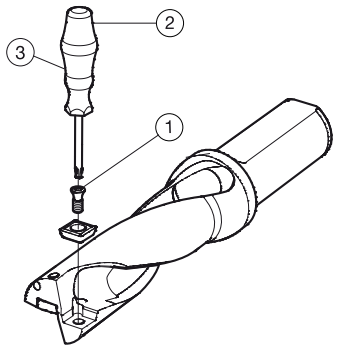


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D1200C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1200C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1250C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1250C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1270C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1270C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1300C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1300C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1350C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1350C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1400C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1400C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1450C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1450C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1500C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1500C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1550C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1550C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1600C4-03	5513 020-28	5680 046-08	5680 100-01	
880-D1600C4-04	5513 020-28	5680 046-08	5680 100-01	
880-D1650C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1650C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1700C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1700C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1750C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1750C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1800C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1800C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1850C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1850C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1900C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1900C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D1950C4-03	5513 020-33	5680 046-03	5680 100-02	
880-D1950C4-04	5513 020-33	5680 046-03	5680 100-02	
880-D2000C4-03	5513 020-58	5680 046-03	5680 100-02	
880-D2000C4-04	5513 020-58	5680 046-03	5680 100-02	
880-D2100C4-03	5513 020-58	5680 046-03	5680 100-02	
880-D2100C4-04	5513 020-58	5680 046-03	5680 100-02	
880-D2200C4-03	5513 020-58	5680 046-03	5680 100-02	
880-D2200C4-04	5513 020-58	5680 046-03	5680 100-02	
880-D2300C4-03	5513 020-58	5680 046-03	5680 100-02	
880-D2300C4-04	5513 020-58	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

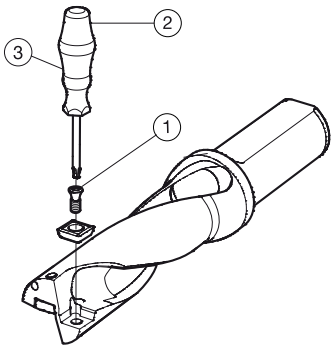


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D2400C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2400C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D2500C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2500C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D2600C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2600C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D2700C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2700C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D2800C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2800C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D2900C4-03	5513 020-57	5680 046-04	5680 100-04	
880-D2900C4-04	5513 020-57	5680 046-04	5680 100-04	
880-D3000C4-03	416.1-833	5680 046-05	5680 100-05	
880-D3000C4-04	416.1-833	5680 046-05	5680 100-05	
880-D1200C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1200C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1250C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1250C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1270C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1270C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1300C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1300C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1350C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1350C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1400C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1400C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1450C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1450C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1500C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1500C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1550C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1550C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1600C5-03	5513 020-28	5680 046-08	5680 100-01	
880-D1600C5-04	5513 020-28	5680 046-08	5680 100-01	
880-D1650C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1650C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1700C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1700C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1750C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1750C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1800C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1800C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1850C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1850C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1900C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1900C5-04	5513 020-33	5680 046-03	5680 100-02	
880-D1950C5-03	5513 020-33	5680 046-03	5680 100-02	
880-D1950C5-04	5513 020-33	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

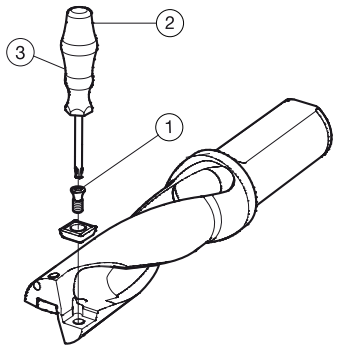


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D2000C5-03	5513 020-58	5680 046-03	5680 100-02	
880-D2000C5-04	5513 020-58	5680 046-03	5680 100-02	
880-D2100C5-03	5513 020-58	5680 046-03	5680 100-02	
880-D2100C5-04	5513 020-58	5680 046-03	5680 100-02	
880-D2200C5-03	5513 020-58	5680 046-03	5680 100-02	
880-D2200C5-04	5513 020-58	5680 046-03	5680 100-02	
880-D2300C5-03	5513 020-58	5680 046-03	5680 100-02	
880-D2300C5-04	5513 020-58	5680 046-03	5680 100-02	
880-D2400C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2400C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D2500C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2500C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D2600C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2600C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D2700C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2700C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D2800C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2800C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D2900C5-03	5513 020-57	5680 046-04	5680 100-04	
880-D2900C5-04	5513 020-57	5680 046-04	5680 100-04	
880-D3000C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3000C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3100C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3100C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3200C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3200C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3300C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3300C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3400C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3400C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3500C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3500C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3600C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3600C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3700C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3700C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3800C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3800C5-04	416.1-833	5680 046-05	5680 100-05	
880-D3900C5-03	416.1-833	5680 046-05	5680 100-05	
880-D3900C5-04	416.1-833	5680 046-05	5680 100-05	
880-D4000C5-03	416.1-833	5680 046-05	5680 100-05	
880-D4000C5-04	416.1-833	5680 046-05	5680 100-05	
880-D4100C5-03	416.1-833	5680 046-05	5680 100-05	
880-D4100C5-04	416.1-833	5680 046-05	5680 100-05	
880-D4200C5-03M1	416.1-833	5680 046-05	5680 100-05	
880-D4200C5-04M1	416.1-833	5680 046-05	5680 100-05	
880-D4300C5-03M1	416.1-833	5680 046-05	5680 100-05	
880-D4300C5-04M1	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

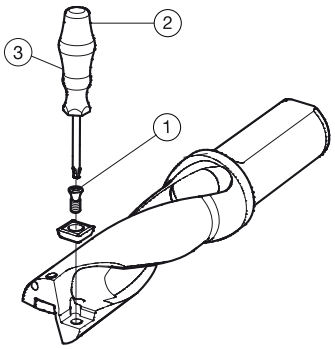


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D1200C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1200C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1250C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1250C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1270C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1270C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1300C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1300C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1350C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1350C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1400C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1400C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1450C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1450C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1500C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1500C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1550C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1550C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1600C6-03	5513 020-28	5680 046-08	5680 100-01	
880-D1600C6-04	5513 020-28	5680 046-08	5680 100-01	
880-D1650C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1650C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1700C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1700C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1750C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1750C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1800C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1800C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1850C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1850C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1900C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1900C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D1950C6-03	5513 020-33	5680 046-03	5680 100-02	
880-D1950C6-04	5513 020-33	5680 046-03	5680 100-02	
880-D2000C6-03	5513 020-58	5680 046-03	5680 100-02	
880-D2000C6-04	5513 020-58	5680 046-03	5680 100-02	
880-D2100C6-03	5513 020-58	5680 046-03	5680 100-02	
880-D2100C6-04	5513 020-58	5680 046-03	5680 100-02	
880-D2200C6-03	5513 020-58	5680 046-03	5680 100-02	
880-D2200C6-04	5513 020-58	5680 046-03	5680 100-02	
880-D2300C6-03	5513 020-58	5680 046-03	5680 100-02	
880-D2300C6-04	5513 020-58	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

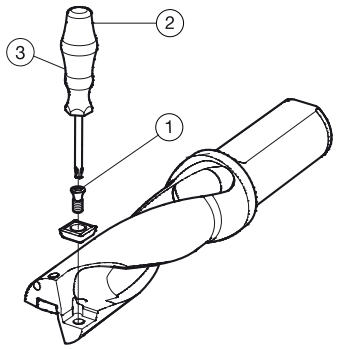


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D2400C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2400C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D2500C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2500C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D2600C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2600C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D2700C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2700C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D2800C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2800C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D2900C6-03	5513 020-57	5680 046-04	5680 100-04	
880-D2900C6-04	5513 020-57	5680 046-04	5680 100-04	
880-D3000C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3000C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3100C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3100C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3200C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3200C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3300C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3300C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3400C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3400C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3500C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3500C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3600C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3600C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3700C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3700C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3800C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3800C6-04	416.1-833	5680 046-05	5680 100-05	
880-D3900C6-03	416.1-833	5680 046-05	5680 100-05	
880-D3900C6-04	416.1-833	5680 046-05	5680 100-05	
880-D4000C6-03	416.1-833	5680 046-05	5680 100-05	
880-D4000C6-04	416.1-833	5680 046-05	5680 100-05	
880-D4100C6-03	416.1-833	5680 046-05	5680 100-05	
880-D4100C6-04	416.1-833	5680 046-05	5680 100-05	
880-D4200C6-03M1	416.1-833	5680 046-05	5680 100-05	
880-D4200C6-04M1	416.1-833	5680 046-05	5680 100-05	
880-D4300C6-03M1	416.1-833	5680 046-05	5680 100-05	
880-D4300C6-04M1	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

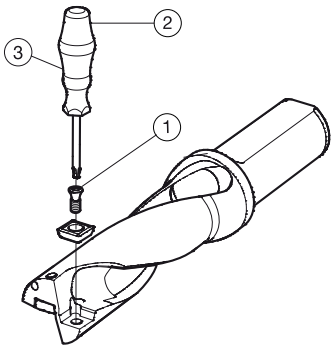


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D0500C4-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0500C4-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C4-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C4-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C4-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C4-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C4-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C4-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0656C4-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0656C4-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C4-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C4-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C4-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C4-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0812C4-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0812C4-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C4-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C4-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C4-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C4-04	5513 020-58	5680 046-03	5680 100-02	
A880-D1000C4-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1000C4-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C4-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C4-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C4-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C4-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1187C4-03	416.1-833	5680 046-05	5680 100-05	
A880-D1187C4-04	416.1-833	5680 046-05	5680 100-05	
A880-D0500C5-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0500C5-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C5-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C5-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C5-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C5-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C5-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C5-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0656C5-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0656C5-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C5-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C5-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C5-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C5-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0812C5-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0812C5-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C5-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C5-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C5-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C5-04	5513 020-58	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

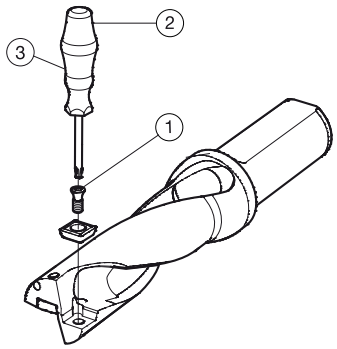


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D1000C5-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1000C5-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C5-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C5-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C5-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C5-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1187C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1187C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1250C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1250C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1312C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1312C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1375C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1375C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1437C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1437C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1500C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1500C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1562C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1562C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1625C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1625C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D1687C5-03	416.1-833	5680 046-05	5680 100-05	
A880-D1687C5-04	416.1-833	5680 046-05	5680 100-05	
A880-D0500C6-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0500C6-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C6-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0531C6-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C6-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0562C6-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C6-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0625C6-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0656C6-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0656C6-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C6-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0687C6-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C6-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0750C6-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0812C6-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0812C6-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C6-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0875C6-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C6-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0937C6-04	5513 020-58	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

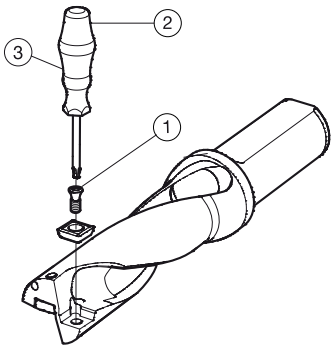


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D1000C6-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1000C6-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C6-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1062C6-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C6-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1125C6-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1187C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1187C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1250C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1250C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1312C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1312C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1375C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1375C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1437C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1437C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1500C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1500C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1562C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1562C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1625C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1625C6-04	416.1-833	5680 046-05	5680 100-05	
A880-D1687C6-03	416.1-833	5680 046-05	5680 100-05	
A880-D1687C6-04	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

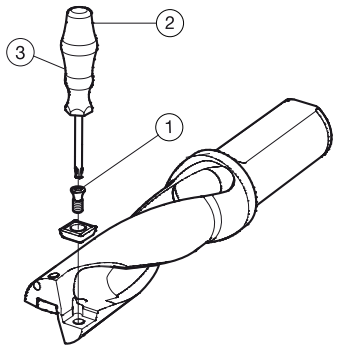


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D1200L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1200L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1200L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1200L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1250L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1250L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1250L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1250L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1270L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1270L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1270L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1270L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1300L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1300L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1300L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1300L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1350L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1350L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1350L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1350L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1400L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1400L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1400L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1400L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1450L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1450L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1450L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1450L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1500L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1500L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1500L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1500L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1550L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1550L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1550L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1550L20-05	5513 020-28	5680 046-08	5680 100-01	
880-D1600L20-02	5513 020-28	5680 046-08	5680 100-01	
880-D1600L20-03	5513 020-28	5680 046-08	5680 100-01	
880-D1600L20-04	5513 020-28	5680 046-08	5680 100-01	
880-D1600L20-05	5513 020-28	5680 046-08	5680 100-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

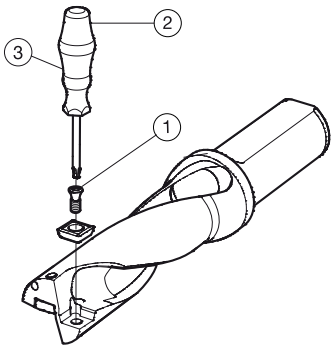


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D1650L20-02	5513 020-33	5680 046-03	5680 100-02	
880-D1650L20-03	5513 020-33	5680 046-03	5680 100-02	
880-D1650L20-04	5513 020-33	5680 046-03	5680 100-02	
880-D1650L20-05	5513 020-33	5680 046-03	5680 100-02	
880-D1700L20-02	5513 020-33	5680 046-03	5680 100-02	
880-D1700L20-03	5513 020-33	5680 046-03	5680 100-02	
880-D1700L20-04	5513 020-33	5680 046-03	5680 100-02	
880-D1700L20-05	5513 020-33	5680 046-03	5680 100-02	
880-D1750L25-02	5513 020-33	5680 046-03	5680 100-02	
880-D1750L25-03	5513 020-33	5680 046-03	5680 100-02	
880-D1750L25-04	5513 020-33	5680 046-03	5680 100-02	
880-D1750L25-05	5513 020-33	5680 046-03	5680 100-02	
880-D1800L25-02	5513 020-33	5680 046-03	5680 100-02	
880-D1800L25-03	5513 020-33	5680 046-03	5680 100-02	
880-D1800L25-04	5513 020-33	5680 046-03	5680 100-02	
880-D1800L25-05	5513 020-33	5680 046-03	5680 100-02	
880-D1850L25-02	5513 020-33	5680 046-03	5680 100-02	
880-D1850L25-03	5513 020-33	5680 046-03	5680 100-02	
880-D1850L25-04	5513 020-33	5680 046-03	5680 100-02	
880-D1850L25-05	5513 020-33	5680 046-03	5680 100-02	
880-D1900L25-02	5513 020-33	5680 046-03	5680 100-02	
880-D1900L25-03	5513 020-33	5680 046-03	5680 100-02	
880-D1900L25-04	5513 020-33	5680 046-03	5680 100-02	
880-D1900L25-05	5513 020-33	5680 046-03	5680 100-02	
880-D1950L25-02	5513 020-33	5680 046-03	5680 100-02	
880-D1950L25-03	5513 020-33	5680 046-03	5680 100-02	
880-D1950L25-04	5513 020-33	5680 046-03	5680 100-02	
880-D1950L25-05	5513 020-33	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

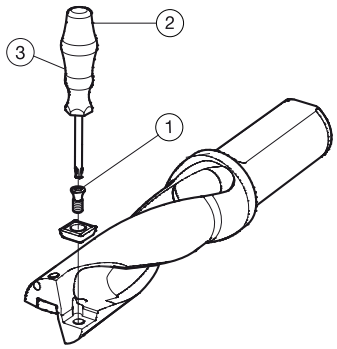


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D2000L25-02	5513 020-58	5680 046-03	5680 100-02	
880-D2000L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2000L25-04	5513 020-58	5680 046-03	5680 100-02	
880-D2000L25-05	5513 020-58	5680 046-03	5680 100-02	
880-D2050L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2090L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2100L25-02	5513 020-58	5680 046-03	5680 100-02	
880-D2100L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2100L25-04	5513 020-58	5680 046-03	5680 100-02	
880-D2100L25-05	5513 020-58	5680 046-03	5680 100-02	
880-D2150L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2200L25-02	5513 020-58	5680 046-03	5680 100-02	
880-D2200L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2200L25-04	5513 020-58	5680 046-03	5680 100-02	
880-D2200L25-05	5513 020-58	5680 046-03	5680 100-02	
880-D2250L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2300L25-02	5513 020-58	5680 046-03	5680 100-02	
880-D2300L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2300L25-04	5513 020-58	5680 046-03	5680 100-02	
880-D2300L25-05	5513 020-58	5680 046-03	5680 100-02	
880-D2350L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2390L25-03	5513 020-58	5680 046-03	5680 100-02	
880-D2400L25-02	5513 020-57	5680 046-04	5680 100-04	
880-D2400L25-03	5513 020-57	5680 046-04	5680 100-04	
880-D2400L25-04	5513 020-58	5680 046-03	5680 100-04	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

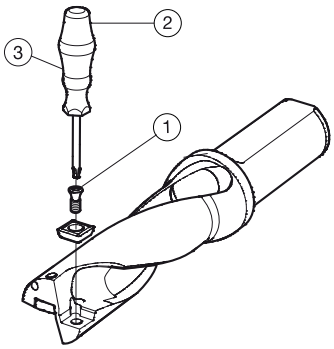


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D2400L25-05	5513 020-57	5680 046-04	5680 100-04	
880-D2450L25-03	5513 020-57	5680 046-04	5680 100-04	
880-D2500L25-02	5513 020-57	5680 046-04	5680 100-04	
880-D2500L25-03	5513 020-57	5680 046-04	5680 100-04	
880-D2500L25-04	5513 020-57	5680 046-04	5680 100-04	
880-D2500L25-05	5513 020-57	5680 046-04	5680 100-04	
880-D2550L25-03	5513 020-57	5680 046-04	5680 100-04	
880-D2600L32-02	5513 020-57	5680 046-04	5680 100-04	
880-D2600L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2600L32-04	5513 020-57	5680 046-04	5680 100-04	
880-D2600L32-05	5513 020-57	5680 046-04	5680 100-04	
880-D2640L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2650L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2700L32-02	5513 020-57	5680 046-04	5680 100-04	
880-D2700L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2700L32-04	5513 020-57	5680 046-04	5680 100-04	
880-D2700L32-05	5513 020-57	5680 046-04	5680 100-04	
880-D2750L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2800L32-02	5513 020-57	5680 046-04	5680 100-04	
880-D2800L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2800L32-04	5513 020-57	5680 046-04	5680 100-04	
880-D2800L32-05	5513 020-57	5680 046-04	5680 100-04	
880-D2850L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2900L32-02	5513 020-57	5680 046-04	5680 100-04	
880-D2900L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2900L32-04	5513 020-57	5680 046-04	5680 100-04	
880-D2900L32-05	5513 020-57	5680 046-04	5680 100-04	
880-D2940L32-03	5513 020-57	5680 046-04	5680 100-04	
880-D2950L32-03	5513 020-57	5680 046-04	5680 100-04	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

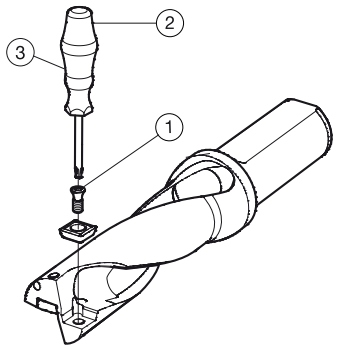


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D3000L32-02	416.1-833	5680 046-05	5680 100-05	
880-D3000L32-03	416.1-833	5680 046-05	5680 100-05	
880-D3000L32-04	416.1-833	5680 046-05	5680 100-05	
880-D3000L32-05	416.1-833	5680 046-05	5680 100-05	
880-D3050L32-03	416.1-833	5680 046-05	5680 100-05	
880-D3100L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3100L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3100L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3100L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3150L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3200L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3200L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3200L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3200L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3250L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3300L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3300L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3300L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3300L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3350L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3400L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3400L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3400L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3400L40-05	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

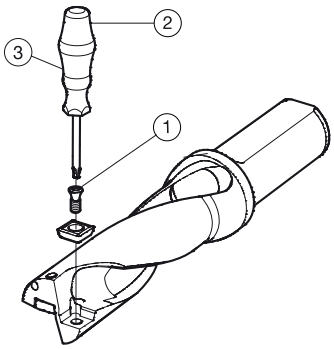


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D3450L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3500L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3500L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3500L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3500L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3550L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3600L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3600L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3600L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3600L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3700L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3700L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3700L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3700L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3800L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3800L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3800L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3800L40-05	416.1-833	5680 046-05	5680 100-05	
880-D3900L40-02	416.1-833	5680 046-05	5680 100-05	
880-D3900L40-03	416.1-833	5680 046-05	5680 100-05	
880-D3900L40-04	416.1-833	5680 046-05	5680 100-05	
880-D3900L40-05	416.1-833	5680 046-05	5680 100-05	
880-D4000L40-02	416.1-833	5680 046-05	5680 100-05	
880-D4000L40-03	416.1-833	5680 046-05	5680 100-05	
880-D4000L40-04	416.1-833	5680 046-05	5680 100-05	
880-D4000L40-05	416.1-833	5680 046-05	5680 100-05	
880-D4100L40-02	416.1-833	5680 046-05	5680 100-05	
880-D4100L40-03	416.1-833	5680 046-05	5680 100-05	
880-D4100L40-04	416.1-833	5680 046-05	5680 100-05	
880-D4100L40-05	416.1-833	5680 046-05	5680 100-05	
880-D4200L40-02	416.1-833	5680 046-05	5680 100-05	
880-D4200L40-03	416.1-833	5680 046-05	5680 100-05	
880-D4300L40-02	416.1-833	5680 046-05	5680 100-05	
880-D4300L40-03	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

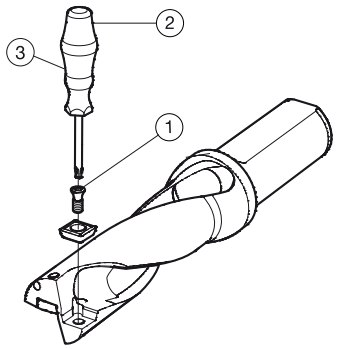


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D4400L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4400L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4500L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4500L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4600L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4600L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4700L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4700L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4800L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4800L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4900L40-02	416.1-834	5680 046-02	5680 100-06	
880-D4900L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5000L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5000L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5100L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5100L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5200L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5200L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5300L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5300L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5400L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5400L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5500L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5500L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5600L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5600L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5700L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5700L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5800L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5800L40-03	416.1-834	5680 046-02	5680 100-06	
880-D5900L40-02	416.1-834	5680 046-02	5680 100-06	
880-D5900L40-03	416.1-834	5680 046-02	5680 100-06	
880-D6000L40-02	416.1-834	5680 046-02	5680 100-06	
880-D6000L40-03	416.1-834	5680 046-02	5680 100-06	
880-D6100L40-02	416.1-834	5680 046-02	5680 100-06	
880-D6100L40-03	416.1-834	5680 046-02	5680 100-06	
880-D6200L40-02	416.1-834	5680 046-02	5680 100-06	
880-D6200L40-03	416.1-834	5680 046-02	5680 100-06	
880-D6300L40-02	416.1-834	5680 046-02	5680 100-06	
880-D6300L40-03	416.1-834	5680 046-02	5680 100-06	
880-D4200L50-04	416.1-833	5680 046-05	5680 100-05	
880-D4200L50-05	416.1-833	5680 046-05	5680 100-05	
880-D4300L50-04	416.1-833	5680 046-05	5680 100-05	
880-D4300L50-05	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

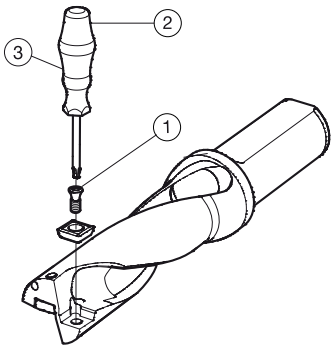


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
880-D4400L50-04	416.1-834	5680 046-02	5680 100-06	
880-D4500L50-04	416.1-834	5680 046-02	5680 100-06	
880-D4600L50-04	416.1-834	5680 046-02	5680 100-06	
880-D4700L50-04	416.1-834	5680 046-02	5680 100-06	
880-D4800L50-04	416.1-834	5680 046-02	5680 100-06	
880-D4900L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5000L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5100L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5200L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5300L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5400L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5500L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5600L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5700L50-04	416.1-834	5680 046-02	5680 100-06	
880-D5800L50-04	416.1-834	5680 046-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

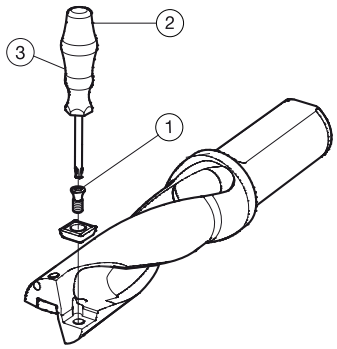


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D0500LX19-02	5513 020-28	5680 046-08	5680 100-01	
A880-D0500LX19-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0500LX19-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0500LX19-05	5513 020-28	5680 046-08	5680 100-01	
A880-D0531LX19-02	5513 020-28	5680 046-08	5680 100-01	
A880-D0531LX19-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0531LX19-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0531LX19-05	5513 020-28	5680 046-08	5680 100-01	
A880-D0562LX19-02	5513 020-28	5680 046-08	5680 100-01	
A880-D0562LX19-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0562LX19-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0562LX19-05	5513 020-28	5680 046-08	5680 100-01	
A880-D0625LX19-02	5513 020-28	5680 046-08	5680 100-01	
A880-D0625LX19-03	5513 020-28	5680 046-08	5680 100-01	
A880-D0625LX19-04	5513 020-28	5680 046-08	5680 100-01	
A880-D0625LX19-05	5513 020-28	5680 046-08	5680 100-01	
A880-D0656LX19-02	5513 020-33	5680 046-03	5680 100-02	
A880-D0656LX19-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0656LX19-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0656LX19-05	5513 020-33	5680 046-03	5680 100-02	
A880-D0687LX25-02	5513 020-33	5680 046-03	5680 100-02	
A880-D0687LX25-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0687LX25-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0687LX25-05	5513 020-33	5680 046-03	5680 100-02	
A880-D0750LX25-02	5513 020-33	5680 046-03	5680 100-02	
A880-D0750LX25-03	5513 020-33	5680 046-03	5680 100-02	
A880-D0750LX25-04	5513 020-33	5680 046-03	5680 100-02	
A880-D0750LX25-05	5513 020-33	5680 046-03	5680 100-02	
A880-D0812LX25-02	5513 020-58	5680 046-03	5680 100-02	
A880-D0812LX25-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0812LX25-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0812LX25-05	5513 020-58	5680 046-03	5680 100-02	
A880-D0875LX25-02	5513 020-58	5680 046-03	5680 100-02	
A880-D0875LX25-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0875LX25-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0875LX25-05	5513 020-58	5680 046-03	5680 100-02	
A880-D0937LX25-02	5513 020-58	5680 046-03	5680 100-02	
A880-D0937LX25-03	5513 020-58	5680 046-03	5680 100-02	
A880-D0937LX25-04	5513 020-58	5680 046-03	5680 100-02	
A880-D0937LX25-05	5513 020-58	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

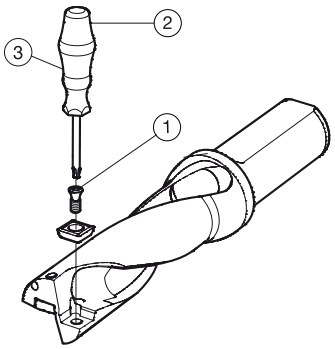


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D1000LX25-02	5513 020-57	5680 046-04	5680 100-04	
A880-D1000LX25-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1000LX25-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1000LX25-05	5513 020-57	5680 046-04	5680 100-04	
A880-D1062LX31-02	5513 020-57	5680 046-04	5680 100-04	
A880-D1062LX31-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1062LX31-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1062LX31-05	5513 020-57	5680 046-04	5680 100-04	
A880-D1125LX31-02	5513 020-57	5680 046-04	5680 100-04	
A880-D1125LX31-03	5513 020-57	5680 046-04	5680 100-04	
A880-D1125LX31-04	5513 020-57	5680 046-04	5680 100-04	
A880-D1125LX31-05	5513 020-57	5680 046-04	5680 100-04	
A880-D1187LX31-02	416.1-833	5680 046-05	5680 100-05	
A880-D1187LX31-03	416.1-833	5680 046-05	5680 100-05	
A880-D1187LX31-04	416.1-833	5680 046-05	5680 100-05	
A880-D1187LX31-05	416.1-833	5680 046-05	5680 100-05	
A880-D1250LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1250LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1250LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1250LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1312LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1312LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1312LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1312LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1375LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1375LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1375LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1375LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1437LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1437LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1437LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1437LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1500LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1500LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1500LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1500LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1562LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1562LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1562LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1562LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1625LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1625LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1625LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1625LX38-05	416.1-833	5680 046-05	5680 100-05	
A880-D1687LX38-02	416.1-833	5680 046-05	5680 100-05	
A880-D1687LX38-03	416.1-833	5680 046-05	5680 100-05	
A880-D1687LX38-04	416.1-833	5680 046-05	5680 100-05	
A880-D1687LX38-05	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

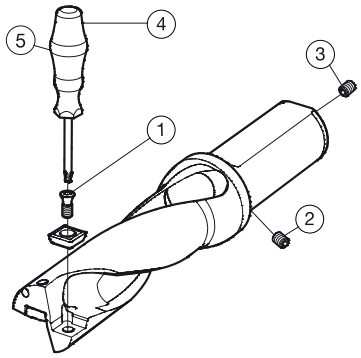


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Insert screw	Screwdriver	Torque wrench	
A880-D1750LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D1750LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D1750LX38-04	416.1-834	5680 046-02	5680 100-06	
A880-D1875LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D1875LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D1875LX38-04	416.1-834	5680 046-02	5680 100-06	
A880-D2000LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D2000LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D2000LX38-04	416.1-834	5680 046-02	5680 100-06	
A880-D2125LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D2125LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D2125LX38-04	416.1-834	5680 046-02	5680 100-06	
A880-D2250LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D2250LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D2250LX38-04	416.1-834	5680 046-02	5680 100-06	
A880-D2375LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D2375LX38-03	416.1-834	5680 046-02	5680 100-06	
A880-D2500LX38-02	416.1-834	5680 046-02	5680 100-06	
A880-D2500LX38-03	416.1-834	5680 046-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

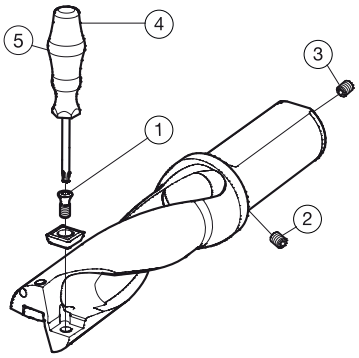


Inch version

	Spare parts	Included parts			Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Plug	Plug	Screwdriver	Torque wrench	
A880-D0500P19-03	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0500P19-04	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0531P19-03	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0531P19-04	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0562P19-03	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0562P19-04	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0625P19-03	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0625P19-04	5513 020-28	1/4 NPT	1/4 NPT	5680 046-08	5680 100-01	
A880-D0656P19-03	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A880-D0656P19-04	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A880-D0687P25-03	5513 020-33	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0687P25-04	5513 020-33	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0750P25-03	5513 020-33	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0750P25-04	5513 020-33	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0812P25-03	5513 020-58	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0812P25-04	5513 020-58	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A880-D0875P31-03	5513 020-58	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A880-D0875P31-04	5513 020-58	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A880-D0937P31-03	5513 020-58	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A880-D0937P31-04	5513 020-58	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A880-D1000P31-03	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1000P31-04	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1062P31-03	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1062P31-04	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1125P31-03	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1125P31-04	5513 020-57	3/8 NPT	1/2 NPT	5680 046-04	5680 100-04	
A880-D1187P31-03	416.1-833	3/8 NPT	1/2 NPT	5680 046-05	5680 100-05	
A880-D1187P31-04	416.1-833	3/8 NPT	1/2 NPT	5680 046-05	5680 100-05	
A880-D1250P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1250P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1312P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1312P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1375P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1375P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1437P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1437P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1500P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1500P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1562P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1562P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1625P38-03	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1625P38-04	416.1-833	3/8 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1687P38-03	416.1-833	1/2 NPT	3/4 NPT	5680 046-05	5680 100-05	
A880-D1687P38-04	416.1-833	1/2 NPT	3/4 NPT	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill



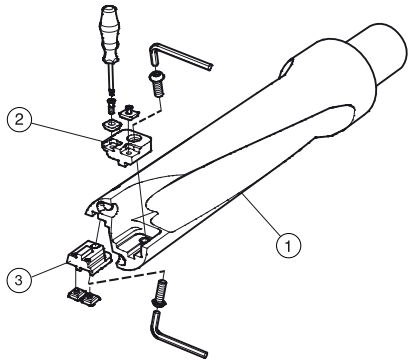
Inch version

	Spare parts	Included parts			Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Plug	Plug	Screwdriver	Torque wrench	
A880-D1750P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D1750P38-04	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D1875P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D1875P38-04	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2000P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2000P38-04	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2125P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2125P38-04	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2250P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2250P38-04	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2375P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	
A880-D2500P38-03	416.1-834	1/2 NPT	3/4 NPT	5680 046-02	5680 100-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 880 indexable insert drill

Included parts

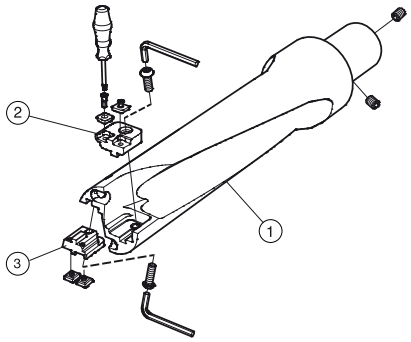


Metric version

	Included parts			
	1	2	3	
Ordering code	Drill body	Central cartridge	Peripheral cartridge	
880-D0650L50-03	880-D065-069L50-3	880-D0650-C	880-D0650-P	
880-D0650L50-04	880-D065-069L50-4	880-D0650-C	880-D0650-P	
880-D0660L50-03	880-D065-069L50-3	880-D0650-C	880-D0660-P	
880-D0660L50-04	880-D065-069L50-4	880-D0650-C	880-D0660-P	
880-D0670L50-03	880-D065-069L50-3	880-D0650-C	880-D0670-P	
880-D0670L50-04	880-D065-069L50-4	880-D0650-C	880-D0670-P	
880-D0680L50-03	880-D065-069L50-3	880-D0650-C	880-D0680-P	
880-D0680L50-04	880-D065-069L50-4	880-D0650-C	880-D0680-P	
880-D0690L50-03	880-D065-069L50-3	880-D0650-C	880-D0690-P	
880-D0690L50-04	880-D065-069L50-4	880-D0650-C	880-D0690-P	
880-D0700L50-03	880-D070-074L50-3	880-D0700-C	880-D0700-P	
880-D0700L50-04	880-D070-074L50-4	880-D0700-C	880-D0700-P	
880-D0710L50-03	880-D070-074L50-3	880-D0700-C	880-D0710-P	
880-D0710L50-04	880-D070-074L50-4	880-D0700-C	880-D0710-P	
880-D0720L50-03	880-D070-074L50-3	880-D0700-C	880-D0720-P	
880-D0720L50-04	880-D070-074L50-4	880-D0700-C	880-D0720-P	
880-D0730L50-03	880-D070-074L50-3	880-D0700-C	880-D0730-P	
880-D0730L50-04	880-D070-074L50-4	880-D0700-C	880-D0730-P	
880-D0740L50-03	880-D070-074L50-3	880-D0700-C	880-D0740-P	
880-D0740L50-04	880-D070-074L50-4	880-D0700-C	880-D0740-P	
880-D0750L50-03	880-D075-079L50-3	880-D0750-C	880-D0750-P	
880-D0750L50-04	880-D075-079L50-4	880-D0750-C	880-D0750-P	
880-D0760L50-03	880-D075-079L50-3	880-D0750-C	880-D0760-P	
880-D0760L50-04	880-D075-079L50-4	880-D0750-C	880-D0760-P	
880-D0770L50-03	880-D075-079L50-3	880-D0750-C	880-D0770-P	
880-D0770L50-04	880-D075-079L50-4	880-D0750-C	880-D0770-P	
880-D0780L50-03	880-D075-079L50-3	880-D0750-C	880-D0780-P	
880-D0780L50-04	880-D075-079L50-4	880-D0750-C	880-D0780-P	
880-D0790L50-03	880-D075-079L50-3	880-D0750-C	880-D0790-P	
880-D0790L50-04	880-D075-079L50-4	880-D0750-C	880-D0790-P	

CoroDrill® 880 indexable insert drill

Included parts

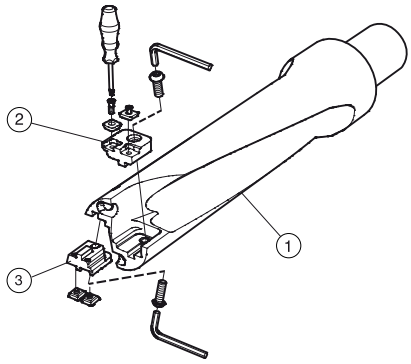


Inch version

	Included parts			
	1	2	3	
Ordering code	Drill body	Central cartridge	Peripheral cartridge	
880-D0650LX50-03	880-D065-069LX50-3	880-D0650-C	880-D0650-P	
880-D0650LX50-04	880-D065-069LX50-4	880-D0650-C	880-D0650-P	
880-D0660LX50-03	880-D065-069LX50-3	880-D0650-C	880-D0660-P	
880-D0660LX50-04	880-D065-069LX50-4	880-D0650-C	880-D0660-P	
880-D0670LX50-03	880-D065-069LX50-3	880-D0650-C	880-D0670-P	
880-D0670LX50-04	880-D065-069LX50-4	880-D0650-C	880-D0670-P	
880-D0680LX50-03	880-D065-069LX50-3	880-D0650-C	880-D0680-P	
880-D0680LX50-04	880-D065-069LX50-4	880-D0650-C	880-D0680-P	
880-D0690LX50-03	880-D065-069LX50-3	880-D0650-C	880-D0690-P	
880-D0690LX50-04	880-D065-069LX50-4	880-D0650-C	880-D0690-P	
880-D0700LX50-03	880-D070-074LX50-3	880-D0700-C	880-D0700-P	
880-D0700LX50-04	880-D070-074LX50-4	880-D0700-C	880-D0700-P	
880-D0710LX50-03	880-D070-074LX50-3	880-D0700-C	880-D0710-P	
880-D0710LX50-04	880-D070-074LX50-4	880-D0700-C	880-D0710-P	
880-D0720LX50-03	880-D070-074LX50-3	880-D0700-C	880-D0720-P	
880-D0720LX50-04	880-D070-074LX50-4	880-D0700-C	880-D0720-P	
880-D0730LX50-03	880-D070-074LX50-3	880-D0700-C	880-D0730-P	
880-D0730LX50-04	880-D070-074LX50-4	880-D0700-C	880-D0730-P	
880-D0740LX50-03	880-D070-074LX50-3	880-D0700-C	880-D0740-P	
880-D0740LX50-04	880-D070-074LX50-4	880-D0700-C	880-D0740-P	
880-D0750LX50-03	880-D075-079LX50-3	880-D0750-C	880-D0750-P	
880-D0750LX50-04	880-D075-079LX50-4	880-D0750-C	880-D0750-P	
880-D0760LX50-03	880-D075-079LX50-3	880-D0750-C	880-D0760-P	
880-D0760LX50-04	880-D075-079LX50-4	880-D0750-C	880-D0760-P	
880-D0770LX50-03	880-D075-079LX50-3	880-D0750-C	880-D0770-P	
880-D0770LX50-04	880-D075-079LX50-4	880-D0750-C	880-D0770-P	
880-D0780LX50-03	880-D075-079LX50-3	880-D0750-C	880-D0780-P	
880-D0780LX50-04	880-D075-079LX50-4	880-D0750-C	880-D0780-P	
880-D0790LX50-03	880-D075-079LX50-3	880-D0750-C	880-D0790-P	
880-D0790LX50-04	880-D075-079LX50-4	880-D0750-C	880-D0790-P	
880-D0800LX63-03	880-D080-084LX63-3	880-D0800-C	880-D0800-P	
880-D0800LX63-04	880-D080-084LX63-4	880-D0800-C	880-D0800-P	
880-D0810LX63-03	880-D080-084LX63-3	880-D0800-C	880-D0810-P	
880-D0810LX63-04	880-D080-084LX63-4	880-D0800-C	880-D0810-P	
880-D0820LX63-03	880-D080-084LX63-3	880-D0800-C	880-D0820-P	
880-D0820LX63-04	880-D080-084LX63-4	880-D0800-C	880-D0820-P	
880-D0830LX63-03	880-D080-084LX63-3	880-D0800-C	880-D0830-P	
880-D0830LX63-04	880-D080-084LX63-4	880-D0800-C	880-D0830-P	
880-D0840LX63-03	880-D080-084LX63-3	880-D0800-C	880-D0840-P	
880-D0840LX63-04	880-D080-084LX63-4	880-D0800-C	880-D0840-P	

CoroDrill® 880 indexable insert drill

Included parts



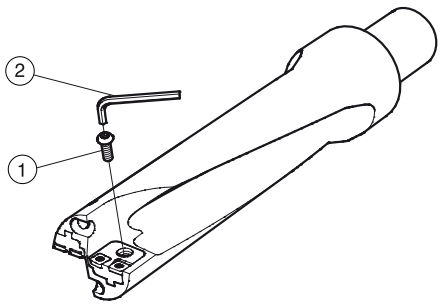
Metric version

	Included parts			
	1	2	3	
Ordering code	Drill body	Central cartridge	Peripheral cartridge	
880-D0800V80-03	880-D080-084V80-3	880-D0800-C	880-D0800-P	
880-D0800V80-04	880-D080-084V80-4	880-D0800-C	880-D0800-P	
880-D0810V80-03	880-D080-084V80-3	880-D0800-C	880-D0810-P	
880-D0810V80-04	880-D080-084V80-4	880-D0800-C	880-D0810-P	
880-D0820V80-03	880-D080-084V80-3	880-D0800-C	880-D0820-P	
880-D0820V80-04	880-D080-084V80-4	880-D0800-C	880-D0820-P	
880-D0830V80-03	880-D080-084V80-3	880-D0800-C	880-D0830-P	
880-D0830V80-04	880-D080-084V80-4	880-D0800-C	880-D0830-P	
880-D0840V80-03	880-D080-084V80-3	880-D0800-C	880-D0840-P	
880-D0840V80-04	880-D080-084V80-4	880-D0800-C	880-D0840-P	

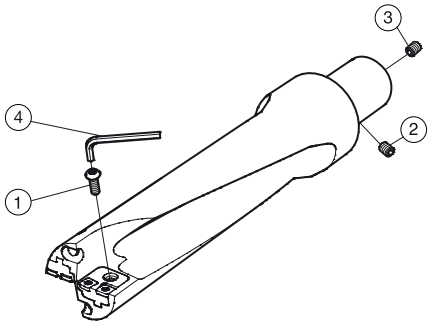
CoroDrill® 880 indexable insert drill

Spare parts

Drill body



Spare parts	Included parts	
1 Screw	2 Key	
434.9-826	3021 010-040	



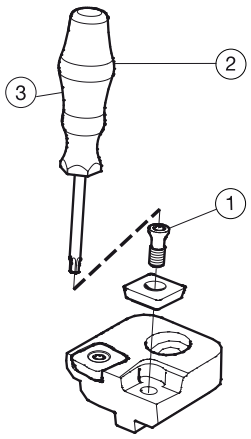
Spare parts	Included parts			
1 Screw	2 Plug	3 Plug	4 Key	
434.9-826	1/2 NPT	1 NPT	3021 010-040	

Keys (mm/Torx Plus) sizes, see page P4

CoroDrill® 880 indexable insert drill

Spare parts

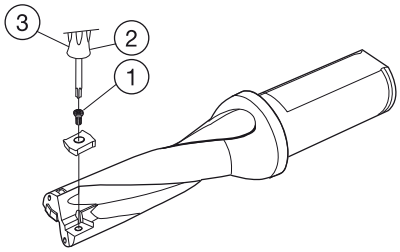
Cartridge



	Spare parts	Included parts	Accessories	
	1	2	3	
Diameter range	Insert screw	Screwdriver	Torque wrench	
65-84 mm *(2.559-3.307 inch)*	416.1-833	5680 046-05	5680 100-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

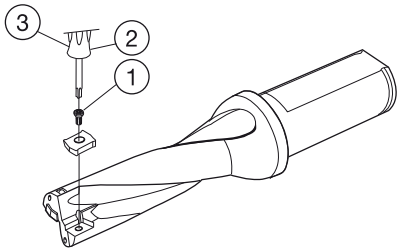


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
881-D1400C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1400C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1450C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1450C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1500C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1500C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1550C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1550C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1600C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1600C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1650C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1650C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1700C4-03	5513 020-33	5680 046-03	5680 100-02	
881-D1700C4-04	5513 020-33	5680 046-03	5680 100-02	
881-D1750C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D1750C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D1800C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D1800C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D1850C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D1850C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D1900C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D1900C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D1950C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D1950C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D2000C4-03	5513 020-19	5680 046-03	5680 100-02	
881-D2000C4-04	5513 020-19	5680 046-03	5680 100-02	
881-D2100C4-03	5513 020-20	5680 046-03	5680 100-02	
881-D2100C4-04	5513 020-20	5680 046-03	5680 100-02	
881-D2200C4-03	5513 020-20	5680 046-03	5680 100-02	
881-D2200C4-04	5513 020-20	5680 046-03	5680 100-02	
881-D2300C4-03	5513 020-20	5680 046-03	5680 100-02	
881-D2300C4-04	5513 020-20	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

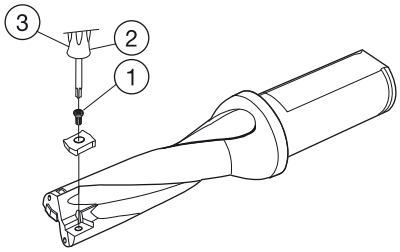


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
881-D1400C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1400C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1450C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1450C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1500C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1500C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1550C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1550C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1600C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1600C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1650C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1650C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1700C5-03	5513 020-33	5680 046-03	5680 100-02	
881-D1700C5-04	5513 020-33	5680 046-03	5680 100-02	
881-D1750C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D1750C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D1800C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D1800C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D1850C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D1850C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D1900C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D1900C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D1950C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D1950C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D2000C5-03	5513 020-19	5680 046-03	5680 100-02	
881-D2000C5-04	5513 020-19	5680 046-03	5680 100-02	
881-D2100C5-03	5513 020-20	5680 046-03	5680 100-02	
881-D2100C5-04	5513 020-20	5680 046-03	5680 100-02	
881-D2200C5-03	5513 020-20	5680 046-03	5680 100-02	
881-D2200C5-04	5513 020-20	5680 046-03	5680 100-02	
881-D2300C5-03	5513 020-20	5680 046-03	5680 100-02	
881-D2300C5-04	5513 020-20	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

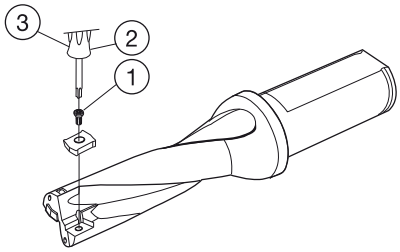


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
881-D1400C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1400C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1450C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1450C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1500C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1500C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1550C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1550C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1600C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1600C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1650C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1650C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1700C6-03	5513 020-33	5680 046-03	5680 100-02	
881-D1700C6-04	5513 020-33	5680 046-03	5680 100-02	
881-D1750C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D1750C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D1800C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D1800C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D1850C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D1850C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D1900C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D1900C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D1950C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D1950C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D2000C6-03	5513 020-19	5680 046-03	5680 100-02	
881-D2000C6-04	5513 020-19	5680 046-03	5680 100-02	
881-D2100C6-03	5513 020-20	5680 046-03	5680 100-02	
881-D2100C6-04	5513 020-20	5680 046-03	5680 100-02	
881-D2200C6-03	5513 020-20	5680 046-03	5680 100-02	
881-D2200C6-04	5513 020-20	5680 046-03	5680 100-02	
881-D2300C6-03	5513 020-20	5680 046-03	5680 100-02	
881-D2300C6-04	5513 020-20	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

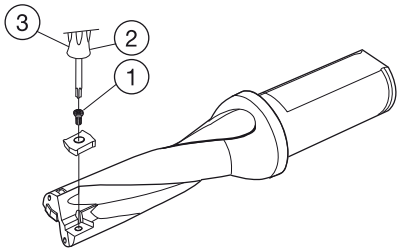


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
881-D1400L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1400L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1400L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1400L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1450L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1450L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1450L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1450L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1500L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1500L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1500L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1500L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1550L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1550L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1550L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1550L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1600L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1600L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1600L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1600L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1650L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1650L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1650L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1650L20-05	5513 020-33	5680 046-03	5680 100-02	
881-D1700L20-02	5513 020-33	5680 046-03	5680 100-02	
881-D1700L20-03	5513 020-33	5680 046-03	5680 100-02	
881-D1700L20-04	5513 020-33	5680 046-03	5680 100-02	
881-D1700L20-05	5513 020-33	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

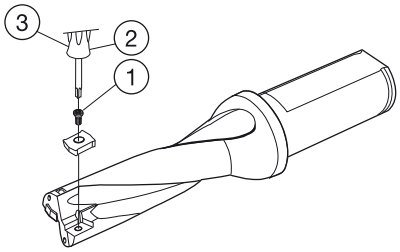


Metric version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
881-D1750L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D1750L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D1750L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D1750L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D1800L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D1800L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D1800L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D1800L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D1850L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D1850L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D1850L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D1850L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D1900L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D1900L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D1900L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D1900L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D1950L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D1950L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D1950L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D1950L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D2000L25-02	5513 020-19	5680 046-03	5680 100-02	
881-D2000L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D2000L25-04	5513 020-19	5680 046-03	5680 100-02	
881-D2000L25-05	5513 020-19	5680 046-03	5680 100-02	
881-D2050L25-03	5513 020-19	5680 046-03	5680 100-02	
881-D2100L25-02	5513 020-20	5680 046-03	5680 100-02	
881-D2100L25-03	5513 020-20	5680 046-03	5680 100-02	
881-D2100L25-04	5513 020-20	5680 046-03	5680 100-02	
881-D2100L25-05	5513 020-20	5680 046-03	5680 100-02	
881-D2150L25-03	5513 020-20	5680 046-03	5680 100-02	
881-D2200L25-02	5513 020-20	5680 046-03	5680 100-02	
881-D2200L25-03	5513 020-20	5680 046-03	5680 100-02	
881-D2200L25-04	5513 020-20	5680 046-03	5680 100-02	
881-D2200L25-05	5513 020-20	5680 046-03	5680 100-02	
881-D2250L25-03	5513 020-20	5680 046-03	5680 100-02	
881-D2300L25-02	5513 020-20	5680 046-03	5680 100-02	
881-D2300L25-03	5513 020-20	5680 046-03	5680 100-02	
881-D2300L25-04	5513 020-20	5680 046-03	5680 100-02	
881-D2300L25-05	5513 020-20	5680 046-03	5680 100-02	
881-D2350L25-03	5513 020-20	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

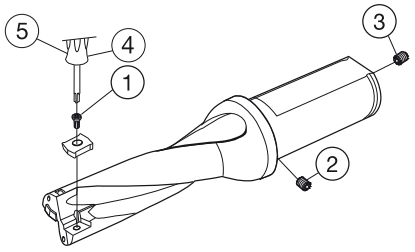


Inch version

	Spare parts	Included parts	Accessories	
	1	2	3	
Ordering code	Screw	Screwdriver	Torque wrench	
A881-D0562LX19-02	5513 020-33	5680 046-03	5680 100-02	
A881-D0562LX19-03	5513 020-33	5680 046-03	5680 100-02	
A881-D0562LX19-04	5513 020-33	5680 046-03	5680 100-02	
A881-D0562LX19-05	5513 020-33	5680 046-03	5680 100-02	
A881-D0625LX19-02	5513 020-33	5680 046-03	5680 100-02	
A881-D0625LX19-03	5513 020-33	5680 046-03	5680 100-02	
A881-D0625LX19-04	5513 020-33	5680 046-03	5680 100-02	
A881-D0625LX19-05	5513 020-33	5680 046-03	5680 100-02	
A881-D0656LX19-02	5513 020-33	5680 046-03	5680 100-02	
A881-D0656LX19-03	5513 020-33	5680 046-03	5680 100-02	
A881-D0656LX19-04	5513 020-33	5680 046-03	5680 100-02	
A881-D0656LX19-05	5513 020-33	5680 046-03	5680 100-02	
A881-D0687LX25-02	5513 020-19	5680 046-03	5680 100-02	
A881-D0687LX25-03	5513 020-19	5680 046-03	5680 100-02	
A881-D0687LX25-04	5513 020-19	5680 046-03	5680 100-02	
A881-D0687LX25-05	5513 020-19	5680 046-03	5680 100-02	
A881-D0750LX25-02	5513 020-19	5680 046-03	5680 100-02	
A881-D0750LX25-03	5513 020-19	5680 046-03	5680 100-02	
A881-D0750LX25-04	5513 020-19	5680 046-03	5680 100-02	
A881-D0750LX25-05	5513 020-19	5680 046-03	5680 100-02	
A881-D0812LX25-02	5513 020-19	5680 046-03	5680 100-02	
A881-D0812LX25-03	5513 020-19	5680 046-03	5680 100-02	
A881-D0812LX25-04	5513 020-19	5680 046-03	5680 100-02	
A881-D0812LX25-05	5513 020-19	5680 046-03	5680 100-02	
A881-D0875LX25-02	5513 020-20	5680 046-03	5680 100-02	
A881-D0875LX25-03	5513 020-20	5680 046-03	5680 100-02	
A881-D0875LX25-04	5513 020-20	5680 046-03	5680 100-02	
A881-D0875LX25-05	5513 020-20	5680 046-03	5680 100-02	
A881-D0937LX25-02	5513 020-20	5680 046-03	5680 100-02	
A881-D0937LX25-03	5513 020-20	5680 046-03	5680 100-02	
A881-D0937LX25-04	5513 020-20	5680 046-03	5680 100-02	
A881-D0937LX25-05	5513 020-20	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CoroDrill® 881 indexable insert drill

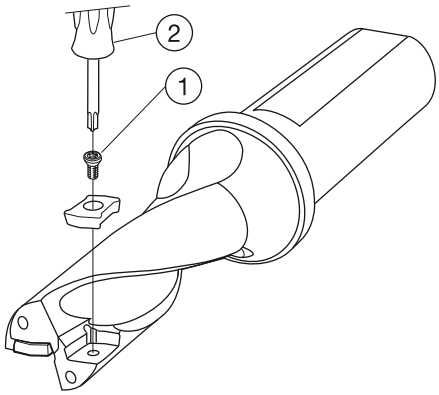


Inch version

	Spare parts	Included parts			Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Plug	Plug	Screwdriver	Torque wrench	
A881-D0562P19-03	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0562P19-04	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0625P19-03	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0625P19-04	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0656P19-03	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0656P19-04	5513 020-33	1/4 NPT	1/4 NPT	5680 046-03	5680 100-02	
A881-D0687P25-03	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0687P25-04	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0750P25-03	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0750P25-04	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0812P25-03	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0812P25-04	5513 020-19	3/8 NPT	3/8 NPT	5680 046-03	5680 100-02	
A881-D0875P31-03	5513 020-20	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A881-D0875P31-04	5513 020-20	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A881-D0937P31-03	5513 020-20	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	
A881-D0937P31-04	5513 020-20	3/8 NPT	1/2 NPT	5680 046-03	5680 100-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Coromant U indexable insert drill

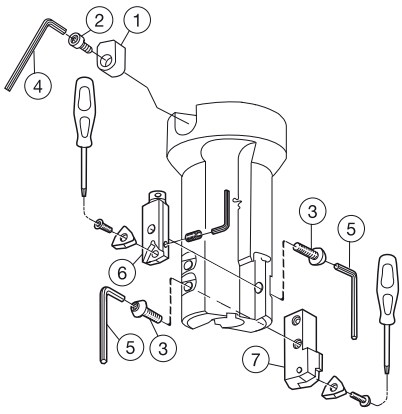


Metric version

	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Screwdriver	
R416.22-0127L20-41	5513 020-33	5680 046-03	
R416.22-0160L20-41	5513 020-33	5680 046-03	
R416.22-0190L25-41	5513 020-19	5680 046-03	
R416.22-0250L25-41	5513 020-20	5680 046-03	
R416.22-0350L40-41	416.1-833	5680 046-05	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Trepanning tool

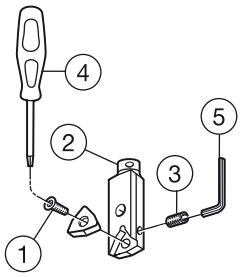


	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Driving key	Screw	Screw	Key	Key	
R416.7-0600-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0650-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0700-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0750-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0800-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0850-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0900-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-0950-25-01	5631 010-03	3212 010-360	430.21-825	3021 010-050	3021 010-040	
R416.7-1000-25-01	5631 010-03	3212 010-360	3212 010-360	3021 010-050	3021 010-050	
R416.7-1100-25-01	5631 010-03	3212 010-360	3212 010-360	3021 010-050	3021 010-050	

	Accessories				
	6a	6b	7a	7b	
Ordering code	Cartridge	Cartridge	Cartridge	Cartridge	
R416.7-0600-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0650-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0700-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0750-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0800-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0850-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0900-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-0950-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-1000-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	
R416.7-1100-25-01	R430.26-1114-06	R430.26-1114-06SD	L430.26-1117-06	L430.26-1117-06SD	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately
Cartridge with b is used for stackdrilling.

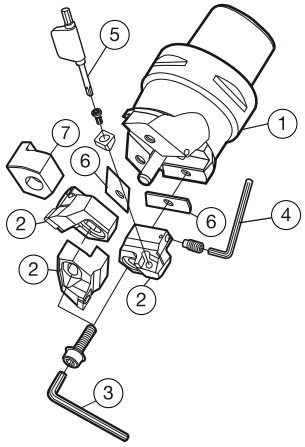
Trepanning tool



	Spare parts			Included parts		
	1	2	3	4	5	
Ordering code	Insert screw	Adjustment screw, axial	Screw	Screwdriver	Key	
L430.26-1117-06	416.1-833			5680 046-05		
L430.26-1117-06SD	416.1-833			5680 046-05		
R430.26-1114-06	416.1-833	438.3-824	3214 010-254	5680 046-05	174.1-870	
R430.26-1114-06SD	416.1-833	438.3-824	3214 010-254	5680 046-05	174.1-870	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

CoroBore® 820 rough boring tool



Detailed spare part lists

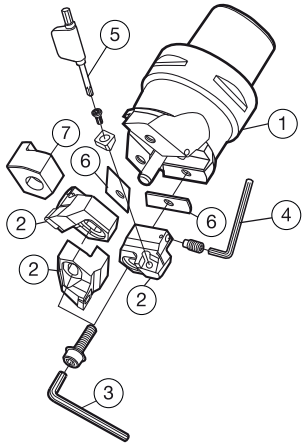
Adaptor See page M28
Slide See page M39

1-5 Included parts
6-7 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Key	Setting key	Key	
820-41CC06-C3	C3-R820A-AA3037A	R820A-AR11SCFC06A	3021 010-030	3021 012-015	5680 051-02	
820-41CC06-C4	C4-R820A-AA3072A	R820A-AR11SCFC06A	3021 010-030	3021 012-015	5680 051-02	
820-45CC06-C3	C3-R820A-AA3037A	R820A-BR11SCFC06A	3021 010-030	3021 012-015	5680 051-02	
820-45CC06-C4	C4-R820A-AA3072A	R820A-BR11SCFC06A	3021 010-030	3021 012-015	5680 051-02	
820-51CC06-C4	C4-R820B-AA3044A	R820B-AR12SCFC06A	3021 010-040	3021 012-015	5680 051-02	
820-51CC06-C5	C5-R820B-AA3086A	R820B-AR12SCFC06A	3021 010-040	3021 012-015	5680 051-02	
820-56CC06-C4	C4-R820B-AA3044A	R820B-BR12SCFC06A	3021 010-040	3021 012-015	5680 051-02	
820-56CC09-C4	C4-R820B-AA3044A	R820B-BR14SCFC09A	3021 010-040	3021 012-015	5680 049-02	
820-56CC06-C5	C5-R820B-AA3086A	R820B-BR12SCFC06A	3021 010-040	3021 012-015	5680 051-02	
820-56CC09-C5	C5-R820B-AA3086A	R820B-BR14SCFC09A	3021 010-040	3021 012-015	5680 049-02	
820-63CC09-C5	C5-R820C-AA3050A	R820C-AR16SCFC09A	3021 010-050	3021 012-015	5680 049-02	
820-63CC09-C6	C6-R820C-AA3104A	R820C-AR16SCFC09A	3021 010-050	3021 012-015	5680 049-02	
820-70CC09-C5	C5-R820C-AA3050A	R820C-BR16SCFC09A	3021 010-050	3021 012-015	5680 049-02	
820-70CC12-C5	C5-R820C-AA3050A	R820C-BR18SCFC12A	3021 010-050	3021 012-015	5680 049-02	
820-70CC09-C6	C6-R820C-AA3104A	R820C-BR16SCFC09A	3021 010-050	3021 012-015	5680 049-02	
820-70CC12-C6	C6-R820C-AA3104A	R820C-BR18SCFC12A	3021 010-050	3021 012-015	5680 049-02	
820-79CC09-C5	C5-R820D-AA3052A	R820D-AR18SCFC09A	3021 010-050	174.1-870	5680 049-02	
820-79CC12-C5	C5-R820D-AA3052A	R820D-AR18SCFC12A	3021 010-050	174.1-870	5680 049-02	
820-79CC09-C6	C6-R820D-AA3060A	R820D-AR18SCFC09A	3021 010-050	174.1-870	5680 049-02	
820-79CC12-C6	C6-R820D-AA3060A	R820D-AR18SCFC12A	3021 010-050	174.1-870	5680 049-02	
820-87CC09-C5	C5-R820D-AA3052A	R820D-BR18SCFC09A	3021 010-050	174.1-870	5680 049-02	
820-87CC12-C5	C5-R820D-AA3052A	R820D-BR18SCFC12A	3021 010-050	174.1-870	5680 049-02	
820-87CC09-C6	C6-R820D-AA3060A	R820D-BR18SCFC09A	3021 010-050	174.1-870	5680 049-02	
820-87CC12-C6	C6-R820D-AA3060A	R820D-BR18SCFC12A	3021 010-050	174.1-870	5680 049-02	
820-97CC12-C6	C6-R820E-AA3068A	R820E-AR22SCFC12A	3021 010-060	174.1-870	5680 049-02	
820-97CC12-C8	C8-R820E-AA3072A	R820E-AR22SCFC12A	3021 010-060	174.1-870	5680 049-02	
820-107CC12-C6	C6-R820E-AA3068A	R820E-BR22SCFC12A	3021 010-060	174.1-870	5680 049-02	
820-107CC12-C8	C8-R820E-AA3072A	R820E-BR22SCFC12A	3021 010-060	174.1-870	5680 049-02	
820-122CC12-C8	C8-R820F-AA3076A	R820F-AR24SCFC12A	3021 010-080	5680 010-02	5680 049-02	
820-137CC12-C8	C8-R820F-AA3076A	R820F-BR24SCFC12A	3021 010-080	5680 010-02	5680 049-02	
820-152CC12-C8	C8-R820G-AA3076A	R820G-AR24SCFC12A	3021 010-080	5680 010-02	5680 049-02	
820-167CC12-C8	C8-R820G-AA3076A	R820G-BR24SCFC12A	3021 010-080	5680 010-02	5680 049-02	

SANDVIK Coromant

CoroBore® 820 rough boring tool

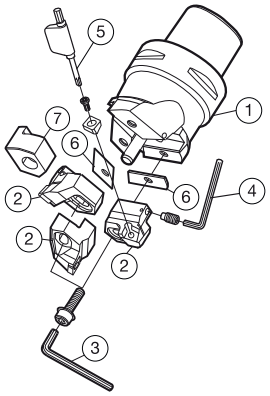


Detailed spare part lists
Adaptor See page M28
Slide See page M39

1-5 Included parts
6-7 Accessories, must be ordered separately

	Accessories		
	6	7	
Ordering code	Shim set	Cover	
820-41CC06-C3	R820A-AS00A	R820A-AC10A	
820-41CC06-C4	R820A-AS00A	R820A-AC10A	
820-45CC06-C3	R820A-AS00A	R820A-AC10A	
820-45CC06-C4	R820A-AS00A	R820A-AC10A	
820-51CC06-C4	R820B-AS00A	R820B-AC11A	
820-51CC06-C5	R820B-AS00A	R820B-AC11A	
820-56CC06-C4	R820B-AS00A	R820B-AC11A	
820-56CC09-C4	R820B-AS00A	R820B-AC11A	
820-56CC06-C5	R820B-AS00A	R820B-AC11A	
820-56CC09-C5	R820B-AS00A	R820B-AC11A	
820-63CC09-C5	R820C-AS00A	R820C-AC15A	
820-63CC09-C6	R820C-AS00A	R820C-AC15A	
820-70CC09-C5	R820C-AS00A	R820C-AC15A	
820-70CC12-C5	R820C-AS00A	R820C-AC15A	
820-70CC09-C6	R820C-AS00A	R820C-AC15A	
820-70CC12-C6	R820C-AS00A	R820C-AC15A	
820-79CC09-C5	R820D-AS00A	R820D-AC17A	
820-79CC12-C5	R820D-AS00A	R820D-AC17A	
820-79CC09-C6	R820D-AS00A	R820D-AC17A	
820-79CC12-C6	R820D-AS00A	R820D-AC17A	
820-87CC09-C5	R820D-AS00A	R820D-AC17A	
820-87CC12-C5	R820D-AS00A	R820D-AC17A	
820-87CC09-C6	R820D-AS00A	R820D-AC17A	
820-87CC12-C6	R820D-AS00A	R820D-AC17A	
820-97CC12-C6	R820E-AS00A	R820E-AC20A	
820-97CC12-C8	R820E-AS00A	R820E-AC20A	
820-107CC12-C6	R820E-AS00A	R820E-AC20A	
820-107CC12-C8	R820E-AS00A	R820E-AC20A	
820-122CC12-C8	R820F-AS00A	R820F-AC22A	
820-137CC12-C8	R820F-AS00A	R820F-AC22A	
820-152CC12-C8	R820G-AS00A	R820G-AC22A	
820-167CC12-C8	R820G-AS00A	R820G-AC22A	

CoroBore® 820 rough boring tool



Detailed spare part lists

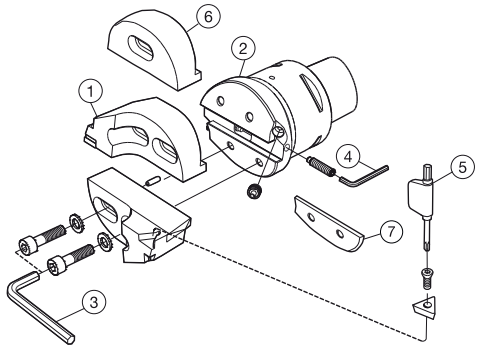
Adaptor See page M28
Slide See page M42

1-5 Included parts
7 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Key	Setting key	Key	
820-56SC09-C4	C4-R820B-AA3044A	R820B-BR14SSYC09A	3021 010-040	3021 012-015	5680 049-02	
820-56SC09-C5	C5-R820B-AA3086A	R820B-BR14SSYC09A	3021 010-040	3021 012-015	5680 049-02	
820-63SC09-C5	C5-R820C-AA3050A	R820C-AR16SSYC09A	3021 010-050	3021 012-015	5680 049-02	
820-63SC09-C6	C6-R820C-AA3104A	R820C-AR16SSYC09A	3021 010-050	3021 012-015	5680 049-02	
820-70SC09-C5	C5-R820C-AA3050A	R820C-BR16SSYC09A	3021 010-050	3021 012-015	5680 049-02	
820-70SC12-C5	C5-R820C-AA3050A	R820C-BR18SSYC12A	3021 010-050	3021 012-015	5680 049-02	
820-70SC09-C6	C6-R820C-AA3104A	R820C-BR16SSYC09A	3021 010-050	3021 012-015	5680 049-02	
820-70SC12-C6	C6-R820C-AA3104A	R820C-BR18SSYC12A	3021 010-050	3021 012-015	5680 049-02	
820-79SC09-C5	C5-R820D-AA3052A	R820D-AR18SSYC09A	3021 010-050	174.1-870	5680 049-02	
820-79SC12-C5	C5-R820D-AA3052A	R820D-AR18SSYC12A	3021 010-050	174.1-870	5680 049-02	
820-79SC09-C6	C6-R820D-AA3060A	R820D-AR18SSYC09A	3021 010-050	174.1-870	5680 049-02	
820-79SC12-C6	C6-R820D-AA3060A	R820D-AR18SSYC12A	3021 010-050	174.1-870	5680 049-02	
820-87SC09-C5	C5-R820D-AA3052A	R820D-BR18SSYC09A	3021 010-050	174.1-870	5680 049-02	
820-87SC12-C5	C5-R820D-AA3052A	R820D-BR18SSYC12A	3021 010-050	174.1-870	5680 049-02	
820-87SC09-C6	C6-R820D-AA3060A	R820D-BR18SSYC09A	3021 010-050	174.1-870	5680 049-02	
820-87SC12-C6	C6-R820D-AA3060A	R820D-BR18SSYC12A	3021 010-050	174.1-870	5680 049-02	
820-97SC12-C6	C6-R820E-AA3068A	R820E-AR22SSYC12A	3021 010-060	174.1-870	5680 049-02	
820-97SC12-C8	C8-R820E-AA3072A	R820E-AR22SSYC12A	3021 010-060	174.1-870	5680 049-02	
820-107SC12-C6	C6-R820E-AA3068A	R820E-BR22SSYC12A	3021 010-060	174.1-870	5680 049-02	
820-107SC12-C8	C8-R820E-AA3072A	R820E-BR22SSYC12A	3021 010-060	174.1-870	5680 049-02	
820-122SC12-C8	C8-R820F-AA3076A	R820F-AR24SSYC12A	3021 010-080	5680 010-02	5680 049-02	
820-137SC12-C8	C8-R820F-AA3076A	R820F-BR24SSYC12A	3021 010-080	5680 010-02	5680 049-02	
820-152SC12-C8	C8-R820G-AA3076A	R820G-AR24SSYC12A	3021 010-080	5680 010-02	5680 049-02	
820-167SC12-C8	C8-R820G-AA3076A	R820G-BR24SSYC12A	3021 010-080	5680 010-02	5680 049-02	

	Accessories
	7
Ordering code	Cover
820-56SC09-C4	R820B-AC11A
820-56SC09-C5	R820B-AC11A
820-63SC09-C5	R820C-AC15A
820-63SC09-C6	R820C-AC15A
820-70SC09-C5	R820C-AC15A
820-70SC12-C5	R820C-AC15A
820-70SC09-C6	R820C-AC15A
820-70SC12-C6	R820C-AC15A
820-79SC09-C5	R820D-AC17A
820-79SC12-C5	R820D-AC17A
820-79SC09-C6	R820D-AC17A
820-79SC12-C6	R820D-AC17A
820-87SC09-C5	R820D-AC17A
820-87SC12-C5	R820D-AC17A
820-87SC09-C6	R820D-AC17A
820-87SC12-C6	R820D-AC17A
820-97SC12-C6	R820E-AC20A
820-97SC12-C8	R820E-AC20A
820-107SC12-C6	R820E-AC20A
820-107SC12-C8	R820E-AC20A
820-122SC12-C8	R820F-AC22A
820-137SC12-C8	R820F-AC22A
820-152SC12-C8	R820G-AC22A
820-167SC12-C8	R820G-AC22A

Duobore™ rough boring tool



Detailed spare part lists

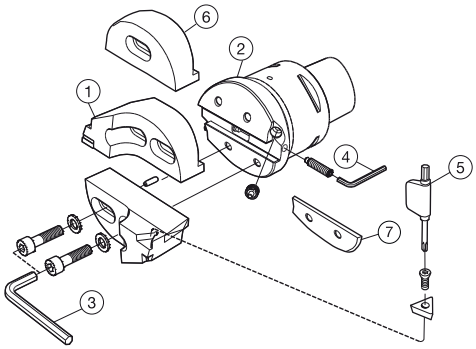
Adaptor See page M29
Slide See page M44

1-5 Included parts
6-7 Accessories, must be ordered separately

	Included parts				
	1	2	3	4	5
Ordering code	Slide	Adaptor	Key	Key	Key
821-32CC06-C3	391.68A-1-03213C06B	C3-391.68A-1-021068B	3021 010-030	174.1-870	5680 051-02
821-38CC06-C3	391.68A-2-03813C06B	C3-391.68A-2-026084B	3021 010-030	174.1-870	5680 051-02
821-47TC11-C3	391.68F-3-04716TC11B	C3-391.68A-3-032034B	3021 010-030	174.1-870	5680 051-02
821-56CC12-C4	391.68F-4-056 24 CC12	C4-391.68A-4-040041B	3021 010-040	174.1-870	5680 049-02
821-56TC16-C4	391.68A-4-05624T16B	C4-391.68A-4-040041B	3021 010-040	174.1-870	5680 049-02
821-70CC12-C5	391.68F-5-070 26 CC12	C5-391.68A-5-050044B	3021 010-050	174.1-870	5680 049-02
821-70TC16-C5	391.68A-5-07026T16B	C5-391.68A-5-050044B	3021 010-050	174.1-870	5680 049-02
821-84TC16-C5	391.68A-6-08430T16B	C5-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-84CC12-C6	391.68F-6-084 30 CC12	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-84TC16-C6	391.68A-6-08430T16B	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-101TC16-C5	391.68A-6-10130T16B	C5-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-101TC22-C5	391.68A-6-10141T22B	C5-391.68A-6-063045C	3021 010-050	3021 010-025	5680 043-14
821-101CC12-C6	391.68F-6-101 30 CC12	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-101TC16-C6	391.68A-6-10130T16B	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02
821-101TC22-C6	391.68A-6-10141T22B	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 043-14
821-125TC16-C6	391.68A-7-12540T16B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02
821-125TC22-C6	391.68A-7-12540T22B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02
821-125CC12-C8	391.68F-7-125 40 CC12	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02
821-125TC16-C8	391.68A-7-12540T16B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02
821-125TC22-C8	391.68A-7-12540T22B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02
821-150TC16-C6	391.68A-7-15040T16B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02
821-150TC22-C6	391.68A-7-15040T22B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02
821-150CC12-C8	391.68F-7-150 40 CC12	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02
821-150TC16-C8	391.68A-7-15040T16B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02
821-150TC22-C8	391.68A-7-15040T22B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02

	Accessories	
	6	7
Ordering code	Cover	Shim
821-32CC06-C3	5623 010-01	5549 125-01
821-38CC06-C3	5623 010-02	5549 125-02
821-47TC11-C3	5623 010-03A	5549 125-03
821-56CC12-C4	5623 010-04	5549 125-04
821-56TC16-C4	5623 010-04	5549 125-04
821-70CC12-C5	5623 010-05A	5549 125-05
821-70TC16-C5	5623 010-05A	5549 125-05
821-84TC16-C5	5623 010-06B	5549 125-06A
821-84CC12-C6	5623 010-06B	5549 125-06A
821-84TC16-C6	5623 010-06B	5549 125-06A
821-101TC16-C5	5623 010-06B	5549 125-06A
821-101TC22-C5	5623 010-06B	5549 125-06A
821-101CC12-C6	5623 010-06B	5549 125-06A
821-101TC16-C6	5623 010-06B	5549 125-06A
821-101TC22-C6	5623 010-06B	5549 125-06A
821-125TC16-C6	5623 010-07A	5549 125-08
821-125TC22-C6	5623 010-07A	5549 125-08
821-125CC12-C8	5623 010-07A	5549 125-08
821-125TC16-C8	5623 010-07A	5549 125-08
821-125TC22-C8	5623 010-07A	5549 125-08
821-150TC16-C6	5623 010-07A	5549 125-08
821-150TC22-C6	5623 010-07A	5549 125-08
821-150CC12-C8	5623 010-07A	5549 125-08
821-150TC16-C8	5623 010-07A	5549 125-08
821-150TC22-C8	5623 010-07A	5549 125-08

Duobore™ rough boring tool



Detailed spare part lists

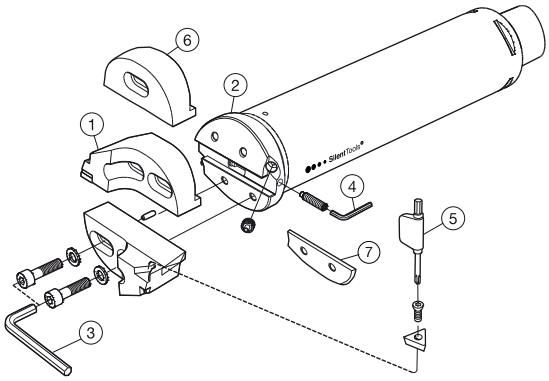
Adaptor	See page M29
Slide	See page M44

1-5 Included parts
6-7 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Slide	Adaptor	Key	Key	Key	
821-56SC09-C4	391.68B-4-05624S09B	C4-391.68A-4-040041B	3021 010-040	174.1-870	5680 049-02	
821-70SC09-C5	391.68B-5-07026S09B	C5-391.68A-5-050044B	3021 010-050	174.1-870	5680 049-02	
821-84SC12-C5	391.68B-6-08430S12B	C5-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02	
821-84SC12-C6	391.68B-6-08430S12B	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02	
821-101SC12-C5	391.68B-6-10141S12B	C5-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02	
821-101SC12-C6	391.68B-6-10141S12B	C6-391.68A-6-063045C	3021 010-050	3021 010-025	5680 049-02	
821-125SC12-C6	391.68B-7-12540S12B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02	
821-125RC16-C8	391.68S-7-125 48 RC16	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 043-14	
821-125SC12-C8	391.68B-7-12540S12B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02	
821-150SC12-C6	391.68B-7-15040S12B	C6-391.68A-7-096 060	3021 010-060	3021 010-030	5680 049-02	
821-150RC16-C8	391.68S-7-150 48 RC16	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 043-14	
821-150SC12-C8	391.68B-7-15040S12B	C8-391.68A-7-080060D	3021 010-060	3021 010-030	5680 049-02	

	Accessories	
	6	7
Ordering code	Cover	Shim
821-56SC09-C4	5623 010-04	
821-70SC09-C5	5623 010-05A	
821-84SC12-C5	5623 010-06B	
821-84SC12-C6	5623 010-06B	
821-101SC12-C5	5623 010-06B	
821-101SC12-C6	5623 010-06B	
821-125SC12-C6	5623 010-07A	
821-125RC16-C8	5623 010-07A	5549 125-08
821-125SC12-C8	5623 010-07A	
821-150SC12-C6	5623 010-07A	
821-150RC16-C8	5623 010-07A	5549 125-08
821-150SC12-C8	5623 010-07A	

Duobore™ dampened rough boring tool



Detailed spare part lists

Adaptor See page M29

Slide See page M44

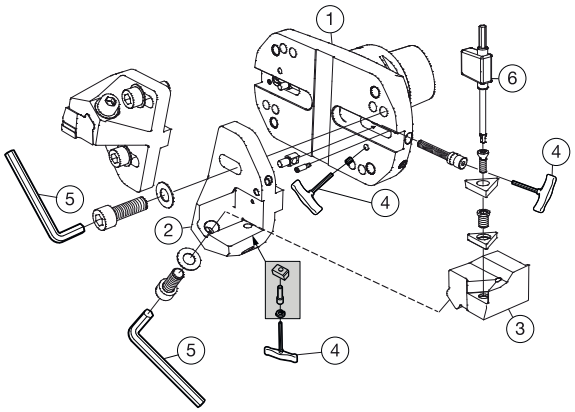
1-5 Included parts

6-7 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Slide	Adaptor	Key	Key	Key	
821D-32CC06-C3	391.68A-1-03213C06B	C3-391.69A-1-022200A	3021 010-030	174.1-870	5680 051-02	
821D-38CC06-C3	391.68A-2-03813C06B	C3-391.69A-2-026211A	3021 010-030	174.1-870	5680 051-02	
821D-47TC11-C4	391.68F-3-04716TC11B	C4-391.69A-3-032262A	3021 010-030	174.1-870	5680 051-02	
821D-56TC16-C5	391.68A-4-05624T16B	C5-391.69A-4-040308A	3021 010-040	174.1-870	5680 049-02	
821D-70TC16-C5	391.68A-5-07026T16B	C5-391.69A-5-050280A	3021 010-050	174.1-870	5680 049-02	
821D-84CC12-C6	391.68F-6-084 30 CC12	C6-391.69A-6-063367A	3021 010-050	3021 010-025	5680 049-02	
821D-84TC16-C6	391.68A-6-08430T16B	C6-391.69A-6-063367A	3021 010-050	3021 010-025	5680 049-02	
821D-101CC12-C6	391.68F-6-101 30 CC12	C6-391.69A-6-063367A	3021 010-050	3021 010-025	5680 049-02	
821D-101TC16-C6	391.68A-6-10130T16B	C6-391.69A-6-063367A	3021 010-050	3021 010-025	5680 049-01	
821D-101TC22-C6	391.68A-6-10141T22B	C6-391.69A-6-063367A	3021 010-050	3021 010-025	5680 043-14	
821D-125TC16-C6	391.68A-7-12540T16B	C6-391.69A-7-063 360	3021 010-060	3021 010-030	5680 049-01	
821D-125TC22-C6	391.68A-7-12540T22B	C6-391.69A-7-063 360	3021 010-060	3021 010-030	5680 049-02	
821D-125CC12-C8	391.68F-7-125 40 CC12	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-02	
821D-125TC16-C8	391.68A-7-12540T16B	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-01	
821D-125TC22-C8	391.68A-7-12540T22B	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-02	
821D-150TC16-C6	391.68A-7-15040T16B	C6-391.69A-7-063 360	3021 010-060	3021 010-030	5680 049-01	
821D-150TC22-C6	391.68A-7-15040T22B	C6-391.69A-7-063 360	3021 010-060	3021 010-030	5680 049-02	
821D-150CC12-C8	391.68F-7-150 40 CC12	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-02	
821D-150TC16-C8	391.68A-7-15040T16B	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-01	
821D-150TC22-C8	391.68A-7-15040T22B	C8-391.69A-7-080 380 A	3021 010-060	3021 010-030	5680 049-02	

	Accessories	
	6	7
Ordering code	Cover	Shim
821D-32CC06-C3	5623 010-01	5549 125-01
821D-38CC06-C3	5623 010-02	5549 125-02
821D-47TC11-C4	5623 010-03A	5549 125-03
821D-56TC16-C5	5623 010-04	5549 125-04
821D-70TC16-C5	5623 010-05A	5549 125-05
821D-84CC12-C6	5623 010-06B	5549 125-06A
821D-84TC16-C6	5623 010-06B	5549 125-06A
821D-101CC12-C6	5623 010-06B	5549 125-06A
821D-101TC16-C6	5623 010-06B	5549 125-06A
821D-101TC22-C6	5623 010-06B	5549 125-06A
821D-125TC16-C6	5623 010-07A	5549 125-08
821D-125TC22-C6	5623 010-07A	5549 125-08
821D-125CC12-C8	5623 010-07A	5549 125-08
821D-125TC16-C8	5623 010-07A	5549 125-08
821D-125TC22-C8	5623 010-07A	5549 125-08
821D-150TC16-C6	5623 010-07A	5549 125-08
821D-150TC22-C6	5623 010-07A	5549 125-08
821D-150CC12-C8	5623 010-07A	5549 125-08
821D-150TC16-C8	5623 010-07A	5549 125-08
821D-150TC22-C8	5623 010-07A	5549 125-08

CoroBore® 820 XL rough boring tool



Detailed spare part lists

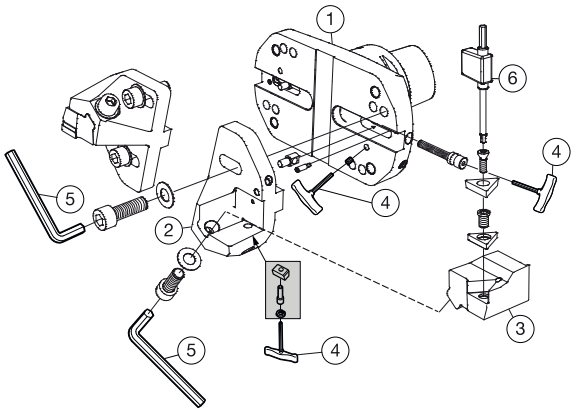
Adaptor See page M33
Slide See page M46
Cartridge See page M48

1-6 Included parts

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Cartridge	Key	Key	
820-200CN19-C8	C8-R822XLS17-AJ 070	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-200SN15-C8	C8-R822XLS17-AJ 070	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-200SP18-C8	C8-R822XLS17-AJ 070	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	
820-200CN19-C10	C10-R822XLS17-AJ 076	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-200SN15-C10	C10-R822XLS17-AJ 076	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-200SP18-C10	C10-R822XLS17-AJ 076	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	
820-250CN19-C8	C8-R822XLS17-AK 070	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-250SN15-C8	C8-R822XLS17-AK 070	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-250SP18-C8	C8-R822XLS17-AK 070	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	
820-250CN19-C10	C10-R822XLS17-AK 076	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-250SN15-C10	C10-R822XLS17-AK 076	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-250SP18-C10	C10-R822XLS17-AK 076	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	
820-300CN19-C8	C8-R822XLS17-AL 070	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-300SN15-C8	C8-R822XLS17-AL 070	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-300SP18-C8	C8-R822XLS17-AL 070	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	
820-300CN19-C10	C10-R822XLS17-AL 076	S17-R820XLS12-012	S12-R820XLR40DCFN19	265.2-817	3021 010-080	
820-300SN15-C10	C10-R822XLS17-AL 076	S17-R820XLS12-012	S12-R820XLR40DSYN15	265.2-817	3021 010-080	
820-300SP18-C10	C10-R822XLS17-AL 076	S17-R820XLS12-012	S12-R820XLR40SSFP18	265.2-817	3021 010-080	

	Included parts
	6
Ordering code	Key
820-200CN19-C8	5680 043-14
820-200SN15-C8	5680 043-14
820-200SP18-C8	5680 049-02
820-200CN19-C10	5680 043-14
820-200SN15-C10	5680 043-14
820-200SP18-C10	5680 049-02
820-250CN19-C8	5680 043-14
820-250SN15-C8	5680 043-14
820-250SP18-C8	5680 049-02
820-250CN19-C10	5680 043-14
820-250SN15-C10	5680 043-14
820-250SP18-C10	5680 049-02
820-300CN19-C8	5680 043-14
820-300SN15-C8	5680 043-14
820-300SP18-C8	5680 049-02
820-300CN19-C10	5680 043-14
820-300SN15-C10	5680 043-14
820-300SP18-C10	5680 049-02

CoroBore® 820 XL rough boring tool



Detailed spare part lists

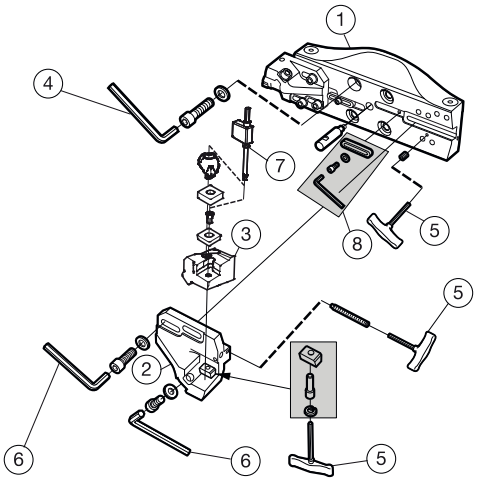
Adaptor See page M33
Slide See page M46
Cartridge See page M48

1-6 Included parts

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Cartridge	Key	Key	
820-200RC16-C8	C8-R822XLS17-AJ 070	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-200TC22-C8	C8-R822XLS17-AJ 070	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	
820-200RC16-C10	C10-R822XLS17-AJ 076	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-200TC22-C10	C10-R822XLS17-AJ 076	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	
820-250RC16-C8	C8-R822XLS17-AK 070	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-250TC22-C8	C8-R822XLS17-AK 070	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	
820-250RC16-C10	C10-R822XLS17-AK 076	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-250TC22-C10	C10-R822XLS17-AK 076	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	
820-300RC16-C8	C8-R822XLS17-AL 070	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-300TC22-C8	C8-R822XLS17-AL 070	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	
820-300RC16-C10	C10-R822XLS17-AL 076	S17-R820XLS12-012	S12-R820XLR48SRSC16	265.2-817	3021 010-080	
820-300TC22-C10	C10-R822XLS17-AL 076	S17-R820XLS12-012	S12-R820XLR40STFC22	265.2-817	3021 010-080	

	Included parts
	6
Ordering code	Key
820-200RC16-C8	5680 043-14
820-200TC22-C8	5680 049-02
820-200RC16-C10	5680 043-14
820-200TC22-C10	5680 049-02
820-250RC16-C8	5680 043-14
820-250TC22-C8	5680 049-02
820-250RC16-C10	5680 043-14
820-250TC22-C10	5680 049-02
820-300RC16-C8	5680 043-14
820-300TC22-C8	5680 049-02
820-300RC16-C10	5680 043-14
820-300TC22-C10	5680 049-02

CoroBore® 820 XL rough boring tool



Detailed spare part lists

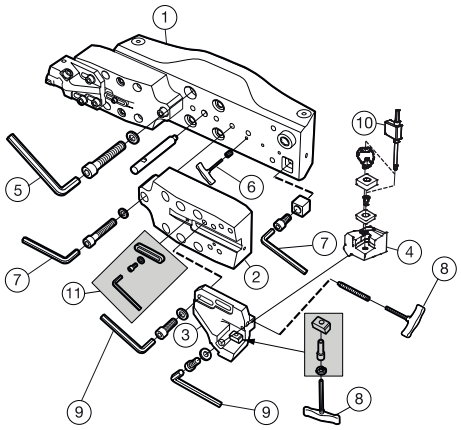
Bridge	See page M36
Slide	See page M46
Cartridge	See page M48
Stop plate set	See page M38

1-7 Included parts
8 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Slide	Cartridge	Key	Key	
820-380CN19	A40-RXLS24-AM2 062	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	265.2-817	
820-380SN15	A40-RXLS24-AM2 062	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	265.2-817	
820-380SP18	A40-RXLS24-AM2 062	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	265.2-817	
820-380TC22	A40-RXLS24-AM2 062	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	265.2-817	
820-460CN19	A40-RXLS24-AN2 067	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	265.2-817	
820-460SN15	A40-RXLS24-AN2 067	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	265.2-817	
820-460SP18	A40-RXLS24-AN2 067	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	265.2-817	
820-460TC22	A40-RXLS24-AN2 067	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	265.2-817	
820-540CN19	A40-RXLS24-AO2 072	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	265.2-817	
820-540SN15	A40-RXLS24-AO2 072	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	265.2-817	
820-540SP18	A40-RXLS24-AO2 072	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	265.2-817	
820-540TC22	A40-RXLS24-AO2 072	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	265.2-817	

	Included parts		Accessories
	6	7	8
Ordering code	Key	Key	Stop plate set
820-380CN19	3021 010-080	5680 043-14	5335 001-01
820-380SN15	3021 010-080	5680 043-14	5335 001-01
820-380SP18	3021 010-080	5680 049-02	5335 001-01
820-380TC22	3021 010-080	5680 049-02	5335 001-01
820-460CN19	3021 010-080	5680 043-14	5335 001-01
820-460SN15	3021 010-080	5680 043-14	5335 001-01
820-460SP18	3021 010-080	5680 049-02	5335 001-01
820-460TC22	3021 010-080	5680 049-02	5335 001-01
820-540CN19	3021 010-080	5680 043-14	5335 001-01
820-540SN15	3021 010-080	5680 043-14	5335 001-01
820-540SP18	3021 010-080	5680 049-02	5335 001-01
820-540TC22	3021 010-080	5680 049-02	5335 001-01

CoroBore® 820 XL rough boring tool



Detailed spare part lists

Bridge	See page M36
Bridge extension	See page M38
Slide	See page M46
Cartridge	See page M48
Stop plate set	See page M38

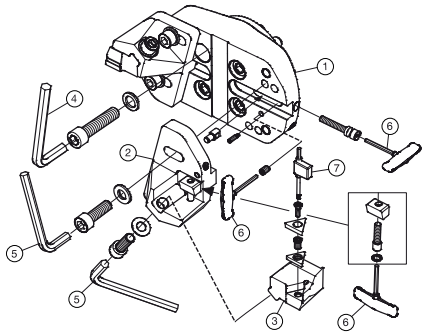
1-10 Included parts
11 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Bridge extension	Slide	Cartridge	Key	
820-780CN19	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	
820-780SN15	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	
820-780SP18	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	
820-780TC22	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	
820-1020CN19	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	
820-1020SN15	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	
820-1020SP18	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	
820-1020TC22	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	
820-1260CN19	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-140	
820-1260SN15	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40DSYN15	3021 010-140	
820-1260SP18	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40SSFP18	3021 010-140	
820-1260TC22	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R820XLS12-012	S12-R820XLR40STFC22	3021 010-140	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
820-780CN19	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-780SN15	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-780SP18	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	
820-780TC22	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	
820-1020CN19	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-1020SN15	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-1020SP18	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	
820-1020TC22	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	
820-1260CN19	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-1260SN15	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 043-14	
820-1260SP18	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	
820-1260TC22	265.2-821	3021 010-100	265.2-817	3021 010-080	5680 049-02	

	Accessories
	11
Ordering code	Stop plate set
820-780CN19	5335 001-01
820-780SN15	5335 001-01
820-780SP18	5335 001-01
820-780TC22	5335 001-01
820-1020CN19	5335 001-01
820-1020SN15	5335 001-01
820-1020SP18	5335 001-01
820-1020TC22	5335 001-01
820-1260CN19	5335 001-01
820-1260SN15	5335 001-01
820-1260SP18	5335 001-01
820-1260TC22	5335 001-01

CoroBore® 820 XL lightweight rough boring tool



Detailed spare part lists

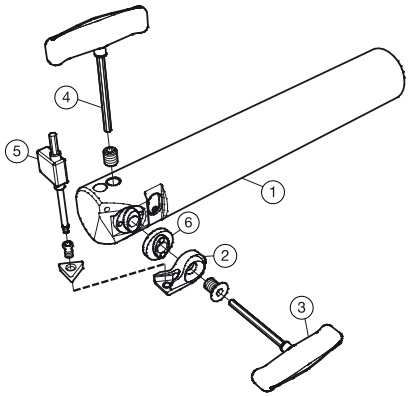
Bridge See page M37
Slide See page M46
Cartridge See page M48

1-7 Included parts

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Slide	Cartridge	Key	Key	
820L-200CN19	A40-R822XLS17-LJ 050	S17-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-100	3021 010-080	
820L-200TC22	A40-R822XLS17-LJ 050	S17-R820XLS12-012	S12-R820XLR40STFC22	3021 010-100	3021 010-080	
820L-250CN19	A40-R822XLS17-LK 050	S17-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-100	3021 010-080	
820L-250TC22	A40-R822XLS17-LK 050	S17-R820XLS12-012	S12-R820XLR40STFC22	3021 010-100	3021 010-080	
820L-300CN19	A40-R822XLS17-LL 050	S17-R820XLS12-012	S12-R820XLR40DCFN19	3021 010-100	3021 010-080	
820L-300TC22	A40-R822XLS17-LL 050	S17-R820XLS12-012	S12-R820XLR40STFC22	3021 010-100	3021 010-080	

	Included parts	
	6	7
Ordering code	Key	Key
820L-200CN19	265.2-817	5680 043-14
820L-200TC22	265.2-817	5680 049-02
820L-250CN19	265.2-817	5680 043-14
820L-250TC22	265.2-817	5680 049-02
820L-300CN19	265.2-817	5680 043-14
820L-300TC22	265.2-817	5680 049-02

CoroBore® 825 fine boring tool



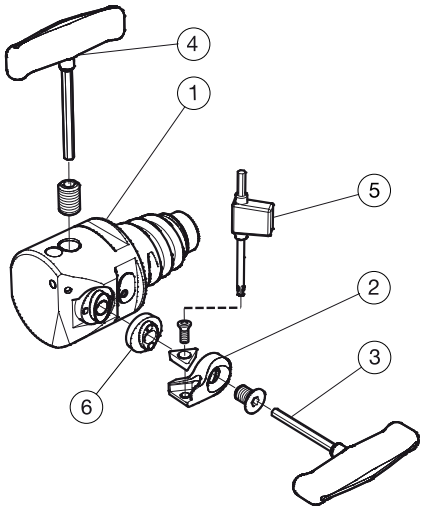
Detailed spare part lists

Adaptor	See page M30
Cartridge	See page M50

1-5 Included parts
6 Accessories, must be ordered separately

	Included parts				
	1	2	3	4	5
Ordering code	Adaptor	Cartridge	Key	Key	Key
825-23TC06-A18	A18-R825A-A18116-RA	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01
825-29TC06-A20	A20-R825A-AA120-RA	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01
825-36TC06-A25	A25-R825A-AB146-RA	R825A-AF11STUC06T1A	5680 012-02	265.2-815	5680 051-01

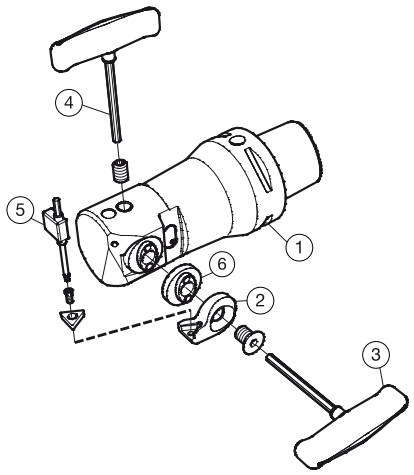
	Accessories
	6
Ordering code	Slide extension
825-23TC06-A18	825A-030A
825-29TC06-A20	825A-030A
825-36TC06-A25	825A-030A



	Included parts				
	1	2	3	4	5
Ordering code	Adaptor	Cartridge	Key	Key	Key
825-23TC06-EH16	EH16-R825A-AA18014	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01
825-29TC06-EH20	EH20-R825A-AAA014	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01
825-36TC06-EH25	EH25-R825A-AAB014	R825A-AF11STUC06T1A	5680 012-02	265.2-815	5680 051-01

	Accessories
	6
Ordering code	Slide extension
825-23TC06-EH16	825C-030A
825-29TC06-EH20	825C-030A
825-36TC06-EH25	825C-030A

CoroBore® 825 fine boring tool



Detailed spare part lists

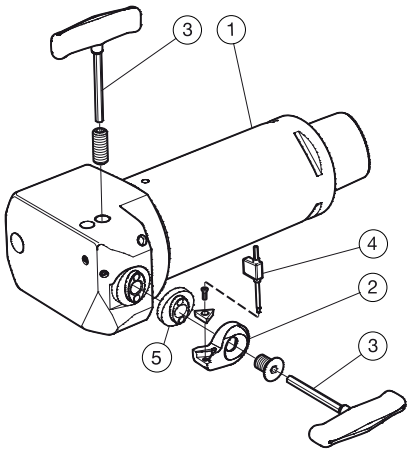
Adaptor	See page M31
Cartridge	See page M50

1-5 Included parts
6 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Cartridge	Key	Key	Key	
825-23TC06-C3	C3-R825A-AA18078A	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01	
825-29TC06-C3	C3-R825A-AAA065A	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01	
825-29TC06-C4	C4-R825A-AAA074A	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01	
825-36TC06-C3	C3-R825A-AAB072A	R825A-AF11STUC06T1A	5680 012-02	265.2-815	5680 051-01	
825-36TC06-C4	C4-R825A-AAB084A	R825A-AF11STUC06T1A	5680 012-02	265.2-815	5680 051-01	
825-45TC09-C3	C3-R825B-AAC031A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825-45TC09-C4	C4-R825B-AAC066A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825-56TC09-C4	C4-R825B-AAD039A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825-56TC09-C5	C5-R825B-AAD081A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825-70TC11-C5	C5-R825C-AAE043A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-70TC11-C6	C6-R825C-AAE097A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-87TC11-C5	C5-R825C-AAF047A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-87TC11-C6	C6-R825C-AAF055A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-107TC11-C5	C5-R825C-AAG053A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-107TC11-C6	C6-R825C-AAG067A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-137TC11-C6	C6-R825C-AAH067A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-137TC11-C8	C8-R825C-AAH077A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-167TC11-C6	C6-R825C-AAI067A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825-167TC11-C8	C8-R825C-AAI077A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	

	Accessories
	6
Ordering code	Slide extension
825-23TC06-C3	825A-030A
825-29TC06-C3	825A-030A
825-29TC06-C4	825A-030A
825-36TC06-C3	825A-030A
825-36TC06-C4	825A-030A
825-45TC09-C3	825B-036A
825-45TC09-C4	825B-036A
825-56TC09-C4	825B-036A
825-56TC09-C5	825B-036A
825-70TC11-C5	825C-048A
825-70TC11-C6	825C-048A
825-87TC11-C5	825C-048A
825-87TC11-C6	825C-048A
825-107TC11-C5	825C-048A
825-107TC11-C6	825C-048A
825-137TC11-C6	825C-048A
825-137TC11-C8	825C-048A
825-167TC11-C6	825C-048A
825-167TC11-C8	825C-048A

CoroBore® 825 lightweight fine boring tool

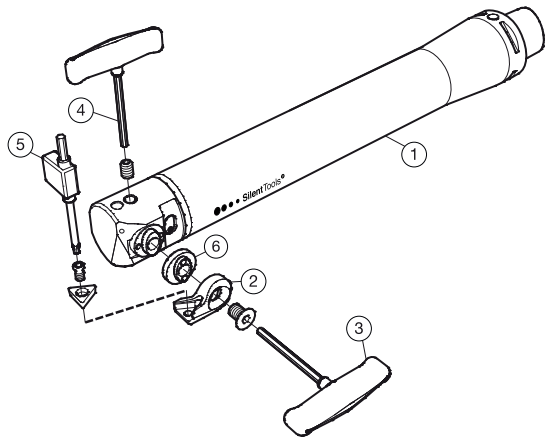


Detailed spare part lists
Adaptor See page M34
Cartridge See page M50

1-4 Included parts
5 Accessories, must be ordered separately

	Included parts				Accessories	
	1	2	3	4	5	
Ordering code	Adaptor	Cartridge	Key	Key	Slide extension	
825L-87TC11-C5	C5-R825C-LAF127	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	
825L-107TC11-C5	C5-R825C-LAG133	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	
825L-137TC11-C6	C6-R825C-LAH167	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	
825L-137TC11-C8	C8-R825C-LAH177	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	
825L-167TC11-C6	C6-R825C-LAI167	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	
825L-167TC11-C8	C8-R825C-LAI177	R825C-AF23STUC1103A	265.2-821	5680 051-02	825C-048A	

CoroBore® 825 dampened fine boring tool



Detailed spare part lists

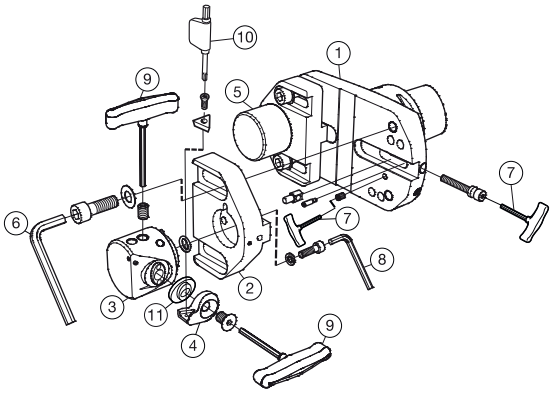
Adaptor	See page M31
Cartridge	See page M50

1-5 Included parts
6 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Cartridge	Key	Key	Key	
825D-29TC06-C3	C3-R825A-FAA181A	R825A-AF11STUC06T1A	5680 012-02	5680 012-02	5680 051-01	
825D-36TC06-C3	C3-R825A-FAB208A	R825A-AF11STUC06T1A	5680 012-02	265.2-815	5680 051-01	
825D-45TC09-C4	C4-R825B-FAC255A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825D-56TC09-C5	C5-R825B-FAD315A	R825B-AF17STUC0902A	265.2-817	265.2-817	5680 051-02	
825D-70TC11-C5	C5-R825C-FAE237A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-70TC11-C6	C6-R825C-FAE389A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-87TC11-C6	C6-R825C-FAF307A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-87TC11-C8	C8-R825C-FAF499A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-107TC11-C6	C6-R825C-FAG307A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-107TC11-C8	C8-R825C-FAG377A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-137TC11-C6	C6-R825C-FAH307A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-137TC11-C8	C8-R825C-FAH377A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-167TC11-C6	C6-R825C-FAI307A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	
825D-167TC11-C8	C8-R825C-FAI377A	R825C-AF23STUC1103A	265.2-821	265.2-821	5680 051-02	

	Accessories
	6
Ordering code	Slide extension
825D-29TC06-C3	825A-030A
825D-36TC06-C3	825A-030A
825D-45TC09-C4	825B-036A
825D-56TC09-C5	825B-036A
825D-70TC11-C5	825C-048A
825D-70TC11-C6	825C-048A
825D-87TC11-C6	825C-048A
825D-87TC11-C8	825C-048A
825D-107TC11-C6	825C-048A
825D-107TC11-C8	825C-048A
825D-137TC11-C6	825C-048A
825D-137TC11-C8	825C-048A
825D-167TC11-C6	825C-048A
825D-167TC11-C8	825C-048A

CoroBore® 825 XL fine boring tool



Detailed spare part lists

Adaptor	See page M33
Fine boring head	See page M47
Cartridge	See page M50

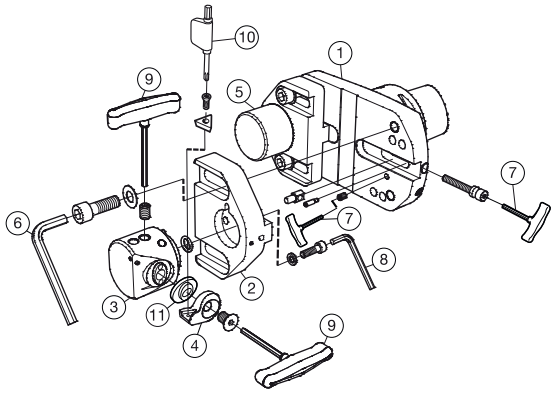
1-10 Included parts
11 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Fine boring head	Cartridge	Counterweight	
825-215TC11-C6	C6-R825XLS17-AJ 058	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-215TC11-C8	C8-R822XLS17-AJ 070	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-215TC11-C10	C10-R822XLS17-AJ 076	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-265TC11-C6	C6-R825XLS17-AK 058	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-265TC11-C8	C8-R822XLS17-AK 070	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-265TC11-C10	C10-R822XLS17-AK 076	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-315TC11-C6	C6-R825XLS17-AL 058	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-315TC11-C8	C8-R822XLS17-AL 070	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
825-315TC11-C10	C10-R822XLS17-AL 076	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
825-215TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-215TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-215TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-265TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-265TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-265TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-315TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-315TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825-315TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	

	Accessories
	11
Ordering code	Slide extension
825-215TC11-C6	825C-048A
825-215TC11-C8	825C-048A
825-215TC11-C10	825C-048A
825-265TC11-C6	825C-048A
825-265TC11-C8	825C-048A
825-265TC11-C10	825C-048A
825-315TC11-C6	825C-048A
825-315TC11-C8	825C-048A
825-315TC11-C10	825C-048A

CoroBore® 826 XL fine boring tool



Detailed spare part lists

Adaptor	See page M33
Fine boring head	See page M47
Cartridge	See page M50

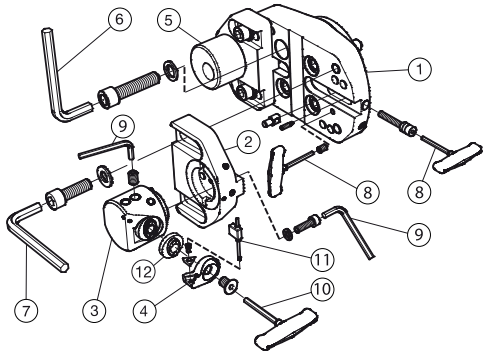
1-10 Included parts
11 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Fine boring head	Cartridge	Counterweight	
826-200TC11-C6	C6-R825XLS17-AJ 058	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-200TC11-C8	C8-R822XLS17-AJ 070	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-200TC11-C10	C10-R822XLS17-AJ 076	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-250TC11-C6	C6-R825XLS17-AK 058	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-250TC11-C8	C8-R822XLS17-AK 070	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-250TC11-C10	C10-R822XLS17-AK 076	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-300TC11-C6	C6-R825XLS17-AL 058	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-300TC11-C8	C8-R822XLS17-AL 070	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
826-300TC11-C10	C10-R822XLS17-AL 076	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
826-200TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-200TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-200TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-250TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-250TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-250TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-300TC11-C6	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-300TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826-300TC11-C10	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	

	Accessories
	11
Ordering code	Slide extension
826-200TC11-C6	825C-048A
826-200TC11-C8	825C-048A
826-200TC11-C10	825C-048A
826-250TC11-C6	825C-048A
826-250TC11-C8	825C-048A
826-250TC11-C10	825C-048A
826-300TC11-C6	825C-048A
826-300TC11-C8	825C-048A
826-300TC11-C10	825C-048A

CoroBore® 825 XL/826 XL lightweight fine boring tool



Detailed spare part lists

Bridge See page M37
Fine boring head See page M47
Cartridge See page M50

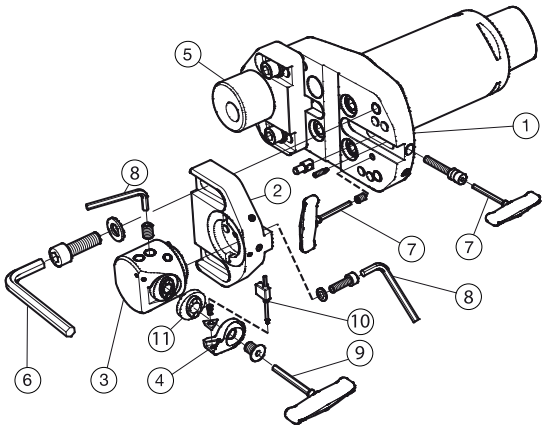
1-11 Included parts
12 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Slide	Fine boring head	Cartridge	Counterweight	
826L-200TC11	A40-R822XLS17-LJ 050	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-215TC11	A40-R822XLS17-LJ 050	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826L-250TC11	A40-R822XLS17-LK 050	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-265TC11	A40-R822XLS17-LK 050	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826L-300TC11	A40-R822XLS17-LL 050	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-315TC11	A40-R822XLS17-LL 050	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
826L-200TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	
825L-215TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	
826L-250TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	
825L-265TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	
826L-300TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	
825L-315TC11	3021 010-100	3021 010-080	265.2-817	3021 010-050	265.2-821	

	Included parts	Accessories
	11	12
Ordering code	Key	Slide extension
826L-200TC11	5680 051-02	825C-048A
825L-215TC11	5680 051-02	825C-048A
826L-250TC11	5680 051-02	825C-048A
825L-265TC11	5680 051-02	825C-048A
826L-300TC11	5680 051-02	825C-048A
825L-315TC11	5680 051-02	825C-048A

CoroBore® 825 XL/826 XL lightweight fine boring tool



Detailed spare part lists

Adaptor	See page M34
Fine boring head	See page M47
Cartridge	See page M50

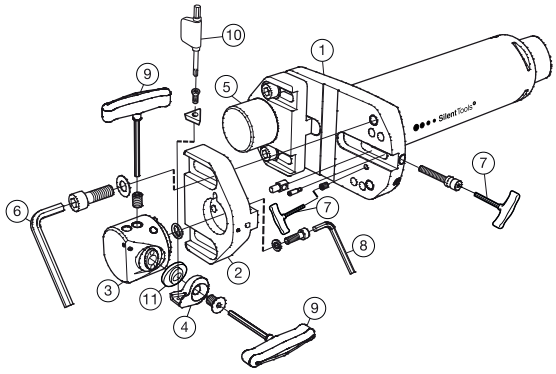
1-10 Included parts
11 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Fine boring head	Cartridge	Counterweight	
826L-200TC11-C8	C8-R825XLS17-LJ 170	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-215TC11-C8	C8-R825XLS17-LJ 170	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826L-250TC11-C8	C8-R825XLS17-LK 170	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-265TC11-C8	C8-R825XLS17-LK 170	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826L-300TC11-C8	C8-R825XLS17-LL 170	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825L-315TC11-C8	C8-R825XLS17-LL 170	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
826L-200TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825L-215TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826L-250TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825L-265TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826L-300TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825L-315TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	

	Accessories
	11
Ordering code	Slide extension
826L-200TC11-C8	825C-048A
825L-215TC11-C8	825C-048A
826L-250TC11-C8	825C-048A
825L-265TC11-C8	825C-048A
826L-300TC11-C8	825C-048A
825L-315TC11-C8	825C-048A

CoroBore® 825 XL/826 XL dampened fine boring tool



Detailed spare part lists

Adaptor	See page M33
Fine boring head	See page M47
Cartridge	See page M50

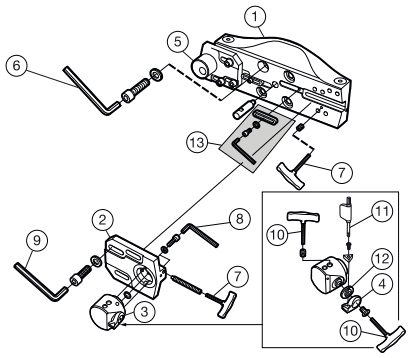
1-10 Included parts
11 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Adaptor	Slide	Fine boring head	Cartridge	Counterweight	
826D-200TC11-C8	C8-R825XLS17-FJ340	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825D-215TC11-C8	C8-R825XLS17-FJ340	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826D-250TC11-C8	C8-R825XLS17-FK340	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825D-265TC11-C8	C8-R825XLS17-FK340	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	
826D-300TC11-C8	C8-R825XLS17-FL340	S17-R825XLA34-020	A34-R826C-E 017	R825C-AF23STUC1103A	S17-825XL-CW	
825D-315TC11-C8	C8-R825XLS17-FL340	S17-R825XLA34-020	A34-R825C-E 017 A	R825C-AF23STUC1103A	S17-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
826D-200TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825D-215TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826D-250TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825D-265TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
826D-300TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	
825D-315TC11-C8	3021 010-080	265.2-817	3021 010-050	265.2-821	5680 051-02	

	Accessories
	11
Ordering code	Slide extension
826D-200TC11-C8	825C-048A
825D-215TC11-C8	825C-048A
826D-250TC11-C8	825C-048A
825D-265TC11-C8	825C-048A
826D-300TC11-C8	825C-048A
825D-315TC11-C8	825C-048A

CoroBore® 825 XL/826 XL fine boring tool



Detailed spare part lists

Bridge	See page M36
Slide	See page M46
Fine boring head	See page M47
Cartridge	See page M50
Stop plate set	See page M38

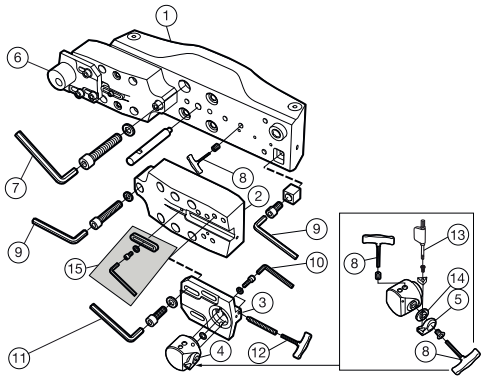
1-11 Included parts
12-13 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Slide	Fine boring head	Cartridge	Counterweight	
826-380TC11	A40-RXLS24-AM2 062	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	S24-825XL-CW	
825-395TC11	A40-RXLS24-AM2 062	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	S24-825XL-CW	
826-460TC11	A40-RXLS24-AN2 067	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	S24-825XL-CW	
825-475TC11	A40-RXLS24-AN2 067	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	S24-825XL-CW	
826-540TC11	A40-RXLS24-AO2 072	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	S24-825XL-CW	
825-555TC11	A40-RXLS24-AO2 072	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	S24-825XL-CW	

	Included parts					
	6	7	8	9	10	
Ordering code	Key	Key	Key	Key	Key	
826-380TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	
825-395TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	
826-460TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	
825-475TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	
826-540TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	
825-555TC11	3021 010-140	265.2-817	3021 010-050	3021 010-080	265.2-821	

	Included parts	Accessories		
	11	12	13	
Ordering code	Key	Slide extension	Stop plate set	
826-380TC11	5680 051-02	825C-048A	5335 001-01	
825-395TC11	5680 051-02	825C-048A	5335 001-01	
826-460TC11	5680 051-02	825C-048A	5335 001-01	
825-475TC11	5680 051-02	825C-048A	5335 001-01	
826-540TC11	5680 051-02	825C-048A	5335 001-01	
825-555TC11	5680 051-02	825C-048A	5335 001-01	

CoroBore® 825 XL/826 XL fine boring tool



Detailed spare part lists

Bridge	See page M36
Bridge extension	See page M38
Slide	See page M46
Fine boring head	See page M47
Cartridge	See page M50
Stop plate set	See page M38

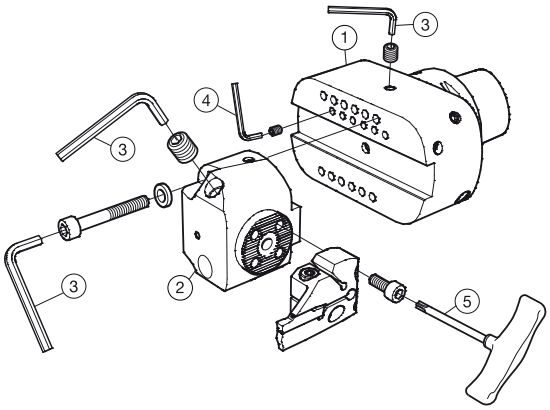
1-14 Included parts
15-16 Accessories, must be ordered separately

	Included parts					
	1	2	3	4	5	
Ordering code	Bridge	Bridge extension	Slide	Fine boring head	Cartridge	
826-780TC11	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	
825-795TC11	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	
826-1020TC11	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	
825-1035TC11	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	
826-1260TC11	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R826C-E 017	R825C-AF23STUC1103A	
825-1275TC11	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825C-E 017 A	R825C-AF23STUC1103A	

	Included parts					
	6	7	8	9	10	
Ordering code	Counterweight	Key	Key	Key	Key	
826-780TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	
825-795TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	
826-1020TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	
825-1035TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	
826-1260TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	
825-1275TC11	S24-825XL-CW	3021 010-140	265.2-821	3021 010-100	3021 010-050	

	Included parts			Accessories		
	11	12	13	14	15	
Ordering code	Key	Key	Key	Slide extension	Stop plate set	
826-780TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	
825-795TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	
826-1020TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	
825-1035TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	
826-1260TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	
825-1275TC11	3021 010-080	265.2-817	5680 051-02	825C-048A	5335 001-01	

Coromant Capto® to CoroTurn® SL adjustable adaptor



Adaptor
Face grooving head

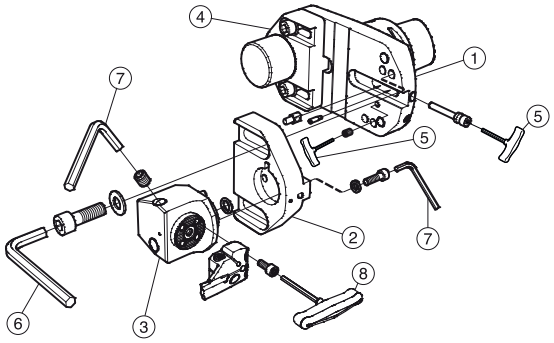
1-5 Included parts

Detailed spare part lists

See page M35
See page M47

	Included parts				
	1	2	3	4	5
Ordering code	Adaptor	Face grooving head	Key	Key	Key
825-150SL32-C6	C6-R825S20-150 068	S20-R825SL32 020	3021 010-050	3021 010-025	265.2-821
825-150SL32-C8	C8-R825S20-150 076	S20-R825SL32 020	3021 010-050	3021 010-025	265.2-821

Coromant Capto® to CoroBore® 825 SL adaptor



Adaptor
Face grooving head

1-8 Included parts

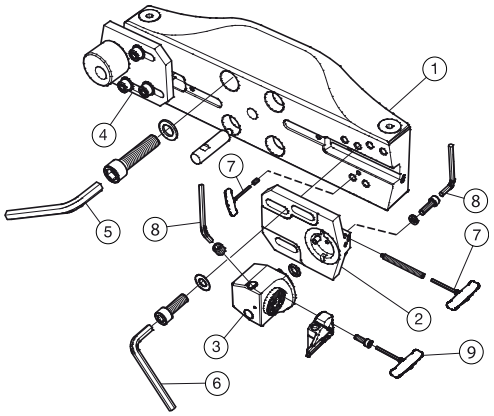
Detailed spare part lists

See page M33
See page M47

	Included parts				
	1	2	3	4	5
Ordering code	Adaptor	Slide	Face grooving head	Counterweight	Key
825-215SL32-C8	C8-R822XLS17-AJ 070	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817
825-215SL32-C10	C10-R822XLS17-AJ 076	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817
825-265SL32-C8	C8-R822XLS17-AK 070	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817
825-265SL32-C10	C10-R822XLS17-AK 076	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817
825-315SL32-C8	C8-R822XLS17-AL 070	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817
825-315SL32-C10	C10-R822XLS17-AL 076	S17-R825XLA34-020	A34-R825SL32 022	S17-825FG-CW	265.2-817

	Included parts		
	6	7	8
Ordering code	Key	Key	Key
825-215SL32-C8	3021 010-080	3021 010-050	265.2-821
825-215SL32-C10	3021 010-080	3021 010-050	265.2-821
825-265SL32-C8	3021 010-080	3021 010-050	265.2-821
825-265SL32-C10	3021 010-080	3021 010-050	265.2-821
825-315SL32-C8	3021 010-080	3021 010-050	265.2-821
825-315SL32-C10	3021 010-080	3021 010-050	265.2-821

Arbor to CoroTurn® SL adjustable adaptor



Detailed spare part lists

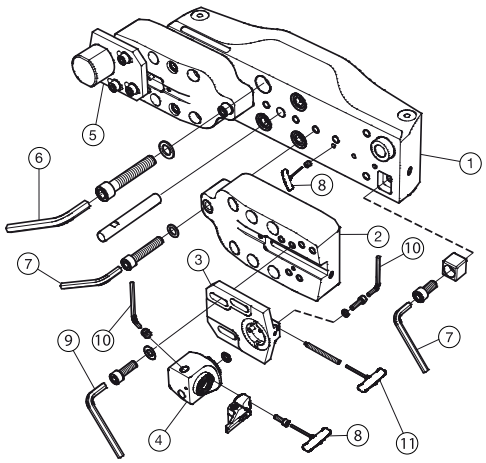
Bridge	See page M36
Slide	See page M46
Face grooving head	See page M47

1-9 Included parts

	Included parts				
	1	2	3	4	5
Ordering code	Bridge	Slide	Face grooving head	Counterweight	Key
825-395SL32	A40-RXLS24-AM2 062	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW	3021 010-140
825-475SL32	A40-RXLS24-AN2 067	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW	3021 010-140
825-555SL32	A40-RXLS24-AO2 072	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW	3021 010-140

	Included parts			
	6	7	8	9
Ordering code	Key	Key	Key	Key
825-395SL32	3021 010-080	265.2-817	3021 010-050	265.2-821
825-475SL32	3021 010-080	265.2-817	3021 010-050	265.2-821
825-555SL32	3021 010-080	265.2-817	3021 010-050	265.2-821

Arbor to CoroTurn® SL adjustable adaptor



Detailed spare part lists

Bridge	See page M36
Bridge extension	See page M38
Slide	See page M46
Face grooving head	See page M47

1-11 Included parts

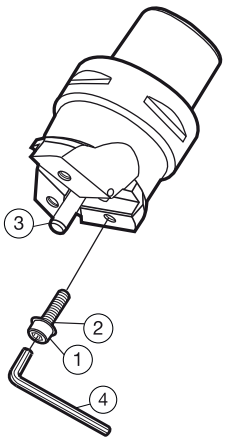
	Included parts				
	1	2	3	4	5
Ordering code	Bridge	Bridge extension	Slide	Face grooving head	Counterweight
825-795SL32	A40-NXLA35-AP2 086	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW
825-1035SL32	A40-NXLA35-AQ2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW
825-1275SL32	A40-NXLA35-AR2 106	A35-RXLS24-A 060	S24-R825XLA34-012	A34-R825SL32 022	S24-825FG-CW

	Included parts				
	6	7	8	9	10
Ordering code	Key	Key	Key	Key	Key
825-795SL32	3021 010-140	3021 010-100	265.2-821	3021 010-080	3021 010-050
825-1035SL32	3021 010-140	3021 010-100	265.2-821	3021 010-080	3021 010-050
825-1275SL32	3021 010-140	3021 010-100	265.2-821	3021 010-080	3021 010-050

	Included parts
	11
Ordering code	Key
825-795SL32	265.2-817
825-1035SL32	265.2-817
825-1275SL32	265.2-817

Adaptor

CoroBore® 820

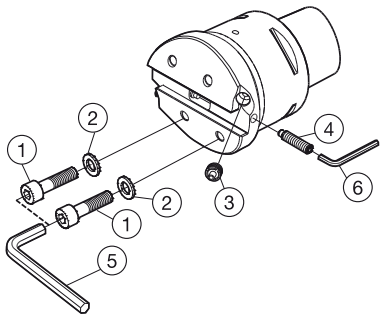


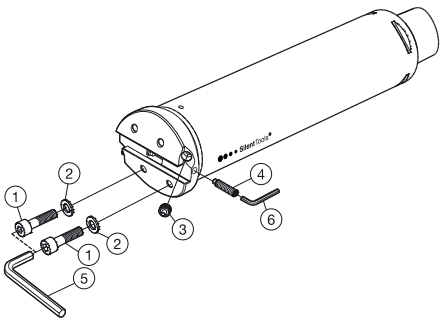
	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Screw	Cup spring	Parallel pin	Key	
C3-R820A-AA3037A	3212 010-299	3846 010-014	3111 020-462	3021 010-030	
C4-R820A-AA3072A	3212 010-299	3846 010-014	3111 020-462	3021 010-030	
C5-R820A-AA3080A	3212 010-299	3846 010-014	3111 020-462	3021 010-030	
C6-R820A-AA3089A	3212 010-299	3846 010-014	3111 020-462	3021 010-030	
C4-R820B-AA3044A	3212 010-309	3846 010-023	3111 020-514	3021 010-040	
C5-R820B-AA3086A	3212 010-309	3846 010-023	3111 020-514	3021 010-040	
C6-R820B-AA3099A	3212 010-309	3846 010-023	3111 020-514	3021 010-040	
C5-R820C-AA3050A	3212 010-397	3846 010-033	3111 020-566	3021 010-050	
C6-R820C-AA3104A	3212 010-397	3846 010-033	3111 020-566	3021 010-050	
C5-R820D-AA3052A	3212 010-360	3846 010-033	3111 020-618	3021 010-050	
C6-R820D-AA3060A	3212 010-360	3846 010-033	3111 020-618	3021 010-050	
C6-R820E-AA3068A	3212 010-411	3846 010-048	3111 020-670	3021 010-060	
C8-R820E-AA3072A	3212 010-411	3846 010-048	3111 020-670	3021 010-060	
C8-R820F-AA3076A	3212 010-462	3846 010-069	3111 020-721	3021 010-080	
C8-R820G-AA3076A	3212 010-462	3846 010-069	3111 020-721	3021 010-080	
C8-R820H-AA3089A	3212 010-462	3846 010-069	3111 020-773	3021 010-100	
C8-R820I-AA3089A	3212 010-462	3846 010-069	3111 020-773	3021 010-100	
C8-R820IX-AA3094A	3212 010-462	3846 010-069	3111 020-773	3021 010-100	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

DuoBore™ 821





	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Screw	Washer	Nozzle	Screw	Key	
C3-391.68A-1-021068B	3212 010-299	3411 012-043	5691 040-03	5514 060-09	3021 010-030	
C3-391.68A-2-026084B	3212 010-299	3411 012-043	5691 040-03	5514 060-01	3021 010-030	
C3-391.68A-3-032034B	3212 010-299	3411 012-043	5691 040-01	5514 060-10	3021 010-030	
C4-391.68A-4-040041B	3212 010-309	3411 012-053	5691 040-01	5514 060-10	3021 010-040	
C5-391.68A-5-050044B	3212 010-361	3411 012-064	5691 040-01	5514 060-11	3021 010-050	
C5-391.68A-6-063045C	3212 010-396	3411 012-064	5691 034-01	5514 060-12	3021 010-050	
C6-391.68A-6-063045C	3212 010-396	3411 012-064	5691 034-01	5514 060-12	3021 010-050	
C6-391.68A-7-096 060	3212 010-412	3411 012-084	5691 034-02	5514 060-13	3021 010-060	
C8-391.68A-7-080060D	3212 010-412	3411 012-084	5691 034-02	5514 060-13	3021 010-060	

	Accessories
	6
Ordering code	Key
C3-391.68A-1-021068B	174.1-870
C3-391.68A-2-026084B	174.1-870
C3-391.68A-3-032034B	174.1-870
C4-391.68A-4-040041B	174.1-870
C5-391.68A-5-050044B	174.1-870
C5-391.68A-6-063045C	3021 010-025
C6-391.68A-6-063045C	3021 010-025
C6-391.68A-7-096 060	3021 010-030
C8-391.68A-7-080060D	3021 010-030

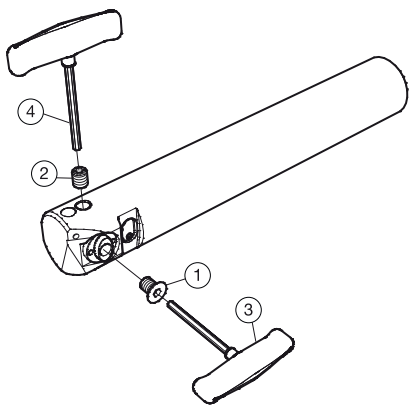
	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Screw	Washer	Nozzle	Screw	Key	
C3-391.69A-1-022200A	3212 010-299	3411 012-043		5514 060-09	3021 010-030	
C3-391.69A-2-026211A	3212 010-299	3411 012-043		5514 060-01	3021 010-030	
C4-391.69A-3-032262A	3212 010-299	3411 012-043		5514 060-10	3021 010-030	
C5-391.69A-4-040308A	3212 010-309	3411 012-053		5514 060-10	3021 010-040	
C5-391.69A-5-050280A	3212 010-361	3411 012-064		5514 060-11	3021 010-050	
C6-391.69A-6-063367A	3212 010-396	3411 012-064	5691 034-01	5514 060-12	3021 010-050	
C6-391.69A-7-063 360	3212 010-412	3411 012-084	5691 034-02	5514 060-13	3021 010-060	
C8-391.69A-7-080 380 A	3212 010-412	3411 012-084	5691 034-02	5514 060-13	3021 010-060	

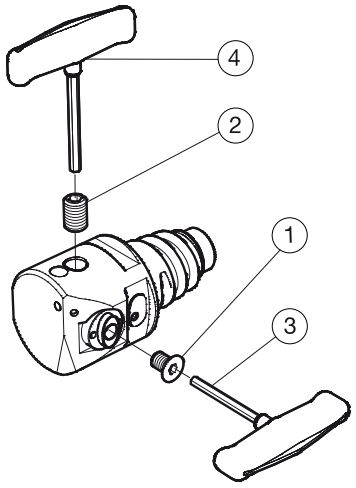
	Accessories
	6
Ordering code	Key
C3-391.69A-1-022200A	174.1-870
C3-391.69A-2-026211A	174.1-870
C4-391.69A-3-032262A	174.1-870
C5-391.69A-4-040308A	174.1-870
C5-391.69A-5-050280A	174.1-870
C6-391.69A-6-063367A	3021 010-025
C6-391.69A-7-063 360	3021 010-030
C8-391.69A-7-080 380 A	3021 010-030

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

CoroBore® 825





Cylindrical

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw for cartridge	Locking screw	Key	Key	
A18-R825A-A18116-RA	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
A20-R825A-AA120-RA	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
A25-R825A-AB146-RA	5513 010-09	5519 026-11	5680 012-02	265.2-815	

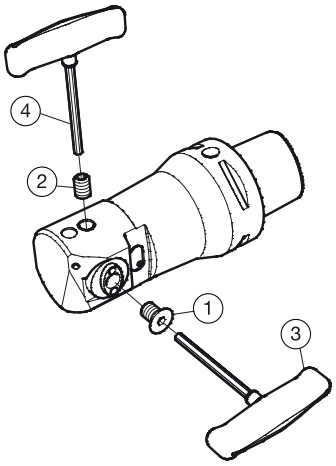
Coromant EH

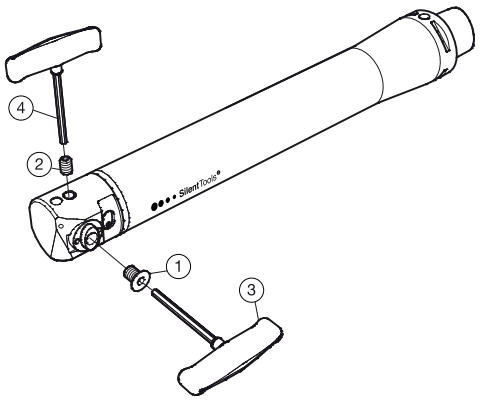
	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw for cartridge	Clamping screw	Key	Key	
EH16-R825A-AA18014	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
EH20-R825A-AAA014	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
EH25-R825A-AAB014	5513 010-09	5519 026-11	5680 012-02	265.2-815	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

CoroBore® 825 Coromant Capto® and Corobore® 825D Coromant Capto® Dampened





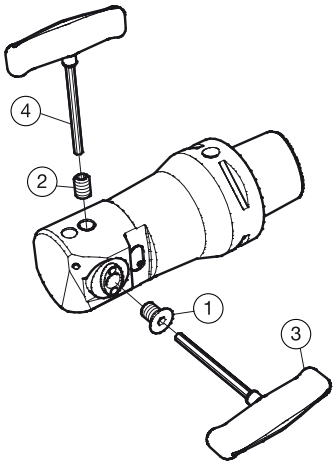
	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw for cartridge	Locking screw	Key	Key	
C3-R825A-AA18078A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
C3-R825A-AAA065A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
C4-R825A-AAA074A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
C3-R825A-AAB072A	5513 010-09	5519 026-11	5680 012-02	265.2-815	
C4-R825A-AAB084A	5513 010-09	5519 026-11	5680 012-02	265.2-815	
C3-R825B-AAC031A	5513 010-07	5519 026-12	265.2-817	265.2-817	
C4-R825B-AAC066A	5513 010-07	5519 026-12	265.2-817	265.2-817	
C4-R825B-AAD039A	5513 010-07	437.5-822	265.2-817	265.2-817	
C5-R825B-AAD081A	5513 010-07	437.5-822	265.2-817	265.2-817	
C5-R825C-AAE043A	5513 010-08	5519 026-10	265.2-821	265.2-821	
C6-R825C-AAE097A	5513 010-08	5519 026-10	265.2-821	265.2-821	
C5-R825C-AAF047A	5513 010-08	470-872	265.2-821	265.2-821	
C6-R825C-AAF055A	5513 010-08	470-872	265.2-821	265.2-821	
C5-R825C-AAG053A	5513 010-08	470-873	265.2-821	265.2-821	
C6-R825C-AAG067A	5513 010-08	470-873	265.2-821	265.2-821	
C6-R825C-AAH067A	5513 010-08	470-873	265.2-821	265.2-821	
C8-R825C-AAH077A	5513 010-08	470-873	265.2-821	265.2-821	
C6-R825C-AAI067A	5513 010-08	470-873	265.2-821	265.2-821	
C8-R825C-AAI077A	5513 010-08	470-873	265.2-821	265.2-821	

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw for cartridge	Locking screw	Key	Key	
C3-R825A-FAA181A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
C3-R825A-FAB208A	5513 010-09	5519 026-11	5680 012-02	265.2-815	
C4-R825B-FAC255A	5513 010-07	5519 026-12	265.2-817	265.2-817	
C5-R825B-FAD315A	5513 010-07	437.5-822	265.2-817	265.2-817	
C5-R825C-FAE237A	5513 010-08	5519 026-10	265.2-821	265.2-821	
C6-R825C-FAE389A	5513 010-08	5519 026-10	265.2-821	265.2-821	
C6-R825C-FAF307A	5513 010-08	470-872	265.2-821	265.2-821	
C8-R825C-FAF499A	5513 010-08	470-872	265.2-821	265.2-821	
C6-R825C-FAG307A	5513 010-08	470-873	265.2-821	265.2-821	
C8-R825C-FAG377A	5513 010-08	470-873	265.2-821	265.2-821	
C6-R825C-FAH307A	5513 010-08	470-873	265.2-821	265.2-821	
C8-R825C-FAH377A	5513 010-08	470-873	265.2-821	265.2-821	
C6-R825C-FAI307A	5513 010-08	470-873	265.2-821	265.2-821	
C8-R825C-FAI377A	5513 010-08	470-873	265.2-821	265.2-821	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

CoroBore® 825



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw for cartridge	Locking screw	Key	Key	
HA06-R825A-AA18077A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
HA06-R825A-AAA086A	5513 010-09	5519 026-09	5680 012-02	5680 012-02	
HA06-R825A-AAB097A	5513 010-09	5519 026-11	265.2-815	5680 012-02	
HA06-R825B-AAC081A	5513 010-07	5519 026-12	265.2-817	265.2-817	
HA06-R825B-AAD094A	5513 010-07	437.5-822	265.2-817	265.2-817	
HA06-R825C-AAE101A	5513 010-08	5519 026-10	265.2-821	265.2-821	
HA06-R825C-AAF059A	5513 010-08	470-872	265.2-821	265.2-821	
HA06-R825C-AAG072A	5513 010-08	470-873	265.2-821	265.2-821	
HA10-R825C-AAH087A	5513 010-08	470-873	265.2-821	265.2-821	
HA10-R825C-AAI087A	5513 010-08	470-873	265.2-821	265.2-821	

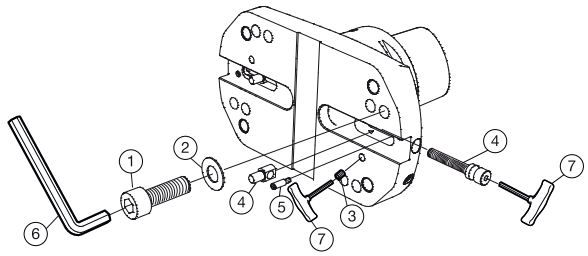
Keys (mm/Torx Plus) sizes, see page P4

Accessories, must be ordered separately

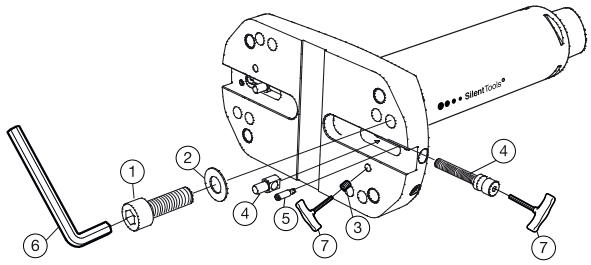
Adaptor

CoroBore® 820 XL, CoroBore® 825 XL, CoroBore® 825D XL, CoroBore® 826 XL and CoroBore® 826D XL

Cx-R822XL, Cx-R825XL..A



Cx-R825XL..F



Cx-R822XL, Cx-R825XL..A

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Washer	Screw	Adjustment set	Pin screw	
C6-R825XLS17-AJ 058	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R822XLS17-AJ 070	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C10-R822XLS17-AJ 076	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C6-R825XLS17-AK 058	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R822XLS17-AK 070	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C10-R822XLS17-AK 076	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C6-R825XLS17-AL 058	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R822XLS17-AL 070	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C10-R822XLS17-AL 076	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	

	Accessories	
	6	7
Ordering code	Key	Key
C6-R825XLS17-AJ 058	3021 010-080	265.2-817
C8-R822XLS17-AJ 070	3021 010-080	265.2-817
C10-R822XLS17-AJ 076	3021 010-080	265.2-817
C6-R825XLS17-AK 058	3021 010-080	265.2-817
C8-R822XLS17-AK 070	3021 010-080	265.2-817
C10-R822XLS17-AK 076	3021 010-080	265.2-817
C6-R825XLS17-AL 058	3021 010-080	265.2-817
C8-R822XLS17-AL 070	3021 010-080	265.2-817
C10-R822XLS17-AL 076	3021 010-080	265.2-817

Cx-R825XL..F

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Washer	Screw	Adjustment set	Pin screw	
C8-R825XLS17-FJ340	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R825XLS17-FK340	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R825XLS17-FL340	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	

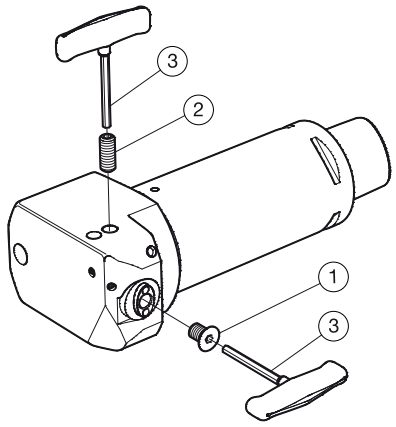
	Accessories	
	6	7
Ordering code	Key	Key
C8-R825XLS17-FJ340	3021 010-080	265.2-817
C8-R825XLS17-FK340	3021 010-080	265.2-817
C8-R825XLS17-FL340	3021 010-080	265.2-817

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

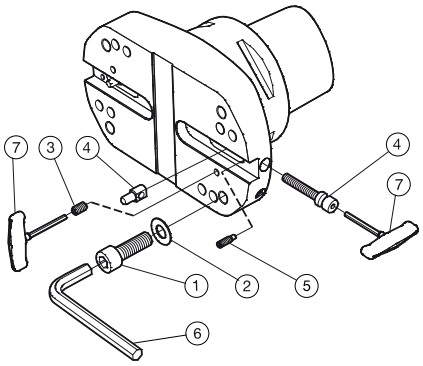
CoroBore® 825

Lightweight adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw for cartridge	Clamping screw	Key	
C5-R825C-LAF127	5513 010-08	5519 026-10	265.2-821	
C5-R825C-LAG133	5513 010-08	5519 026-10	265.2-821	
C6-R825C-LAH167	5513 010-08	470-873	265.2-821	
C8-R825C-LAH177	5513 010-08	470-873	265.2-821	
C6-R825C-LAI167	5513 010-08	470-873	265.2-821	
C8-R825C-LAI177	5513 010-08	470-873	265.2-821	

CoroBore® 820 XL, CoroBore® 825 XL and CoroBore® 826 XL



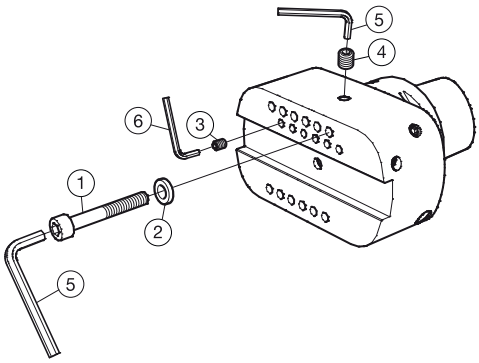
	Spare parts					
	1	2	3	4	5	
Ordering code	Clamping screw	Washer	Coolant screw	Adjustment set	Pin screw	
C8-R825XLS17-LJ 170	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R825XLS17-LK 170	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	
C8-R825XLS17-LL 170	3212 010-462	3411 013-105	3214 010-355	5519 091-01	3212 230-207	

	Accessories	
	6	7
Ordering code	Key	Key
C8-R825XLS17-LJ 170	3021 010-080	265.2-817
C8-R825XLS17-LK 170	3021 010-080	265.2-817
C8-R825XLS17-LL 170	3021 010-080	265.2-817

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Adaptor

CoroBore® 825 SL



	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Screw	Washer	Screw	Locking screw	Key	
C6-R825S20-150 068	3212 010-364	3411 010-064	3214 010-305	5519 026-07	3021 010-050	
C8-R825S20-150 076	3212 010-364	3411 010-064	3214 010-305	5519 026-07	3021 010-050	

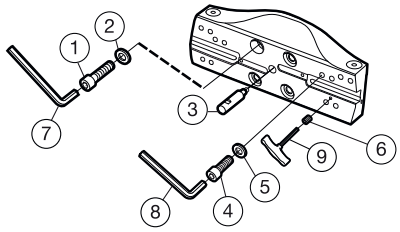
	Accessories
	6
Ordering code	Key
C6-R825S20-150 068	3021 010-025
C8-R825S20-150 076	3021 010-025

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

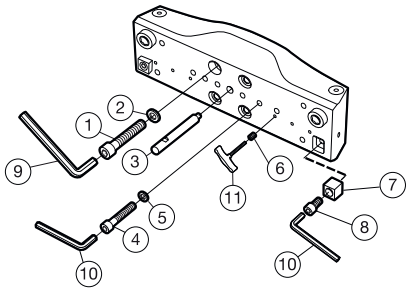
Bridge

CoroBore® 820 XL, CoroBore® 825 XL, CoroBore® 826 XL and CoroBore® 825 SL

A40-RXLS24



A40-NXLA35



A40-RXLS24

	Spare parts				
	1	2	3	4	5
Ordering code	Screw	Washer	Parallel pin set	Screw	Cup spring
A40-RXLS24-AM2 062	3212 010-569	3411 012-170	5552 047-01	3212 010-462	3846 010-069
A40-RXLS24-AN2 067	3212 010-569	3411 012-170	5552 047-01	3212 010-462	3846 010-069
A40-RXLS24-AO2 072	3212 010-569	3411 012-170	5552 047-01	3212 010-462	3846 010-069

	Spare parts	Accessories		
	6	7	8	9
Ordering code	Screw	Key	Key	Key
A40-RXLS24-AM2 062	3214 010-355	3021 010-140	3021 010-080	265.2-817
A40-RXLS24-AN2 067	3214 010-355	3021 010-140	3021 010-080	265.2-817
A40-RXLS24-AO2 072	3214 010-355	3021 010-140	3021 010-080	265.2-817

A40-NXLA35

	Spare parts				
	1	2	3	4	5
Ordering code	Screw	Washer	Parallel pin set	Screw	Washer
A40-NXLA35-AP2 086	3212 010-572	3411 012-170	5552 047-02	3212 010-518	3411 012-130
A40-NXLA35-AQ2 106	3212 010-572	3411 012-170	5552 047-02	3212 010-518	3411 012-130
A40-NXLA35-AR2 106	3212 010-572	3411 012-170	5552 047-02	3212 010-518	3411 012-130

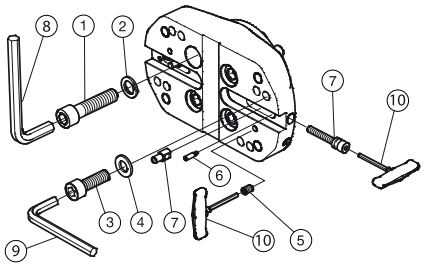
	Spare parts			Accessories	
	6	7	8	9	10
Ordering code	Screw	Driving key	Screw	Key	Key
A40-NXLA35-AP2 086	3214 010-406	3193 110-050	3212 010-511	3021 010-140	3021 010-100
A40-NXLA35-AQ2 106	3214 010-406	3193 110-050	3212 010-511	3021 010-140	3021 010-100
A40-NXLA35-AR2 106	3214 010-406	3193 110-050	3212 010-511	3021 010-140	3021 010-100

	Accessories
	11
Ordering code	Key
A40-NXLA35-AP2 086	265.2-821
A40-NXLA35-AQ2 106	265.2-821
A40-NXLA35-AR2 106	265.2-821

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Bridge

CoroBore® 820 XL, CoroBore® 825 XL and CoroBore® 826 XL



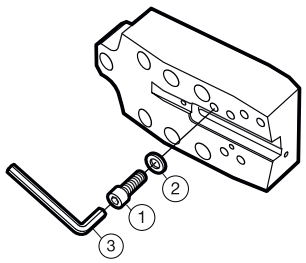
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Washer	Clamping screw	Washer	Coolant screw	
A40-R822XLS17-LJ 050	3212 010-516	3411 012-130	3212 010-462	3411 013-105	3214 010-355	
A40-R822XLS17-LK 050	3212 010-516	3411 012-130	3212 010-462	3411 013-105	3214 010-355	
A40-R822XLS17-LL 050	3212 010-516	3411 012-130	3212 010-462	3411 013-105	3214 010-355	

	Spare parts		Accessories			
	6	7	8	9	10	
Ordering code	Pin screw	Adjustment set	Key	Key	Key	
A40-R822XLS17-LJ 050	3212 230-207	5519 091-01	3021 010-100	3021 010-080	265.2-817	
A40-R822XLS17-LK 050	3212 230-207	5519 091-01	3021 010-100	3021 010-080	265.2-817	
A40-R822XLS17-LL 050	3212 230-207	5519 091-01	3021 010-100	3021 010-080	265.2-817	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

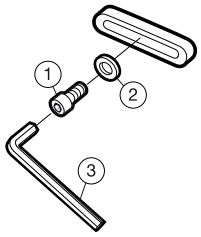
Bridge extension

CoroBore® 820 XL, CoroBore® 825 XL and CoroBore® 826 XL



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Cup spring	Key	
A35-RXLS24-A 060	3212 010-462	3846 010-069	3021 010-080	

Stop plate set

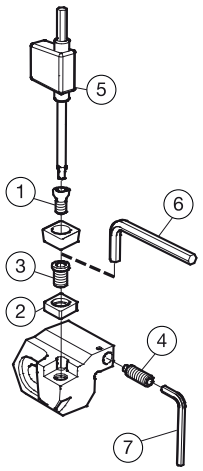


	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Washer	Key	
5335 001-01	3212 010-359	3411 011-064	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

CoroBore® 820



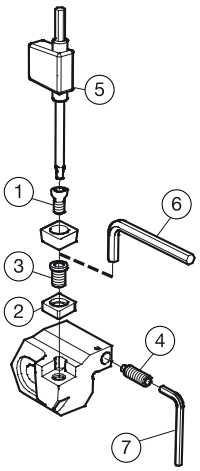
	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Setting screw	Key	
R820A-AR11SCFC06A	5513 020-03			3214 020-207	5680 051-02	
R820A-BR11SCFC06A	5513 020-03			3214 020-208	5680 051-02	
R820B-AR12SCFC06A	5513 020-03			3214 020-208	5680 051-02	
R820B-BR12SCFC06A	5513 020-03			3214 020-209	5680 051-02	
R820B-BR14SCFC09A	5513 020-09			3214 020-209	5680 049-02	
R820C-AR16SCFC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR16SCFC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR18SCFC12A	5513 020-17			3214 020-207	5680 049-02	
R820D-AR18SCFC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-AR18SCFC12A	5513 020-17			3214 020-258	5680 049-02	
R820D-BR18SCFC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-BR18SCFC12A	5513 020-17			3214 020-258	5680 049-02	
R820E-AR22SCFC12A	5513 020-17			3214 020-259	5680 049-02	
R820E-BR22SCFC12A	5513 020-17			3214 020-259	5680 049-02	
R820F-AR24SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-310	5680 049-02	
R820F-BR24SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-311	5680 049-02	
R820G-AR24SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-311	5680 049-02	
R820G-BR24SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-312	5680 049-02	
R820H-AR26SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-362	5680 049-02	
R820H-BR26SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-364	5680 049-02	
R820I-AR26SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-362	5680 049-02	
R820I-BR26SCFC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-364	5680 049-02	

	Accessories	
	6	7
Ordering code	Key	Setting key
R820A-AR11SCFC06A		3021 012-015
R820A-BR11SCFC06A		3021 012-015
R820B-AR12SCFC06A		3021 012-015
R820B-BR12SCFC06A		3021 012-015
R820B-BR14SCFC09A		3021 012-015
R820C-AR16SCFC09A		3021 012-015
R820C-BR16SCFC09A		3021 012-015
R820C-BR18SCFC12A		3021 012-015
R820D-AR18SCFC09A		174.1-870
R820D-AR18SCFC12A		174.1-870
R820D-BR18SCFC09A		174.1-870
R820D-BR18SCFC12A		174.1-870
R820E-AR22SCFC12A		174.1-870
R820E-BR22SCFC12A		174.1-870
R820F-AR24SCFC12A	5680 010-06	5680 010-02
R820F-BR24SCFC12A	5680 010-06	5680 010-02
R820G-AR24SCFC12A	5680 010-06	5680 010-02
R820G-BR24SCFC12A	5680 010-06	5680 010-02
R820H-AR26SCFC12A	5680 010-06	5680 010-05
R820H-BR26SCFC12A	5680 010-06	5680 010-05
R820I-AR26SCFC12A	5680 010-06	5680 010-05
R820I-BR26SCFC12A	5680 010-06	5680 010-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

CoroBore® 820

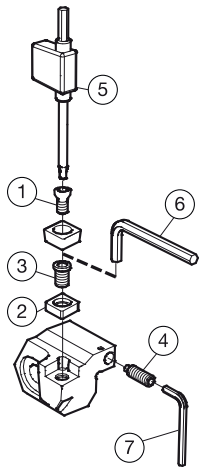


	Spare parts		Accessories		
	1	4	5	7	
Ordering code	Insert screw	Setting screw	Key	Setting key	
R820A-AR11SCKC06A	5513 020-03	3214 020-207	5680 051-02	3021 012-015	
R820A-BR11SCKC06A	5513 020-03	3214 020-208	5680 051-02	3021 012-015	
R820B-AR12SCKC06A	5513 020-03	3214 020-208	5680 051-02	3021 012-015	
R820B-BR12SCKC06A	5513 020-03	3214 020-209	5680 051-02	3021 012-015	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

CoroBore® 820



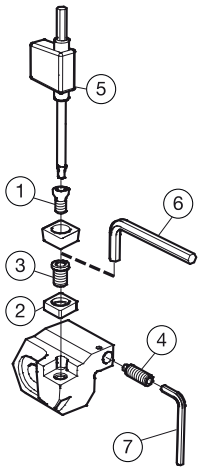
	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Setting screw	Key	
R820A-AR11SCLC06A	5513 020-03			3214 020-207	5680 051-02	
R820A-BR11SCLC06A	5513 020-03			3214 020-208	5680 051-02	
R820B-AR12SCLC06A	5513 020-03			3214 020-208	5680 051-02	
R820B-BR12SCLC06A	5513 020-03			3214 020-209	5680 051-02	
R820B-BR14SCLC09A	5513 020-09			3214 020-309	5680 049-02	
R820C-AR16SCLC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR16SCLC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR18SCLC12A	5513 020-17			3214 020-207	5680 049-02	
R820D-AR18SCLC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-AR18SCLC12A	5513 020-17			3214 020-258	5680 049-02	
R820D-BR18SCLC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-BR18SCLC12A	5513 020-17			3214 020-258	5680 049-02	
R820E-AR22SCLC12A	5513 020-17			3214 020-259	5680 049-02	
R820E-BR22SCLC12A	5513 020-17			3214 020-259	5680 049-02	
R820F-AR24SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-310	5680 049-02	
R820F-BR24SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-311	5680 049-02	
R820G-AR24SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-311	5680 049-02	
R820G-BR24SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-312	5680 049-02	
R820H-AR26SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-362	5680 049-02	
R820H-BR26SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-364	5680 049-02	
R820I-AR26SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-362	5680 049-02	
R820I-BR26SCLC12A	5513 020-18	5322 232-02	5512 090-03	3214 020-364	5680 049-02	

	Accessories	
	6	7
Ordering code	Key	Setting key
R820A-AR11SCLC06A		3021 012-015
R820A-BR11SCLC06A		3021 012-015
R820B-AR12SCLC06A		3021 012-015
R820B-BR12SCLC06A		3021 012-015
R820B-BR14SCLC09A		3021 012-015
R820C-AR16SCLC09A		3021 012-015
R820C-BR16SCLC09A		3021 012-015
R820C-BR18SCLC12A		3021 012-015
R820D-AR18SCLC09A		174.1-870
R820D-AR18SCLC12A		174.1-870
R820D-BR18SCLC09A		174.1-870
R820D-BR18SCLC12A		174.1-870
R820E-AR22SCLC12A		174.1-870
R820E-BR22SCLC12A		174.1-870
R820F-AR24SCLC12A	5680 010-06	5680 010-02
R820F-BR24SCLC12A	5680 010-06	5680 010-02
R820G-AR24SCLC12A	5680 010-06	5680 010-02
R820G-BR24SCLC12A	5680 010-06	5680 010-02
R820H-AR26SCLC12A	5680 010-06	5680 010-05
R820H-BR26SCLC12A	5680 010-06	5680 010-05
R820I-AR26SCLC12A	5680 010-06	5680 010-05
R820I-BR26SCLC12A	5680 010-06	5680 010-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

CoroBore® 820



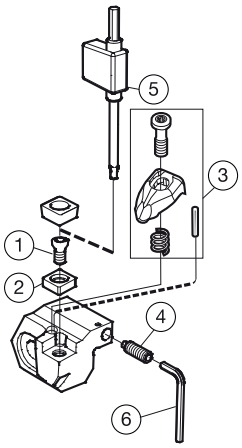
	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Setting screw	Key	
R820B-BR14SSYC09A	5513 020-09			3214 020-209	5680 049-02	
R820C-AR16SSYC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR16SSYC09A	5513 020-09			3214 020-207	5680 049-02	
R820C-BR18SSYC12A	5513 020-17			3214 020-207	5680 049-02	
R820D-AR18SSYC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-AR18SSYC12A	5513 020-17			3214 020-258	5680 049-02	
R820D-BR18SSYC09A	5513 020-09			3214 020-258	5680 049-02	
R820D-BR18SSYC12A	5513 020-17			3214 020-258	5680 049-02	
R820E-AR22SSYC12A	5513 020-17			3214 020-259	5680 049-02	
R820E-BR22SSYC12A	5513 020-17			3214 020-259	5680 049-02	
R820F-AR24SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-310	5680 049-02	
R820F-BR24SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-311	5680 049-02	
R820G-AR24SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-311	5680 049-02	
R820G-BR24SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-312	5680 049-02	
R820H-AR26SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-362	5680 049-02	
R820H-BR26SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-364	5680 049-02	
R820I-AR26SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-362	5680 049-02	
R820I-BR26SSYC12A	5513 020-18	5322 420-02	5512 090-03	3214 020-364	5680 049-02	

	Accessories	
	6	7
Ordering code	Key	Setting key
R820B-BR14SSYC09A		3021 012-015
R820C-AR16SSYC09A		3021 012-015
R820C-BR16SSYC09A		3021 012-015
R820C-BR18SSYC12A		3021 012-015
R820D-AR18SSYC09A		174.1-870
R820D-AR18SSYC12A		174.1-870
R820D-BR18SSYC09A		174.1-870
R820D-BR18SSYC12A		174.1-870
R820E-AR22SSYC12A		174.1-870
R820E-BR22SSYC12A		174.1-870
R820F-AR24SSYC12A	5680 010-06	5680 010-02
R820F-BR24SSYC12A	5680 010-06	5680 010-02
R820G-AR24SSYC12A	5680 010-06	5680 010-02
R820G-BR24SSYC12A	5680 010-06	5680 010-02
R820H-AR26SSYC12A	5680 010-06	5680 010-05
R820H-BR26SSYC12A	5680 010-06	5680 010-05
R820I-AR26SSYC12A	5680 010-06	5680 010-05
R820I-BR26SSYC12A	5680 010-06	5680 010-05

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

CoroBore® 820



	Spare parts				Accessories		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Complete clamp set	Setting screw	Key	Key	
R820F-AR24DCFN12A	5513 020-02	5322 234-01	5412 034-021	3214 020-310	5680 049-02	5680 010-02	
R820F-BR24DCFN12A	5513 020-02	5322 234-01	5412 034-021	3214 020-311	5680 049-02	5680 010-02	
R820G-AR24DCFN12A	5513 020-02	5322 234-01	5412 034-021	3214 020-311	5680 049-02	5680 010-02	
R820G-BR24DCFN12A	5513 020-02	5322 234-01	5412 034-021	3214 020-312	5680 049-02	5680 010-02	
R820H-AR36DCFN16A	5513 020-07	5322 234-03	5412 034-031	3214 020-362	5680 043-14	5680 010-05	
R820H-BR36DCFN16A	5513 020-07	5322 234-03	5412 034-031	3214 020-364	5680 043-14	5680 010-05	
R820I-AR36DCFN16A	5513 020-07	5322 234-03	5412 034-031	3214 020-362	5680 043-14	5680 010-05	
R820I-BR36DCFN16A	5513 020-07	5322 234-03	5412 034-031	3214 020-364	5680 043-14	5680 010-05	

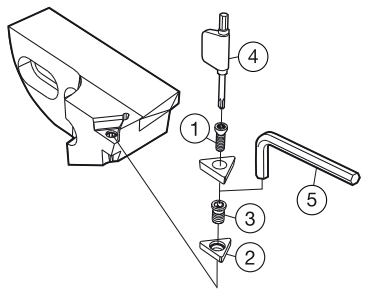
	Spare parts				Accessories		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Complete clamp set	Setting screw	Key	Key	
R820F-AR24DCLN12A	5513 020-02	5322 234-01	5412 028-021	3214 020-310	5680 049-02	5680 010-02	
R820F-BR24DCLN12A	5513 020-02	5322 234-01	5412 028-021	3214 020-311	5680 049-02	5680 010-02	
R820G-AR24DCLN12A	5513 020-02	5322 234-01	5412 028-021	3214 020-311	5680 049-02	5680 010-02	
R820G-BR24DCLN12A	5513 020-02	5322 234-01	5412 028-021	3214 020-312	5680 049-02	5680 010-02	
R820H-AR36DCLN16A	5513 020-07	5322 234-03	5412 028-031	3214 020-362	5680 043-14	5680 010-05	
R820H-BR36DCLN16A	5513 020-07	5322 234-03	5412 028-031	3214 020-364	5680 043-14	5680 010-05	
R820I-AR36DCLN16A	5513 020-07	5322 234-03	5412 028-031	3214 020-362	5680 043-14	5680 010-05	
R820I-BR36DCLN16A	5513 020-07	5322 234-03	5412 028-031	3214 020-364	5680 043-14	5680 010-05	

	Spare parts				Accessories		
	1	2	3	4	5	6	
Ordering code	Insert screw	Shim	Complete clamp set	Setting screw	Key	Key	
R820F-AR24DSYN12A	5513 020-02	5322 425-01	5412 034-021	3214 020-310	5680 049-02	5680 010-02	
R820F-BR24DSYN12A	5513 020-02	5322 425-01	5412 034-021	3214 020-311	5680 049-02	5680 010-02	
R820G-AR24DSYN12A	5513 020-02	5322 425-01	5412 034-021	3214 020-311	5680 049-02	5680 010-02	
R820G-BR24DSYN12A	5513 020-02	5322 425-01	5412 034-021	3214 020-312	5680 049-02	5680 010-02	
R820H-AR36DSYN15A	5513 020-07	5322 425-03	5412 034-031	3214 020-362	5680 043-14	5680 010-05	
R820H-BR36DSYN15A	5513 020-07	5322 425-03	5412 034-031	3214 020-364	5680 043-14	5680 010-05	
R820I-AR36DSYN15A	5513 020-07	5322 425-03	5412 034-031	3214 020-362	5680 043-14	5680 010-05	
R820I-BR36DSYN15A	5513 020-07	5322 425-03	5412 034-031	3214 020-364	5680 043-14	5680 010-05	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

DuoBore™ 821 and DuoBore™ 821D

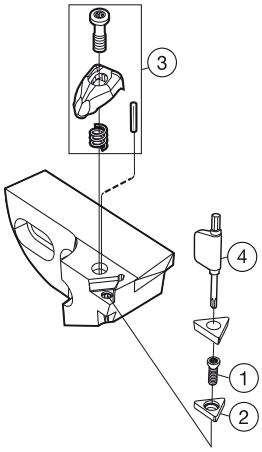


	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Key	Key	
391.68A-1-03213C06B	5513 020-03			5680 051-02		
391.68B-1-03213C06B	5513 020-03			5680 051-02		
391.68A-2-03813C06B	5513 020-03			5680 051-02		
391.68B-2-03813C06B	5513 020-03			5680 051-02		
391.68B-3-04716C06B	5513 020-03			5680 051-02		
391.68F-3-04716TC11B	5513 020-03			5680 051-02		
391.68A-4-05624T16B	5513 020-10			5680 049-02		
391.68B-4-05624S09B	5513 020-09			5680 049-02		
391.68F-4-056 24 CC12	5513 020-17			5680 049-02		
391.68A-5-07026T16B	5513 020-10			5680 049-02		
391.68B-5-07026S09B	5513 020-09			5680 049-02		
391.68F-5-070 26 CC12	5513 020-17			5680 049-02		
391.68A-6-08430T16B	5513 020-10			5680 049-02		
391.68A-6-10130T16B	5513 020-01	5322 320-01	5512 090-01	5680 049-02		
391.68A-6-10141T22B	5513 020-07			5680 043-14		
391.68B-6-08430S12B	5513 020-17			5680 049-02		
391.68B-6-10141S12B	5513 020-17			5680 049-02		
391.68F-6-084 30 CC12	5513 020-17			5680 049-02		
391.68F-6-101 30 CC12	5513 020-18	5322 232-02	5512 090-03	5680 049-02		
391.68A-7-12540T16B	5513 020-01	5322 320-01	5512 090-01	5680 049-02		
391.68A-7-12540T22B	5513 020-18	5322 320-02	5512 090-03	5680 049-02		
391.68A-7-15040T16B	5513 020-01	5322 320-01	5512 090-01	5680 049-02		
391.68A-7-15040T22B	5513 020-18	5322 320-02	5512 090-03	5680 049-02		
391.68B-7-12540S12B	5513 020-18	5322 420-02	5512 090-03	5680 049-02		
391.68B-7-15040S12B	5513 020-18	5322 420-02	5512 090-03	5680 049-02		
391.68F-7-125 40 CC12	5513 020-18	5322 232-02	5512 090-03	5680 049-02		
391.68F-7-150 40 CC12	5513 020-18	5322 232-02	5512 090-03	5680 049-02		
391.68S-7-125 48 RC16	5513 020-26	5322 110-03	5512 090-06	5680 043-14	3021 010-050	
391.68S-7-150 48 RC16	5513 020-26	5322 110-03	5512 090-06	5680 043-14	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Slide

DuoBore™ 821 and DuoBore™ 821D



	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Insert screw	Shim	Complete clamp set	Key	
391.68D-6-08436S12B	5513 020-02	5322 425-01	5412 028-021	5680 049-02	
391.68D-6-10136S12B	5513 020-02	5322 425-01	5412 028-021	5680 049-02	
391.68D-7-12540S12B	5513 020-02	5322 425-01	5412 028-021	5680 049-02	
391.68D-7-12544S15B	5513 020-07	5322 425-03	5412 028-031	5680 049-03	
391.68D-7-15040S12B	5513 020-02	5322 425-01	5412 028-021	5680 049-02	
391.68D-7-15044S15B	5513 020-07	5322 425-03	5412 028-031	5680 049-03	

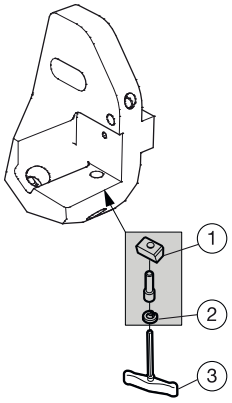
	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Insert screw	Shim	Complete clamp set	Key	
391.68F-6-08436C12B	5513 020-02	5322 234-01	5412 028-021	5680 049-02	
391.68F-6-10136C12B	5513 020-02	5322 234-01	5412 028-021	5680 049-02	
391.68F-7-12540C12B	5513 020-02	5322 234-01	5412 028-021	5680 049-02	
391.68F-7-12540C16B	5513 020-07	5322 234-03	5412 028-031	5680 049-03	
391.68F-7-15040C12B	5513 020-02	5322 234-01	5412 028-021	5680 049-02	
391.68F-7-15040C16B	5513 020-07	5322 234-03	5412 028-031	5680 049-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

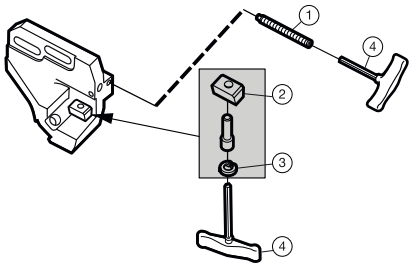
Slide

CoroBore® 820 XL, CoroBore® 825 XL and CoroBore® 826 XL

S17-820XL



S24-R820XL

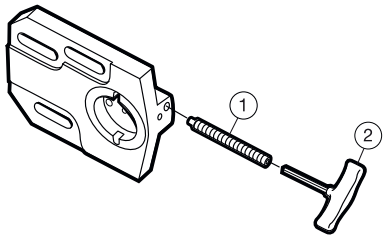


S17-820XL

	Spare parts		Accessories	
	1	2	3	
Ordering code	Wedge set	Circlip	Key	
S17-R820XLS12-012	5332 070-01	3421 110-009	265.2-817	

S24-R820XL

	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Screw	Wedge set	Circlip	Key	
S24-R820XLS12-012	3214 020-368	5332 070-01	3421 110-009	265.2-817	

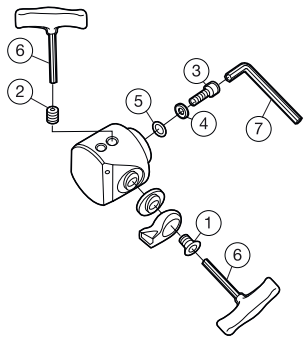


	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Key	
S24-R825XLA34-012	3214 020-368	265.2-817	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Fine boring head

CoroBore® 825 and CoroBore® 826



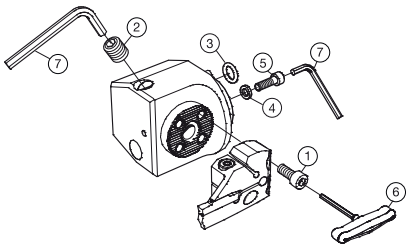
	Spare parts					
	1	2	3	4	5	
Ordering code	Screw for cartridge	Locking screw	Screw	Washer	O-ring	
A34-R825C-E 017 A	5513 010-08	5519 026-10	3212 010-360	3411 010-064	3671 010-016	
A34-R826C-E 017	5513 010-08	5519 026-10	3212 010-360	3411 010-064	3671 010-016	

	Accessories	
	6	7
Ordering code	Key	Key
A34-R825C-E 017 A	265.2-821	3021 010-050
A34-R826C-E 017	265.2-821	3021 010-050

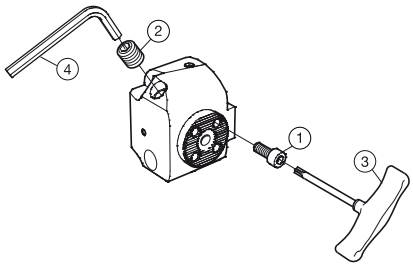
Face grooving head

CoroBore® 825 SL

A34-R825SL



Sxx-R825SL



A34-R825SL

	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Locking screw	O-ring	Washer	Screw	
A34-R825SL32 022	3212 010-308	5519 026-13	3671 010-016	3411 010-064	3212 010-360	

	Accessories	
	6	7
Ordering code	Key	Key
A34-R825SL32 022	265.2-821	3021 010-050

Sxx-R825SL

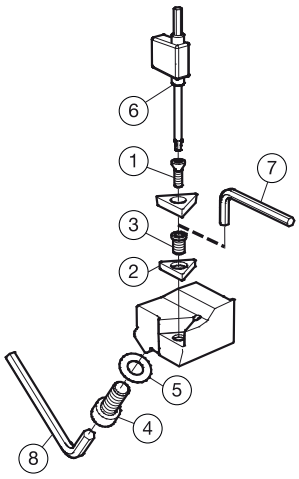
	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Locking screw	Key	Key	
S20-R825SL32 020	3212 010-308	5519 026-13	265.2-821	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

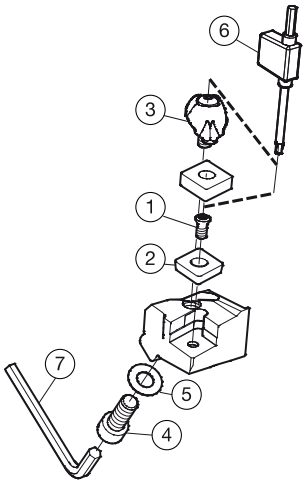
Cartridge

CoroBore® 820

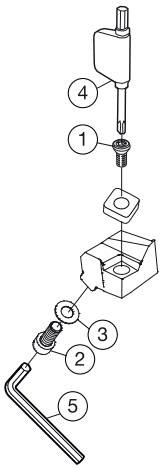
S12-R820XLR40STF



S12-R820XLR40D



S12-R820XLR40SSFP



S12-R820XLR40STF

	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Screw	Cup spring	
S12-R820XLR40STFC22	5513 020-18	5322 320-02	5512 090-03	3212 010-461	3846 010-069	

	Accessories			
	6	7	8	
Ordering code	Key	Key	Key	
S12-R820XLR40STFC22	5680 049-02	5680 010-06	3021 010-080	

S12-R820XLR40D

	Spare parts					
	1	2	3	4	5	
Ordering code	Shim screw	Shim	Clamp set	Screw	Cup spring	
S12-R820XLR40DCFN19	5513 020-07	5322 236-01	5412 028-041	3212 010-461	3846 010-069	
S12-R820XLR40DSYN15	5513 020-07	5322 425-03	5412 028-031	3212 010-461	3846 010-069	

	Accessories		
	6	7	
Ordering code	Key	Key	
S12-R820XLR40DCFN19	5680 043-14	3021 010-080	
S12-R820XLR40DSYN15	5680 043-14	3021 010-080	

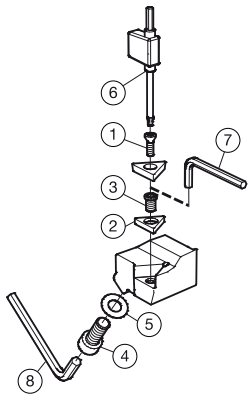
S12-R820XLR40SSFP

	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Insert screw	Screw	Cup spring	Key	Key	
S12-R820XLR40SSFP18	416.1-834	3212 010-461	3846 010-069	5680 049-02	3021 010-080	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

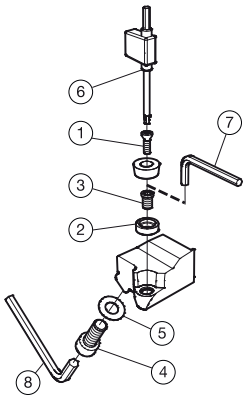
Cartridge

CoroBore® 820



	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Screw	Cup spring	
S12-R820XLR40SCFC12	5513 020-18	5322 232-02	5512 090-03	3212 010-461	3846 010-069	
S12-R820XLR40SSYC12	5513 020-18	5322 232-02	5512 090-03	3212 010-461	3846 010-069	

	Accessories			
	6	7	8	
Ordering code	Key	Key	Key	
S12-R820XLR40SCFC12	5680 049-02	5680 010-04	3021 010-080	
S12-R820XLR40SSYC12	5680 049-02	5680 010-04	3021 010-080	



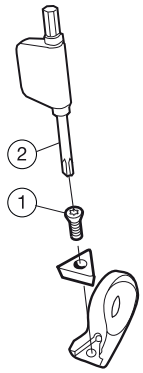
	Spare parts					
	1	2	3	4	5	
Ordering code	Insert screw	Shim	Shim screw	Clamping screw	Cup spring	
S12-R820XLR48SRSC16	5513 020-26	5322 110-03	5512 090-06	3212 010-461	3846 010-069	

	Accessories			
	6	7	8	
Ordering code	Key	Key	Key	
S12-R820XLR48SRSC16	5680 043-14	3021 010-050	3021 010-080	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Cartridge

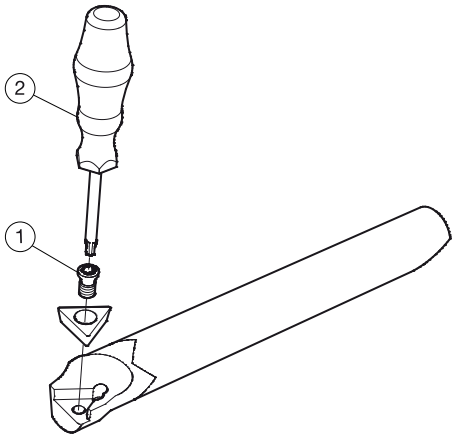
CoroBore® 825 and CoroBore® 826



	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Key	
R825A-AF11STUC06T1A	5513 020-28	5680 051-01	
R825B-AF17STUC0902A	5513 020-05	5680 051-02	
R825C-AF23STUC1103A	5513 020-03	5680 051-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

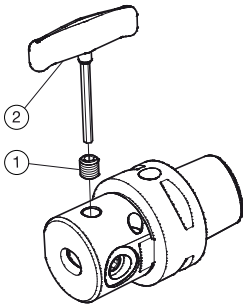
CoroTurn® XS boring bar for boring



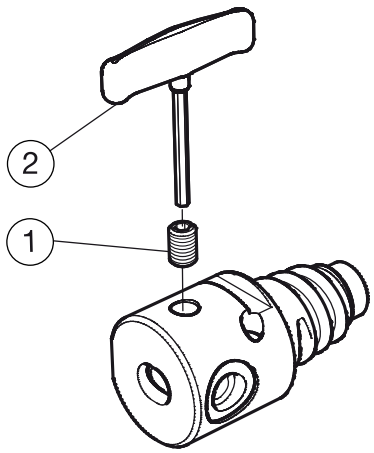
	Spare parts	Accessories	
	1	2	
Ordering code	Insert screw	Key	
CXS-06-06 030TC05	5513 020-53	5680 051-01	
CXS-06-08 030TC05	5513 020-53	5680 051-01	
CXS-08-10 040TC06	5513 020-44	5680 051-01	
CXS-08-12 040TC06	5513 020-44	5680 051-01	
CXS-10-14 050TC09	5513 020-47	5680 051-02	
CXS-10-17 050TC09	5513 020-47	5680 051-02	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CoroTurn® XS adaptors



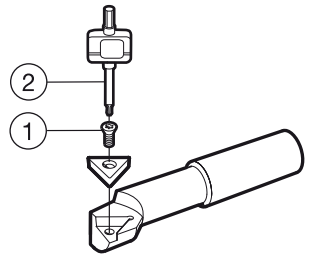
	Spare parts	Accessories	
	1	2	
Ordering code	Clamping screw	Key	
C3-R824XS04-021	5519 026-04	265.2-815	
C3-R824XS06-016	5519 026-04	265.2-815	
C3-R824XS08-015	5519 026-12	265.2-817	
C4-R824XS10-017	437.5-822	265.2-817	



	Spare parts	Accessories	
	1	2	
Ordering code	Clamping screw	Key	
EH25-R824XS04-008	5519 026-04	265.2-815	
EH25-R824XS06-003	5519 026-04	265.2-815	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

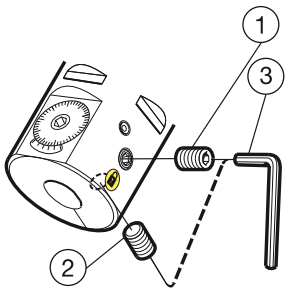
Boring bar with indexable insert for fine boring heads



	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Key	
R429U-A12-08028TC06	5513 020-44	5680 051-01	
R429U-A12-08040TC06	5513 020-44	5680 051-01	
R429U-A12-11039TC06	5513 020-44	5680 051-01	
R429U-A12-11055TC06	5513 020-44	5680 051-01	
R429U-A12-14042TC09	5513 020-47	5680 051-02	
R429U-A12-14060TC09	5513 020-47	5680 051-02	
R429U-A12-17042TC09	5513 020-47	5680 051-02	
R429U-A12-17060TC09	5513 020-47	5680 051-02	
R429U-A12-20042TC09	5513 020-47	5680 051-02	
R429U-A12-20060TC09	5513 020-47	5680 051-02	
R429U-A16-08028 TC06A	5513 020-44	5680 051-01	
R429U-A16-08040TC06	5513 020-44	5680 051-01	
R429U-A16-11039 TC06A	5513 020-44	5680 051-01	
R429U-A16-11055TC06	5513 020-44	5680 051-01	
R429U-A16-14049 TC09A	5513 020-47	5680 046-03	
R429U-A16-14070TC09	5513 020-47	5680 051-02	
R429U-A16-17056 TC09A	5513 020-47	5680 046-03	
R429U-A16-17080TC09	5513 020-47	5680 051-02	
R429U-A16-20056 TC09A	5513 020-47	5680 046-03	
R429U-A16-20080TC09	5513 020-47	5680 051-02	
R429U-A16-23056 TC09A	5513 020-47	5680 046-03	
R429U-A16-23080TC09	5513 020-47	5680 051-02	
R429U-A16-26056 TC09A	5513 020-47	5680 046-03	
R429U-A16-26080TC09	5513 020-47	5680 051-02	
R429U-E16-08048TC06	5513 020-44	5680 051-01	
R429U-E16-11066TC06	5513 020-44	5680 051-01	
R429U-E16-14084TC09	5513 020-47	5680 051-02	
R429U-E16-17096TC09	5513 020-47	5680 051-02	
R429U-E16-20096TC09	5513 020-47	5680 051-02	
R429U-E16-23096TC09	5513 020-47	5680 051-02	
R429U-E16-26096TC09	5513 020-47	5680 051-02	
R429U-A20-17060 TC09A	5513 020-47	5680 046-03	
R429U-A20-20070 TC09A	5513 020-47	5680 046-03	
R429U-A20-23070 TC09A	5513 020-47	5680 046-03	
R429U-A20-26070 TC09A	5513 020-47	5680 046-03	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Fine boring head adaptors



	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking screw	Screw for bar	Key	
C4-391.37A-12 055B	5519 026-10	3214 010-407	265.2-821	
C5-391.37A-12 048B	5519 026-10	3214 010-407	265.2-821	
C5-391.37A-16 070A	470-872	3214 010-408	265.2-821	
C6-391.37A-16 075A	470-872	3214 010-408	265.2-821	
C5-391.37A-20 085A	5519 026-07	3214 010-458	5680 017-04	
C6-391.37A-20 085A	5519 026-07	3214 010-458	5680 017-04	

	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking screw	Screw for bar	Key	
C5-391.37B-12 070B	5519 026-10	3214 010-407	265.2-821	

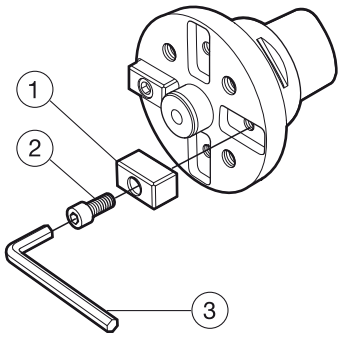
	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking screw	Screw for bar	Key	
392.41037A-6316085A	5519 026-06	3214 010-408	265.2-821	
392.41037A-63 20 100A	5519 026-07	3214 010-458	5680 017-04	

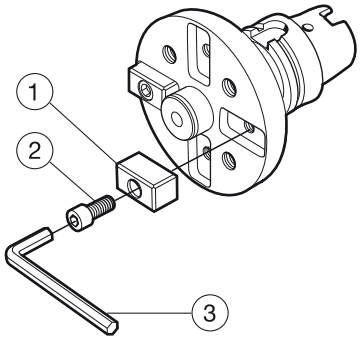
	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking screw	Screw for bar	Key	
392.41037A-6312063B	5519 026-10	3214 010-407	265.2-821	
392.41037A-10012076B	5519 026-10	3214 010-407	265.2-821	

	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking screw	Screw for bar	Key	
392.41037B-6312090B	5519 026-10	3214 010-407	265.2-821	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

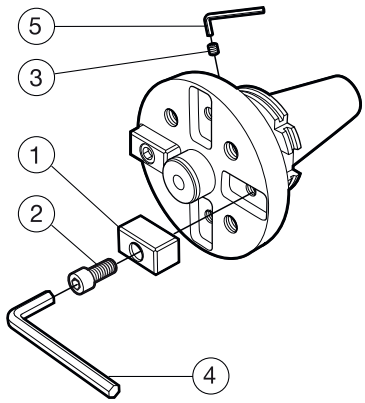
CoroBore® XL adaptors

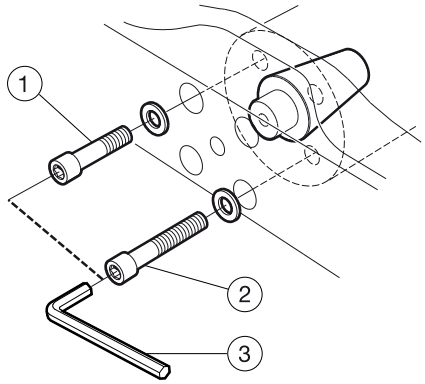




	Spare parts		Included parts	
	1	2	3	
Ordering code	Driving key	Screw	Key	
C8-391.XL-40 065	3193 110-060	3212 010-511	3021 010-100	
C10-391.XL-40 070	3193 110-060	3212 010-511	3021 010-100	

	Spare parts		Accessories	
	1	2	3	
Ordering code	Driving key	Screw	Key	
392.410XL-10040 080	3193 110-060	3212 010-511	3021 010-100	
392.410XL-12540 080	3193 110-060	3212 010-511	3021 010-100	



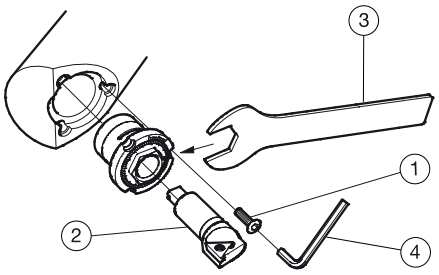


	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Driving key	Screw	Screw	Key	Key	
392.644XL-5040 075	3193 110-060	3214 010-406	3212 010-511	3021 010-100	3021 010-040	
A392.645XL-5040 075	3193 110-060	3212 010-511	3214 010-406	3021 010-100	3021 010-040	
392.646XL-5040 080	3193 110-060	3214 010-406	3212 010-511	3021 010-100	3021 010-040	

	Accessories			
	1	2	3	
Ordering code	Screw	Screw	Key	
392.647XL-5040	3212 010-569	3212 010-572	3021 010-140	
A392.647XL-5040	3212 031-762	3212 031-766		

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately
The screws and key for 392.647XL are included when you buy a complete product with bridge

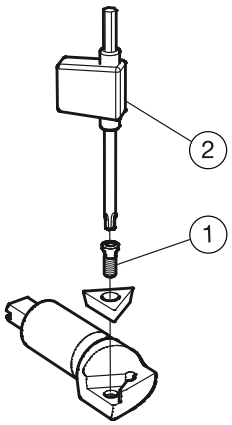
Fine boring unit



	Spare parts	Included parts	Spare parts	Accessories	
	1	2	3	4	
Ordering code	Mounting screw	Cartridge	Setting key	Key	
R148C-31-0602	5513 020-04	R148D-31-0602	148C-840-10	5680 046-04	
R/L148C-11-0602	5513 020-04	R148D-11-0602	148C-840-10	5680 046-04	
L148C-31-0602	5513 020-04	L148D-31-0602	148C-840-10	5680 046-04	
L148C-31-06T1	5513 020-04	L148D-31-06T1	148C-840-10	5680 046-04	
R/L148C-12-0902	5513 020-04	R148D-12-0902	148C-840-13	5680 046-04	
R/L148C-32-0902	5513 020-04	R148D-32-0902	148C-840-13	5680 046-04	
R/L148C-13-11 03	5513 020-29	L148D-13-11 03	148C-840-15	5680 046-02	
R/L148C-13-1102	5513 020-29	R148D-13-1102	148C-840-15	5680 046-02	
R/L148C-33-11 03	5513 020-29	L148D-33-11 03	148C-840-15	5680 046-02	
R/L148C-33-1102	5513 020-29	R148D-33-1102	148C-840-15	5680 046-02	
R/L148C-14-16T3	3213 010-349		148C-840-22	174.1-864	
R/L148C-34-16T3	3213 010-349	R148D-34-16T3	148C-840-22	174.1-864	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

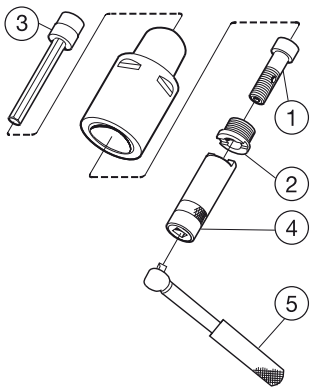
Cartridge for fine boring units

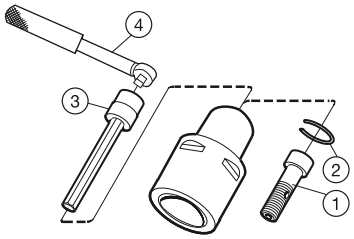


	Spare parts	Included parts	
	1	2	
Ordering code	Insert screw	Key	
R/L148D-11-0602	5513 020-03	5680 051-02	
R/L148D-31-0602	5513 020-03	5680 051-02	
L148D-31-06T1	5513 020-27	5680 051-01	
R/L148D-12-0902	5513 020-05	5680 051-02	
R/L148D-32-0902	5513 020-05	5680 051-02	
L148D-13-11 03	5513 020-03	5680 051-02	
R/L148D-13-1102	5513 020-03	5680 051-02	
L148D-33-11 03	5513 020-03	5680 051-02	
R/L148D-33-1102	5513 020-03	5680 051-02	
R/L148D-34-16T3	5513 020-10	5680 049-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Coromant Capto® extension adaptor



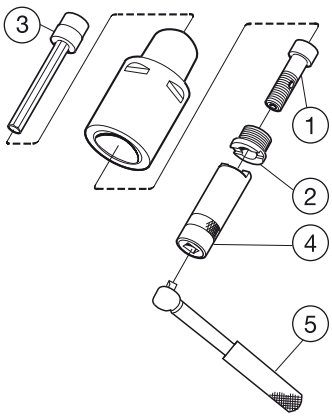


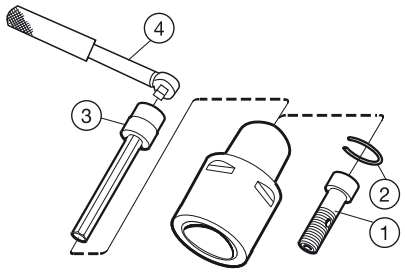
	Spare parts		Accessories		Spare parts	
	1	2	3	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	Torque wrench	
C3-391.01-32 060A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C3-391.01-32 080A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C4-391.01-40 060A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C4-391.01-40 080A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C5-391.01-50 080A	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C5-391.01-50 100A	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C6-391.01-63 100A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C6-391.01-63 140A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C8-391.01-80 100A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C8-391.01-80 125A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C10-391.01-100 140	5512 063-14	5512 091-05	5680 015-06	5680 065-14	C-TK-04	

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Retaining ring	Extension key	Torque wrench	
C3-391.01-32 035	5512 068-01	5545 040-02	5680 015-05	C-TK-02	
C4-391.01-40 040	5512 068-02	5545 040-03	5680 015-05	C-TK-02	
C5-391.01-50 050	5512 068-03	5545 040-07	5680 015-05	C-TK-02	
C5-391.01R-50 050	5512 068-03	5545 040-07	5680 015-02	C-TK-02	
C6-391.01-63 060	5512 068-04	5545 040-08	5680 015-02	C-TK-02	
C6-391.01R-63 060	5512 068-04	5545 040-08	5680 015-02	C-TK-02	
C8-391.01-80 065	5512 068-05	5545 040-08	5680 015-02	C-TK-02	
C8-391.01R-80 065	5512 068-05	5545 040-08	5680 015-02	C-TK-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® reduction adaptor





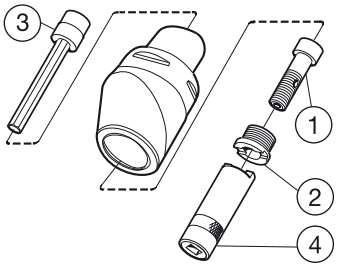
	Spare parts		Accessories			
	1	2	3	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	Torque wrench	
C4-391.02-32 055A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C4-391.02-32 070A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C5-391.02-32 060A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C5-391.02-40 065A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C5-391.02-40 085A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C6-391.02-32 070A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C6-391.02-40 080A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C6-391.02-50 080A	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C6-391.02-50 110A	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C8-391.02-32 060A	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C8-391.02-40 070A	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C8-391.02-50 080A	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C8-391.02-63 080A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C8-391.02-63 120A	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C10-391.02-32 085	5512 067-01	5512 091-04	5680 015-05	5680 065-13	C-TK-02	
C10-391.02-40 090	5512 067-02	5512 091-03	5680 015-05	5680 065-10	C-TK-02	
C10-391.02-50 095	5512 067-03	5512 091-01	5680 015-01	5680 065-11	C-TK-02	
C10-391.02-63 095	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	
C10-391.02-80 100	5512 067-04	5512 091-02	5680 015-02	5680 065-12	C-TK-02	

Short version

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Retaining ring	Extension key	Torque wrench	
C5-391.02-32 033	5512 068-01	5545 040-02	5680 015-05	C-TK-02	
C5-391.02-40 040	5512 068-06	5545 040-07	5680 015-05	C-TK-02	
C6-391.02-32 032	5512 068-01	5545 040-02	5680 015-05	C-TK-02	
C6-391.02-40 040	5512 068-02	5545 040-03	5680 015-05	C-TK-02	
C6-391.02-50 050	5512 068-07	5545 040-08	5680 015-01	C-TK-02	
C8-391.02-50 045	5512 068-08	5545 040-08	5680 015-01	C-TK-02	
C8-391.02-63 055	5512 068-05	5545 040-08	5680 015-02	C-TK-02	
C8-391.02R-63 055	5512 068-05	5545 040-08	5680 015-02	C-TK-02	
C10-391.02-63 055	5512 068-05	5545 040-08	5680 015-02	C-TK-02	
C10-391.02-80 065	5512 068-05	5545 040-08	5680 015-05	C-TK-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

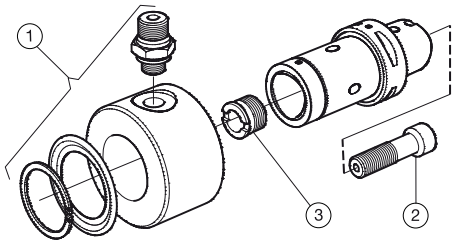
Coromant Capto® reduction adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C8-391.02-63 090R/L	5512 067-04	5512 091-02	5680 015-08	5680 065-12	
C10-391.02-80 080R/L	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

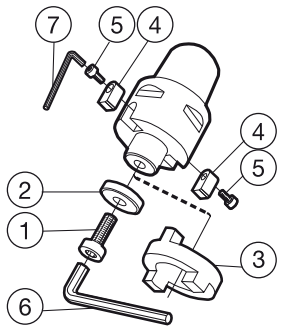
Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® reduction adaptor



	Spare parts			
	1	2	3	
Ordering code	Housing set	Centre screw	Retaining nut	
C6-391.02CCH-50 095	416.1-803-2	5512 063-09	5512 091-02	
C8-391.02CCH-63 110	5251 040-011	5512 063-09	5512 091-02	

Coromant Capto® to arbor adaptor

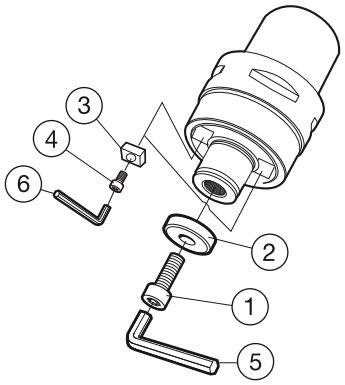


	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Screw	Washer	Driving ring	Driving key	Screw	Key
C3-391.05-16 030	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C4-391.05-16 032	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C4-391.05-16 055	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C4-391.05-22 025	3212 020-464	5541 015-02		5631 011-01	3213 010-258	3021 010-080
C4-391.05-22 055	3212 020-464	5541 015-02		5631 011-01	3213 010-258	3021 010-080
C5-391.05-16 035	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C5-391.05-16 070	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C5-391.05-22 070	3212 020-464	5541 015-02		5631 011-01	3213 010-258	3021 010-080
C5-391.05-32 040	3212 020-564	5541 015-04		5631 010-04	3212 010-308	3021 010-120
C6-391.05-16 040	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C8-391.05-16 050	3212 020-414	5541 015-01	3193 010-160			3021 010-060

	Accessories
	7
Ordering code	Key
C3-391.05-16 030	
C4-391.05-16 032	
C4-391.05-16 055	
C4-391.05-22 025	
C4-391.05-22 055	
C5-391.05-16 035	
C5-391.05-16 070	
C5-391.05-22 070	
C5-391.05-32 040	3021 010-040
C6-391.05-16 040	
C8-391.05-16 050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

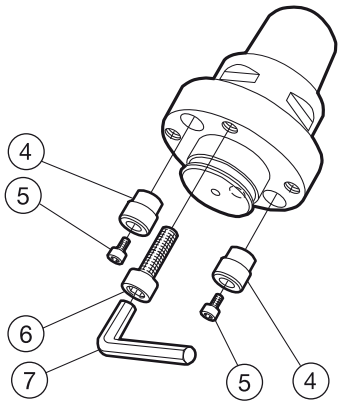
Coromant Capto® to arbor adaptor



	Spare parts				Accessories	
	1	2	3	4	5	6
Ordering code	Mounting screw	Washer	Driving key	Screw	Key	Key
C5-391.05-22 025M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C5-391.05-27 025M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C6-391.05-22 025M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C6-391.05-27 025M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C6-391.05-32 025M	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	3021 010-050
C6-391.05-40 050M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060
C8-391.05-22 030M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C8-391.05-27 030M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C8-391.05-32 030M	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	3021 010-050
C8-391.05-40 060M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060
C10-391.05-40 040M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor adaptor

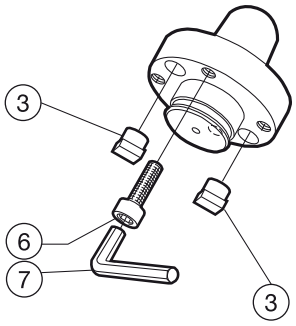


Metric pilot

	Spare parts			Accessories	
	4	5	6	7	
Ordering code	Driving key	Screw	Screw	Key	
C8-391.05-60 060	5635 010-01	3212 010-363	3212 010-568	3021 010-140	
C10-391.05-60 075	5635 010-01	3212 010-363	3212 010-568	3021 010-140	

Inch pilot

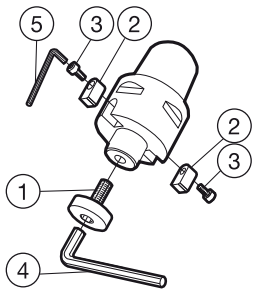
	Spare parts			
	4	5	6	
Ordering code	Driving key	Screw	Screw	
C10-A391.05-63 075	5631 060-01	3212 010-363	3212 031-761	



	Spare parts		
	3	6	
Ordering code	Driving key	Screw	
C8-A391.05-50 060	5631 060-01	3212 031-761	
C8-A391.05-63 060	5631 060-01	3212 031-761	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

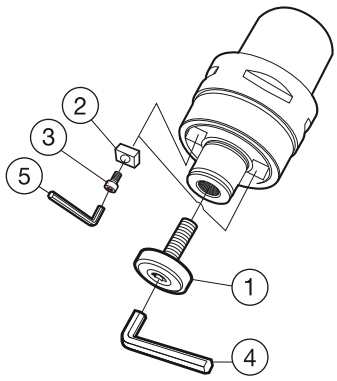
Coromant Capto® to arbor adaptor



	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Mounting screw	Driving key	Screw	Key	
C3-A391.05-19 030	5512 065-07	5631 013-01	8-32 X 3/8M	3021 011-140	
C4-A391.05-19 055	5512 065-07	5631 013-01	8-32 X 3/8M	3021 011-140	
C4-A391.05-25 035	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	
C5-A391.05-19 070	5512 065-07	5631 013-01	8-32 X 3/8M	3021 011-140	
C5-A391.05-31 040	5512 065-06	5631 010-06	10-32 X 5/8	3021 011-516	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor adaptor

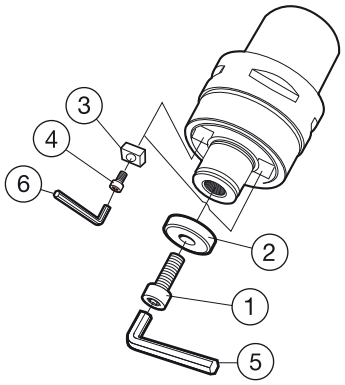


	Spare parts				Accessories	
	1a	1b	2	3	4a	
Ordering code	Mounting screw	Mounting screw	Driving key	Screw	Key	
C4-A391.05-19 025M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	
C5-A391.05-19 025M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	
C5-A391.05-25 025M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	
C5-A391.05-38 045M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	
C6-A391.05-19 030M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	
C6-A391.05-25 030M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	
C6-A391.05-31 030M	5512 065-06		5631 054-03	3212 010-308	3021 011-516	
C6-A391.05-38 050M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	
C8-A391.05-19 030M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	
C8-A391.05-25 030M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	
C8-A391.05-31 030M	5512 065-06		5631 054-03	3212 010-308	3021 011-516	
C8-A391.05-38 060M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	
C10-A391.05-38 040M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	

	Accessories	
	4b	5
Ordering code	Key	Key
C4-A391.05-19 025M	3021 011-316	3021 010-025
C5-A391.05-19 025M	3021 011-316	3021 010-025
C5-A391.05-25 025M	3021 011-516	3021 010-030
C5-A391.05-38 045M	3021 011-380	3021 010-060
C6-A391.05-19 030M	3021 011-316	3021 010-025
C6-A391.05-25 030M	3021 011-516	3021 010-030
C6-A391.05-31 030M		3021 010-040
C6-A391.05-38 050M	3021 011-380	3021 010-060
C8-A391.05-19 030M	3021 011-316	3021 010-025
C8-A391.05-25 030M	3021 011-516	3021 010-030
C8-A391.05-31 030M		3021 010-040
C8-A391.05-38 060M	3021 011-380	3021 010-060
C10-A391.05-38 040M	3021 011-380	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

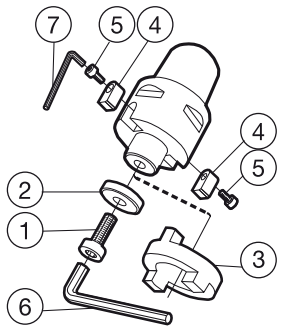
Coromant Capto® to arbor adaptor



	Spare parts				Accessories	
	1	2	3	4	5	6
Ordering code	Mounting screw	Washer	Driving key	Screw	Key	Key
C5-391.05C-22 025M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C5-391.05C-27 025M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C6-391.05C-22 025M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C6-391.05C-27 025M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C6-391.05C-32 025M	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	3021 010-050
C6-391.05C-40 050M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060
C8-391.05C-22 030M	3212 020-464	5541 015-02	5631 053-01	3212 010-258	3021 010-080	3021 010-030
C8-391.05C-27 030M	3212 020-514	5541 015-03	5631 053-02	3212 010-308	3021 010-100	3021 010-040
C8-391.05C-32 030M	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	3021 010-050
C8-391.05C-40 060M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060
C10-391.05C-40 040M	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor adaptor

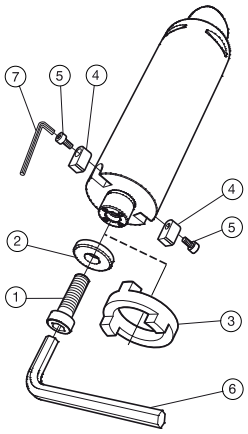


	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Screw	Washer	Driving ring	Driving key	Screw	Key
C3-391.05C-16 030	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C4-391.05C-16 032	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C4-391.05C-22 025	3212 020-464	5541 015-02		5631 011-01	3213 010-258	3021 010-080
C5-391.05C-16 035	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C5-391.05C-32 040	3212 020-564	5541 015-04		5631 010-04	3212 010-308	3021 010-120
C6-391.05C-16 040	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C8-391.05C-16 050	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C10-391.05C-22 075	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
C10-391.05C-27 075	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
C10-391.05C-32 075	3212 020-564	5541 015-04		5631 010-01	3212 010-308	3021 010-120

	Accessories
	7
Ordering code	Key
C3-391.05C-16 030	
C4-391.05C-16 032	
C4-391.05C-22 025	3021 010-030
C5-391.05C-16 035	
C5-391.05C-32 040	3021 010-040
C6-391.05C-16 040	
C8-391.05C-16 050	
C10-391.05C-22 075	3021 010-030
C10-391.05C-27 075	3021 010-030
C10-391.05C-32 075	3021 010-040

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor adaptor

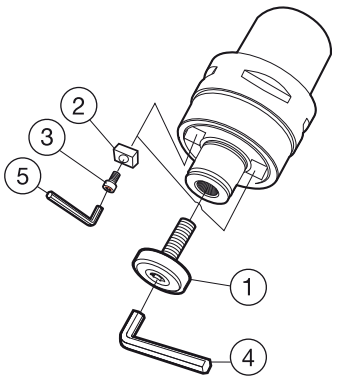


	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Screw	Washer	Driving ring	Driving key	Screw	Key
C4-391.05C-16 120	3212 020-414	5541 015-01	3193 010-160			3021 010-060
C5-391.05C-22 150	3212 020-464	5541 015-02		5631 011-01	3212 010-258	3021 010-080
C6-391.05C-22 120	3212 020-464	5541 015-02		5631 053-01	3212 010-258	3021 010-080
C6-391.05C-22 190	3212 020-464	5541 015-02		5631 053-01	3212 010-258	3021 010-080
C8-391.05C-27 150	3212 020-514	5541 015-03		5631 053-02	3212 010-308	3021 010-100
C8-391.05C-27 240	3212 020-514	5541 015-03		5631 053-02	3212 010-308	3021 010-100

	Accessories
	7
Ordering code	Key
C4-391.05C-16 120	
C5-391.05C-22 150	3021 010-030
C6-391.05C-22 120	3021 010-030
C6-391.05C-22 190	3021 010-030
C8-391.05C-27 150	3021 010-040
C8-391.05C-27 240	3021 010-040

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor adaptor



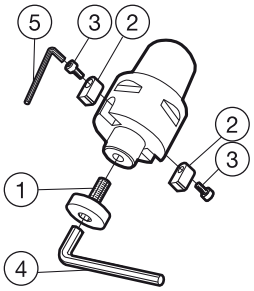
	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Mounting screw	Mounting screw	Driving key	Screw	Key	Key
C4-A391.05C-19 025M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316
C5-A391.05C-19 025M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316
C5-A391.05C-25 025M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	3021 011-516
C5-A391.05C-38 045M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	3021 011-380
C6-A391.05C-19 030M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316
C6-A391.05C-25 030M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	3021 011-516
C6-A391.05C-31 030M	5512 065-06		5631 054-03	3212 010-308	3021 011-516	
C6-A391.05C-38 050M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	3021 011-380
C8-A391.05C-19 030M	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316
C8-A391.05C-25 030M	5512 065-05	5512 065-03	5631 054-02	3212 010-257	3021 011-516	3021 011-516
C8-A391.05C-31 030M	5512 065-06		5631 054-03	3212 010-308	3021 011-516	
C8-A391.05C-38 060M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	3021 011-380
C10-A391.05C-38 040M	5512 065-10	5512 065-04	5631 054-04	3212 020-409	3021 011-380	3021 011-380

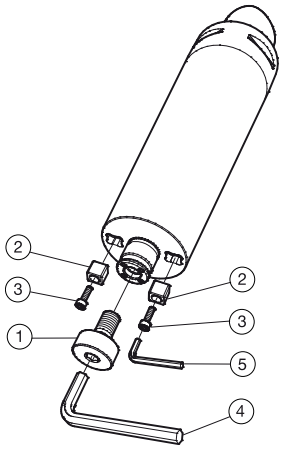
	Accessories
	5
Ordering code	Key
C4-A391.05C-19 025M	3021 010-025
C5-A391.05C-19 025M	3021 010-025
C5-A391.05C-25 025M	3021 010-030
C5-A391.05C-38 045M	3021 010-060
C6-A391.05C-19 030M	3021 010-025
C6-A391.05C-25 030M	3021 010-030
C6-A391.05C-31 030M	3021 010-040
C6-A391.05C-38 050M	3021 010-060
C8-A391.05C-19 030M	3021 010-025
C8-A391.05C-25 030M	3021 010-030
C8-A391.05C-31 030M	3021 010-040
C8-A391.05C-38 060M	3021 010-060
C10-A391.05C-38 040M	3021 010-060

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

a and b stands for different dimensions on the screws. The screw with a fits to key a.

Coromant Capto® to arbor adaptor





	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Mounting screw	Mounting screw	Driving key	Screw	Key	Key
C3-A391.05C-19 030	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
C4-A391.05C-25 035	5512 065-05	5512 065-03	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516
C5-A391.05C-31 040	5512 065-06		5631 010-06	10-32 X 3/8	3021 011-516	
C10-A391.05C-19 075	5512 065-07	5512 065-02	5631 013-03	8-32 X 3/8M	3021 011-140	3021 011-316
C10-A391.05C-25 075	5512 065-05	5512 065-03	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516

	Accessories
	5
Ordering code	Key
C3-A391.05C-19 030	
C4-A391.05C-25 035	3021 011-532
C5-A391.05C-31 040	3021 011-532
C10-A391.05C-19 075	
C10-A391.05C-25 075	3021 011-532

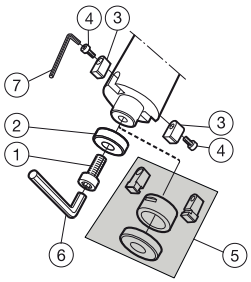
	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Mounting screw	Mounting screw	Driving key	Screw	Key	Key
C5-A391.05C-19 150	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
C6-A391.05C-19 120	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316
C6-A391.05C-19 190	5512 065-07	5512 065-02	5631 054-01	3212 010-207	3021 011-140	3021 011-316

	Accessories
	5
Ordering code	Key
C5-A391.05C-19 150	
C6-A391.05C-19 120	3021 010-025
C6-A391.05C-19 190	3021 010-025

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

a and b stands for different dimensions on the screws. The screw with a fits to key a.

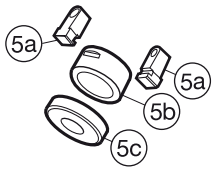
Coromant Capto® to arbor dampened adaptor



	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Screw	Washer	Driving key	Screw	Sleeve set	Key
C8-391.06-32 320	3212 020-564	5541 015-04	5631 010-04	3212 010-308	5638 035-011	3021 010-120

	Accessories
	7
Ordering code	Key
C8-391.06-32 320	3021 010-040

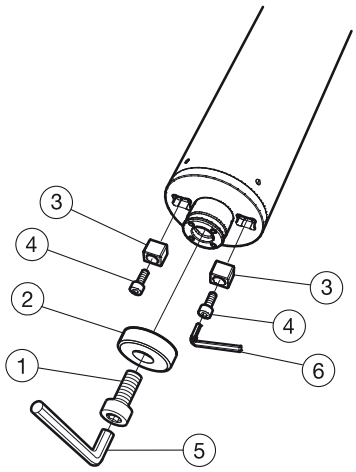
Sleeve set



	Spare parts		
	5a	5b	5c
Ordering code	Driving key	Sleeve	Washer
5638 035-011	5631 016-01	5638 035-01	5541 015-09

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to arbor dampened adaptor

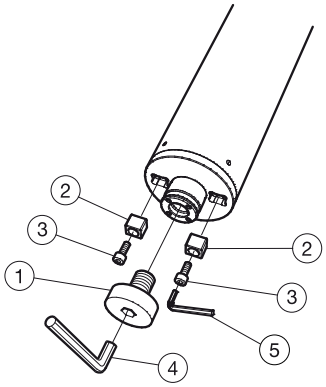


	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Screw	Washer	Driving key	Screw	Key	
C4-391.05CD-16 130	3212 020-411	5541 015-01	5631 053-05	3212 010-207	3021 010-060	
C4-391.05CD-16 200	3212 020-411	5541 015-01	5631 053-05	3212 010-207	3021 010-060	
C5-391.05CD-22 180	3212 020-462	5541 015-02	5631 053-01	3212 010-258	3021 010-080	
C5-391.05CD-22 220	3212 020-464	5541 015-02	5631 012-01	3212 010-258	3021 010-080	
C5-391.05CD-22 270	3212 020-462	5541 015-02	5631 053-01	3212 010-258	3021 010-080	
C6-391.05CD-22 200	3212 020-462	5541 015-02	5631 053-01	3212 010-258	3021 010-080	
C6-391.05CD-22 260	3212 020-462	5541 015-02	5631 053-01	3212 010-258	3021 010-080	
C6-391.05CD-22 310	3212 020-462	5541 015-02	5631 053-01	3212 010-258	3021 010-080	
C6-391.05CD-27 200	3212 020-512	5541 015-03	5631 053-02	3212 010-308	3021 010-100	
C6-391.05CD-27 310	3212 020-512	5541 015-03	5631 053-02	3212 010-308	3021 010-100	
C8-391.05CD-27 220	3212 020-512	5541 015-03	5631 053-02	3212 010-308	3021 010-100	
C8-391.05CD-27 320	3212 020-512	5541 015-03	5631 053-02	3212 010-308	3021 010-100	
C8-391.05CD-27 360	3212 020-512	5541 015-03	5631 053-02	3212 010-308	3021 010-100	
C8-391.05CD-32 220	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	
C8-391.05CD-32 320	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	
C8-391.05CD-32 360	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	
C10-391.05CD-32 400	3212 020-564	5541 015-04	5631 053-03	3212 010-358	3021 010-120	
C10-391.05CD-40 400	3212 020-614	5541 015-05	5631 053-04	3212 020-409	3021 010-140	

	Accessories	
	6	
Ordering code	Key	
C4-391.05CD-16 130	3021 010-030	
C4-391.05CD-16 200	3021 010-030	
C5-391.05CD-22 180	3021 010-030	
C5-391.05CD-22 220	3021 010-030	
C5-391.05CD-22 270	3021 010-030	
C6-391.05CD-22 200	3021 010-030	
C6-391.05CD-22 260	3021 010-030	
C6-391.05CD-22 310	3021 010-030	
C6-391.05CD-27 200	3021 010-030	
C6-391.05CD-27 310	3021 010-030	
C8-391.05CD-27 220	3021 010-030	
C8-391.05CD-27 320	3021 010-030	
C8-391.05CD-27 360	3021 010-030	
C8-391.05CD-32 220	3021 010-040	
C8-391.05CD-32 320	3021 010-040	
C8-391.05CD-32 360	3021 010-040	
C10-391.05CD-32 400	3021 010-050	
C10-391.05CD-40 400	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

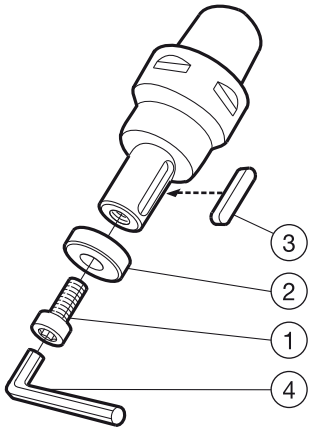
Coromant Capto® to arbor dampened adaptor

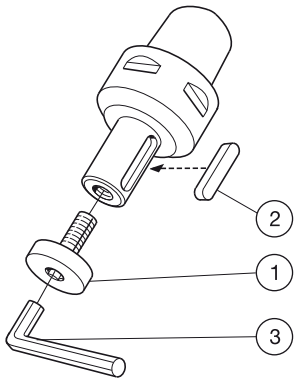


	Spare parts				Accessories	
	1b	1a	2	3	4	
Ordering code	Screw	Screw	Driving key	Screw	Key	
C5-A391.05CD-19 180	5512 065-02	5512 065-07	5631 054-01	3212 010-207	3021 011-316	
C5-A391.05CD-19 220	5512 065-02	5512 065-07	5631 054-01	3212 010-207	3021 011-316	
C5-A391.05CD-19 270	5512 065-02	5512 065-07	5631 054-01	3212 010-207	3021 011-316	
C6-A391.05CD-25 200	5512 065-03	5512 065-08	5631 054-02	3212 010-257	3021 011-516	
C6-A391.05CD-25 260	5512 065-03	5512 065-08	5631 054-02	3212 010-257	3021 011-516	
C6-A391.05CD-25 310	5512 065-03	5512 065-08	5631 054-02	3212 010-257	3021 011-516	
C8-A391.05CD-38 220	5512 065-04	5512 065-10	5631 054-03	3212 020-409	3021 011-380	
C8-A391.05CD-38 320	5512 065-04	5512 065-10	5631 054-03	3212 020-409	3021 011-380	
C8-A391.05CD-38 360	5512 065-04	5512 065-10	5631 054-03	3212 020-409	3021 011-380	
C10-A391.05CD-38 400	5512 065-04	5512 065-10	5631 054-03	3212 020-409	3021 011-380	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to side and face mill arbor adaptor





Metric pilot

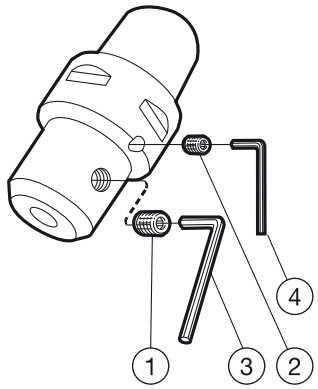
	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Screw	Washer	Parallel key	Key	
C3-391.10-16 020	3212 020-411	5541 015-01	3191 010-461	3021 010-060	
C4-391.10-16 025	3212 020-411	5541 015-01	3191 010-461	3021 010-060	
C4-391.10-22 025	3212 020-461	5541 015-02	3191 010-564	3021 010-080	
C4-391.10-27 025	3212 020-512	5541 015-03	5632 010-01	3021 010-100	
C5-391.10-22 025	3212 020-461	5541 015-02	3191 010-564	3021 010-080	
C5-391.10-27 025	3212 020-512	5541 015-03	5632 010-01	3021 010-100	
C5-391.10-32 025	3212 020-563	5541 015-04	3191 010-621	3021 010-120	
C6-391.10-16 030	3212 020-411	5541 015-01	3191 010-461	3021 010-060	
C6-391.10-22 030	3212 020-461	5541 015-02	3191 010-564	3021 010-080	
C6-391.10-27 030	3212 020-512	5541 015-03	5632 010-01	3021 010-100	
C6-391.10-32 025	3212 020-563	5541 015-04	3191 010-621	3021 010-120	
C6-391.10-40 025	3212 020-614	5541 015-05	3191 010-671	3021 010-140	
C8-391.10-22 040	3212 020-461	5541 015-02	3191 010-564	3021 010-080	
C8-391.10-27 030	3212 020-512	5541 015-03	5632 010-01	3021 010-100	
C8-391.10-32 030	3212 020-563	5541 015-04	3191 010-621	3021 010-120	
C8-391.10-40 030	3212 020-614	5541 015-05	3191 010-671	3021 010-140	
C8-391.10-50 030	3212 020-666	5541 015-06	3191 010-721	3021 010-170	
C8-391.10-60 030	3212 020-666	5541 015-08	3191 010-771	3021 010-170	
C10-391.10-32 065	3212 020-563	5541 015-04	3191 010-621	3021 010-120	
C10-391.10-40 070	3212 020-614	5541 015-05	3191 010-671	3021 010-140	
C10-391.10-50 055	3212 020-666	5541 015-06	3191 010-721	3021 010-170	
C10-391.10-60 040	3212 020-666	5541 015-08	3191 010-771	3021 010-170	

Inch pilot

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Parallel key	Key	
C4-A391.10-25 025	5512 065-05	SK 414	3021 011-516	
C4-A391.10-31 035	5512 065-06	SK 517	3021 011-516	
C5-A391.10-25 025	5512 065-05	SK 414	3021 011-516	
C5-A391.10-31 025	5512 065-06	SK 517	3021 011-516	
C5-A391.10-38 030	5512 065-10	SK 617	3021 011-380	
C6-A391.10-25 030	5512 065-05	SK 414	3021 011-516	
C6-A391.10-31 025	5512 065-06	SK 517	3021 011-516	
C6-A391.10-38 025	5512 065-10	SK 617	3021 011-380	
C8-A391.10-25 030	5512 065-05	SK 414	3021 011-516	
C8-A391.10-31 030	5512 065-06	SK 517	3021 011-516	
C8-A391.10-38 030	5512 065-10	SK 617	3021 011-380	
C8-A391.10-50 030	5512 065-11	SK 817	3021 011-916	
C8-A391.10-63 040	3212 020-666	5631 065-01	3021 010-170	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to Weldon adaptor

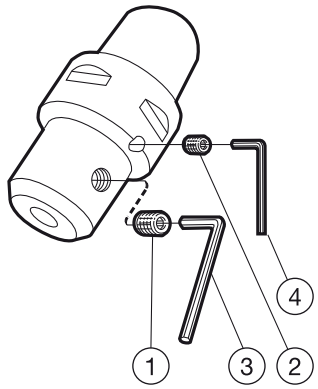


Metric bore

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
C3-391.20-06 045A	3214 050-357		174.1-864		
C3-391.20-08 045A	3214 050-407		3021 010-040		
C3-391.20-10 050	3214 050-458		3021 010-050		
C3-391.20-12 055	3214 050-509		3021 010-060		
C4-391.20-06 050	3214 050-357		174.1-864		
C4-391.20-08 050	3214 050-407		3021 010-040		
C4-391.20-10 050A	3214 050-458		3021 010-050		
C4-391.20-12 055A	3214 050-509		3021 010-060		
C4-391.20-14 055	3214 050-509		3021 010-060		
C4-391.20-16 055	3214 050-539		3021 010-060		
C5-391.20-06 050	3214 050-357		174.1-864		
C5-391.20-08 050	3214 050-407		3021 010-040		
C5-391.20-10 055	3214 050-458		3021 010-050		
C5-391.20-12 060	3214 050-509		3021 010-060		
C5-391.20-14 060	3214 050-509		3021 010-060		
C5-391.20-16 060	3214 050-539		3021 010-060		
C5-391.20-18 060	3214 050-539		3021 010-060		
C5-391.20-20 060	3214 050-559		3021 010-080		
C5-391.20-25 080	3214 050-590	3214 050-590	3021 010-100	3021 010-100	
C6-391.20-06 055	3214 050-357		174.1-864		
C6-391.20-08 055	3214 050-407		3021 010-040		
C6-391.20-10 060	3214 050-458		3021 010-050		
C6-391.20-12 060	3214 050-509		3021 010-060		
C6-391.20-14 060	3214 050-509		3021 010-060		
C6-391.20-16 065	3214 050-539		3021 010-060		
C6-391.20-18 065	3214 050-539		3021 010-060		
C6-391.20-20 065	3214 050-559		3021 010-080		
C6-391.20-25 080	3214 050-590	3214 050-590	3021 010-100	3021 010-100	
C6-391.20-32 090	3214 050-610	3214 050-610	3021 010-100	3021 010-100	
C6-391.20-40 100	3214 050-611	3214 050-611	3021 010-100	3021 010-100	
C8-391.20-06 070	3214 050-357		174.1-864		
C8-391.20-08 070	3214 050-407		3021 010-040		
C8-391.20-10 070	3214 050-458		3021 010-050		
C8-391.20-12 070	3214 050-509		3021 010-060		
C8-391.20-14 070	3214 050-509		3021 010-060		
C8-391.20-16 070	3214 050-539		3021 010-060		
C8-391.20-18 070	3214 050-539		3021 010-060		
C8-391.20-20 070	3214 050-559		3021 010-080		
C8-391.20-25 080	3214 050-590	3214 050-590	3021 010-100	3021 010-100	
C8-391.20-32 080	3214 050-610	3214 050-610	3021 010-100	3021 010-100	
C8-391.20-40 110	3214 050-611	3214 050-611	3021 010-100	3021 010-100	
C8-391.20-50 120	3214 050-661	3214 050-611	3021 010-120	3021 010-100	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to Weldon adaptor

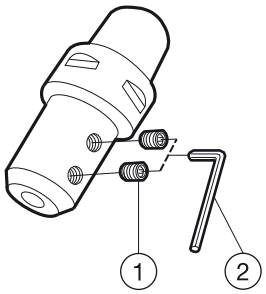


Inch bore

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
C3-A391.20-09 050	5514 021-01		3021 011-316		
C3-A391.20-12 055	5514 021-02		3021 011-732		
C4-A391.20-09 050A	5514 021-01		3021 011-316		
C4-A391.20-12 055A	5514 021-02		3021 011-732		
C4-A391.20-15 055	5514 021-03		3021 011-140		
C4-A391.20-19 060	5514 021-04		3021 011-516		
C5-A391.20-09 055	5514 021-01		3021 011-316		
C5-A391.20-12 060	5514 021-02		3021 011-732		
C5-A391.20-15 060A	5514 021-03		3021 011-140		
C5-A391.20-19 060	5514 021-04		3021 011-516		
C5-A391.20-22 075	5514 021-04	5514 021-04	3021 011-516	3021 011-516	
C5-A391.20-25 085	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C5-A391.20-31 085	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C6-A391.20-09 060	5514 021-01		3021 011-316		
C6-A391.20-12 060	5514 021-02		3021 011-732		
C6-A391.20-15 065	5514 021-03		3021 011-140		
C6-A391.20-19 065A	5514 021-04		3021 011-516		
C6-A391.20-22 080	5514 021-04	5514 021-04	3021 011-516	3021 011-516	
C6-A391.20-25 085	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C6-A391.20-31 085	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C6-A391.20-38 090	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C8-A391.20-09 070	5514 021-01		3021 011-316		
C8-A391.20-12 070	5514 021-02		3021 011-732		
C8-A391.20-15 070	5514 021-03		3021 011-140		
C8-A391.20-19 075	5514 021-04		3021 011-516		
C8-A391.20-22 080	5514 021-04	5514 021-04	3021 011-516	3021 011-516	
C8-A391.20-25 080	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C8-A391.20-31 080	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C8-A391.20-38 085	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
C8-A391.20-50 115	5514 021-07	5514 021-07	3021 011-916	3021 011-916	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

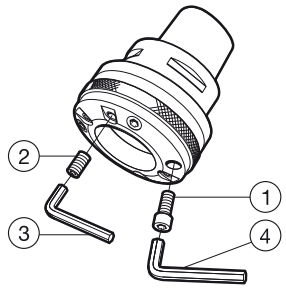
Coromant Capto® to ISO 9766 adaptor



	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Key	
C3-391.27-16 056	5514 042-04	3021 010-040	
C3-391.27-20 060	5514 042-04	3021 010-040	
C4-391.27-16 056	5514 042-04	3021 010-040	
C4-391.27-20 060	5514 042-04	3021 010-040	
C4-391.27-25 077	416.1-838	3021 010-060	
C5-391.27-16 065	5514 042-04	3021 010-040	
C5-391.27-20 060	5514 042-04	3021 010-040	
C5-391.27-25 071	416.1-838	3021 010-060	
C5-391.27-32 075	416.1-838	3021 010-060	
C6-391.27-16 070	5514 042-04	3021 010-040	
C6-391.27-20 070	5514 042-04	3021 010-040	
C6-391.27-25 070A	416.1-838	3021 010-060	
C6-391.27-32 075	416.1-838	3021 010-060	
C6-391.27-40 085	5514 042-06	3021 010-080	
C6-391.27-50 115	5514 042-06	3021 010-080	
C8-391.27-16 080	5514 042-04	3021 010-040	
C8-391.27-20 080	5514 042-04	3021 010-040	
C8-391.27-25 085	416.1-838	3021 010-060	
C8-391.27-32 090	416.1-838	3021 010-060	
C8-391.27-40 095	5514 042-06	3021 010-080	
C8-391.27-50 100	5514 042-06	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

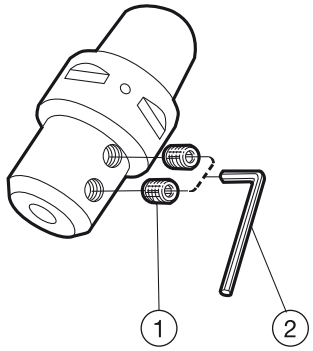
Coromant Capto® to ISO 9766 adjustable adaptor



	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
C5-391.277-01 040A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
C6-391.277-01 040B	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
C6-391.277-02 045A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
C8-391.277-02050A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to Weldon/ ISO 9766 adaptor



Metric bore

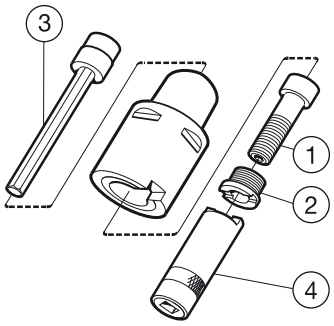
	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Key	
C10-391.23-20 090	3214 050-559	3021 010-080	
C10-391.23-25 105	3214 050-590	3021 010-100	
C10-391.23-32 110	3214 050-610	3021 010-100	
C10-391.23-40 115	3214 050-611	3021 010-100	
C10-391.23-50 120	3214 050-661	3021 010-120	

Inch bore

	Spare parts	Accessories	
	1	2	
Ordering code	Screw	Key	
C6-A391.23-15 065	5514 021-03	3021 011-140	
C6-A391.23-19 066	5514 021-04	3021 011-516	
C6-A391.23-25 085	5514 021-05	3021 011-380	
C6-A391.23-31 085	5514 021-05	3021 011-380	
C6-A391.23-38 090	5514 021-05	3021 011-380	
C8-A391.23-15 070	5514 021-03	3021 011-140	
C8-A391.23-19 075	5514 021-04	3021 011-516	
C8-A391.23-25 080	5514 021-05	3021 011-380	
C8-A391.23-31 080	5514 021-05	3021 011-380	
C8-A391.23-38 085	5514 021-05	3021 011-380	
C8-A391.23-50 115	5514 021-07	3021 011-916	
C10-A391.23-19 090	5514 021-04	3021 011-516	
C10-A391.23-25 105	5514 021-05	3021 011-380	
C10-A391.23-31 110	5514 021-05	3021 011-380	
C10-A391.23-38 115	5514 021-05	3021 011-380	
C10-A391.23-50 120	5514 021-07	3021 011-916	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

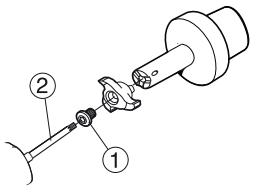
Coromant Capto® to Varilock adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C5-391.01-V50 060	5512 063-01	5512 091-01	5680 015-01	5680 065-01	
C6-391.01-V63 080	5512 063-02	5512 091-02	5680 015-02	5680 065-02	
C8-391.01-V80 065	5512 063-02	5512 091-02	5680 015-02	5680 065-02	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

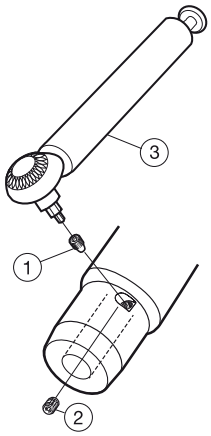
Coromant Capto® to CoroMill® 327 adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
C3-391.327-06 029	5513 039-03	5680 046-01	
C3-391.327-09 035	5513 039-02	5680 046-02	
C4-391.327-06 029	5513 039-03	5680 046-01	
C4-391.327-09 035	5513 039-02	5680 046-02	
C4-391.327-12 043	5513 039-04	5680 046-06	
C5-391.327-06 029	5513 039-03	5680 046-01	
C5-391.327-09 035	5513 039-02	5680 046-02	
C5-391.327-12 043	5513 039-04	5680 046-06	
C5-391.327-14 048	5513 039-04	5680 046-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Coromant Capto® to CoroChuck™ 930



Heavy Duty version

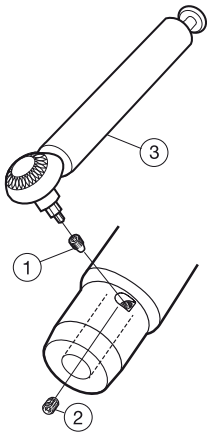
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-C4-HD-20-084	3214 010-458	5512 066-13	5680 099-01	
930-C5-HD-20-082	3214 010-458	5512 066-13	5680 099-01	
930-C5-HD-25-088	3214 010-458	5512 066-13	5680 099-01	
930-C6-HD-20-084	3214 010-458	5512 066-13	5680 099-01	
930-C6-HD-25-087	3214 010-458	5512 066-13	5680 099-01	
930-C6-HD-32-091	3214 010-459	5512 066-13	5680 099-01	
930-C8-HD-20-097	3214 010-458	5512 066-13	5680 099-01	
930-C8-HD-25-097	3214 010-458	5512 066-13	5680 099-01	
930-C8-HD-32-085	3214 010-459	5512 066-13	5680 099-01	
930-C10-HD-32-098	3214 010-459	5512 066-13	5680 099-01	

Slender version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-C3-S-12-074	3214 010-456		5680 099-01	
930-C4-S-12-080A	3214 010-457	5512 066-11	5680 099-01	
930-C4-S-20-090A	3214 010-457	5512 066-11	5680 099-01	
930-C5-S-12-075	3214 010-458	5512 066-12	5680 099-01	
930-C5-S-20-085	3214 010-458	5512 066-13	5680 099-01	
930-C5-S-20-125	3214 010-458	5512 066-13	5680 099-01	
930-C6-S-12-082	3214 010-458	5512 066-12	5680 099-01	
930-C6-S-20-091	3214 010-458	5512 066-13	5680 099-01	
930-C6-S-20-150	3214 010-458	5512 066-13	5680 099-01	
930-C8-S-12-094	3214 010-458	5512 066-12	5680 099-01	
930-C8-S-20-103	3214 010-458	5512 066-13	5680 099-01	
930-C8-S-20-175	3214 010-458	5512 066-13	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to CoroChuck™ 930

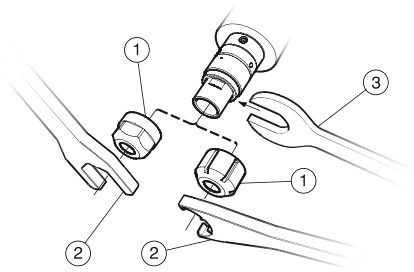


Pencil version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-C4-P-06-085	3214 010-458		5680 099-01	
930-C4-P-12-100	3214 010-458	5512 066-09	5680 099-01	
930-C4-P-12-135	3214 010-458	5512 066-09	5680 099-01	
930-C4-P-12-185	3214 010-458	5512 066-09	5680 099-01	
930-C4-P-20-160	3214 010-458	5512 066-12	5680 099-01	
930-C5-P-06-088	3214 010-458		5680 099-01	
930-C5-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-C5-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-C5-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-C5-P-20-151	3214 010-458	5512 066-12	5680 099-01	
930-C5-P-20-231	3214 010-458	5512 066-12	5680 099-01	
930-C6-P-06-091	3214 010-458		5680 099-01	
930-C6-P-12-107	3214 010-458	5512 066-09	5680 099-01	
930-C6-P-12-142	3214 010-458	5512 066-09	5680 099-01	
930-C6-P-12-192	3214 010-458	5512 066-09	5680 099-01	
930-C6-P-20-155	3214 010-458	5512 066-12	5680 099-01	
930-C6-P-20-235	3214 010-458	5512 066-12	5680 099-01	
930-C8-P-12-120	3214 010-458	5512 066-09	5680 099-01	
930-C8-P-12-155	3214 010-458	5512 066-09	5680 099-01	
930-C8-P-12-205	3214 010-458	5512 066-09	5680 099-01	
930-C8-P-20-165	3214 010-458	5512 066-12	5680 099-01	
930-C8-P-20-245	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

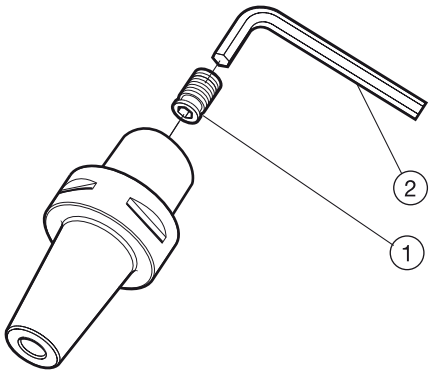
Coromant Capto® to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-C3-11-078	5533 050-07		5680 091-03	5680 092-03	
970-C3-20-102	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-C4-11-080	5533 050-07		5680 091-03	5680 092-03	
970-C4-20-102	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-C4-25-122	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-C5-20-103	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-C5-25-122	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-C5-40-154	5533 051-05	5533 050-04	5680 096-04	5680 092-06	
970-C6-20-105	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-C6-25-124	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-C6-40-154	5533 051-05	5533 050-04	5680 096-04	5680 092-06	
970-C8-20-112	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-C8-25-131	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-C8-40-161	5533 051-05	5533 050-04	5680 096-04	5680 092-06	
970-C10-25-143	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-C10-40-173	5533 051-05	5533 050-04	5680 096-04	5680 092-06	

Accessories, must be ordered separately

Coromant Capto® to shrink fit chuck

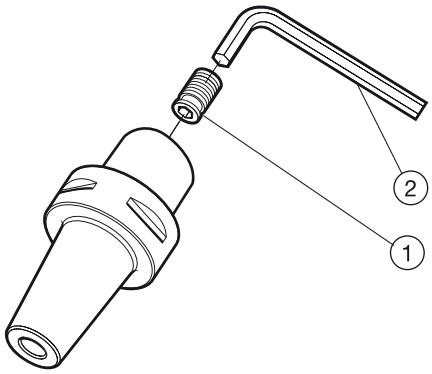


Metric bore

	Spare parts	Accessories	
	1	2	
Ordering code	Adjustment screw	Key	
C3-391.19-06 118	5512 066-09	3021 010-025	
C3-391.19-08 107	5512 066-10	3021 010-030	
C3-391.19-10 095	5512 066-11	3021 010-040	
C3-391.19-12 084	5512 066-12	3021 010-050	
C4-391.19-06 075	5512 066-09	3021 010-025	
C4-391.19-08 075	5512 066-10	3021 010-030	
C4-391.19-10 075	5512 066-11	3021 010-040	
C4-391.19-12 075	5512 066-12	3021 010-050	
C4-391.19-12 135	5512 066-12	3021 010-050	
C4-391.19-14 080	5512 066-12	3021 010-050	
C4-391.19-16 080	5512 066-13	3021 010-060	
C4-391.19-16 112	5512 066-13	3021 010-060	
C4-391.19-18 080	5512 066-13	3021 010-060	
C4-391.19-20 085	5512 066-14	3021 010-080	
C4-391.19-20 089	5512 066-14	3021 010-080	
C5-391.19-06 075	5512 066-09	3021 010-025	
C5-391.19-08 075	5512 066-10	3021 010-030	
C5-391.19-10 075	5512 066-11	3021 010-040	
C5-391.19-12 075	5512 066-12	3021 010-050	
C5-391.19-14 080	5512 066-12	3021 010-050	
C5-391.19-16 080	5512 066-13	3021 010-060	
C5-391.19-18 080	5512 066-13	3021 010-060	
C5-391.19-20 085	5512 066-14	3021 010-080	
C5-391.19-20 146	5512 066-14	3021 010-080	
C5-391.19-25 090	5512 066-14	3021 010-080	
C5-391.19-25 118	5512 066-14	3021 010-080	
C6-391.19-06 080	5512 066-09	3021 010-025	
C6-391.19-08 080	5512 066-10	3021 010-030	
C6-391.19-10 080	5512 066-11	3021 010-040	
C6-391.19-12 080	5512 066-12	3021 010-050	
C6-391.19-14 085	5512 066-12	3021 010-050	
C6-391.19-16 085	5512 066-13	3021 010-060	
C6-391.19-18 085	5512 066-13	3021 010-060	
C6-391.19-20 085	5512 066-14	3021 010-080	
C6-391.19-25 090	5512 066-14	3021 010-080	
C6-391.19-32 095	5512 066-14	3021 010-080	
C8-391.19-10 090	5512 066-11	3021 010-040	
C8-391.19-12 090	5512 066-12	3021 010-050	
C8-391.19-16 095	5512 066-13	3021 010-060	
C8-391.19-20 095	5512 066-14	3021 010-080	
C8-391.19-25 100	5512 066-14	3021 010-080	
C10-391.19-12 095	5512 066-12	3021 010-050	
C10-391.19-16 100	5512 066-13	3021 010-060	
C10-391.19-20 100	5512 066-14	3021 010-080	
C10-391.19-25 110	5512 066-14	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Coromant Capto® to shrink fit chuck

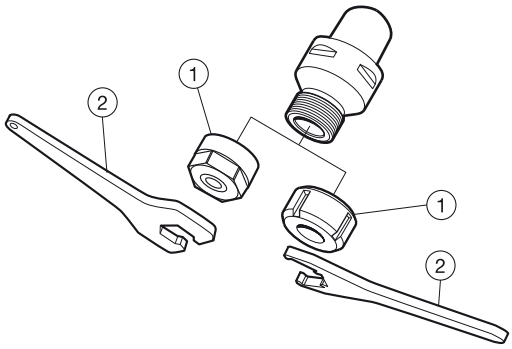


Inch bore

	Spare parts	Accessories	
	1	2	
Ordering code	Adjustment screw	Key	
C3-A391.19-06 116	5512 066-09	3021 010-025	
C3-A391.19-09 098	5512 066-11	3021 010-040	
C3-A391.19-12 080	5512 066-12	3021 010-050	
C4-A391.19-12 131	5512 066-12	3021 010-050	
C4-A391.19-15 112	5512 066-13	3021 010-060	
C4-A391.19-19 094	5512 066-14	3021 010-080	
C5-A391.19-19 151	5512 066-14	3021 010-080	
C5-A391.19-25 115	5512 066-14	3021 010-080	
C6-A391.19-09 080	5512 066-11	3021 010-040	
C6-A391.19-12 080	5512 066-12	3021 010-050	
C6-A391.19-15 085	5512 066-13	3021 010-060	
C6-A391.19-19 085	5512 066-14	3021 010-080	
C8-A391.19-09 090	5512 066-11	3021 010-040	
C8-A391.19-12 090	5512 066-12	3021 010-050	
C8-A391.19-15 095	5512 066-13	3021 010-060	
C8-A391.19-19 095	5512 066-14	3021 010-080	
C10-A391.19-09 095	5512 066-11	3021 010-040	
C10-A391.19-12 095	5512 066-12	3021 010-050	
C10-A391.19-15 100	5512 066-13	3021 010-060	
C10-A391.19-19 100	5512 066-14	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

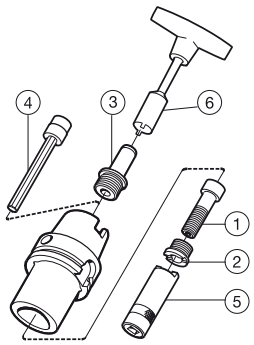
Coromant Capto® to ER collet chuck



	Spare parts	Accessories	
	1	2	
Ordering code	Locking nut	Wrench	
C3-391.14-16 045	5533 050-06	5680 091-01	
C3-391.14-20 036	5533 050-08	5680 091-02	
C3-391.14-20 045	5533 050-08	5680 091-02	
C4-391.14-16 070	5533 050-06	5680 091-01	
C4-391.14-20 035	5533 050-08	5680 091-02	
C4-391.14-20 052	5533 050-08	5680 091-02	
C4-391.14-25 038	5533 050-02	5680 096-02	
C4-391.14-25 052	5533 050-02	5680 096-02	
C4-391.14-32 054	5533 050-03	5680 096-03	
C5-391.14-16 100	5533 050-06	5680 091-01	
C5-391.14-20 055	5533 050-08	5680 091-02	
C5-391.14-20 100	5533 050-08	5680 091-02	
C5-391.14-20 130	5533 050-08	5680 091-02	
C5-391.14-25 055	5533 050-02	5680 096-02	
C5-391.14-25 100	5533 050-02	5680 096-02	
C5-391.14-32 045	5533 050-03	5680 096-03	
C5-391.14-32 057	5533 050-03	5680 096-03	
C5-391.14-32 100	5533 050-03	5680 096-03	
C5-391.14-40 060	5533 050-04	5680 096-04	
C6-391.14-16 100	5533 050-06	5680 091-01	
C6-391.14-20 060	5533 050-08	5680 091-02	
C6-391.14-25 060	5533 050-02	5680 096-02	
C6-391.14-25 100	5533 050-02	5680 096-02	
C6-391.14-25 130	5533 050-02	5680 096-02	
C6-391.14-25 160	5533 050-02	5680 096-02	
C6-391.14-32 060	5533 050-03	5680 096-03	
C6-391.14-32 100	5533 050-03	5680 096-03	
C6-391.14-32 130	5533 050-03	5680 096-03	
C6-391.14-40 065	5533 050-04	5680 096-04	
C6-391.14-40 130	5533 050-04	5680 096-04	
C8-391.14-20 065	5533 050-08	5680 091-02	
C8-391.14-25 070	5533 050-02	5680 096-02	
C8-391.14-32 070	5533 050-03	5680 096-03	
C8-391.14-32 160	5533 050-03	5680 096-03	
C8-391.14-40 070	5533 050-04	5680 096-04	
C8-391.14-40 160	5533 050-04	5680 096-04	
C8-391.14-50 080	5533 050-05	5680 096-05	
C10-391.14-32 160	5533 050-03	5680 096-03	
C10-391.14-40 160	5533 050-04	5680 096-04	
C10-391.14-50 160	5533 050-05	5680 096-05	

Accessories, must be ordered separately

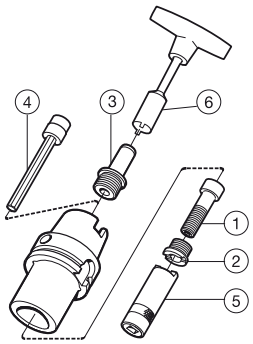
HSK to Coromant Capto® adaptor



	Spare parts			Accessories		
	1	2	3	4	5	6
Ordering code	Centre screw	Retaining nut	Coolant tube	Extension key	Retaining nut spanner	Key
C3-390.410-50 075A	5512 067-01	5512 091-04	5692 020-03	5680 015-05	5680 065-13	5680 094-03
C4-390.410-50 080A	5512 067-02	5512 091-03	5692 020-03	5680 015-05	5680 065-10	5680 094-03
C3-390.410-63 075C	5512 067-01	5512 091-04	5692 020-04	5680 015-05	5680 065-13	5680 094-04
C4-390.410-63 080C	5512 067-02	5512 091-03	5692 020-04	5680 015-05	5680 065-10	5680 094-04
C5-390.410-63 090C	5512 067-03	5512 091-01	5692 020-04	5680 015-01	5680 065-11	5680 094-04
C4-390.410-80 090	5512 067-02	5512 091-03	5692 020-05	5680 015-05	5680 065-10	5680 094-05
C5-390.410-80 095	5512 067-03	5512 091-01	5692 020-05	5680 015-01	5680 065-11	5680 094-05
C6-390.410-80 110	5512 067-04	5512 091-02	5692 020-05	5680 015-02	5680 065-12	5680 094-05
C3-390.410-100 080A	5512 067-01	5512 091-04	5692 020-06	5680 015-05	5680 065-13	5680 094-06
C4-390.410-100 090A	5512 067-02	5512 091-03	5692 020-06	5680 015-05	5680 065-10	5680 094-06
C5-390.410-100 100A	5512 067-03	5512 091-01	5692 020-06	5680 015-01	5680 065-11	5680 094-06
C6-390.410-100 110A	5512 067-04	5512 091-02	5692 020-06	5680 015-02	5680 065-12	5680 094-06
C8-390.410-100 120A	5512 067-04	5512 091-02	5692 020-06	5680 015-02	5680 065-12	5680 094-06
C10-390.410-100 155	5512 067-06	5512 091-05	5692 020-06	5680 015-06	5680 065-14	5680 094-07
C4-390.410-125 095	5512 067-02	5512 091-03	5692 020-07	5680 015-05	5680 065-10	5680 094-07
C5-390.410-125 105	5512 067-03	5512 091-01	5692 020-07	5680 015-01	5680 065-11	5680 094-07
C6-390.410-125 120	5512 067-04	5512 091-02	5692 020-07	5680 015-02	5680 065-12	5680 094-07
C8-390.410-125 130	5512 067-04	5512 091-02	5692 020-07	5680 015-02	5680 065-12	5680 094-07
C10-390.410-125 160	5512 067-06	5512 091-05	5692 020-07	5680 015-06	5680 065-14	5680 094-07
C6-390.410-160 125	5512 067-04	5512 091-02	5692 020-08	5680 015-02	5680 065-12	5680 094-08
C8-390.410-160 135	5512 067-04	5512 091-02	5692 020-08	5680 015-02	5680 065-12	5680 094-08
C10-390.410-160 160	5512 067-06	5512 091-05	5692 020-08	5680 015-06	5680 065-14	5680 094-08

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

HSK to Coromant Capto® adaptor



HD version

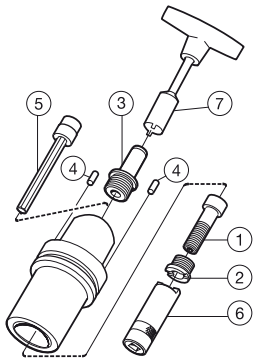
	Spare parts			Accessories		
	1	2	3	4	5	6
Ordering code	Centre screw	Retaining nut	Coolant tube	Extension key	Retaining nut spanner	Key
C3-390.410-100080HD	5512 067-01	5512 091-04	5692 020-06	5680 015-05	5680 065-13	5680 094-06
C4-390.410-100090HD	5512 067-02	5512 091-03	5692 020-06	5680 015-05	5680 065-10	5680 094-06
C5-390.410-100100HD	5512 067-03	5512 091-01	5692 020-06	5680 015-01	5680 065-11	5680 094-06
C6-390.410-100110HD	5512 067-04	5512 091-02	5692 020-06	5680 015-02	5680 065-12	5680 094-06
C4-390.410-125095HD	5512 067-02	5512 091-03	5692 020-07	5680 015-05	5680 065-10	5680 094-07
C5-390.410-125105HD	5512 067-03	5512 091-01	5692 020-07	5680 015-01	5680 065-11	5680 094-07
C6-390.410-125120HD	5512 067-04	5512 091-02	5692 020-07	5680 015-02	5680 065-12	5680 094-07
C8-390.410-125130HD	5512 067-04	5512 091-02	5692 020-07	5680 015-02	5680 065-12	5680 094-07

HSK-A/C/T

	Spare parts			Accessories		
	1	2	3	4	5	6
Ordering code	Centre screw	Retaining nut	Coolant tube	Extension key	Retaining nut spanner	Key
C3-390.419-40 065	5512 067-01	5512 091-04	5692 020-02	5680 015-05	5680 065-13	5680 094-02
C4-390.419-40 075	5512 067-02	5512 091-03	5692 020-02	5680 015-05	5680 065-10	5680 094-02
C5-390.419-63 090	5512 067-03	5512 091-01	5692 020-04	5680 015-01	5680 065-11	5680 094-04
C6-390.419-63 110	5512 067-04	5512 091-02	5692 020-04	5680 015-02	5680 065-12	5680 094-04
C6-390.419-100 110	5512 067-04	5512 091-02	5692 020-06	5680 015-02	5680 065-12	5680 094-06
C8-390.419-100 120	5512 067-04	5512 091-02	5692 020-06	5680 015-02	5680 065-12	5680 094-06

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

HSK to Coromant Capto® adaptor



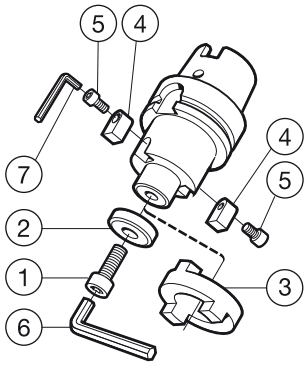
HSK-F with pins

	Spare parts				Accessories	
	1	2	3	4	5	6
Ordering code	Centre screw	Retaining nut	Coolant tube	Spring pin	Extension key	Retaining nut spanner
C5-390.612-80 090	5512 063-08	5512 091-01	5692 020-04	3113 030-508	5680 015-01	5680 065-11
C6-390.612-80 105	5512 063-09	5512 091-02	5692 020-04	3113 030-508	5680 015-01	5680 065-11

	Accessories
	7
Ordering code	Key
C5-390.612-80 090	5680 094-04
C6-390.612-80 105	5680 094-04

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor adaptor



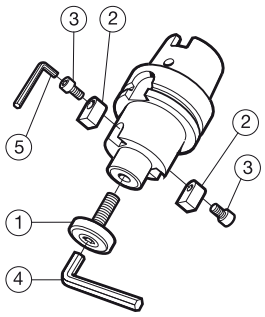
Metric pilot

	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Mounting screw	Washer	Driving ring	Driving key	Screw	Key
392.41005-63 16 050	3212 020-414	5541 015-01	3193 010-160			3021 010-060
392.41005-63 22 050B	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005-63 27 060B	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
392.41005-63 32 060B	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120
392.41005-63 40 060M	3212 020-614	5541 015-05		5631 051-02	3212 010-359	3021 010-140
392.41005-100 22 050A	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005-100 27 050A	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
392.41005-100 32 050A	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120
392.41005-100 40 060M	3212 020-614	5541 015-05		5631 010-03	3212 010-360	3021 010-140
392.41005-100 40 100M	3212 020-614	5541 015-05		5631 010-03	3212 010-360	3021 010-140
392.41005-10022100	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005-10027100	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
392.41005-10032100	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120

	Accessories
	7
Ordering code	Key
392.41005-63 16 050	
392.41005-63 22 050B	174.1-864
392.41005-63 27 060B	174.1-864
392.41005-63 32 060B	3021 010-040
392.41005-63 40 060M	
392.41005-100 22 050A	174.1-864
392.41005-100 27 050A	174.1-864
392.41005-100 32 050A	3021 010-040
392.41005-100 40 060M	
392.41005-100 40 100M	
392.41005-10022100	174.1-864
392.41005-10027100	174.1-864
392.41005-10032100	3021 010-040

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor adaptor

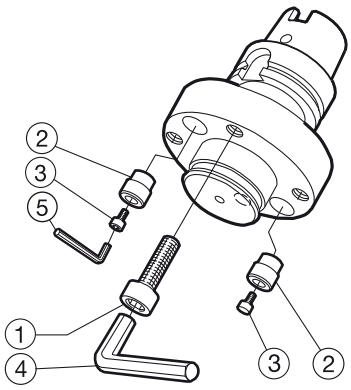


Inch pilot

	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Centre screw	Centre screw	Driving key	Screw	Key	Key
A392.41005-63 19 050B	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
A392.41005-63 25 060B	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	
A392.41005-63 38 065M	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	3021 011-380	
A392.41005-100 19 050A	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
A392.41005-100 25 050A	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	
A392.41005-100 38 060M	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	3021 011-380	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor adaptor



Metric pilot

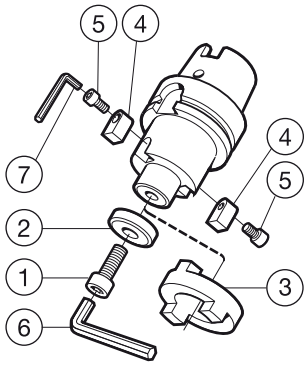
	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Mounting screw	Driving key	Screw	Key	Key	
392.41005-10060075	3212 010-568	5635 010-01	3212 010-363	3021 010-140		
392.41005-12560085	3212 010-568	5635 010-01	3212 010-363	3021 010-140	3021 010-050	

Inch pilot

	Spare parts			Accessories	
	1	2	3	5	
Ordering code	Mounting screw	Driving key	Screw	Key	
A392.41005-10063075	3212 031-761	5631 060-01	3212 010-363	3021 010-050	
A392.41005-12563085	3212 031-761	5631 060-01	3212 010-363	3021 010-050	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor adaptor



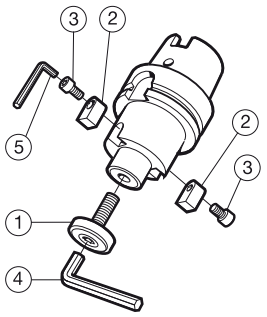
Metric pilot

	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Mounting screw	Washer	Driving ring	Driving key	Screw	Key
392.41005C-4022050	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005C-5022060	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005C6316050	3212 020-414	5541 015-01	3193 010-160			3021 010-060
392.41005C6322050	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005C6327060	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
392.41005C6332060	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120
392.41005C6340060M	3212 020-614	5541 015-05		5631 051-02	3212 010-359	3021 010-140
392.41005C10022100	3212 020-464	5541 015-02		5631 012-01	3212 010-258	3021 010-080
392.41005C10027100	3212 020-514	5541 015-03		5631 010-01	3212 010-258	3021 010-100
392.41005C10032100	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120
392.41005C10040100M	3212 020-614	5541 015-05		5631 010-03	3212 010-360	3021 010-140
392.41005C12532100	3212 020-564	5541 015-04		5631 010-11	3212 010-308	3021 010-120
392.41005C12540100M	3212 020-614	5541 015-05		5631 010-03	3212 010-360	3021 010-140

	Accessories
	7
Ordering code	Key
392.41005C-4022050	3021 010-030
392.41005C-5022060	3021 010-030
392.41005C6316050	
392.41005C6322050	3021 010-030
392.41005C6327060	3021 010-030
392.41005C6332060	3021 010-040
392.41005C6340060M	
392.41005C10022100	3021 010-030
392.41005C10027100	3021 010-030
392.41005C10032100	3021 010-040
392.41005C10040100M	
392.41005C12532100	3021 010-040
392.41005C12540100M	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor adaptor

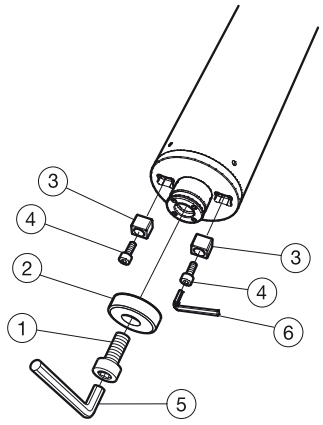


Inch pilot

	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Centre screw	Centre screw	Driving key	Screw	Key	Key
A392.41005C6319050	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
A392.41005C6325060	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516
A392.41005C6338065M	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	3021 011-380	3021 011-380
A392.41005C10019100	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	3021 011-140	3021 011-316
A392.41005C10025100	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516
A392.41005C10038100M	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	3021 011-380	3021 011-380
A392.41005C12525100	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516
A392.41005C12538100M	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	3021 011-380	3021 011-380

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor dampened adaptor



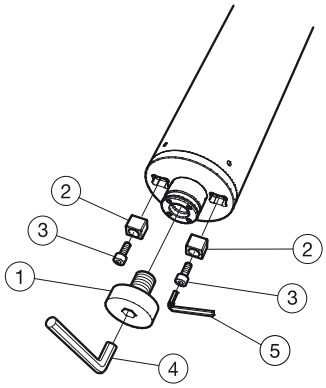
Metric pilot

	Spare parts				
	1	2	3	4	
Ordering code	Screw	Washer	Driving key	Screw	
392.41005CD6316160	3212 020-411	5541 015-01	5631 053-05	3212 010-207	
392.41005CD6316230	3212 020-411	5541 015-01	5631 053-05	3212 010-207	
392.41005CD6322210	3212 020-462	5541 015-02	5631 053-01	3212 010-258	
392.41005CD6322300	3212 020-462	5541 015-02	5631 053-01	3212 010-258	
392.41005CD10022230	3212 020-462	5541 015-02	5631 053-01	3212 010-258	
392.41005CD10022340	3212 020-462	5541 015-02	5631 053-01	3212 010-258	
392.41005CD10027230	3212 020-512	5541 015-03	5631 053-02	3212 010-308	
392.41005CD10027340	3212 020-512	5541 015-03	5631 053-02	3212 010-308	

	Accessories		
	5	6	
Ordering code	Key	Key	
392.41005CD6316160	3021 010-060	3021 010-030	
392.41005CD6316230	3021 010-060	3021 010-030	
392.41005CD6322210	3021 010-080	3021 010-030	
392.41005CD6322300	3021 010-080	3021 010-030	
392.41005CD10022230	3021 010-080	3021 010-030	
392.41005CD10022340	3021 010-080	3021 010-030	
392.41005CD10027230	3021 010-100	3021 010-030	
392.41005CD10027340	3021 010-100	3021 010-030	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to arbor dampened adaptor



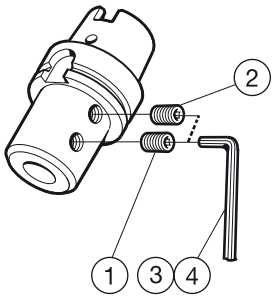
Inch pilot

	Spare parts				
	1a	1b	2	3	
Ordering code	Screw	Screw	Driving key	Screw	
A392.41005CD6319210	5512 065-07	5512 065-02	5631 054-01	3212 010-207	
A392.41005CD6319300	5512 065-07	5512 065-02	5631 054-01	3212 010-207	
A392.4105CD10025230	5512 065-08	5512 065-03	5631 054-02	3212 010-257	
A392.4105CD10025340	5512 065-08	5512 065-03	5631 054-02	3212 010-257	

	Accessories
	4
Ordering code	Key
A392.41005CD6319210	3021 011-316
A392.41005CD6319300	3021 011-316
A392.4105CD10025230	3021 011-532
A392.4105CD10025340	3021 011-532

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to Weldon adaptor



Metric bore

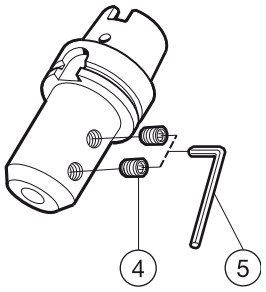
	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
392.41020-63 08 065B	3214 050-407		3021 010-040		
392.41020-63 10 065B	3214 050-458		3021 010-050		
392.41020-63 12 080B	3214 050-509		3021 010-060		
392.41020-63 16 080B	3214 050-539		3021 010-060		
392.41020-63 20 080B	3214 050-559		3021 010-080		
392.41020-63 25 110B	3214 050-590	3214 050-590	3021 010-100	3021 010-100	
392.41020-63 32 110B	3214 050-610	3214 050-610	3021 010-100	3021 010-100	
392.41020-100 12 080A	3214 050-509		3021 010-060		
392.41020-100 16 100A	3214 050-539		3021 010-060		
392.41020-100 20 100A	3214 050-559		3021 010-080		
392.41020-100 25 100A	3214 050-590	3214 050-590	3021 010-100	3021 010-100	
392.41020-100 32 100A	3214 050-610	3214 050-610	3021 010-100	3021 010-100	
392.41020-100 40 120A	3214 050-611	3214 050-611	3021 010-100	3021 010-100	

Inch bore

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
A392.41020-63 19 080B	5514 021-04		3021 011-516		
A392.41020-63 25 105B	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
A392.41020-63 31 105B	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
A392.41020-100 19 090A	5514 021-04		3021 011-516		
A392.41020-100 25 100A	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
A392.41020-100 31 100A	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
A392.41020-100 38 110A	5514 021-05	5514 021-05	3021 011-380	3021 011-380	
A392.41020-100 50 130A	5514 021-07	5514 021-07	3021 011-916	3021 011-916	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

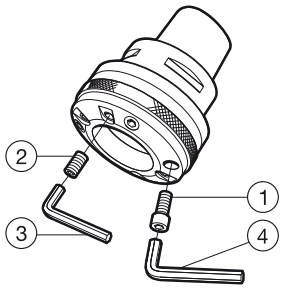
HSK to ISO 9766 adaptor

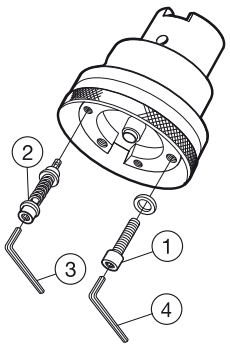


	Spare parts	Accessories	
	4	5	
Ordering code	Screw	Key	
392.41027-63 16 080B	5514 042-04	3021 010-040	
392.41027-63 20 080B	5514 042-04	3021 010-040	
392.41027-63 25 090B	416.1-838	3021 010-060	
392.41027-63 32 090B	416.1-838	3021 010-060	
392.41027-63 40 110	5514 042-06	3021 010-080	
392.41027-100 16 090A	5514 042-04	3021 010-040	
392.41027-100 20 090A	5514 042-04	3021 010-040	
392.41027-100 25 100A	416.1-838	3021 010-060	
392.41027-100 32 100A	416.1-838	3021 010-060	
392.41027-100 40 110A	5514 042-06	3021 010-080	
392.41027-100 50 120	5514 042-06	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to ISO 9766 adjustable adaptor



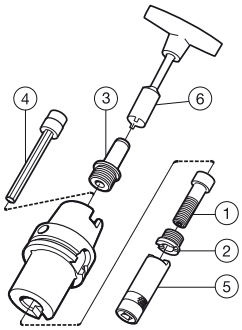


	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
392.410277-63 01 060B	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
392.410277-100 02 065A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	

	Spare parts	Accessories			
	1	2	3	4	
Ordering code	Screw	Preclamp set	Key	Key	
392.410277-100 03 085A	3212 010-411	5519 200-01	3021 010-050	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

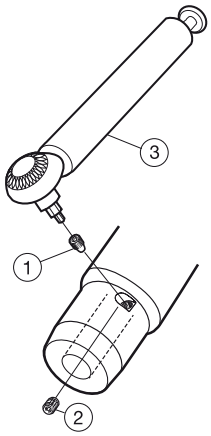
HSK to Varilock adaptor



	Spare parts			Accessories		
	1	2	3	4	5	6
Ordering code	Centre screw	Retaining nut	Coolant tube	Extension key	Retaining nut spanner	Key
390.410-100 63 090	5512 063-02	5512 091-02	5692 020-06	5680 015-02	5680 065-02	5680 094-06
390.410-100 80 090	5512 063-02	5512 091-02	5692 020-06	5680 015-02	5680 065-02	5680 094-06

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

HSK to CoroChuck™ 930



Heavy Duty version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-HA06-HD-20-104	3214 010-458	5512 066-13	5680 099-01	
930-HA06-HD-25-110	3214 010-458	5512 066-13	5680 099-01	
930-HA06-HD-32-112	3214 010-459	5512 066-13	5680 099-01	
930-HA10-HD-20-100	3214 010-458	5512 066-13	5680 099-01	
930-HA10-HD-25-106	3214 010-458	5512 066-13	5680 099-01	
930-HA10-HD-32-110	3214 010-459	5512 066-13	5680 099-01	

Slender version

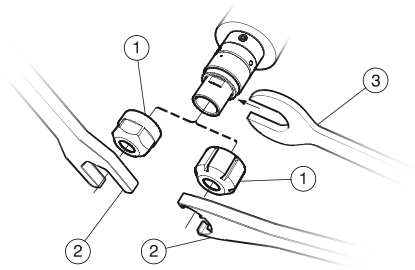
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-HA06-S-12-090	3214 010-458	5512 066-12	5680 099-01	
930-HA06-S-20-100	3214 010-458	5512 066-13	5680 099-01	
930-HA10-S-12-095	3214 010-458	5512 066-12	5680 099-01	
930-HA10-S-20-100	3214 010-458	5512 066-13	5680 099-01	

Pencil version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-HA06-P-06-094	3214 010-458		5680 099-01	
930-HA06-P-12-109	3214 010-458	5512 066-09	5680 099-01	
930-HA06-P-12-144	3214 010-458	5512 066-09	5680 099-01	
930-HA06-P-12-194	3214 010-458	5512 066-09	5680 099-01	
930-HA06-P-20-163	3214 010-458	5512 066-12	5680 099-01	
930-HA10-P-12-115	3214 010-458	5512 066-09	5680 099-01	
930-HA10-P-12-150	3214 010-458	5512 066-09	5680 099-01	
930-HA10-P-12-200	3214 010-458	5512 066-09	5680 099-01	
930-HA10-P-20-170	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

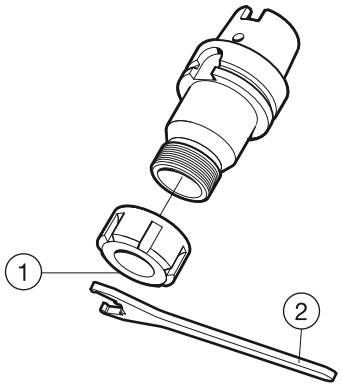
HSK to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-HA06-20-108	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-HA06-25-128	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-HA06-40-160	5533 051-05	5533 050-04	5680 096-04	5680 092-06	
970-HA10-20-115	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-HA10-25-134	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-HA10-40-164	5533 051-05	5533 050-04	5680 096-04	5680 092-06	

Accessories, must be ordered separately

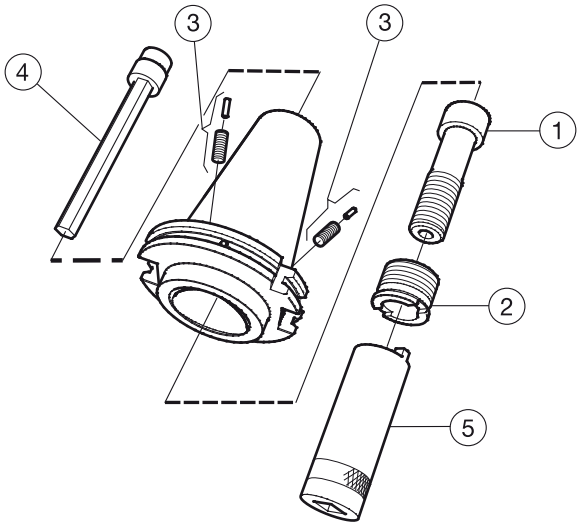
HSK to ER collet chuck



	Spare parts	Accessories	
	1	2	
Ordering code	Locking nut	Wrench	
392.41014-4025062	5533 050-02	5680 096-02	
392.41014-5032072	5533 050-03	5680 096-03	
392.41014-63 25 100	5533 050-02	5680 096-02	
392.41014-63 32 100B	5533 050-03	5680 096-03	
392.41014-63 40 120B	5533 050-04	5680 096-04	
392.41014-100 32 100A	5533 050-03	5680 096-03	
392.41014-100 40 120A	5533 050-04	5680 096-04	
392.41014-100 50 130A	5533 050-05	5680 096-05	

Accessories, must be ordered separately

BIG-PLUS ISO to Coromant Capto® adaptor

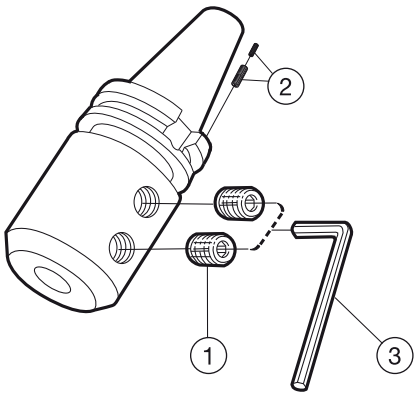


	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Centre screw	Retaining nut	Dowel set	Extension key	Retaining nut spanner	
C3-390B.540-40 030	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13	
C4-390B.540-40 040	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10	
C5-390B.540-40 050	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11	
C6-390B.540-40 085	5512 063-13	5512 091-02	5643 017-01	5680 015-01	5680 065-12	

	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C3-390.540-50 030A	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C3-390.540-50 060	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-390.540-50 030A	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C4-390.540-50 060	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-390.540-50 030A	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-390.540-50 070	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C6-390.540-50 050A	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C6-390.540-50 100	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-390.540-50 070A	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-390.540-50 120	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C10-390.540-50 140	5512 063-14	5512 091-05	5680 015-06	5680 065-14	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

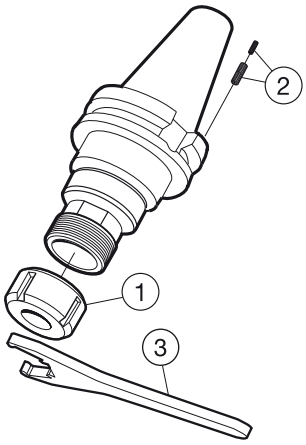
BIG-PLUS ISO 7388.1 to Weldon / ISO 9766 adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
392.54023-4016060	3214 050-539	5643 017-01	3021 010-060	
392.54023-4020070	3214 050-559	5643 017-01	3021 010-080	
392.54023-4025100	3214 050-590	5643 017-01	3021 010-100	
392.54023-4032105	3214 050-610	5643 017-01	3021 010-100	
392.54023-4040115	3214 050-611	5643 017-01	3021 010-100	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

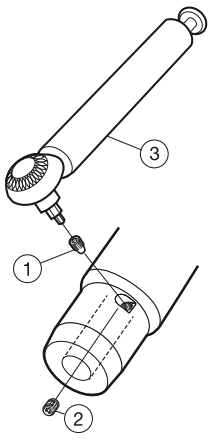
BIG-PLUS ISO to ER collet chuck



	Spare parts		Accessories	
	1	2	3	
Ordering code	Collet nut	Dowel set	Wrench	
392.54014-4025070	5533 050-02	5643 017-01	5680 096-02	
392.54014-4040075	5533 050-04	5643 017-01	5680 096-04	

Accessories, must be ordered separately

BIG-PLUS ISO to CoroChuck™ 930



Heavy Duty version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-IB40-HD-20-097	3214 010-458	5512 066-13	5680 099-01	
930-IB40-HD-25-103	3214 010-458	5512 066-13	5680 099-01	
930-IB50-HD-20-083	3214 010-458	5512 066-13	5680 099-01	
930-IB50-HD-25-087	3214 010-458	5512 066-13	5680 099-01	
930-IB50-HD-32-077	3214 010-459	5512 066-13	5680 099-01	

Slender version

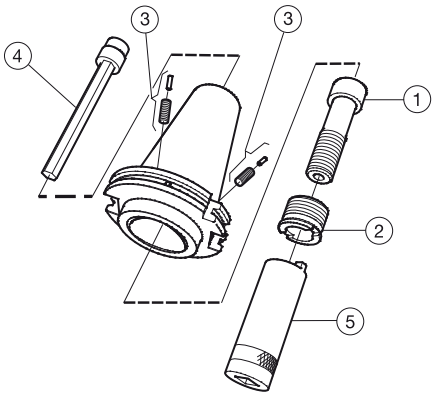
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-IB40-S-12-080	3214 010-458	5512 066-12	5680 099-01	
930-IB40-S-20-090	3214 010-458	5512 066-13	5680 099-01	
930-IB50-S-20-089	3214 010-458	5512 066-13	5680 099-01	

Pencil version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-IB40-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-IB40-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-IB40-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-IB40-P-20-145	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories to be ordered separately

BIG-PLUS® MAS-BT to Coromant Capto® adaptor



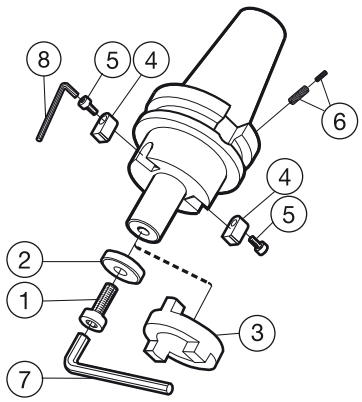
	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C3-390.555-30 040	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-390.555-30 060	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-390.555-30 080	5512 063-15	5512 091-01	5680 015-05	5680 065-11	

	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Centre screw	Retaining nut	Dowel set	Extension key	Retaining nut spanner	
C3-390B.555-40 030	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13	
C4-390B.555-40 040	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10	
C5-390B.555-40 050	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11	
C6-390B.555-40 075	5512 063-13	5512 091-02	5643 017-01	5680 015-01	5680 065-12	
C3-390B.558-50 040	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13	
C3-390B.558-50 070	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13	
C4-390B.558-50 040	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10	
C4-390B.558-50 070	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10	
C5-390B.558-50 040	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11	
C5-390B.558-50 080	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11	
C6-390B.558-50 050	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C6-390B.558-50 100	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C8-390B.558-50 070	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C8-390B.558-50 120	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C10-390B.558-50 140	5512 063-14	5512 091-05	5643 017-02	5680 015-06	5680 065-14	

	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C5-390.562-40 050	5512 067-03	5512 091-01	5680 015-01	5680 065-11	
C6-390.562-50 050	5512 067-04	5512 091-02	5680 015-02	5680 065-12	
C8-390.562-50 070	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® MAS-BT to arbor adaptor



	Spare parts				
	1	2	3	4	5
Ordering code	Screw	Washer	Driving ring	Driving key	Screw
392.55505C3016040	3212 020-414	5541 015-01	3193 010-160		
392.55505C4016050	3212 020-414	5541 015-01	3193 010-160		
392.55505C3022040	3212 020-464	5541 015-02		5631 012-01	3212 010-258
392.55505C4022045	3212 020-464	5541 015-02		5631 012-01	3212 010-258
392.55505C3027040	3212 020-514	5541 015-03		5631 010-01	3212 010-258
392.55505C4027045	3212 020-514	5541 015-03		5631 010-01	3212 010-258
392.55505C3032045	3212 020-564	5541 015-04		5631 010-11	3212 010-308
392.55505C4032050	3212 020-564	5541 015-04		5631 010-11	3212 010-308
392.55505C4040055M	5514 011-02	5541 015-05		5631 051-02	3212 010-359

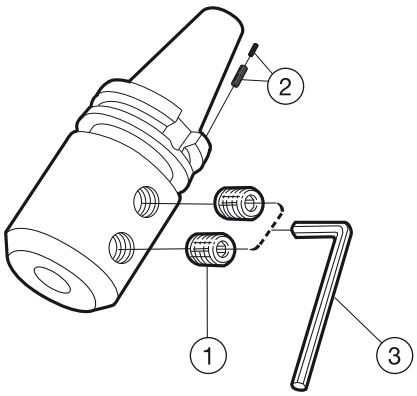
	Spare parts	Accessories	
	6	7	8
Ordering code	Dowel set	Key	Key
392.55505C3016040		3021 010-060	
392.55505C4016050	5643 017-01	3021 010-060	
392.55505C3022040		3021 010-080	3021 010-030
392.55505C4022045	5643 017-01	3021 010-080	3021 010-030
392.55505C3027040		3021 010-100	3021 010-030
392.55505C4027045	5643 017-01	3021 010-100	3021 010-030
392.55505C3032045		3021 010-120	3021 010-040
392.55505C4032050	5643 017-01	3021 010-120	3021 010-040
392.55505C4040055M	5643 017-01	3021 010-140	3021 010-050

	Spare parts				
	1	2	4	5	6
Ordering code	Screw	Washer	Driving key	Screw	Dowel set
392.55805C5022055	3212 020-464	5541 015-02	5631 012-01	3212 010-258	5643 017-02
392.55805C5027055	3212 020-514	5541 015-03	5631 010-01	3212 010-258	5643 017-02
392.55805C5032055	3212 020-564	5541 015-04	5631 010-11	3212 010-308	5643 017-02
392.55805C5040055	3212 020-614	5541 015-05	5631 051-02	3212 010-359	5643 017-02

	Accessories	
	7	8
Ordering code	Key	Key
392.55805C5022055	3021 010-080	3021 010-030
392.55805C5027055	3021 010-100	3021 010-030
392.55805C5032055	3021 010-120	3021 010-040
392.55805C5040055	3021 010-140	3021 010-050

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

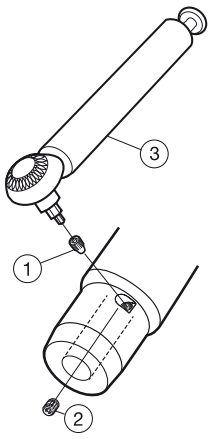
BIG-PLUS® MAS-BT to Weldon/ ISO 9766 adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
392.55523-3020065	3214 050-559		3021 010-080	
392.55523-4020065	3214 050-559	5643 017-01	3021 010-080	
392.55523-3025090	3214 050-590		3021 010-100	
392.55523-4025090	3214 050-590	5643 017-01	3021 010-100	
392.55523-3032095	3214 050-610		3021 010-100	
392.55523-4032100	3214 050-610	5643 017-01	3021 010-100	
392.55523-4040110	3214 050-611	5643 017-01	3021 010-100	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® MAS-BT to CoroChuck™ 930



Heavy Duty version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-BB40-HD-20-088	3214 010-458	5512 066-13	5680 099-01	
930-BB40-HD-25-094	3214 010-458	5512 066-13	5680 099-01	
930-BB50-HD-20-102	3214 010-458	5512 066-13	5680 099-01	
930-BB50-HD-25-106	3214 010-458	5512 066-13	5680 099-01	
930-BB50-HD-32-096	3214 010-459	5512 066-13	5680 099-01	

Slender version

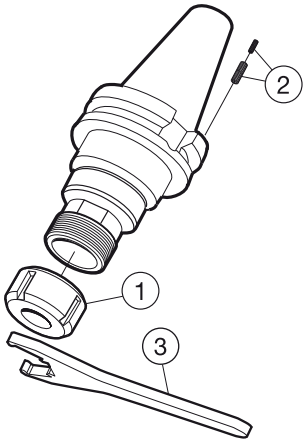
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-BB30-S-12-085A	3214 010-458	5512 066-12	5680 099-01	
930-BB30-S-20-094A	3214 010-458	5512 066-13	5680 099-01	
930-BB40-S-12-085	3214 010-458	5512 066-12	5680 099-01	
930-BB40-S-20-094	3214 010-458	5512 066-13	5680 099-01	
930-BB50-S-20-108	3214 010-458	5512 066-13	5680 099-01	

Pencil version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-BB30-P-06-088	3214 010-458		5680 099-01	
930-BB30-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-BB30-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-BB30-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-BB40-P-12-110	3214 010-458	5512 066-09	5680 099-01	
930-BB40-P-12-145	3214 010-458	5512 066-09	5680 099-01	
930-BB40-P-12-195	3214 010-458	5512 066-09	5680 099-01	
930-BB40-P-20-153	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories to be ordered separately

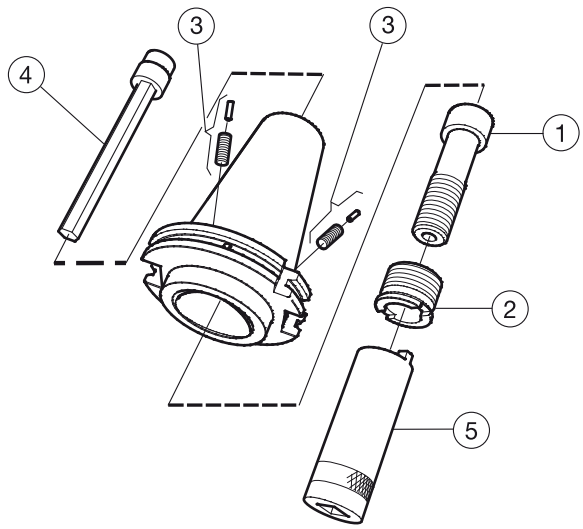
BIG-PLUS® MAS-BT to ER collet chuck



	Spare parts		Accessories	
	1	2	3	
Ordering code	Collet nut	Dowel set	Wrench	
392.55514-3011050	5533 050-07		5680 091-03	
392.55514-3016050	5533 050-06		5680 091-01	
392.55514-3020052	5533 050-08		5680 091-02	
392.55514-3025060	5533 050-02		5680 096-02	
392.55514-4025070	5533 050-02	5643 017-01	5680 096-02	
392.55514-3032060	5533 050-03		5680 096-03	
392.55514-4040070	5533 050-04	5643 017-01	5680 096-04	

Accessories, must be ordered separately

BIG-PLUS® CAT-V to Coromant Capto® adaptor



	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C10-A390.544-50 140	5512 063-14	5512 091-05	5680 015-06	5680 065-14	

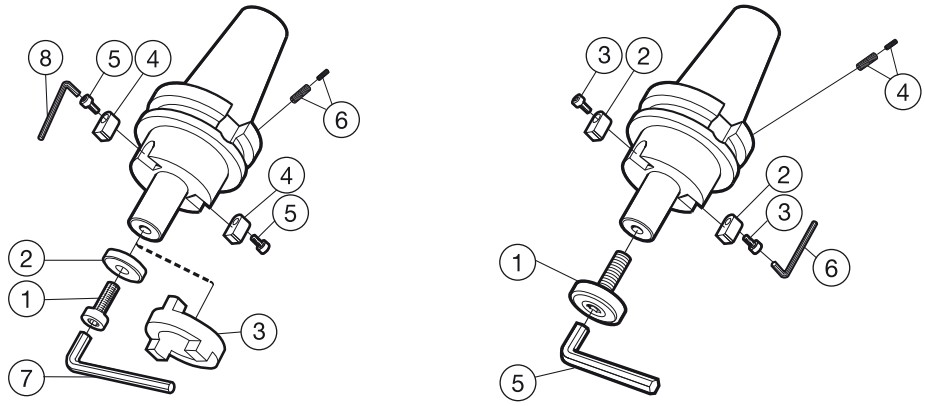
	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C3-A390.545-40 040A	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-A390.545-40 040A	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-A390.545-40 050A	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C3-A390.545-50 040A	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C3-A390.545-50 070	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-A390.545-50 040A	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C4-A390.545-50 070	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-A390.545-50 040A	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-A390.545-50 080	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C6-A390.545-50 040A	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C6-A390.545-50 090	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-A390.545-50 100A	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-A390.545-50 150	5512 063-09	5512 091-02	5680 015-02	5680 065-12	

	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C4-A390.546-40 040	5512 067-02	5512 091-03	5680 015-05	5680 065-10	
C5-A390.546-40 050	5512 067-03	5512 091-01	5680 015-01	5680 065-11	
C6-A390.546-50 050	5512 067-04	5512 091-02	5680 015-02	5680 065-12	
C8-A390.546-50 070	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C8-A390.547-50 070	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® CAT-V to arbor adaptor



	Spare parts					
	1	2	3	4	5	
Ordering code	Screw	Washer	Driving ring	Driving key	Screw	
392.54005C4016045	3212 020-414	5541 015-01	3193 010-160			
392.54005C4022040	3212 020-464	5541 015-02		5631 012-01	3212 010-258	
392.54005C4027050	3212 020-514	5541 015-03		5631 010-01	3212 010-258	
392.54005C4032055	3212 020-564	5541 015-04		5631 010-11	3212 010-308	
392.54005C4040055M	3212 020-614	5541 015-05		5631 051-02	3212 010-359	

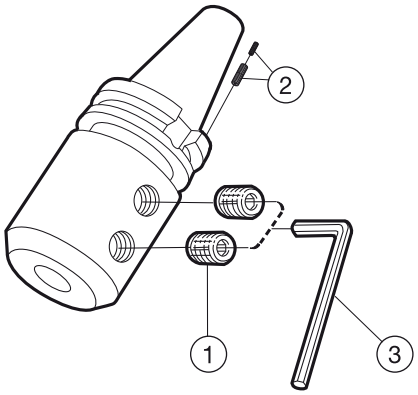
	Spare parts	Accessories	
	6	7	8
Ordering code	Dowel set	Key	Key
392.54005C4016045	5643 017-01	3021 010-060	
392.54005C4022040	5643 017-01	3021 010-080	3021 010-030
392.54005C4027050	5643 017-01	3021 010-100	3021 010-030
392.54005C4032055	5643 017-01	3021 010-120	3021 010-040
392.54005C4040055M	5643 017-01	3021 010-140	3021 010-050

	Spare parts					Accessories
	1a	1b	2	3	4	5a
Ordering code	Screw	Screw	Driving key	Screw	Dowel set	Key
A392.54505C4019040	5512 065-02	5512 065-07	5631 013-01	8-32 X 3/8M	5643 017-01	3021 011-316
A392.54505C4025055	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	5643 017-01	3021 011-516
A392.54505C4038060M	5512 065-04	5512 065-10	5631 013-04	1/4-20 X 3/4	5643 017-01	3021 011-380
A392.54505C5019040	5512 065-07	5512 065-02	5631 013-01	8-32 X 3/8M	5643 017-02	3021 011-140
A392.54505C5025050	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	5643 017-02	3021 011-516
A392.54505C5038060	5512 065-10	5512 065-04	5631 013-04	1/4-20 X 3/4	5643 017-02	3021 011-380

	Accessories	
	5b	6
Ordering code	Key	Key
A392.54505C4019040	3021 011-140	
A392.54505C4025055	3021 011-516	3021 011-532
A392.54505C4038060M	3021 011-380	3021 011-316
A392.54505C5019040	3021 011-316	
A392.54505C5025050	3021 011-516	3021 011-532
A392.54505C5038060	3021 011-380	3021 011-316

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® CAT-V to Weldon / ISO 9766 adaptor



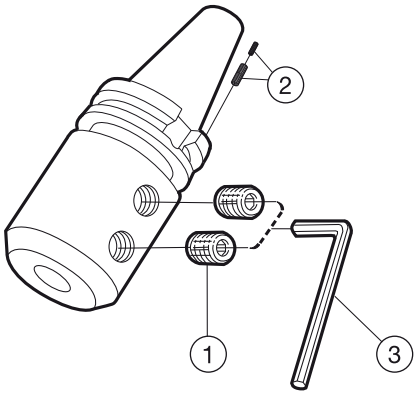
Metric bore

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
392.55523-3016060	3214 050-539		3021 010-060	
392.55523-4016065	3214 050-539	5643 017-01	3021 010-060	
392.55523-3020065	3214 050-559		3021 010-080	
392.55523-4020065	3214 050-559	5643 017-01	3021 010-080	
392.55523-3025090	3214 050-590		3021 010-100	
392.55523-4025090	3214 050-590	5643 017-01	3021 010-100	
392.55523-3032095	3214 050-610		3021 010-100	
392.55523-4032100	3214 050-610	5643 017-01	3021 010-100	
392.55523-4040110	3214 050-611	5643 017-01	3021 010-100	

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
392.55823-5025100	3214 050-590	5643 017-02	3021 010-100	
392.55823-5032105	3214 050-610	5643 017-02	3021 010-100	
392.55823-5040115	3214 050-611	5643 017-02	3021 010-100	
392.55823-5050130	3214 050-661	5643 017-02	3021 010-120	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® CAT-V to Weldon / ISO 9766 adaptor

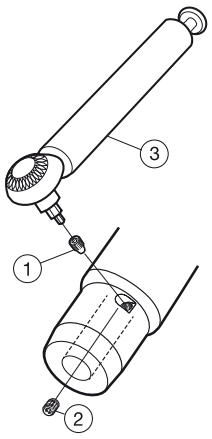


Inch bore

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
A392.54523-4015060	5514 021-03	5643 017-01	3021 011-140	
A392.54523-4019065	5514 021-04	5643 017-01	3021 011-516	
A392.54523-4025100	5514 021-05	5643 017-01	3021 011-380	
A392.54523-4031100	5514 021-05	5643 017-01	3021 011-380	
A392.54523-4038105	5514 021-05	5643 017-01	3021 011-380	
A392.54523-5025085	5514 021-05	5643 017-02	3021 011-380	
A392.54523-5031085	5514 021-05	5643 017-02	3021 011-380	
A392.54523-5038090	5514 021-05	5643 017-02	3021 011-380	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

BIG-PLUS® CAT-V to CoroChuck™ 930



Heavy Duty version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-VB40-HD-20-082	3214 010-458	5512 066-13	5680 099-01	
930-VB40-HD-25-101	3214 010-458	5512 066-13	5680 099-01	
930-VB50-HD-20-083	3214 010-458	5512 066-13	5680 099-01	
930-VB50-HD-25-087	3214 010-458	5512 066-13	5680 099-01	
930-VB50-HD-32-077	3214 010-459	5512 066-13	5680 099-01	

Slender version

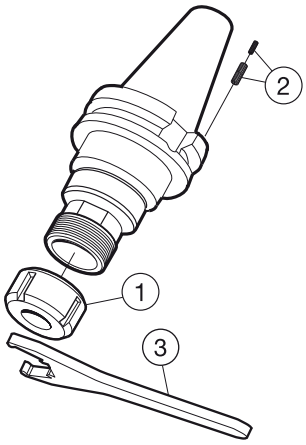
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-VB40-S-12-080	3214 010-458	5512 066-12	5680 099-01	
930-VB40-S-20-090	3214 010-458	5512 066-13	5680 099-01	
930-VB50-S-20-089	3214 010-458	5512 066-13	5680 099-01	

Pencil version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-VB40-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-VB40-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-VB40-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-VB40-P-20-145	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories to be ordered separately

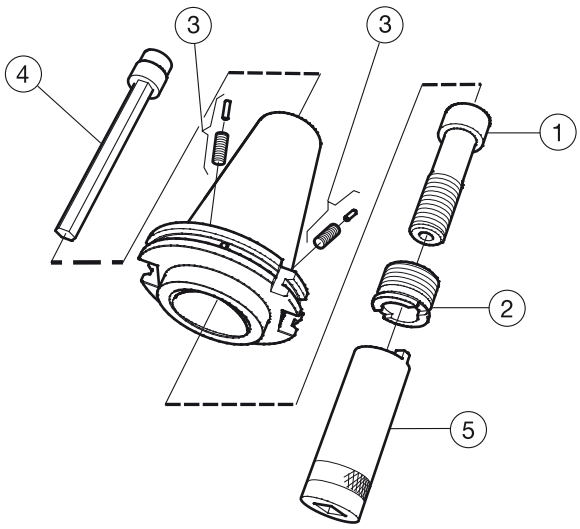
BIG-PLUS® CAT-V to ER collet chuck



	Spare parts		Accessories	
	1	2	3	
Ordering code	Collet nut	Dowel set	Wrench	
A392.54514-4025070	5533 050-02	5643 017-01	5680 096-02	
A392.54514-4040075	5533 050-04	5643 017-01	5680 096-04	

Accessories, must be ordered separately

ISO 7388-1 to Coromant Capto® adaptor

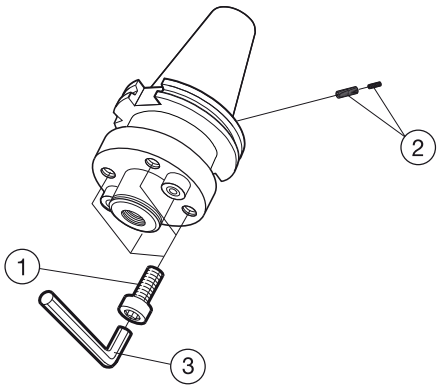


	Spare parts			Accessories	
	1	2	3	4	5
Ordering code	Centre screw	Retaining nut	Dowel set	Extension key	Retaining nut spanner
C3-390B.140-40 030	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13
C3-390B.140-40 060	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13
C4-390B.140-40 030	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10
C4-390B.140-40 060	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10
C5-390B.140-40 040	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11
C5-390B.140-40 080	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11
C6-390B.140-40 085	5512 063-13	5512 091-02	5643 017-01	5680 015-01	5680 065-12
C3-390B.140-50 030	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13
C3-390B.140-50 060	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13
C4-390B.140-50 030	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10
C4-390B.140-50 060	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10
C5-390B.140-50 030	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11
C5-390B.140-50 070	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11
C6-390B.140-50 030	5512 063-13	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C6-390B.140-50 080	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C8-390B.140-50 070	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C8-390B.140-50 120	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C10-390B.140-50 140	5512 063-14	5512 091-05	5643 017-02	5680 015-06	5680 065-14

	Spare parts		Accessories	
	1	2	4	5
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner
C8-390.140-60 120	5512 063-09	5512 091-02	5680 015-02	5680 065-12
C10-390.140-60 050	5512 063-14	5512 091-02	5680 015-06	5680 065-14

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

ISO 7388-1 to arbor adaptor



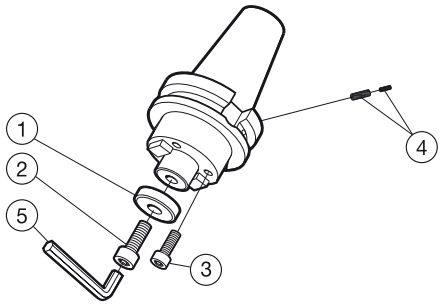
Metric pilot

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Coolant screw	Key	
A1F05-50 60 070	3212 010-566	3214 010-355	3021 010-140	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

Accessories, must be ordered separately

ISO 7388-1 to arbor adaptor



Metric pilot

	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Washer	Centre screw	Screw	Dowel set	Key	
A1B05-40 16 035	5541 015-01	3212 020-410		5643 017-01	3021 010-060	
A1B05-40 16 100	5541 015-01	3212 020-410		5643 017-01	3021 010-060	
A1B05-40 22 035	5541 015-02	3212 020-461		5643 017-01	3021 010-080	
A1B05-40 22 100	5541 015-02	3212 020-461		5643 017-01	3021 010-080	
A1B05-40 27 035	5541 015-03	3212 020-512		5643 017-01	3021 010-100	
A1B05-40 27 100	5541 015-03	3212 020-512		5643 017-01	3021 010-100	
A1B05-40 32 050	5541 015-04	3212 020-563		5643 017-01	3021 010-120	
A1B05-50 22 035	5541 015-02	3212 020-461		5643 017-02	3021 010-080	
A1B05-50 22 100	5541 015-02	3212 020-461		5643 017-02	3021 010-080	
A1B05-50 27 035	5541 015-03	3212 020-512		5643 017-02	3021 010-100	
A1B05-50 27 100	5541 015-03	3212 020-512		5643 017-02	3021 010-100	
A1B05-50 32 035	5541 015-04	3212 020-563		5643 017-02	3021 010-120	
A1B05-50 32 100	5541 015-04	3212 020-563		5643 017-02	3021 010-120	
A1B05-50 40 050	5541 015-05	3212 020-614	3212 020-514	5643 017-02	3021 010-140	

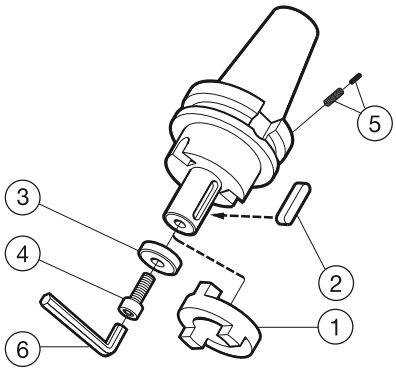
For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Arbor mounting screws with coolant hole

Arbor size	Screw		Key (mm)[2]
16	5512 073-03	(M8)	3021 010-060 (6.0)
22	5512 073-01	(M10)	3021 010-080 (8.0)
22[1]	5512 073-04[1]	(M10)	3021 010-080 (8.0)
27	5512 073-02	(M12)	3021 010-100 (10.0)
32	5512 073-05	(M16)	3021 010-140 (14.0)

[1] Optimized: Low head/small head-diameter
[2] Accessories, must be ordered separately.

ISO 7388-1 to side and face mill arbor adaptor



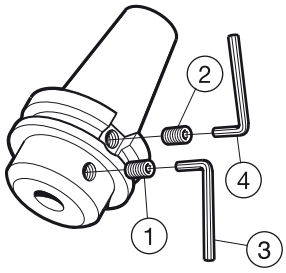
Metric pilot

	Spare parts					
	1	2	3	4	5	
Ordering code	Driving ring	Parallel key	Washer	Centre screw	Dowel set	
A1B08-40 22 055	3193 010-220	3191 010-562	5541 015-02	3212 020-464	5643 017-01	
A1B08-40 27 055	3193 010-270	5632 010-06	5541 015-03	3212 020-512	5643 017-01	
A1B08-40 32 060	3193 010-320	5632 010-07	5541 015-04	3212 020-563	5643 017-01	
A1B08-40 40 060	3193 010-400	3191 010-664	5541 015-05	3212 020-614	5643 017-01	

	Accessories
	6
Ordering code	Key
A1B08-40 22 055	3021 010-080
A1B08-40 27 055	3021 010-100
A1B08-40 32 060	3021 010-120
A1B08-40 40 060	3021 010-140

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

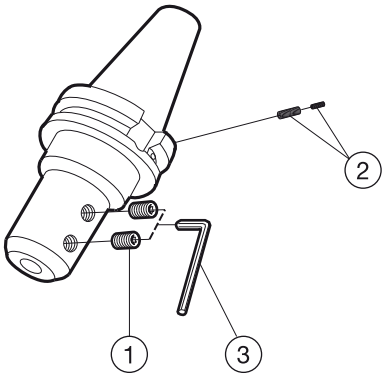
ISO 7388-1 to Weldon adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
A1X20-40 16 035	3214 050-539		3021 010-060		
A1X20-40 18 035	5514 023-03		3021 010-060		
A1X20-40 20 040	5514 023-04		3021 010-080		
A1X20-40 25 060	5514 023-05		3021 010-100		
A1X20-40 32 070	3214 050-610	5514 023-02	3021 010-100	3021 010-040	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

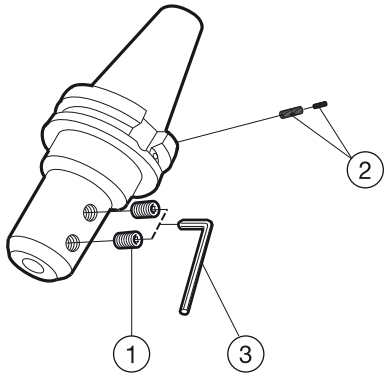
ISO 7388-1 to Weldon adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
A1B20-40 06 050	3214 050-357	5643 017-01	174.1-864	
A1B20-40 06 100	3214 050-357	5643 017-01	174.1-864	
A1B20-40 08 050	3214 050-407	5643 017-01	3021 010-040	
A1B20-40 08 100	3214 050-407	5643 017-01	3021 010-040	
A1B20-40 10 050	3214 050-458	5643 017-01	3021 010-050	
A1B20-40 10 100	3214 050-458	5643 017-01	3021 010-050	
A1B20-40 12 050	3214 050-509	5643 017-01	3021 010-060	
A1B20-40 12 100	3214 050-509	5643 017-01	3021 010-060	
A1B20-40 16 063	3214 050-539	5643 017-01	3021 010-060	
A1B20-40 16 100	3214 050-539	5643 017-01	3021 010-060	
A1B20-40 18 063	3214 050-539	5643 017-01	3021 010-060	
A1B20-40 18 100	3214 050-539	5643 017-01	3021 010-060	
A1B20-40 20 063	3214 050-559	5643 017-01	3021 010-080	
A1B20-40 20 100	3214 050-559	5643 017-01	3021 010-080	
A1B20-40 25 100	3214 050-590	5643 017-01	3021 010-100	
A1B20-40 32 100	3214 050-610	5643 017-01	3021 010-100	
A1B20-50 06 063	3214 050-357	5643 017-02	174.1-864	
A1B20-50 08 063	3214 050-407	5643 017-02	3021 010-040	
A1B20-50 10 063	3214 050-458	5643 017-02	3021 010-050	
A1B20-50 12 063	3214 050-509	5643 017-02	3021 010-060	
A1B20-50 16 063	3214 050-539	5643 017-02	3021 010-060	
A1B20-50 18 063	3214 050-539	5643 017-02	3021 010-060	
A1B20-50 20 063	3214 050-559	5643 017-02	3021 010-080	
A1B20-50 20 100	3214 050-559	5643 017-02	3021 010-080	
A1B20-50 25 080	3214 050-590	5643 017-02	3021 010-100	
A1B20-50 25 100	3214 050-590	5643 017-02	3021 010-100	
A1B20-50 32 100	3214 050-610	5643 017-02	3021 010-100	
A1B20-50 32 160	3214 050-610	5643 017-02	3021 010-100	
A1B20-50 40 120	3214 050-610	5643 017-02	3021 010-100	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

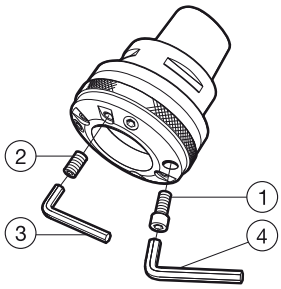
ISO 7388-1 to ISO 9766 adaptor

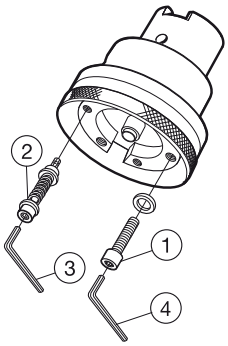


	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
A1B27-40 16 080	5514 042-04	5643 017-01	3021 010-040	
A1B27-40 20 080	5514 042-04	5643 017-01	3021 010-040	
A1B27-40 25 085	416.1-838	5643 017-01	3021 010-060	
A1B27-40 32 090	416.1-838	5643 017-01	3021 010-060	
A1B27-50 16 080	5514 042-04	5643 017-02	3021 010-040	
A1B27-50 20 080	5514 042-04	5643 017-02	3021 010-040	
A1B27-50 25 085	416.1-838	5643 017-02	3021 010-060	
A1B27-50 32 090	416.1-838	5643 017-02	3021 010-060	
A1B27-50 40 090	5514 042-03	5643 017-02	3021 010-080	
A1B27-50 50 100	416.1-839	5643 017-02	3021 010-080	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

ISO 7388-1 to ISO 9766 adjustable adaptor



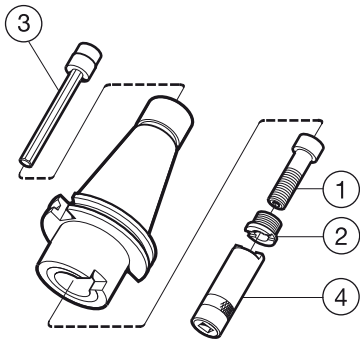


	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
392.272277-40 01 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
392.140277-40 01 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
392.272277-50 02 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
392.140277-50 02 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	

	Spare parts	Accessories			
	1	2	3	4	
Ordering code	Screw	Preclamp set	Key	Key	
392.272277-50 03 075A	3212 010-411	5519 200-01	3021 010-050	3021 010-060	
392.140277-50 03 075A	3212 010-411	5519 200-01	3021 010-060	3021 010-050	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

ISO 7388-1 to Varilock adaptor

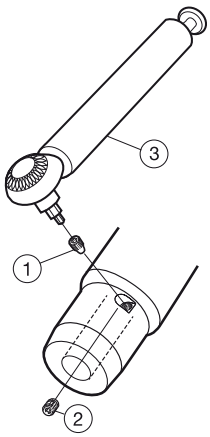


	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
390.140-50 63 027	5512 063-02	5512 091-02	5680 015-01	5680 065-02	
390.140-50 80 027	5512 063-02	5512 091-02	5680 015-01	5680 065-02	

	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
390.272-50 63 027	5512 063-02	5512 091-02	5680 015-02	5680 065-02	
390.272-50 80 027	5512 063-02	5512 091-02	5680 015-02	5680 065-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

ISO 7388-1 to CoroChuck™ 930



Heavy duty

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-I40-HD-20-097	3214 010-458	5512 066-13	5680 099-01	
930-I40-HD-25-103	3214 010-458	5512 066-13	5680 099-01	
930-I50-HD-20-083	3214 010-458	5512 066-13	5680 099-01	
930-I50-HD-25-087	3214 010-458	5512 066-13	5680 099-01	
930-I50-HD-32-077	3214 010-459	5512 066-13	5680 099-01	

Slender version

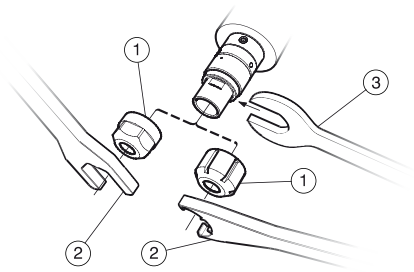
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-I40-S-12-080	3214 010-458	5512 066-12	5680 099-01	
930-I40-S-20-090	3214 010-458	5512 066-13	5680 099-01	
930-I50-S-20-089	3214 010-458	5512 066-13	5680 099-01	

Pencil type

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-I40-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-I40-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-I40-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-I40-P-20-145	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

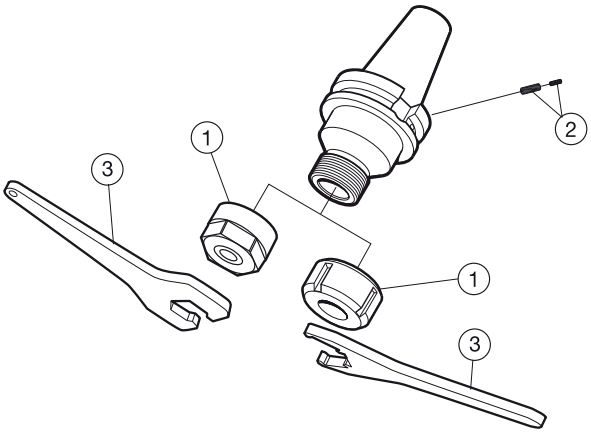
ISO 7388-1 to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-I40-20-102	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-I40-25-122	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-I50-20-106	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-I50-25-126	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-I50-40-155	5533 051-05	5533 050-04	5680 096-04	5680 092-06	

Accessories, must be ordered separately

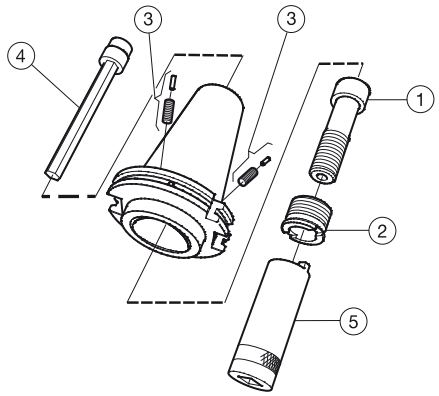
ISO 7388-1 to ER collet chuck



	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking nut	Dowel set	Wrench	
A1B14-40 16 070	5533 050-06	5643 017-01	5680 091-01	
A1B14-40 16 100	5533 050-06	5643 017-01	5680 091-01	
A1B14-40 20 070	5533 050-08	5643 017-01	5680 091-02	
A1B14-40 20 100	5533 050-08	5643 017-01	5680 091-02	
A1B14-40 25 070	5533 050-02	5643 017-01	5680 096-02	
A1B14-40 25 100	5533 050-02	5643 017-01	5680 096-02	
A1B14-40 32 070	5533 050-03	5643 017-01	5680 096-03	
A1B14-40 40 070	5533 050-04	5643 017-01	5680 096-04	
A1B14-50 20 070	5533 050-08	5643 017-02	5680 091-02	
A1B14-50 20 100	5533 050-08	5643 017-02	5680 091-02	
A1B14-50 25 070	5533 050-02	5643 017-02	5680 096-02	
A1B14-50 25 100	5533 050-02	5643 017-02	5680 096-02	
A1B14-50 32 070	5533 050-03	5643 017-02	5680 096-03	
A1B14-50 32 100	5533 050-03	5643 017-02	5680 096-03	
A1B14-50 40 070	5533 050-04	5643 017-02	5680 096-04	

Accessories, must be ordered separately

MAS-BT 403 to Coromant Capto® adaptor



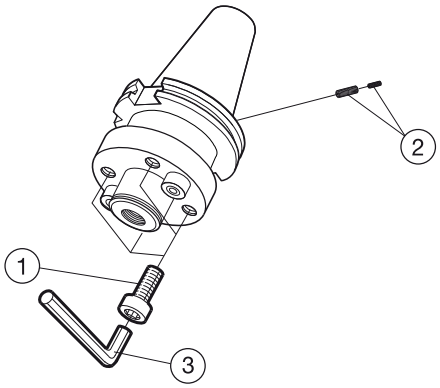
	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C3-390.55-30 030	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C3-390.55-30 060	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-390.55-30 060	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-390.55-30 080	5512 063-15	5512 091-01	5680 015-05	5680 065-11	
C8-390.58-60 120	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C10-390.58-60 080	5512 063-14	5512 091-05	5680 015-06	5680 065-14	

	Spare parts			Accessories		
	1	2	3	4	5	
Ordering code	Centre screw	Retaining nut	Dowel set	Extension key	Retaining nut spanner	
C3-390B.55-40 030	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13	
C3-390B.55-40 060	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13	
C4-390B.55-40 030	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10	
C4-390B.55-40 060	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10	
C5-390B.55-40 050	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11	
C5-390B.55-40 090	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11	
C6-390B.55-40 075	5512 063-13	5512 091-02	5643 017-01	5680 015-01	5680 065-12	
C3-390B.58-50 040	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13	
C3-390B.58-50 070	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13	
C4-390B.58-50 040	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10	
C4-390B.58-50 070	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10	
C5-390B.58-50 040	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11	
C5-390B.58-50 080	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11	
C6-390B.58-50 050	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C6-390B.58-50 100	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C8-390B.58-50 070	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C8-390B.58-50 120	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12	
C10-390B.58-50 140	5512 063-14	5512 091-05	5643 017-02	5680 015-06	5680 065-14	

	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C5-390.605-40 030	5512 067-03	5512 091-01	5680 015-01	5680 065-11	
C6-390.605-50 040	5512 067-04	5512 091-02	5680 015-02	5680 065-12	
C8-390.605-50 070	5512 067-04	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

MAS-BT 403 to arbor adaptor



	Spare parts		Accessories
	1	2	3
Ordering code	Screw	Coolant screw	Key
A2F05-50 60 080	3212 010-566	3214 010-355	3021 010-140

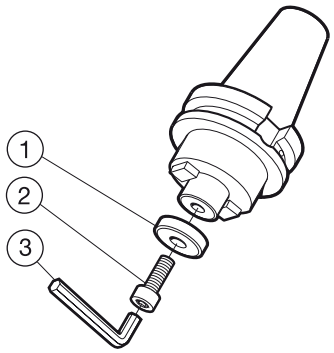
For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

Arbor mounting screws with coolant hole

Arbor size	Screw		Key (mm)[2]
16	5512 073-03	(M8)	3021 010-060 (6.0)
22	5512 073-01	(M10)	3021 010-080 (8.0)
22[1]	5512 073-04[1]	(M10)	3021 010-080 (8.0)
27	5512 073-02	(M12)	3021 010-100 (10.0)
32	5512 073-05	(M16)	3021 010-140 (14.0)

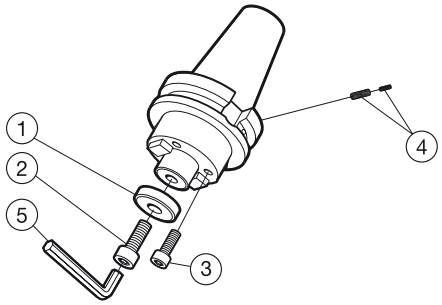
[1] Optimized: Low head/small head-diameter
[2] Accessories, must be ordered separately.

MAS-BT 403 to arbor adaptor



Metric pilot

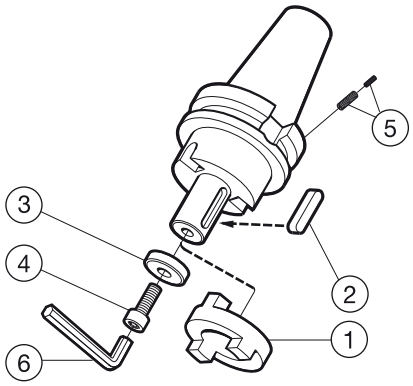
	Spare parts		Accessories	
	1	2	3	
Ordering code	Washer	Centre screw	Key	
A205-30 16 035	5541 015-01	3212 020-410	3021 010-060	
A205-30 22 035	5541 015-02	3212 020-461	3021 010-080	
A205-30 27 035	5541 015-03	3212 020-512	3021 010-100	
A205-30 32 050	5541 015-04	3212 020-563	3021 010-120	



	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Washer	Centre screw	Screw	Dowel set	Key	
A2B05-40 16 035	5541 015-01	3212 020-410		5643 017-01	3021 010-060	
A2B05-40 16 100	5541 015-01	3212 020-410		5643 017-01	3021 010-060	
A2B05-40 22 035	5541 015-02	3212 020-461		5643 017-01	3021 010-080	
A2B05-40 22 100	5541 015-02	3212 020-461		5643 017-01	3021 010-080	
A2B05-40 27 035	5541 015-03	3212 020-512		5643 017-01	3021 010-100	
A2B05-40 27 100	5541 015-03	3212 020-512		5643 017-01	3021 010-100	
A2B05-40 32 065	5541 015-04	3212 020-563		5643 017-01	3021 010-120	
A2B05-40 40 070	5541 015-05	3212 020-614		5643 017-01	3021 010-140	
A2B05-50 22 055	5541 015-02	3212 020-461		5643 017-02	3021 010-080	
A2B05-50 22 100	5541 015-02	3212 020-461		5643 017-02	3021 010-080	
A2B05-50 27 055	5541 015-03	3212 020-512		5643 017-02	3021 010-100	
A2B05-50 27 100	5541 015-03	3212 020-512		5643 017-02	3021 010-100	
A2B05-50 32 055	5541 015-04	3212 020-563		5643 017-02	3021 010-120	
A2B05-50 32 100	5541 015-04	3212 020-563		5643 017-02	3021 010-120	
A2B05-50 40 055	5541 015-05	3212 020-614	3212 010-514	5643 017-02	3021 010-140	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

MAS-BT 403 to side and face mill arbor adaptor

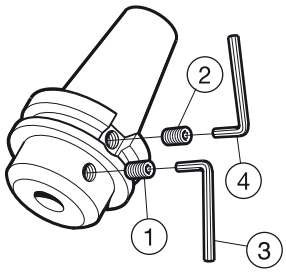


	Spare parts				Accessories	
	1	2	3	4	6	
Ordering code	Driving ring	Parallel key	Washer	Centre screw	Key	
A208-30 16 045	3193 010-160	3191 010-460	5541 015-01	3212 020-410	3021 010-060	
A208-30 22 047	3193 010-220	3191 010-562	5541 015-02	3212 020-461	3021 010-080	
A208-30 27 050	3193 010-270	5632 010-06	5541 015-03	3212 020-512	3021 010-100	

	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Driving ring	Parallel key	Washer	Centre screw	Dowel set	Key
A2B08-40 22 055	3193 010-220	3191 010-562	5541 015-02	3212 020-461	5643 017-01	3021 010-080
A2B08-40 27 055	3193 010-270	5632 010-06	5541 015-03	3212 020-512	5643 017-01	3021 010-100
A2B08-40 32 060	3193 010-320	5632 010-07	5541 015-04	3212 020-563	5643 017-01	3021 010-120
A2B08-40 40 070	3193 010-400	3191 010-664	5541 015-05	3212 020-614	5643 017-01	3021 010-140

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

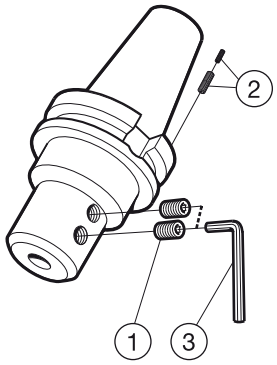
MAS-BT 403 to Weldon adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
A2X20-40 16 035	5514 023-03		3021 010-060		
A2X20-40 18 035	5514 023-03		3021 010-060		
A2X20-40 20 035	5514 023-04		3021 010-060		
A2X20-40 25 060	5514 023-06	3214 050-407	3021 010-100	3021 010-040	
A2X20-40 32 065	5514 023-08	3214 010-406	3021 010-100	3021 010-040	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

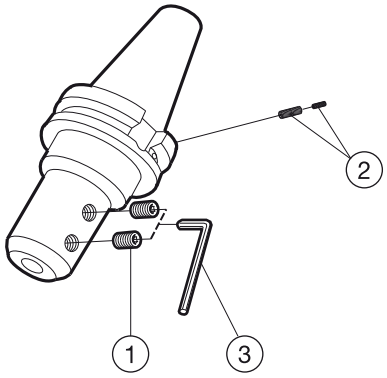
MAS-BT 403 to Weldon adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
392.45520-40 20 089	5514 022-08	5643 017-01	3021 011-516	
392.45520-40 25 100	5514 022-09	5643 017-01	3021 011-380	
392.45520-40 32 100	5514 022-07	5643 017-01	3021 011-380	
392.45520-50 20 095	5514 022-08	5643 017-02	3021 011-516	
392.45520-50 25 100	5514 022-09	5643 017-02	3021 011-380	
392.45520-50 32 100	5514 022-07	5643 017-02	3021 011-380	
392.45520-50 40 100	5514 022-07	5643 017-02	3021 011-380	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

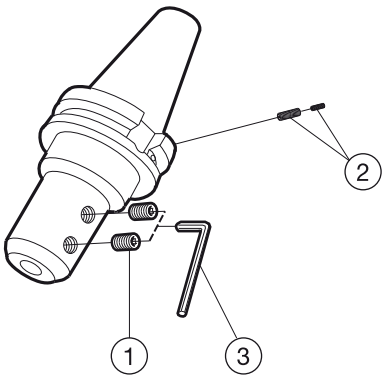
MAS-BT 403 to Weldon adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
A2B20-30 06 050	3214 050-357		174.1-864	
A2B20-30 08 050	3214 050-407		3021 010-040	
A2B20-30 10 050	3214 050-458		3021 010-050	
A2B20-30 12 052	3214 050-509		3021 010-060	
A2B20-30 16 063	3214 050-539		3021 010-060	
A2B20-30 20 063	3214 050-559		3021 010-080	
A2B20-40 06 050	3214 050-357	5643 017-01	174.1-864	
A2B20-40 06 100	3214 050-357	5643 017-01	174.1-864	
A2B20-40 08 050	3214 050-407	5643 017-01	3021 010-040	
A2B20-40 08 100	3214 050-407	5643 017-01	3021 010-040	
A2B20-40 10 063	3214 050-458	5643 017-01	3021 010-050	
A2B20-40 10 100	3214 050-458	5643 017-01	3021 010-050	
A2B20-40 12 063	3214 050-509	5643 017-01	3021 010-060	
A2B20-40 12 100	3214 050-509	5643 017-01	3021 010-060	
A2B20-40 16 063	3214 050-539	5643 017-01	3021 010-060	
A2B20-40 16 100	3214 050-539	5643 017-01	3021 010-060	
A2B20-40 20 063	3214 050-559	5643 017-01	3021 010-080	
A2B20-40 20 100	3214 050-559	5643 017-01	3021 010-080	
A2B20-40 25 090	5514 023-06	5643 017-01	3021 010-100	
A2B20-40 25 160	5514 023-06	5643 017-01	3021 010-100	
A2B20-40 32 100	5514 023-07		3021 010-100	
A2B20-50 06 063	3214 050-357	5643 017-02	174.1-864	
A2B20-50 08 063	3214 050-407	5643 017-02	3021 010-040	
A2B20-50 10 070	3214 050-458	5643 017-02	3021 010-050	
A2B20-50 12 080	3214 050-509	5643 017-02	3021 010-060	
A2B20-50 16 080	3214 050-539	5643 017-02	3021 010-060	
A2B20-50 20 080	3214 050-559	5643 017-02	3021 010-080	
A2B20-50 20 100	3214 050-559	5643 017-02	3021 010-080	
A2B20-50 25 100	3214 050-590	5643 017-02	3021 010-100	
A2B20-50 25 160	3214 050-590	5643 017-02	3021 010-100	
A2B20-50 32 105	3214 050-610	5643 017-02	3021 010-100	
A2B20-50 32 160	3214 050-610	5643 017-02	3021 010-100	
A2B20-50 40 115	3214 050-610	5643 017-02	3021 010-100	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

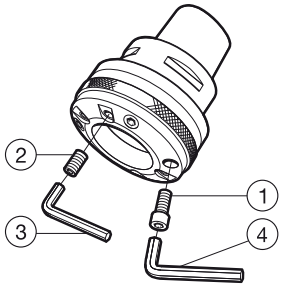
MAS-BT 403 to ISO 9766 adaptor



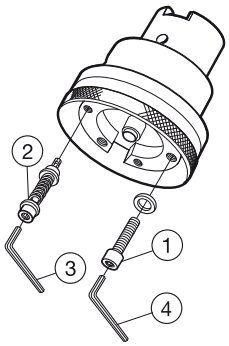
	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Dowel set	Key	
A227-30 16 080	5514 042-04		3021 010-040	
A227-30 20 080	5514 042-04		3021 010-040	
A227-30 25 085	416.1-838		3021 010-060	
A227-30 32 090	416.1-838		3021 010-060	
A2B27-40 16 070	5514 042-04	5643 017-01	3021 010-040	
A2B27-40 20 075	5514 042-04	5643 017-01	3021 010-040	
A2B27-40 25 080	416.1-838	5643 017-01	3021 010-060	
A2B27-40 32 085	416.1-838	5643 017-01	3021 010-060	
A2B27-50 16 080	5514 042-04	5643 017-02	3021 010-040	
A2B27-50 20 085	5514 042-04	5643 017-02	3021 010-040	
A2B27-50 25 090	416.1-838	5643 017-02	3021 010-060	
A2B27-50 32 095	416.1-838	5643 017-02	3021 010-060	
A2B27-50 40 105	5514 042-03	5643 017-02	3021 010-080	
A2B27-50 50 113	416.1-839	5643 017-02	3021 010-080	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

MAS-BT 403 to ISO 9766 adjustable adaptor



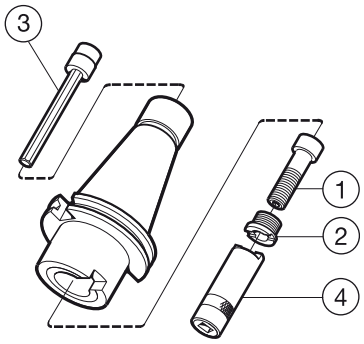
	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
392.55277-40 01 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
392.58277-50 02 063A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	



	Spare parts	Accessories			
	1	2	3	4	
Ordering code	Screw	Preclamp set	Key	Key	
392.58277-50 03 080B	3212 010-411	5519 200-01	3021 010-050	3021 010-060	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

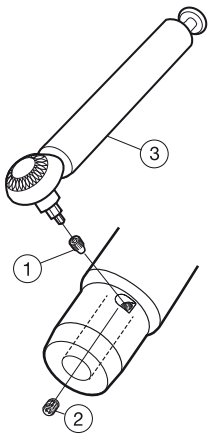
MAS-BT 403 to Varilock adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
390.58-50 80 040	5512 063-02	5512 091-02	5680 015-02	5680 065-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

MAS-BT 403 to CoroChuck™ 930



Heavy Duty version

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-B40-HD-20-088	3214 010-458	5512 066-13	5680 099-01	
930-B40-HD-25-094	3214 010-458	5512 066-13	5680 099-01	
930-B50-HD-20-102	3214 010-458	5512 066-13	5680 099-01	
930-B50-HD-25-106	3214 010-458	5512 066-13	5680 099-01	
930-B50-HD-32-096	3214 010-459	5512 066-13	5680 099-01	

Slender version

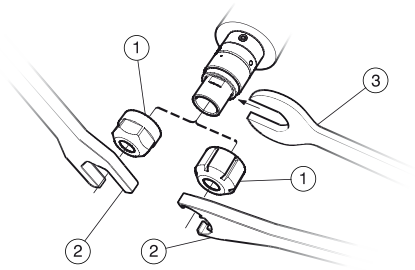
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-B30-S-12-085A	3214 010-458	5512 066-12	5680 099-01	
930-B30-S-20-094A	3214 010-458	5512 066-13	5680 099-01	
930-B40-S-12-085	3214 010-458	5512 066-12	5680 099-01	
930-B40-S-20-094	3214 010-458	5512 066-13	5680 099-01	
930-B50-S-20-108	3214 010-458	5512 066-13	5680 099-01	

Pencil type

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-B30-P-06-088	3214 010-458	5512 066-09	5680 099-01	
930-B30-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-B30-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-B30-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-B40-P-12-110	3214 010-458	5512 066-09	5680 099-01	
930-B40-P-12-145	3214 010-458	5512 066-09	5680 099-01	
930-B40-P-12-195	3214 010-458	5512 066-09	5680 099-01	
930-B40-P-20-153	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

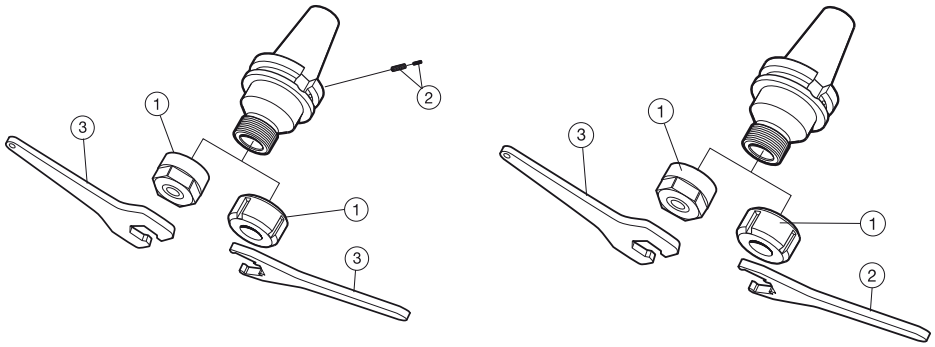
MAS-BT 403 to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-B30-11-082	5533 050-07		5680 091-03	5680 092-03	
970-B30-20-105	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-B30-25-125	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-B40-20-110	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-B40-25-130	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-B50-20-125	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-B50-25-145	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-B50-40-174	5533 051-05	5533 050-04	5680 096-04	5680 092-06	

Accessories, must be ordered separately

MAS-BT 403 to ER collet chuck

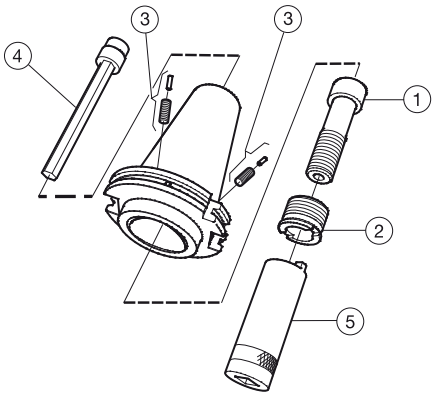


	Spare parts		Accessories	
	1	2	3	
Ordering code	Locking nut	Dowel set	Wrench	
A2B14-30 11 050	5533 050-07		5680 091-03	
A2B14-30 16 050	5533 050-06		5680 091-01	
A2B14-30 20 050	5533 050-08		5680 091-02	
A2B14-30 25 062	5533 050-02		5680 096-02	
A2B14-30 32 060	5533 050-03		5680 096-03	
A2B14-40 16 070	5533 050-06	5643 017-01	5680 091-01	
A2B14-40 16 100	5533 050-06	5643 017-01	5680 091-01	
A2B14-40 20 070	5533 050-08	5643 017-01	5680 091-02	
A2B14-40 20 100	5533 050-08	5643 017-01	5680 091-02	
A2B14-40 25 070	5533 050-02	5643 017-01	5680 096-02	
A2B14-40 25 100	5533 050-02	5643 017-01	5680 096-02	
A2B14-40 32 070	5533 050-03	5643 017-01	5680 096-03	
A2B14-40 40 070	5533 050-04	5643 017-01	5680 096-04	
A2B14-50 20 070	5533 050-08	5643 017-02	5680 091-02	
A2B14-50 20 100	5533 050-08	5643 017-02	5680 091-02	
A2B14-50 25 070	5533 050-02	5643 017-02	5680 096-02	
A2B14-50 25 100	5533 050-02	5643 017-02	5680 096-02	
A2B14-50 32 070	5533 050-03	5643 017-02	5680 096-03	
A2B14-50 32 100	5533 050-03	5643 017-02	5680 096-03	
A2B14-50 40 080	5533 050-04	5643 017-02	5680 096-04	

	Spare parts			
	1	2	3	
Ordering code	Locking nut	Wrench	Wrench	
A214-30 16 080	5533 050-06		5680 091-01	
A214-30 16 100	5533 050-06		5680 091-01	
A214-30 16 130	5533 050-06		5680 091-01	
A214-30 20 090	5533 050-08		5680 091-02	
A214-30 20 130	5533 050-08		5680 091-02	
A214-30 25 100	5533 050-02	5680 096-02		
A214-30 25 130	5533 050-02	5680 096-02		
A214-30 32 130	5533 050-03	5680 096-03		

Accessories, must be ordered separately

CAT-V to Coromant Capto® adaptor



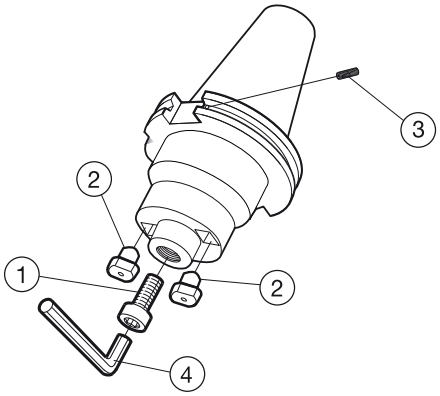
	Spare parts		Accessories	
	1	2	4	5
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner
C5-A390.45-45 040	5512 063-08	5512 091-01	5680 015-01	5680 065-11
C6-A390.45-45 050	5512 063-09	5512 091-02	5680 015-02	5680 065-12
C8-A390.45-60 050	5512 063-09	5512 091-02	5680 015-02	5680 065-12
C10-A390.45-60 050	5512 063-14	5512 091-02	5680 015-06	5680 065-14

	Spare parts			Accessories	
	1	2	3	4	5
Ordering code	Centre screw	Retaining nut	Dowel set	Extension key	Retaining nut spanner
C3-A390B.45-40 030	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13
C3-A390B.45-40 060	5512 063-10	5512 091-04	5643 017-01	5680 015-05	5680 065-13
C4-A390B.45-40 030	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10
C4-A390B.45-40 060	5512 063-07	5512 091-03	5643 017-01	5680 015-05	5680 065-10
C5-A390B.45-40 040	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11
C5-A390B.45-40 080	5512 063-08	5512 091-01	5643 017-01	5680 015-01	5680 065-11
C6-A390B.45-40 085	5512 063-13	5512 091-02	5643 017-01	5680 015-01	5680 065-12
C3-A390B.45-50 030	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13
C3-A390B.45-50 060	5512 063-10	5512 091-04	5643 017-02	5680 015-05	5680 065-13
C4-A390B.45-50 030	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10
C4-A390B.45-50 060	5512 063-07	5512 091-03	5643 017-02	5680 015-05	5680 065-10
C5-A390B.45-50 030	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11
C5-A390B.45-50 070	5512 063-08	5512 091-01	5643 017-02	5680 015-01	5680 065-11
C6-A390B.45-50 030	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C6-A390B.45-50 080	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C8-A390B.45-50 070	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12
C8-A390B.45-50 120	5512 063-09	5512 091-02	5643 017-02	5680 015-02	5680 065-12

	Spare parts		Accessories	
	1	2	4	5
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner
C10-A390.44-50 140	5512 063-14	5512 091-05	5680 015-06	5680 065-14

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to arbor adaptor



Inch pilot

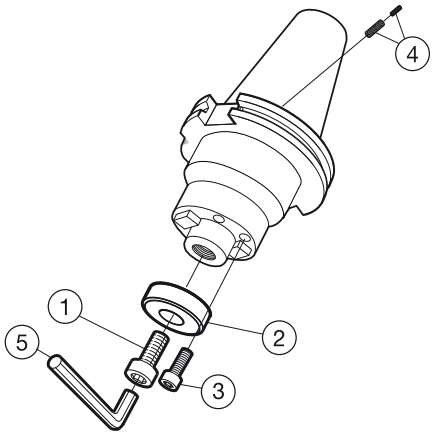
	Spare parts	Accessories	
	1	4	
Ordering code	Centre screw	Key	
AA205-30 19 030	3212 030-606	3021 011-516	
AA205-30 25 045	3212 030-707	3021 011-380	

	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Centre screw	Driving key	Coolant screw	Key	
AA2B05-40 19 051	3212 030-606		3214 010-253	3021 011-516	
AA2B05-40 25 051	3212 030-707		3214 010-253	3021 011-380	
AA2B05-40 32 057	3212 030-757	5631 062-03	3214 010-253		
AA2B05-40 38 057	5512 065-10		3214 010-253	3021 011-380	

	Spare parts			Accessories	
	1	2	3	4	
Ordering code	Centre screw	Driving key	Coolant screw	Key	
AA3B05-40 19 038	3212 030-606		3214 010-253	3021 011-516	
AA3B05-40 25 051	3212 030-707		3214 010-253	3021 011-380	
AA3B05-40 32 057	3212 030-757	5631 062-03	3214 010-253		
AA3B05-40 38 061	5512 065-10		3214 010-253	3021 011-380	
AA3B05-50 19 038	3212 030-606		3214 010-355	3021 011-516	
AA3B05-50 19 089	3212 030-606		3214 010-355	3021 011-516	
AA3B05-50 25 051	3212 030-707		3214 010-355	3021 011-380	
AA3B05-50 25 101	3212 030-707		3214 010-355	3021 011-380	
AA3B05-50 32 038	3212 030-757	5631 062-03	3214 010-355		
AA3B05-50 32 089	3212 030-757	5631 062-03	3214 010-355		
AA3B05-50 38 061	5512 065-10		3214 010-355	3021 011-380	
AA3B05-50 38 101	5512 065-10		3214 010-355	3021 011-380	
AA3B05-50 51 061	5512 065-11	5631 062-05	3214 010-355	3021 011-916	
AA3B05-50 63 061	5512 065-11	5631 062-06	3214 010-355	3021 011-916	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to arbor adaptor



Metric pilot

	Spare parts				Accessories	
	1	2	3	4	5	
Ordering code	Centre screw	Washer	Screw	Dowel set	Key	
AA3B05-40 16 035	3212 020-410	5541 015-01		5643 017-01	3021 010-060	
AA3B05-40 22 035	3212 020-461	5541 015-02		5643 017-01	3021 010-080	
AA3B05-40 27 050	3212 020-512	5541 015-03		5643 017-01	3021 010-100	
AA3B05-40 32 050	3212 020-563	5541 015-04		5643 017-01	3021 010-120	
AA3B05-50 22 035	3212 020-461	5541 015-02		5643 017-02	3021 010-080	
AA3B05-50 27 035	3212 020-512	5541 015-03		5643 017-02	3021 010-100	
AA3B05-50 32 050	3212 020-563	5541 015-04		5643 017-02	3021 010-120	
AA3B05-50 40 050	3212 020-614	5541 015-05	3212 020-514	5643 017-02	3021 010-140	

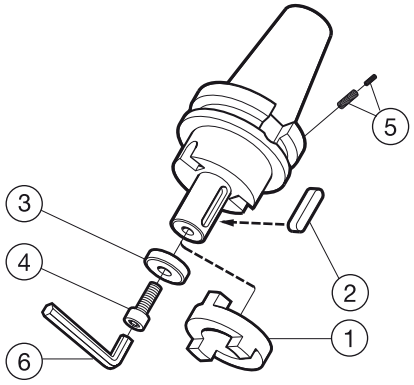
Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

Arbor mounting screws with coolant hole

Arbor size	Screw		Key (mm)[2]
16	5512 073-03	(M8)	3021 010-060 (6.0)
22	5512 073-01	(M10)	3021 010-080 (8.0)
22[1]	5512 073-04[1]	(M10)	3021 010-080 (8.0)
27	5512 073-02	(M12)	3021 010-100 (10.0)
32	5512 073-05	(M16)	3021 010-140 (14.0)

[1] Optimized: Low head/small head-diameter
[2] Accessories, must be ordered separately.

CAT-V to side and face mill arbor adaptor

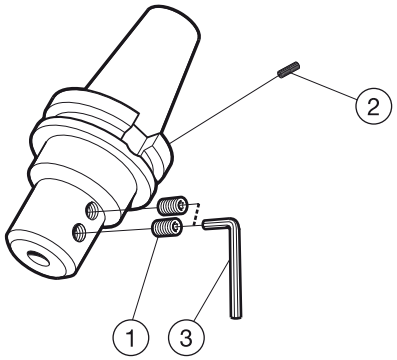


Inch pilot

	Spare parts			Accessories	
	2	4	5	6	
Ordering code	Parallel key	Centre screw	Dowel set	Key	
AA3B10-40 25 055	SK 414	5512 065-05	5643 017-01	3021 011-516	
AA3B10-40 31 060	SK 517	5512 065-06	5643 017-01	3021 011-516	
AA3B10-40 38 060	SK 617	5512 065-10	5643 017-01	3021 011-380	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

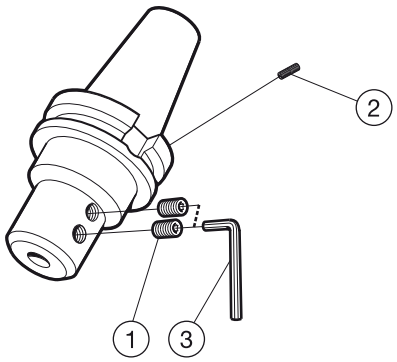
CAT-V to Weldon adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Coolant screw	Key	
AA3B20-40 03 044	5514 022-01	3214 010-253	3021 011-532	
AA3B20-40 06 063	5514 022-03	3214 010-253	3021 011-316	
AA3B20-40 09 044	5514 022-04	3214 010-253	3021 011-140	
AA3B20-40 09 063	5514 022-04	3214 010-253	3021 011-140	
AA3B20-40 13 044	5514 022-05	3214 010-253	3021 011-732	
AA3B20-40 13 067	5514 022-05	3214 010-253	3021 011-732	
AA3B20-40 16 044	5514 022-06	3214 010-253	3021 011-140	
AA3B20-40 16 070	5514 022-06	3214 010-253	3021 011-140	
AA3B20-40 19 044	5514 022-08	3214 010-253	3021 011-516	
AA3B20-40 19 089	5514 022-08	3214 010-253	3021 011-516	
AA3B20-40 22 095	5514 022-08	3214 010-253	3021 011-516	
AA3B20-40 25 044	5514 022-10	3214 010-253	3021 010-080	
AA3B20-40 25 101	5514 022-09	3214 010-253	3021 011-380	
AA3B20-40 32 101	5514 022-07	3214 010-253	3021 011-380	
AA3B20-40 38 101	5514 022-07	3214 010-253	3021 011-380	
AA3B20-50 09 063	5514 022-04	3214 010-355	3021 011-140	
AA3B20-50 09 165	5514 022-04	3214 010-355	3021 011-140	
AA3B20-50 13 067	5514 022-05	3214 010-355	3021 011-732	
AA3B20-50 13 168	5514 022-05	3214 010-355	3021 011-732	
AA3B20-50 16 095	5514 022-06	3214 010-355	3021 011-140	
AA3B20-50 16 197	5514 022-06	3214 010-355	3021 011-140	
AA3B20-50 19 095	5514 022-08	3214 010-355	3021 011-516	
AA3B20-50 19 197	5514 022-08	3214 010-355	3021 011-516	
AA3B20-50 22 095	5514 022-08	3214 010-355	3021 011-516	
AA3B20-50 22 197	5514 022-08	3214 010-355	3021 011-516	
AA3B20-50 25 101	5514 022-09	3214 010-355	3021 011-380	
AA3B20-50 25 203	5514 022-09	3214 010-355	3021 011-380	
AA3B20-50 32 101	5514 022-07	3214 010-355	3021 011-516	
AA3B20-50 32 203	5514 022-07	3214 010-355	3021 011-516	
AA3B20-50 38 101	5514 022-07	3214 010-355	3021 011-380	
AA3B20-50 38 203	5514 022-07	3214 010-355	3021 011-380	
AA3B20-50 51 143	5514 022-02	3214 010-355		
AA3B20-50 51 244	5514 022-02	3214 010-355		

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to Weldon adaptor

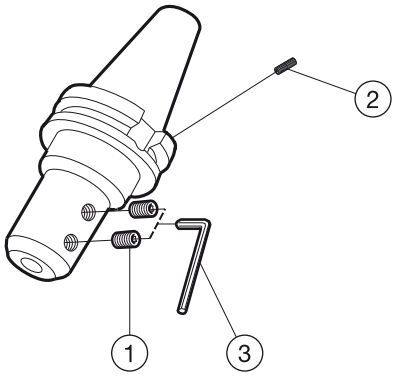


	Spare parts	Accessories	
	1	3	
Ordering code	Screw	Key	
AA220-30 03 060	5514 022-01	3021 011-532	
AA220-30 06 060	5514 022-02	3021 011-316	
AA220-30 09 060	5514 022-04	3021 011-140	
AA220-30 13 060	5514 022-05	3021 011-732	

	Spare parts		Accessories	
	1	2	3	
Ordering code	Screw	Coolant screw	Key	
AA2B20-40 09 057	5514 022-04	3214 010-253	3021 011-140	
AA2B20-40 13 057	5514 022-05	3214 010-253	3021 011-732	
AA2B20-40 16 057	5514 022-06	3214 010-253	3021 011-140	
AA2B20-40 19 086	5514 022-08	3214 010-253	3021 011-516	
AA2B20-40 25 101	5514 022-09	3214 010-253	3021 011-380	
AA2B20-40 32 101	5514 022-07	3214 010-253	3021 011-516	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to ISO 9766 adaptor

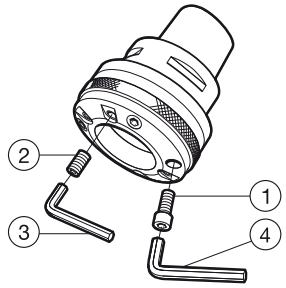


	Spare parts	Accessories		
	1	2	3	
Ordering code	Screw	Coolant screw	Key	
AA3B27-40 15 080	5514 042-04	3214 010-253	3021 010-040	
AA3B27-40 19 080	5514 022-05	3214 010-253	3021 011-732	
AA3B27-40 25 085	5514 022-05	3214 010-253	3021 011-732	
AA3B27-40 32 090	5514 022-06	3214 010-253	3021 011-140	
AA3B27-50 19 080	5514 022-05	3214 010-355	3021 011-732	
AA3B27-50 25 085	5514 022-06	3214 010-355	3021 011-140	
AA3B27-50 32 090	5514 022-06	3214 010-355	3021 011-140	
AA3B27-50 38 090	5514 022-09	3214 010-355	3021 011-916	
AA3B27-50 51 110	5514 022-09	3214 010-355	3021 011-916	

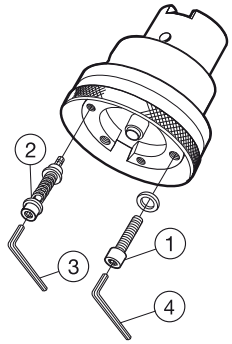
	Spare parts	Accessories		
	1	2	3	
Ordering code	Screw	Coolant screw	Key	
A3B27-40 16 080	5514 042-04	3214 010-253	3021 010-040	
A3B27-40 20 080	5514 042-04	3214 010-253	3021 010-040	
A3B27-40 25 085	416.1-838	3214 010-253	3021 010-060	
A3B27-40 32 090	416.1-838	3214 010-253	3021 010-060	
A3B27-50 20 080	5514 042-04	3214 010-355	3021 010-040	
A3B27-50 25 085	416.1-838	3214 010-355	3021 010-060	
A3B27-50 32 090	416.1-838	3214 010-355	3021 010-060	
A3B27-50 40 090	5514 042-06	3214 010-355	3021 010-080	
A3B27-50 50 110	5514 042-06	3214 010-355	3021 010-080	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to ISO 9766 adjustable adaptor



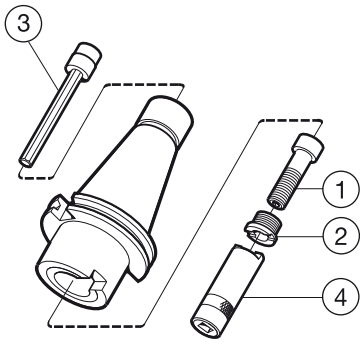
	Spare parts		Included parts	Accessories	
	1	2	3	4	
Ordering code	Screw	Screw	Key	Key	
A392.45277-40 01 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	
A392.45277-50 02 055A	3212 010-360	5519 026-06	3021 010-040	3021 010-050	



	Spare parts	Accessories			
	1	2	3	4	
Ordering code	Screw	Preclamp set	Key	Key	
A392.45277-50 03 075A	3212 010-411	5519 200-01	3021 010-050	3021 010-060	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

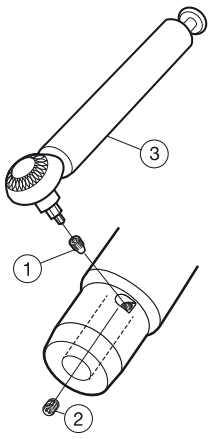
CAT-V to Varilock adaptor



	Spare parts		Accessories		
	1	2	3	4	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
A390.45-50 63 050M	5512 063-02	5512 091-02	5680 015-02	5680 065-02	
A390.45-50 80 050M	5512 063-02	5512 091-02	5680 015-02	5680 065-02	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

CAT-V to CoroChuck™ 930



Heavy duty

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-V40-HD-20-082	3214 010-458	5512 066-13	5680 099-01	
930-V40-HD-25-101	3214 010-458	5512 066-13	5680 099-01	
930-V50-HD-20-083	3214 010-458	5512 066-13	5680 099-01	
930-V50-HD-25-087	3214 010-458	5512 066-13	5680 099-01	
930-V50-HD-32-077	3214 010-459	5512 066-13	5680 099-01	

Slender version

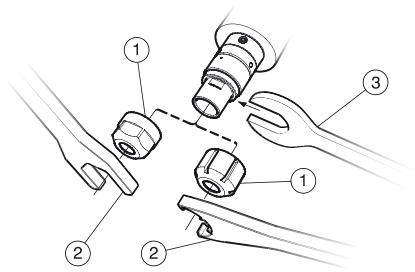
	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-V40-S-12-080	3214 010-458	5512 066-12	5680 099-01	
930-V40-S-20-090	3214 010-458	5512 066-13	5680 099-01	
930-V50-S-20-089	3214 010-458	5512 066-13	5680 099-01	

Pencil type

	Spare parts		Accessories	
	1	2	3	
Ordering code	Clamping screw	Length adjusting screw	Torque wrench	
930-V40-P-12-103	3214 010-458	5512 066-09	5680 099-01	
930-V40-P-12-138	3214 010-458	5512 066-09	5680 099-01	
930-V40-P-12-188	3214 010-458	5512 066-09	5680 099-01	
930-V40-P-20-145	3214 010-458	5512 066-12	5680 099-01	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

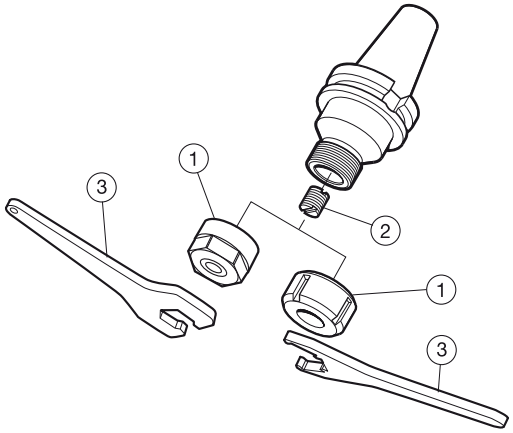
CAT-V to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-V40-20-102	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-V40-25-122	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-V50-20-106	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-V50-25-126	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-V50-40-155	5533 051-05	5533 050-08	5680 096-04	5680 092-06	

Accessories, must be ordered separately

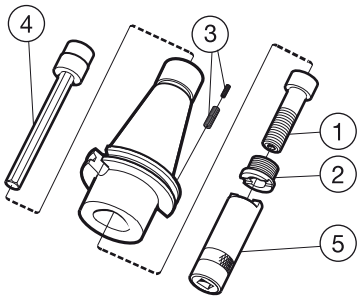
CAT-V to ER collet chuck



	Spare parts	Accessories		
	1	2	3	
Ordering code	Locking nut	Stop screw	Wrench	
AA3B14-40 11 070	5533 050-07		5680 091-03	
AA3B14-40 16 067	5533 050-06	5514 044-01	5680 091-01	
AA3B14-40 16 105	5533 050-06	5514 044-01	5680 091-01	
AA3B14-40 20 070	5533 050-08	5514 018-01	5680 091-02	
AA3B14-40 20 105	5533 050-08	5514 018-01	5680 091-02	
AA3B14-40 20 156	5533 050-08	5514 018-01	5680 091-02	
AA3B14-40 25 070	5533 050-02	5514 018-03	5680 096-02	
AA3B14-40 25 105	5533 050-02	5514 018-03	5680 096-02	
AA3B14-40 25 156	5533 050-02	5514 018-03	5680 096-02	
AA3B14-40 32 079	5533 050-03	5514 018-04	5680 096-03	
AA3B14-40 32 105	5533 050-03	5514 018-04	5680 096-03	
AA3B14-40 32 160	5533 050-03	5514 018-04	5680 096-03	
AA3B14-40 40 105	5533 050-04	5514 018-02	5680 096-04	
AA3B14-50 16 105	5533 050-06	5514 044-01	5680 091-01	
AA3B14-50 20 105	5533 050-08	5514 018-01	5680 091-02	
AA3B14-50 25 105	5533 050-02	5514 018-03	5680 096-02	
AA3B14-50 32 105	5533 050-03	5514 018-04	5680 096-03	
AA3B14-50 40 105	5533 050-04	5514 018-02	5680 096-04	
AA3B14-50 40 160	5533 050-04	5514 018-02	5680 096-04	

Accessories, must be ordered separately

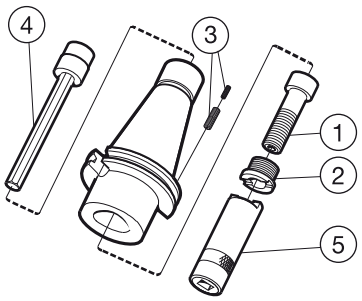
DIN 2080 to Coromant Capto® adaptor



	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C3-390.00-40 030	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-390.00-40 030	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C4-390.00-40 060	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-390.00-40 030	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-390.00-40 070	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C6-390.00-40 075	5512 063-13	5512 091-02	5680 015-01	5680 065-12	
C3-390.00-50 030	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C3-390.00-50 060	5512 063-10	5512 091-04	5680 015-05	5680 065-13	
C4-390.00-50 030	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C4-390.00-50 060	5512 063-07	5512 091-03	5680 015-05	5680 065-10	
C5-390.00-50 030	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-390.00-50 070	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C6-390.00-50 030	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C6-390.00-50 080	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-390.00-50 070	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-390.00-50 120	5512 063-09	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

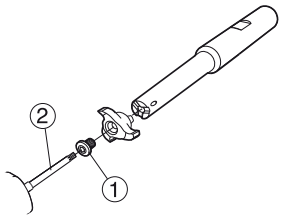
NMTB to Coromant Capto adaptor



	Spare parts		Accessories		
	1	2	4	5	
Ordering code	Centre screw	Retaining nut	Extension key	Retaining nut spanner	
C5-A390.00-40 030	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-A390.00-50 030	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C5-A390.00-50 070	5512 063-08	5512 091-01	5680 015-01	5680 065-11	
C6-A390.00-50 030	5512 063-09	5512 091-02	5680 015-02	5680 065-12	
C8-A390.00-50 070	5512 063-09	5512 091-02	5680 015-02	5680 065-12	

For torque wrenches and keys (mm/torx plus) sizes, see page P4
Accessories, must be ordered separately

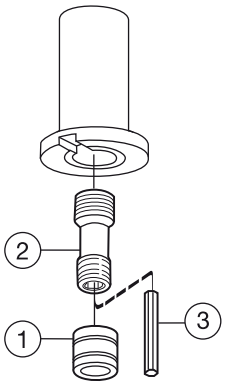
Cylindrical shank to CoroMill® 327 adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
327-12B15SC-06	5513 039-03	5680 046-01	
327-12B21EC-06	5513 039-03	5680 046-01	
327-12B30EC-06	5513 039-03	5680 046-01	
327-12B42EC-06	5513 039-03	5680 046-01	
327-16B18SC-09	5513 039-02	5680 046-02	
327-16B24SC-12	5513 039-04	5680 046-06	
327-16B32EC-09	5513 039-02	5680 046-02	
327-16B42EC-12	5513 039-04	5680 046-06	
327-16B42EC-14	5513 039-04	5680 046-06	
327-16B45EC-09	5513 039-02	5680 046-02	
327-16B60EC-12	5513 039-04	5680 046-06	
327-16B60EC-14	5513 039-04	5680 046-06	
327-16B64EC-09	5513 039-02	5680 046-02	
327-16B85EC-12	5513 039-04	5680 046-06	
327-16B85EC-14	5513 039-04	5680 046-06	
327-20B35SC-14	5513 039-04	5680 046-06	
A327-13B21EC-06	5513 039-03	5680 046-01	
A327-13B30EC-06	5513 039-03	5680 046-01	
A327-13B42EC-06	5513 039-03	5680 046-01	
A327-16B18SC-09	5513 039-02	5680 046-02	
A327-16B24SC-12	5513 039-04	5680 046-06	
A327-16B32EC-09	5513 039-02	5680 046-02	
A327-16B42EC-12	5513 039-04	5680 046-06	
A327-16B42EC-14	5513 039-04	5680 046-06	
A327-16B45EC-09	5513 039-02	5680 046-02	
A327-16B60EC-12	5513 039-04	5680 046-06	
A327-16B60EC-14	5513 039-04	5680 046-06	
A327-16B64EC-09	5513 039-02	5680 046-02	
A327-16B85EC-12	5513 039-04	5680 046-06	
A327-16B85EC-14	5513 039-04	5680 046-06	

For torque wrenches and keys (mm/torx plus) sizes, see page P4

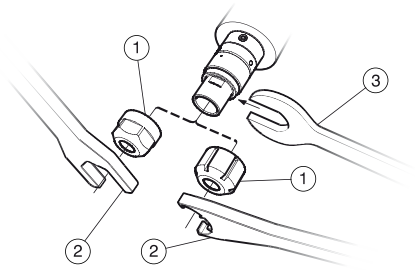
Cylindrical shank to Varilock adaptor



	Spare parts		Accessories	
	1	2	3	
Ordering code	Centering sleeve	Screw	Key	
416.1-806-4	5638 030-01	5516 030-01	5680 005-01	

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

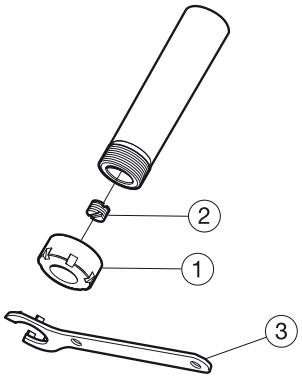
Cylindrical shank to CoroChuck™ 970



	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-CY12-8-052	5533 065-04		5680 098-04	5680 098-04	
970-CY16-11-052	5533 050-07		5680 091-03	5680 092-03	
970-CY20-20-069	5533 051-02	5533 050-08	5680 091-02	5680 092-04	

Accessories, must be ordered separately

Cylindrical shank to ER collet chuck

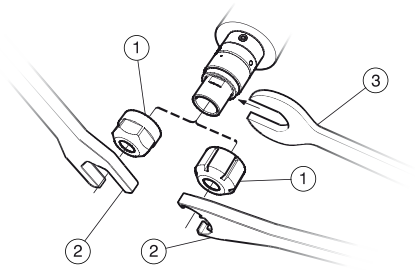


	Spare parts	Accessories		
	1	2	3	
Ordering code	Locking nut	Stop screw	Wrench	
393.14-08 11 056	5533 065-02		5680 098-02	
393.14-12 16 080	5533 065-03		5680 098-03	
393.14-16 11 150	5533 065-02	5514 014-01	5680 098-02	
393.14-20 16 155	5533 065-03	5514 014-02	5680 098-03	
393.14-25 20 170A	5533 065-01	5514 014-03	5680 098-01	

	Spare parts	Accessories		
	1	2	3	
Ordering code	Locking nut	Stop screw	Wrench	
A393.14-13 16 182	5533 065-03	3214 010-360	5680 098-03	
A393.14-19 16 182	5533 065-03	5514 014-02	5680 098-03	
A393.14-19 20 187	5533 065-01	5514 014-02	5680 098-01	
A393.14-19 25 203	5533 050-02	5514 014-02	5680 096-02	
A393.14-26 20 203	5533 065-01	5514 014-03	5680 098-01	
A393.14-26 25 203	5533 050-02	5514 014-04	5680 096-02	
A393.14-26 32 203	5533 050-03	5514 014-04	5680 096-03	

Accessories, must be ordered separately

Weldon shank to CoroChuck™ 970

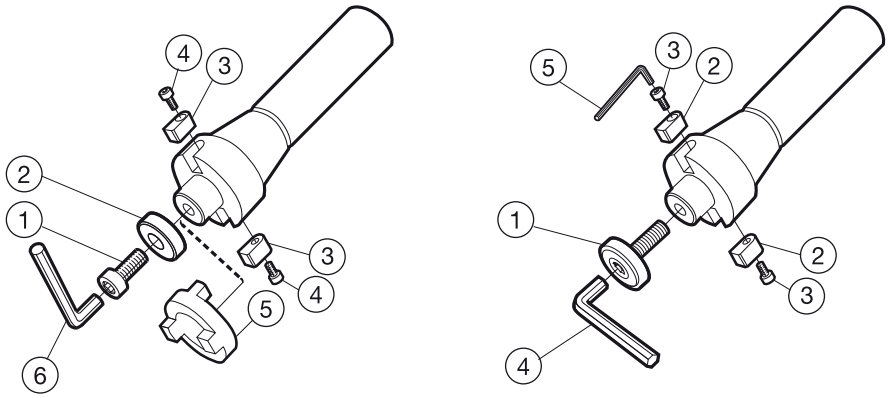


	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-WE16-11-052	5533 050-07		5680 091-03	5680 092-03	
970-WE20-11-052	5533 050-07		5680 091-03	5680 092-03	
970-WE20-20-069	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-WE25-11-052	5533 050-07		5680 091-03	5680 092-03	
970-WE25-20-069	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-WE25-25-088	5533 051-03	5533 050-02	5680 096-02	5680 092-05	
970-WE25-40-117	5533 051-05	5533 050-04	5680 096-04	5680 092-06	

	Spare parts	Accessories			
	1	1b	2	3	
Ordering code	Nut	Non coolant nut	Wrench	Wrench	
970-WE25A-11-052	5533 050-07		5680 091-03	5680 092-03	
970-WE25A-20-069	5533 051-02	5533 050-08	5680 091-02	5680 092-04	
970-WE25A-25-088	5533 051-03	5533 050-02	5680 096-02	5680 092-05	

Accessories, must be ordered separately

Bridgeport to arbor adaptor



Metric pilot

	Spare parts					Accessories
	1	2	3	4	5	6
Ordering code	Centre screw	Washer	Driving key	Screw	Driving ring	Key
392.R8.05-16 020	3212 020-414	5541 015-01			3193 010-160	3021 010-060
392.R8.05-22 020	3212 020-464	5541 015-02	5631 011-01	3213 010-258		3021 010-080

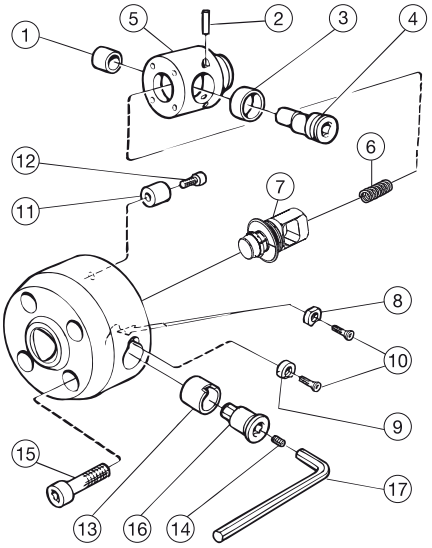
Inch pilot

	Spare parts				Accessories	
	1a	1b	2	3	4a	4b
Ordering code	Centre screw	Centre screw	Driving key	Screw	Key	Key
A392.R8.05-19 020	5512 065-02	5512 065-07	5631 013-01	8-32 X 3/8M	3021 011-316	3021 011-140
A392.R8.05-25 020	5512 065-03	5512 065-05	5631 013-02	10-32 X 3/8	3021 011-516	3021 011-516

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

a and b stands for different dimensions on the screws. The screw with a fits to key a.

DIN 2079 to Coromant Capto® adaptor



	Spare parts				
	1	2	3	4	5
Ordering code	Plain bearing	Pin	Plain bearing	Cam shaft	Housing
C3-390.34705-40 060	3823 010-101		5638 022-01	5333 025-01	5251 030-02
C4-390.34705-40 070	3823 010-122	3111 020-511	5638 022-06	5333 026-02	5251 030-01

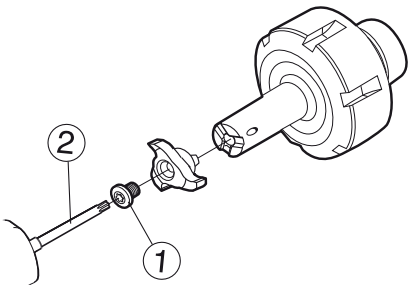
	Spare parts				
	6	7	8	9	10
Ordering code	Compression spring	Draw bar set	Locking washer	Locking washer	Screw
C3-390.34705-40 060	5561 001-71	5461 100-101	5541 030-06	5541 030-01	416.1-834
C4-390.34705-40 070	5561 001-41	5461 100-111		5541 030-02	416.1-834

	Spare parts				
	11	12	13	14	15
Ordering code	Driving key	Screw	Plain bearing	Screw	Screw
C3-390.34705-40 060	5635 012-01	3212 010-309	3823 011-182	3214 010-355	3212 010-518
C4-390.34705-40 070	5635 012-01	3212 010-309	3823 011-205	3214 010-355	3212 010-520

	Included parts	Accessories
	16	17
Ordering code	Key extension	Key
C3-390.34705-40 060	5680 038-02	3021 013-080
C4-390.34705-40 070	5680 038-01	3021 013-100

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

ER to CoroMill® 327 adaptor



	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
327-ER11-06-016	5513 039-03	5680 046-01	
327-ER20-09-022	5513 039-02	5680 046-02	
327-ER25-09-022	5513 039-02	5680 046-02	
327-ER25-12-030	5513 039-04	5680 046-06	
327-ER25-14-019	5513 039-04	5680 046-06	
327-ER25-14-035	5513 039-04	5680 046-06	
327-ER32-12-030	5513 039-04	5680 046-06	
327-ER32-14-019	5513 039-04	5680 046-06	

	Spare parts	Included parts	
	1	2	
Ordering code	Screw	Screwdriver	
392.ER327-11 09 022	5513 039-02	5680 046-02	
392.ER327-16 09 022	5513 039-02	5680 046-02	
392.ER327-16 12 030	5513 039-04	5680 046-06	
392.ER327-20 12 030	5513 039-04	5680 046-06	
392.ER327-20 14 035	5513 039-04	5680 046-06	
392.ER327-32 14 035	5513 039-04	5680 046-06	

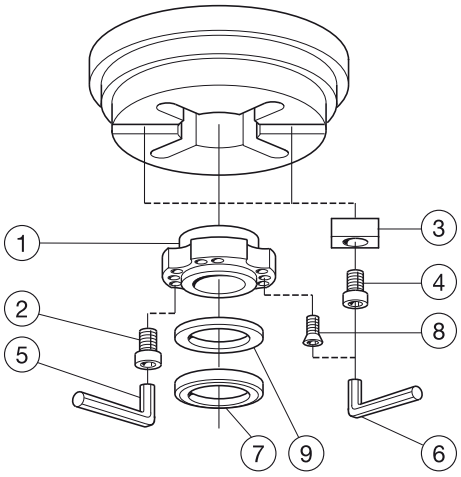
For torque wrenches and keys (mm/torx plus) sizes, see page P4

Key for integrated collet

ER size	Key
ER11	5680 091-03
ER16	5680 096-06
ER20	5680 096-01
ER25	5680 096-02
ER32	5680 096-03

Keys to be order seperatly

Support body



	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Centering sleeve	Screw	Driving wedge	Screw	Key	Key	Backing ring	Screw
260-425M-1	260-838	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
260-431M-1	260-838	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
260-435M-1	260-838	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
260-440M-1	260-838	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
260-450M-1	260-838	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399

	Accessories
	9
Ordering code	Spacer set
260-425M-1	260-836-1
260-431M-1	260-836-1
260-435M-1	260-836-1
260-440M-1	260-836-1
260-450M-1	260-836-1

	Spare parts				Included parts		Accessories	
	1	2	3	4	5	6	7	8
Ordering code	Centering sleeve	Screw	Driving wedge	Screw	Key	Key	Backing ring	Screw
A260-425M-1	260-839	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
A260-431M-1	260-839	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
A260-435M-1	260-839	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
A260-440M-1	260-839	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399
A260-450M-1	260-839	3212 010-411	260-837	3212 010-311	3021 010-060	3021 010-040	260-835	3213 010-399

	Accessories
	9
Ordering code	Spacer set
A260-425M-1	260-836-1
A260-431M-1	260-836-1
A260-435M-1	260-836-1
A260-440M-1	260-836-1
A260-450M-1	260-836-1

Keys (mm/Torx Plus) sizes, see page P4
Accessories, must be ordered separately

SANDVIK Coromant

Nozzle

High precision nozzles

Ordering code	Thread size	Coolant hole (mm)	Key code
5691 026-01	M4	0.6	3021 012-020
5691 026-02	M4	0.8	3021 012-020
5691 026-03	M4	1	3021 012-020
5691 026-04	M4	1.2	3021 012-020
5691 026-05	M4	1.4	3021 012-020
5691 026-11	M3	0.6	3021 012-015
5691 026-12	M3	0.8	3021 012-015
5691 026-13	M3	1	3021 012-015
5691 026-14	M3	1.2	3021 012-015
5691 026-15	M3	1.4	3021 012-015
5691 026-16	M3	1.5	3021 012-015
5691 026-23	M2.5	1	3021 012-013

Non high precision nozzles

Ordering code	Thread size	Coolant hole (mm)	Nozzle bits
5691 034-01	M8x0.5	2.2	5680 021-02
5691 034-02	M10x0.5	2.9	5680 021-03
5691 034-03	M12x0.5	3.5	5680 021-04
5691 045-01		3.4	

Key for Nozzle bits is 5680 019-01

Keys and torque wrenches

Key (mm/inch)

Ordering code	mm	inch
170.3-860	2.5	
170.3-861	3	
170.3-864	2	
174.1-862	1.5	
174.1-863	2.5	
174.1-864	3	
174.1-870		5/64"
174.1-871		1/8"
174.1-872		3/16"
174.1-873		1/4"
265.2-815	2.5	
265.2-817	3	
265.2-818		1/8"
265.2-821	4	
3021 010-025	2.5	
3021 010-030	3	
3021 010-040	4	
3021 010-050	5	
3021 010-060	6	
3021 010-080	8	
3021 010-100	10	
3021 010-120	12	
3021 010-140	14	
3021 010-170	17	
3021 011-140		1/4"
3021 011-316		3/16"
3021 011-380		3/8"
3021 011-516		5/16"
3021 011-532		5/32"
3021 011-732		7/32"
3021 011-764		7/64"
3021 011-916		9/16"
3021 012-013	1.3	
3021 012-015	1.5	
3021 013-080	8	
5680 010-01	3.5	
5680 010-02	2.5	
5680 010-03	10	
5680 010-04	12	
5680 010-05	3	
5680 010-06	4	
5680 012-02	2	
5680 017-04	5	

Key (mm/Torx Plus)

Ordering code	(mm)	(Torx Plus)	(Torx Plus)
5680 041-03		06IP	
5680 042-03		30IP	
5680 043-10		08IP	
5680 043-11		09IP	
5680 043-12		10IP	
5680 043-13		15IP	
5680 043-14		20IP	
5680 043-15		25IP	
5680 043-16		27IP	
5680 043-17		30IP	
5680 043-18		50IP	
5680 043-19		55IP	
5680 048-01		15IP	
5680 048-02		10IP	
5680 048-03		20IP	
5680 048-04		20IP	
5680 048-05		25IP	
5680 048-06		25IP	
5680 048-07		30IP	
5680 049-01	3.5	15IP	
5680 049-02	4	15IP	
5680 049-03	3.5	09IP	
5680 049-04	3.5	10IP	
5680 049-05		15IP	10IP
5680 051-01		06IP	
5680 051-02		07IP	
5680 051-03		09IP	

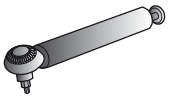
Screwdriver

Ordering code	(Torx Plus)
416.1-864	15IP
5680 046-01	8IP
5680 046-02	15IP
5680 046-03	7IP
5680 046-04	9IP
5680 046-05	10IP
5680 046-06	20IP
5680 046-07	25IP
5680 046-08	6IP

Keys and torque wrenches

Torque wrench

Ordering code	Nm	(Torx Plus)
5680 100-01	0.6	6IP
5680 100-02	0.9	7IP
5680 100-03	1.2	8IP
5680 100-04	1.4	9IP
5680 100-05	2.0	10IP
5680 100-06	3.0	15IP
5680 100-07	5.0	20IP
5680 100-08	7.5	25IP



Torque wrench

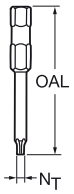
Ordering code	(mm)	Nm	lbs x in
5680 099-01	5	3-15	27-133
C-TK-01		20 - 100	15 - 80
C-TK-02		40 - 200	130 - 150
C-TK-04		80 - 400	

Key extension

Ordering code	(mm)	(Torx)	Length (mm)	Length (Inch)
5680 015-01	10		190	7.480
5680 015-02	14		200	7.874
5680 015-03	10		238	9.370
5680 015-04	14		260	10.236
5680 015-05	8		163	6.417
5680 015-06	17		260	10.236
5680 015-08	14		200	7.874
5680 035-06	10		60	2.362
5680 035-07	12		60	2.362
5680 035-14	8		55	2.165
5680 035-15		40	60	2.362

5680 105-01
5680 105-02
5680 105-03
5680 105-04

5680 105-05
5680 105-06
5680 105-07
5680 105-08



Ordering code	Torque range Nm	Torque range In-lbs	Handle
5680 105-01	0.3 - 1.2		Straight
5680 105-02	1.2 - 3.0		Straight
5680 105-05	3.0 - 6.0		Angled
5680 105-06	4.0 - 8.8		Angled
5680 105-03		2.5 - 11.5	Straight
5680 105-04		11.0 - 26.0	Straight
5680 105-07		26.0 - 55.0	Angled
5680 105-08		35.4 - 78.0	Angled

Ordering code	OAL (mm)	OAL (Inch)	N_T (Torx Plus)
5680 084-01	50	1.969	8IP
5680 084-02	50	1.969	15IP
5680 084-03	89	3.504	15IP
5680 084-04	50	1.969	7IP
5680 084-05	50	1.969	9IP
5680 084-06	50	1.969	10IP
5680 084-07	50	1.969	20IP
5680 084-08	89	3.504	20IP
5680 084-09	89	3.504	25IP
5680 084-10	89	3.504	30IP
5680 084-11	50	1.969	6IP
5680 084-12	80	3.150	27IP
5680 084-13	35	1.378	50IP

Code	Page
151.2	F10
161..Cx	J99
161..Qxx	J99
162..Qxx	J100
254R/LKF	B51
254R/LKF-R	B51
260	P2
266R/LFA	C5-C6
266R/LFG	C5-C6
266R/LFGZ	C5-C6
266R/LKF	C9
266R/LKF..CA	E13
266R/LKF-R	C10
266RFA	C6
325..-16M	J94
327-ERxx	O111
327-xxB	O104
328..-13M	J95
329..Qxx	J96
329..Sxx	J96
345..Axx	J2
345..Cx	J2
345..Qxx	J3
357..Qxx	J9
360..Qxx	J11
390.140	O73
390.272	O73
390.410	O46
390.58	O86
391.68	M44-M45
392.140277	O72
392.272277	O72
392.410..ASHR/L45	G30
392.41005	O36, O38
392.41005C	O39
392.41005CD	O41
392.41014	O49
392.41020	O43
392.41027	O44
392.410277	O45
392.41037	M54
392.410XL	M55
392.419..APBR/L..HP	G32
392.419..ASHA	G29
392.419..ASHR/L	G29
392.419..ASHR/L..HP	G28
392.45520	O82
392.54005C	O60
392.54014	O52
392.54023	O51
392.55277	O85
392.55505C	O55
392.55514	O58
392.55523	O56, O61
392.55805C	O55
392.55823	O61
392.58277	O85
392.64..XL	M55
392.ER327	O111
392.R8.05	O109
392.T..SL70RF	G35
392.T..SL70RG	G35
392.T..SL70RX	G35
392.T..SL-RF	G34
392.T..SL-RG	G34
392.T..SL-RX	G34
392.T63-131	G31
392.T63-2C	G33
393.14	O107
416.1-806	O105
419..Axx	J14
419..Cx	J14
419..Qxx	J15
490..Axx	J42
490..Bxx	J43
490..Cx	J39
490..EHxx	J47
490..HAxx	J43
490..Qxx	J45
495..Axx	J98
495..Cx	J97
495..EHxx	J97
570	G57
570..40R	G60
570..580	G65
570..-M	G63
570-2C	G41
570-2C..CR	G42
570-3C	G43-G46
570-4..AX	G62
570-4..RA	G62
570-4C	G45
570-80 20 2020R	G64
570-80 200R/L	G56
570-80 23-40R/L	G59
570C-SVUBR/L	A114
570-DCLNR/L	A62
570-DCLNR/L-80	A63
570-DDUNR/L	A62
570-DDUNR/L-80	A63
570-DDXNR/L	A62
570-DDXNR/L-80	A63
570-DSKNR/L	A62
570-DSKNR/L-80	A63
570-DTFNR/L	A62
570-DTFNR/L-80	A63
570-DWLNR/L	A62
570-DVUNR/L	A62
570-DVUNR/L..X	A62
570-DVUNR/L-80..X	A63
570-SCLCR/L	A114
570-SCLPR/L	A122
570-SDUCR/L	A114
570-SDUCR/L..X	A114
570-SDUCR/L-80	A115
570-SDUPR/L	A122
570-SDUPR/L..X	A122
570-SDXCR/L	A114
570-SDXPR/L	A122
570-STFCR/L	A114
570-STFPR/L	A122
570-SVLBR/L	A114
570-SVLBR/L-80	A115
570-SWLPR/L	A122
570-SVPBR/L	A114
570-SVQCR/L	A122
570-SVUCR/L	A122
570-SVUCR/L..X	A122
570-xxNG	G38
570-xxR/L123..B	B23
570-xxR/L123..B	B22
570-xxR/L123T/U..B	B40
570-xxR/L151.3	B46,B49
570-xxR/LF	G38
570-xxR/LSMAL	B43
600..Axx	J31
600..Qxx	J31
690..Cx	J62
690..HAxx	J63
690..Qxx	J63
820..CC-Cx	M2
820..CN (XL)	M10
820..CN (XL-EXT)	M11
820..CN-Cx	M8
820..RC-Cx	M9
820..SC-Cx	M4
820..SN (XL)	M10
820..SN (XL-EXT)	M11
820..SN-Cx	M8
820..SP (XL)	M10
820..SP (XL-EXT)	M11
820..SP-Cx	M8
820..TC (XL)	M10
820..TC (XL-EXT)	M11
820..TC-Cx	M9
820L..CN	M12
820L..TC	M12
821..CC-Cx	M5
821..RC-Cx	M6
821..SC-Cx	M6
821..TC-Cx	M5
821D..CC-Cx	M7
821D..TC-Cx	M7
825..SL (XL)	M26
825..SL (XL-EXT)	M27
825..SL-Cx	M24
825..SL-Cx (XL)	M25
825..TC (XL)	M22
825..TC (XL-EXT)	M23
825..TC-Axx	M13
825..TC-Cx	M14
825..TC-Cx (XL)	M17
825D..TC-Cx	M16
825D..TC-Cx (XL)	M21
825L..TC (XL)	M19
825L..TC-Cx	M15
825L..TC-Cx (XL)	M20
825-TC-EHxx	M13
826..TC (XL)	M22
826..TC (XL-EXT)	M23
826..TC-Cx (XL)	M18
826L..TC (XL)	M19
826L..TC-Cx (XL)	M20
870..Lxx	K2
870..LXxx	K5
880-D..Cx	K8
880-D..Lxx	K16
880-D..Lxx (XL)	K29
880-D..LXxx (XL)	K30
880-D..Vxx	K31
881-D..Cx	K34
881-D..Lxx	K37
930-BBxx-HD	O57
930-BBxx-P	O57
930-BBxx-S	O57
930-Bxx-HD	O87
930-Bxx-P	O87
930-Bxx-S	O87
930-Cx-HD	O27
930-Cx-P	O28
930-Cx-S	O27
930-HAxx-HD	O47
930-HAxx-P	O47
930-HAxx-S	O47
930-IBxx-HD	O53
930-IBxx-P	O53
930-IBxx-S	O53
930-Ixx-HD	O74
930-Ixx-P	O74
930-Ixx-S	O74
930-VBxx-HD	O63
930-VBxx-P	O63
930-VBxx-S	O63
930-Vxx-HD	O99
930-Vxx-P	O99
930-Vxx-S	O99
970-Bxx	O88
970-Cx	O29
970-Cyxx	O106
970-HAxx	O48
970-Ixx	O75
970-WExx	O108
970-Vxx	O100
A	
A..DCLNR/L	A54-A55
A..DDUNR/L	A54-A55
A..DSKNR/L	A54-A55
A..DTFNR/L	A54-A55
A..DWLNR/L	A54-A55
A..DVUNR/L	A55
A..MWLNR/L	A59
A..PCLNR/L	A56
A..PCLNR/L..HP	A52-A53
A..PDUNR/L	A56
A..PDUNR/L..HP	A52-A53
A..PSKNR/L	A56
A..PSKNR/L..HP	A52-A53
A..PTFNR/L	A56
A..PTFNR/L..HP	A52-A53
A..PWLNR/L..HP	A53
A..PWLNR/L..HP	A52
A..SCLCR/L	A105, A108
A..SCLCR/L..HP	A103-A104
A..SCLPR/L	A117-A118
A..SDQCR/L	A105, A108
A..SDQCR/L..HP	A103-A104
A..SDUCR/L	A105, A108
A..SDUCR/L..HP	A103-A104
A..SDUPR/L	A117-A118
A..SDXCR/L	A105, A108
A..SDXPR/L	A117-A118
A..SRDDN	A106, A108
A..SRXDR/L	A106, A108
A..SSKCR/L	A106
A..STFCR/L	A106, A109
A..STFCR/L ..HP	A103-A104
A..STFPR/L	A117-A118

Code	Page
A..STUCR/L-GR	A106
A..SWLPR/L	A117-A118
A..SVPBR/L	A109
A..SVPBR/L..HP	A103-A104
A..SVQBR/L	A107, A109
A..SVQBR/L..HP	A103-A104
A..SVQCR/L	A117-A118
A..SVUBR/L	A107, A109
A..SVUBR/L..HP	A103-A104
A..SVUCR/L	A117-A118
A1B05	O67
A1B08	O68
A1B14	O76
A1B20	O70
A1B27	O71
A1F05	O66
A1X20	O69
A205	O79
A208	O80
A214	O89
A227	O84
A260	P2
A2B05	O79
A2B08	O80
A2B14	O89
A2B20	O83
A2B27	O84
A2F05	O78
A2X20	O81
A327..B	O104
A328..-13M	J95
A329..Rxx	J96
A329..Txx	J96
A345..Jxx	J5
A345..Mxx	J4
A345..Rxx	J4
A34-R825	M47
A34-R826	M47
A357..Jxx	J10
A357..Rxx	J10
A35-RXLS24	M38
A360..Jxx	J12
A360..Rxx	J13
A390.45	O98
A392.41005	O37-O38
A392.41005C	O40
A392.41005CD	O42
A392.41020	O43
A392.45277	O97
A392.54505C	O60
A392.54514	O64
A392.54523	O62
A392.64.XL	M55
A392.R8.05	O109
A393.14	O107
A3B27	O96
A40-NXLA35	M36
A40-R822XLS17	M37
A40-RXLS24	M36
A419..Cx	J14
A419..Oxx	J14
A419..Rxx	J15
A490..Cx	J41
A490..Ehxx	J47
A490..Jxx	J44
A490..Mxx	J43
A490..Oxx	J42
A490..Rxx	J46
A495..Mxx	J98
A570-2C	G41
A570-2C..CR	G42
A570-3C	G44
A570-3C	G47
A570-3C (QC)	G47
A570-3C..CR	G43
A570-4C	G45
A690..Cx	J62
A690..HAxx	J63
A690..Rxx	J63
A880-D..Cx	K13
A880-D..LXxx	K24
A880-D..Pxx	K27
A881-D..LXxx	K39
A881-D..Pxx	K40
AA205	O91
AA220	O95
AA2B05	O91
AA2B20	O95
AA3B05	O91
AA3B10	O93
AA3B14	O101
AA3B20	O94
AA3B27	O96
ABB-TNI-CDI80	F27
APBA-R/L-VDI..HP	F8
APB-TNE-BT	F31
APB-TNE-CDI80	F26
APB-TNE-MS	F47
APB-TNE-MZ	F40
APB-TNE-OK	F55
ASHA-R/L-VDI..HP	F7
ASHR/L-VDI..HP	F6
ASH-TNE-CDI80	F25
Axx-R825A	M30
B	
BA-R/LGC	F9
BP	B50
C	
C10-R/LC2095	F20
CCBNR/L..-4	A66
CCLNR/L..-4	A66-A67
CCRNR/L..-4	A67
CDJNR/L..-4	A66-A67
CDNNN..-4	A66
CDNNR/L..-4	A66
CKJNR/L	A70
CRDCN	A69
CRDCR/L	A69
CRDNN..ID	A68
CRSNR/L	A68
CSBNR/L..-4	A66
CSDNN..-4	A66-A67
CSKNR/L..-4	A66-A67
CSRNR/L..-4	A66-A67
CSSNR/L..-4	A66-A67
CTGNR/L..-4	A66-A67
Cx-131	G21, G22
Cx-151.2	G27
Cx-266R/LFA	C1
Cx-266R/LFAZ	C1
Cx-266R/LFG	C2
Cx-266R/LFGZ	C2
Cx-266R/LKF	C8
Cx-266RS..HP	C1
Cx-390.00	O102
Cx-390.140	O65
Cx-390.34705	O110
Cx-390.410	O33
Cx-390.410..HD	O34
Cx-390.419	O34
Cx-390.540	O50
Cx-390.55	O77
Cx-390.555	O54
Cx-390.562	O54
Cx-390.58	O77
Cx-390.605	O77
Cx-390.612	O35
Cx-390B.140	O65
Cx-390B.540	O50
Cx-390B.55	O77
Cx-390B.555	O54
Cx-390B.558	O54
Cx-390B.58	O77
Cx-391.01	O2
Cx-391.01-V	O25
Cx-391.02	O3
Cx-391.02..R/L	O4
Cx-391.02CCH	O5
Cx-391.05	O6-O8
Cx-391.05C	O11-O13
Cx-391.05CD	O17
Cx-391.06	O16
Cx-391.10	O19
Cx-391.14	O32
Cx-391.19	O30
Cx-391.20	O20
Cx-391.23	O24
Cx-391.27	O22
Cx-391.277	O23
Cx-391.327	O26
Cx-391.37A	M54
Cx-391.68A	M29
Cx-391.69A	M29
Cx-391.XL	M55
Cx-4-SL..AX	G9
Cx-570..NG	G5
Cx-570..R/LF	G5
Cx-570..R/LG	G6, G7
Cx-570..R/LX	G6
Cx-570-2C	G2
Cx-570-2C..R/L	G4
Cx-570-3C	G3
Cx-570-3C (QC)	G15
Cx-570-4C	G13
Cx-A390.00	O103
Cx-A390.44	O90
Cx-A390.45	O90
Cx-A390.54	O59
Cx-A390B.45	O90
Cx-A391.05	O8-O10
Cx-A391.05C	O14-O15
Cx-A391.05CD	O18
Cx-A391.10	O19
Cx-A391.19	O31
Cx-A391.20	O21
Cx-A391.23	O24
Cx-APBA	G25
Cx-APBA..HP	G24
Cx-APBR/L	G26
Cx-APBR/L..HP	G24
Cx-ASHA	G18
Cx-ASHA..HP	G16
Cx-ASHR/L	G17
Cx-ASHR/L..HP	G16
Cx-ASHR/L3	G20
Cx-ASHR/L45	G19
Cx-ASHS	G17
Cx-CCLNR/L..-4	A64
Cx-CCRNR/L..-4	A64
Cx-CDJNR/L..-4	A64
Cx-CRDCN	A65
Cx-CRSNR/L	A65
Cx-CSDNN..-4	A64
Cx-CSKNR/L..-4	A64
Cx-CSRNR/L..-4	A64
Cx-CSSNR/L..-4	A64
Cx-CTGNR/L..-4	A64
Cx-CXS	G23
Cx-DCKNR/L	A4
Cx-DCLNR/L	A4, A46
Cx-DCLNR/L..-2	A9
Cx-DCMNN	A4
Cx-DCRNR/L	A4
Cx-DCRNR/L..-2	A9
Cx-DDHNR/L	A4
Cx-DDJNR/L	A4
Cx-DDJNR/L..-2	A9
Cx-DDMNL	A5
Cx-DDNNN	A4-A5
Cx-DDUNR/L	A5, A46
Cx-DNE80	F28
Cx-DNE-BT	F32
Cx-DNE-GM	F35
Cx-DNE-MS	F48
Cx-DNE-MZ	F41
Cx-DNE-MZ..V/X	F43
Cx-DNE-MZ-F	F42
Cx-DNE-NA	F52
Cx-DNE-OK	F56
Cx-DNI80	F29
Cx-DNI-BT	F32
Cx-DNI-GM	F35
Cx-DNI-MS	F49
Cx-DNI-MZ	F41
Cx-DNI-MZ..V/X	F43
Cx-DNI-MZ-F	F42
Cx-DNI-NA	F52
Cx-DNI-OK	F56
Cx-DRSNR/L	A6
Cx-DSDNN	A6
Cx-DSDNN..-2	A9
Cx-DSKNR/L	A6
Cx-DSKNR/L..-2	A9
Cx-DSRNR/L	A6
Cx-DSRNR/L..-2	A9
Cx-DSSNR/L	A6

Code	Page
Cx-DSSNR/L..-2	A9
Cx-DTFNR/L	A7, A46
Cx-DTGNR/L	A7
Cx-DTGNR/L..-2	A9
Cx-DTJNR/L	A7
Cx-DTTNR/L	A7
Cx-DVJNR/L	A8
Cx-DWLNR/L	A8, A46
Cx-DVMNL	A8
Cx-DVVNN	A8
Cx-MTJNR/L	A15
Cx-MVJNR/L	A14
Cx-MWLNR/L	A15, A50
Cx-MVUNR/L	A51
Cx-NC2000	F14
Cx-NC2000..A	F15
Cx-NC3000	F16
Cx-NC3000-Vxx	F4
Cx-NC5010	F21
Cx-PCLNR/L	A10, A47
Cx-PCLNR/L..HP	A2, A44
Cx-PCMNN..HP	A2
Cx-PCRNR/L	A10
Cx-PCRNR/L..HP	A2
Cx-PDJNR/L	A10
Cx-PDJNR/L..HP	A2
Cx-PDMNR/L..HP	A3
Cx-PDUNR/L	A48
Cx-PDUNR/L..HP	A3, A44
Cx-PLRNR/L	A13
Cx-PLTNR/L	A13
Cx-PRDCN	A11
Cx-PRSCR/L	A11
Cx-PSDNN	A12
Cx-PSDNN..HP	A3
Cx-PSKNR/L	A12, A48
Cx-PSKNR/L..HP	A3, A45
Cx-PSRNR/L	A11
Cx-PSRNR/L..HP	A3
Cx-PSSNR/L	A11
Cx-PSSNR/L..HP	A3
Cx-PTFNR/L	A48
Cx-PTFNR/L..HP	A45
Cx-PTFNR/L..W	A49
Cx-PTGNR/L	A12
Cx-PWLNR/L..HP	A45
Cx-R/L166.0KF	C12
Cx-R/LC	F5
Cx-R/LC2080	F13
Cx-R/LC2085	F11-F12
Cx-R/LC2090	F18
Cx-R/LC2095	F19
Cx-R/LC20x0 (A)	F3
Cx-R/LC20x0 (S)	F2
Cx-R/LC20x5	F17
Cx-R/LCE80	F22-F23
Cx-R/LCI80	F24
Cx-R/L-Cx-R/L	G1
Cx-R/LF123..B	B2
Cx-R/LF123..C..E	B1
Cx-R/LF123T/U	B36
Cx-R166.0KFZ	C12
Cx-R82.XLS17	M33
Cx-R820..AA	M28
Cx-R822XLS17	M33
Cx-R824XS	M52
Cx-R825..A..A	M31
Cx-R825..F	M31
Cx-R825..LA	M34
Cx-R825S20	M35
Cx-R825XLS17-L	M34
CXS..FN	G36
CXS..R/L	G37
CXS..TC	M51
CXS-Axx	G49-G52
Cx-SCLCR/L	A77, A101
Cx-SCLCR/L..HP	A100
Cx-SCLCR/L..HPA	A75
Cx-SCMCN	A77
Cx-SDJCR/L	A77
Cx-SDJCR/L..HPA	A75
Cx-SDNCN	A77
Cx-SDUCR/L	A101
Cx-SDUCR/L..HP	A100
Cx-SL..R/LF	G8
Cx-SL-2C	G11
Cx-SL3C..-2	G14
Cx-SL3C..CR	G12
Cx-SL70	G10
Cx-SRDCN	A78
Cx-SRDCN..HP	A76
Cx-SRDCN..HPA	A75
Cx-SRSCR/L	A78
Cx-SRSCR/L..HP	A76
Cx-SRSCR/L..HPA	A75
Cx-SSDBN	A79
Cx-SSDCN	A79
Cx-SSKCR	A101
Cx-SSRBR/L	A79
Cx-SSRCR/L	A79
Cx-SSTBR/L	A79
Cx-STFCR/L	A101
Cx-STFCR/L..HP	A100
Cx-STGCR/L	A79
Cx-STJCR/L	A79
Cx-SVHBR/L	A80
Cx-SVHBR/L..HPA	A75
Cx-SVJBR/L	A80
Cx-SVJBR/L..HP	A76
Cx-SVJBR/L..HPA	A75
Cx-SVMBL	A80
Cx-SVMBR/L..HP	A76
Cx-SVQBR/L	A102
Cx-SVQBR/L..HP	A100
Cx-SVUBR/L..HP	A76
Cx-SVVBN	A80
Cx-SVVBN..HPA	A75
Cx-TB-CNxxCNxx	D3
Cx-T-DCLxxDCLxx	D2
Cx-T-DCMxxDDMxx	D2
Cx-TR/LE-BT	F30
Cx-TR/LE-DO	F33
Cx-TR/LE-GM	F34
Cx-TR/LE-MA	F50
Cx-TR/LE-MS	F44
Cx-TR/LE-MZ	F36-F37
Cx-TR/LE-MZ..V/X	F39
Cx-TR/LE-NA	F51
Cx-TR/LE-OK	F53
Cx-TR/LI-BT	F30
Cx-TR/LI-DO	F33
Cx-TR/LI-GM	F34
Cx-TR/LI-MA	F50
Cx-TR/LI-MS	F45, F46
Cx-TR/LI-MZ	F36, F38
Cx-TR/LI-MZ..V/X	F39
Cx-TR/LI-NA	F51
Cx-TR/LI-OK	F54
D	
DCBNR/L	A21
DCBNR/L..-2	A29
DCFNR/L	A25
DCGNR/L	A25
DCKNR/L	A21, A25
DCLNR/L	A21, A25
DCLNR/L..-2	A29-A30
DCRNR/L	A25
DCRNR/L..-2	A30
DDHNR/L	A21
DDJNR/L	A21, A25
DDJNR/L..-2	A29-A30
DDNNN	A22
DDNNN..-2	A29
DDNNR/L..-2	A29
DDPNN	A26
DDQNR/L	A26
DRSNR/L	A22, A26
DSBNR/L	A22
DSBNR/L..-2	A29
DSDNN	A22, A26
DSDNN..-2	A29-A30
DSKNR/L	A23, A26
DSKNR/L..-2	A29-A30
DSRNR/L	A26
DSRNR/L..-2	A29-A30
DSSNR/L	A23, A27
DSSNR/L..-2	A29-A30
DTFNR/L	A23, A27
DTGNR/L	A23, A27
DTJNR/L	A23, A27
DTRNR/L	A27
DTTNR/L	A24, A28
DVJNR/L	A24, A28
DWLNR/L	A24, A28
DVPNR/L	A24
DVTNR/L	A28
DVVNN	A24, A28
E	
E..SCLCR/L	A110
E..SCLPR/L	A119-A120
E..SDUCR/L	A110-A111
E..SDUPR/L	A119-A120
E..STFCR/L	A110-A111
E..STFPR/L	A119-A120
E..STUCR/L	A110
E..SWLPR/L	A119-A120
E..SVQCR/L	A119
EHxx-R824XS	M52
EHxx-R825..AA	M30
F	
F..SDUCR/L	A112
F..SDUPR/L	A121
F..STFCR/L	A112
F..STFPR/L	A121
H	
HAxx-R825..AA	M32
L	
L190.1..T/W	A43
M	
M..Cx-390	J101
MB-A	G55
MB-A..HP	G54
MB-A..R	G48
MB-E	G55
MB-E..R	G48
MBG..R/L	G39
MSSNR/L	A37
MTENN	A37
MTGNR/L	A37
MTJNR/L	A37
MWLNR/L	A38-A39
MVTNR/L	A40
N	
N123..A2	B3
N331.32..Sxx	J76
N331.32..Sxx..Q	J79
N331.32..Txx	J77
N331.32..Txx..Q	J79
N331.35..Sxx	J86
N331.52..Sxx	J84
N331.52..Txx	J84
NF123..B	B13
NF123..BM	B20
P	
PCBNR/L	A31
PCFNR/L..CA	E2
PCGNR/L..CA	E2
PCLNR/L	A31
PCLNR/L..CA	E2
PCLNR/L..HP	A17, A19
PDJNR/L	A31
PDJNR/L..HP	A17, A19
PLRNR/L	A41
PLTNR/L	A41
PRDCN	A32
PRGCR/L	A32
PSBNR/L	A33
PSDNN	A33
PSKNR/L	A33
PSKNR/L..CA	E3
PSRNR/L	A33
PSRNR/L..CA	E3
PSSNR/L	A34
PSSNR/L..CA	E3
PSSNR/L..HP	A17, A19
PTDNR/L	A34
PTFNR/L	A34
PTFNR/L..CA	E4
PTGNR/L	A35-A36
PTGNR/L..CA	E4

Code	Page
PTGNR/L..HP	A20
PTGNR/L..HP	A18
PTSNR/L..CA	E4
PTTNR/L	A35
PTTNR/L..CA	E4
PTWNR/L..CA	E4
PVJNR/L..HP	A18, A20
PWLNR/L..HP	A18, A20
Q	
QD..C..A	B30
QD..C..D	B30
QD-N..A	B29
QD-N..C..A	B28
QD-N..C..D	B28
QD-N..D	B29
QD-R/LF..A	B33
QD-R/LF..C..A	B34
QD-R/LF..C..D	B34
QD-R/LF..S	B33
QS-266RFA	C4
QS-266RFA..HP	C3
QS-PTGNR	A16
QS-QD-R/LF..C..D	B31
QS-QD-R/LF..C..S	B32
QS-R/LF123..B	B6
QS-R/LF123..C..E	B5
QS-R/LF123..C..E..B	B7
QS-R/LF123..C..F	B5
QS-R/LF123..HP	B4
QS-R/LF123T/U	B38
QS-R/LF123T/U..HP	B37
QS-SCACR	A83, A85
QS-SCLCR	A83, A85
QS-SCLCR..HP	A81-A82
QS-SDJCR	A83, A85
QS-SDJCR..HP	A81-A82
QS-SDNCN	A83
QS-SDPCN	A85
QS-SMALR/L	B42
QS-SMALR/L..HP	B41
QS-STJCR	A84
QS-STJCR..HP	A81-A82
QS-SVABR/L	A84-A85
QS-SVJBR/L	A84
QS-SVJCR/L..HP	A81-A82
QS-SVVBN	A84-A85
R	
R/L140.0	E12
R/L141.0	E12
R/L142.0	E12
R/L148C	M56
R/L148D	M57
R/L166.0KF	C13
R/L170.5	A70
R/L175.32	E15
R/L175.32-50	G40
R/L175.33	G40
R/L177.32	E15
R/L260.3	J35-J36
R/L260.8	J37-J38
R/L262.4	J69-J70
R/L331.52..Sxx	J82
R/L331.52..Txx	J82
R/L365	J34
R/L430.26	K43
R/L566.0KFC	C14
R/LA365	J34
R/LAF151.37	B47
R/LAG123..B	B25
R/LAG151.32	B48
R/LAX123..B	B26
R/LF123..B	B9, B11
R/LF123..B..B	B16, B18
R/LF123..B1	B3
R/LF123..C	B14
R/LF123..C..E	B8
R/LF123T/U	B39
R/LF151.37..B	B44-B45
R/LG123..B	B15
R/LG123..C	B14
R/LG151.37..B	B44-B45
R/LX123..B	B20
R154.0KF	B52
R166.39FG	C15
R200..Axx	J27
R200..Qxx	J28
R210..Axx	J17
R210..Cx	J16
R210..Qxx	J18
R210..Txx	J18
R215..Cx	J71
R216..Axx	J90
R216..Bxx	J91
R216..Cx	J89
R216..EHxx	J89
R216..Mxx	J91
R216..Txx	J90
R216F	J92
R245..Axx	J6
R245..Qxx	J6
R300..Axx	J22
R300..Bxx	J26
R300..Cx	J19
R300..EHxx	J21
R300..Qxx	J24
R300..Txx	J23
R331.32..Axx	J72
R331.32..Mxx	J75
R331.32..Qxx	J73
R331.32..Qxx..Q	J78
R331.32..Rxx	J74
R331.32..Rxx..Q	J78
R331.35..Axx	J85
R331.35..Mxx	J85
R331.52..Axx	J80
R331.52..Mxx	J80
R331.52..Qxx	J83
R331.52..Rxx	J81
R365..Cx	J32
R365..Qxx	J33
R390..Axx	J54-J55
R390..Bxx	J61
R390..Cx	J48, J51
R390..CxT	J50
R390..EHxx	J53
R390..Qxx	J56, J58
R390..Txx	J60
R390D..Axx	J50
R390D..Cx	J50
R416.22..Lxx	K41
R416.7	K42
R429U-A..TC	M53
R429U-E..TC	M53
R466.39KF	E14
R566.39KF	C16
R590..Cx	J64
R590..HAxx	J64
R590..Qxx	J65
R790..Axx	J67
R790..Cx	J66
R790..HAxx	J67
R790..Qxx	J68
R820..DCFN	M43
R820..DCLN	M43
R820..DSYN	M43
R820..SCFC	M39
R820..SCKC	M40
R820..SCLC	M41
R820..SSYC	M42
R825..STUC	M50
RA200..Jxx	J29
RA200..MNxx	J29
RA200..Rxx	J30
RA210..Cx	J16
RA210..Jxx	J18
RA210..Mxx	J17
RA210..Oxx	J17
RA210..Rxx	J18
RA215..Cx	J71
RA216..Cx	J89
RA216..EHxx	J89
RA216..Mxx	J91
RA216..Oxx	J90
RA216..Txx	J90
RA216F	J93
RA245..Jxx	J8
RA245..MNxx	J7
RA245..Rxx	J7
RA300..Cx	J20
RA300..EHxx	J21
RA300..Mxx	J26
RA300..Oxx	J22
RA300..Rxx	J25
RA300..Txx	J23
RA365..Cx	J32
RA365..Jxx	J33-J34
RA365..Rxx	J33
RA390..Cx	J52
RA390..EHxx	J53
RA390..Jxx	J59
RA390..Mxx	J55, J61
RA390..Oxx	J54
RA390..Rxx	J57-J58
RA390..Txx	J60
RA590..Jxx	J65
RA590..Rxx	J65
RA790..Cx	J66
RA790..HAxx	J67
RA790..Mxx	J68
RA790..Oxx	J67
RA790..Rxx	J68
S	
S..CCLNR/L	A72
S..CKUNR/L	A74
S..CRSNR/L	A73
S..CRSPR/L	A73
S..MWLNR/L	A59
S..MVUNR/L	A60
S..PTFNR/L..W	A58
S..PWLNR/L	A57
SCACR/L	A88, A94
SCFCR/L..CA	E5
SCLCR/L	A88, A94
SCLCR/L (A)	A93, A99
SCLCR/L..CX	E11
SCLCR/L..HP	A86-A87
SDACR/L	A89, A95
SDJCR/L	A89, A95
SDJCR/L..HP	A86-A87
SDNCN	A89
SDPCN	A95
SL..NF	G53
SL..QC	G58
SL-266R/LFG	C7
SL-266R/LKF	C11
SL-3C	G44
SL-3C..CR	G43
SL70..RF/G	G61
SL70A-SRDCR/L..HP	A116
SL70-CRDCR/L	A71
SL70-CRSCR/L	A71
SL70-R/L123..HP	B21
SL70-R/LG123..C	B27
SL70-SRDCR/L..HP	A116
SL-PCLNR/L..HP	A61
SL-PDJNR/L..HP	A42
SL-PDUNR/L..P	A61
SL-PSRNR/L..HP	A42
SL-PSSNR/L..HP	A42
SL-PTFNR/L..HP	A61
SL-QD-R/LG..C	B35
SL-SCLCR..QC	A115
SL-SCLCR/L..HP	A113
SL-SDUCR..QC	A115
SL-SDUCR/L..HP	A113
SL-SDXCR..QC	A115
SL-SDXCR/L..HP	A113
SL-STFCR/L..HP	A113
SL-SVLBR..QC	A115
SL-SVLBR/L..HP	A113
SL-SVPBR/L..HP	A113
SMALR/L	B43
SRACR/L	A96
SRDCN	A90, A96
SRDCR/L	A90
SRGCR/L	A96
SRSCR/L	A90, A96
SRSCR/L..CA	E5
SSBCR/L	A90
SSDBN	A93, A99
SSDCN	A90, A96
SSDCN (A)	A93, A99
SSDCN..HP	A87
SSDCR/L	A90, A96
SSDCR/L..HP	A86-A87

Code	Page
SSKCR/L	A90
SSKCR/L..CA	E6
SSRBR/L	A93, A99
SSRBR/L..CX	E11
SSRCR/L	A93, A99
SSRCR/L..CX	E11
SSSCR/L..CA	E6
SSTBR/L	A93, A99
SSTCR/L	A93, A99
STDCR/L	A91, A97
STFCR/L	A91, A97
STFCR/L..CA	E7
STGCR/L	A91, A97
STGCR/L..CA	E8
STJCR/L	A91, A97
STSCR/L..CA	E9
STTCR/L	A91, A97
STTCR/L..CA	E10
STWCR/L..CA	E10
SVABR/L	A92, A97
SVHBR/L	A92, A97
SVHCR/L	A92
SVJBR/L	A92
SVJBR/L	A98
SVJBR/L..HP	A86-A87
SVVBN	A92, A98
Sxx-R820XL	M46-M49
Sxx-R825SL	M47
Sxx-R825XL	M46

T

TR-Cx-D13JCR/L	A123
TR-Cx-D13NCN	A123
TR-Cx-V13JBR/L	A123
TR-Cx-V13MBL	A123
TR-Cx-V13VBN	A123
TR-D13JCR/L	A124-A125
TR-D13NCN	A124-A125
TR-SL-D13JCR/L..HP	A126
TR-SL-D13UCR/L	A128
TR-SL-D13UCR/L..HP	A127
TR-SL-D13XCR..HP	A127
TR-SL-D13XCR/L	A128
TR-SL-V13JBR/L..HP	A126
TR-SL-V13LBR/L	A128
TR-SL-V13LBR/L..HP	A127
TR-SL-V13PBR/L	A128
TR-V13JBR/L	A124-A125
TR-V13VBN	A124-A125

W

WTENN	A39
WTFNR/L	A39
WTGNR/L	A39
WTJNR/L	A39